

OPERATOR: ED-WEST, INC.

AIRCRAFT REG .: N368MD

REPORT DATE 12/14/88

CYCLES

WORK COMPLIANCE FORM NO.

AIRCRAFT NO .:

368

MODEL: 1124A WESTWIND ISSUED 07-88

050150+ 150 HR INSPECTION

OPERO1

29 29

88349 WORK DUE AT * = APU HRS LANDINGS HOURS DATE

4138

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

		050150+ 1	150 HR INSPECTION	N					
CODE NO.	WCF NO. CARD NO.		C/W DATE MO/ DAY/YR	C/W HOURS	C/W Landings	ACTUAL MAN HOURS	TECHNICI	AN INSPECTOR	EST MH
100310+	10.010	CK AIRWORTHY DIRECTIVES	01,20,89	4129.6	, <u>2635</u>	rai albuqu yan ^B ar iran dan dan	88		
100320+	10.020	CK SERVICE BULLETINS MM 5-20-00	//			ner vinnaga, paja ⁶ ven der viktya.			
100330+	10.030	CK SERVICE LETTERS MM 5-20-00	//			ann allerand and the second manager	क्षण सकी तथा प्रदूष की कुछा करना प्रवेश स्थल		
120150+	12.010	CK PREFLIGHT COMPLETE MM 5-30-00	//			red this gas you th are this oth dis	are had also say; any say are had some		
210191+	21.040A 21-2	INS/CLN OUTFLOW NORM VLV MM 21-30-00	//	,		NEW YORK AND	aar 186 tau 192 au 193 193 193 193		
210201+	21.040A 21-2	INS/CLN OUTFLOW SAFE VLV MM 21-30-00	/						
210671+	21.050A 21-3	INS/CLN/TST WATER SEP CON MM 21-70-00	//	,					1.0
210681	21.290A	CHG COOLING TURBINE DIL MM 12-10-10	//						
_	24-1	CK L START/GEN BR WEAR/TN MM 80-10-10				. May many pages ¹⁸ other state from the finance			.5
1	24-1	CK R START/GEN BR WEAR/TN MM 80-10-10							
		INS/LUB L STRT/GEN SPLINE SM 72-00-00				17 may 20 \$ 10 miles	\$20 min can be 240 min 140 min		1.0
		INS/LUB R STRT/GEN SPLINE SM 72-00-00	//			10 may as ¹ or de mas.			1.0
	24-2	MM 12-10-06	//	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		18 18 18 18 18 18 18 18 18 18 18 18 18 1			1.0
	24-2	CK ELECTROLYTE RIGHT BATT MM 12-10-06	//-		n age gap 70+ 4th 24 91 4th 14b	rea into _{and see} ¹⁰ and and others.			2.0
240166		DEEP CYCLE LEFT BATTERY DEEP CYCLE RIGHT BATTERY							2.0
240181		F/CK BATT TEMP/WARN SYS.	, , ,		a	nak cinaga aga ^{PE} pan Min manga.			
260174+		MM 24-30-01 INSPECT COCKPIT FIRE EXT				© 100 may dag			
260184+	26-2	MM 26-20-00 INSPECT CABIN FIRE EXT							
270158+	26-2	MM 26-20-00 INSP ROD TRIM TAB FREE PL				to the same of the	40 day mar 44. Apr 446 441 141		
	27.150A	MM 27-20-00 INSP L ELEV SKIN SEPARATE							
270203+	27-3 27.150A	MM 27-30-00 INSP R ELEV SKIN SEPARATE	//			nel malayo da ⁹ ort mile season			
270213+	27-3	MM 27-30-00 LUB ELEVATOR ATTACH PTS	//			an an en			
****	27-5	MM 12-20-00 INSP L FLAP VANE		<u> </u>			SE	- (2)	
	27-6	MM 27-50-00		2511				9.44	

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OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

150 HR INSPECTION

050150+

AIRCRAFT NO.: 368 AIRCRAFT REG.: N368MD

MODEL: 1124A WESTWIND ISSUED 07-88 REV.

(CONTINUED)

OPER01

+	88349	WORK DUE AT	HOURS	* = APU HRS.	CYCLES	RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS, RETURN CARBON COPY TO CSI FOR UPDATING.	
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a	270247+		INSP R FLAP VANE		01,20,89	7 4129.	\$ 2635		SB.		
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2	281150+	28.0900	CK OPERATION BOOM		//			~~~ **	201 - 500 No. 100 July - 50 July - 500 Gell Gard		
8	281601+	28.220A	CK AUXILIARY FUE MM 28-50-		//			the section was ^{\$} are sections.			
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9	750785	29.120 29-5	SL NN-2478 R HYD SL NN-247		//			100 - 1 - 100 at			
7	290143+		INS/LUB L HYD PU	MP SPLINE	//						1.0
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3	321106	_	LUBE RIGHT MAIN MM 12-20-	GEAR	//						.5
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3	320158+		INS/CL/LUB R NS MM 32-40-	WHL/BRGS	//						1.5
;	320676+		INSP/LUBE LMG WH	EEL BRGS	//						1.0
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;	322116+		INSP/CK L BRAKE	LININGS	//	 -					1.0
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OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

OPERO1

AIRCRAFT NO.: 368
AIRCRAFT REG.: N368MD

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MODEL: 1124A WESTHIND ISSUED 07-88 REV.

(CONTINUED)

RCRAFT REG.: N368HD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

88349

WORK DUE AT

DATE

HOURS

LANDINGS

CYCLES

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

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	530146			INSP CABIN (15 HH 5-20	-02	/	/							
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OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

AIRCRAFT NO.:

368

MODEL: 1124A WESTWIND (CONTINUED)

OPER01

AIRCRAFT REG .: N368MD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

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88349		WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COP				
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	29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 4				

TOTAL ESTIMATED MAN-HOURS

THE ABOVE LISTED INSPECTIONS, TESTS, CHECKS AND/OR LIFE-LIMITED PARTS REPLACEMENTS WERE PERFORMED IN ACCORDANCE WITH THE INSTRUCTIONS AND PROCEDURES FOR THE CONDUCT OF INSPECTIONS DESCRIBED IN THE APPROVED INSPECTION PROGRAM FOR:

1124A WESTWIND ED-WEST, INC. AIRCRAFT MAKE AIRCRAFT MODEL A/C SERIAL NO AIRCRAFT REG. NO. OWNER/OPERATOR

AND A SIGNED AND DATED LIST OF DEFECTS, IF ANY, FOUND DURING THE INSPECTION WAS GIVEN TO THE OWNER OR OPERATOR OF THE AIRCRAFT. REF WORK ORDER NO. 3191

050150+ 150 HR INSPECTION COMPLETED.

HO/ DAY/YR

AIRCRAFT HOURS

HRS. THS

CERTIFICATE NUMBER

KIND OF CERTIFICATE

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

10.010

AIRCRAFT NO.:

MODEL: 1124A HESTHIND

OPER01

AIRCRAFT REG.: N3A8MD

ISSUED 07-88 REV.

050150+

150 HR INSPECTION

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	88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
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	29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE: MONTH____ AIRCRAFT HOURS: 4129 TECHNICIAN SIGNATURE: INSPECTOR 100310 CHECK AIRMORTHY DIRECTIVES...MM 5-20-00.....

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

10.020 OPER01

AIRCRAFT NO.:

368

MODEL: 1124A WESTWIND

050150+

150 HR INSPECTION

AIRCRAFT REG .: N368MD ISSUED 07-88 88349 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS CYCLES LANDINGS DATE 00-000 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138

	11							
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***************************************	*******			***********	*****		***	MAN-HOURS
100320 CHECK SERVIC	E DIN I CTING	MM 5-20-00				T	SR	HRS. THS
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COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

10.030

AIRCRAFT NO.: 368 AIRCRAFT REG.: N368MD MODEL: 1124A WESTWIND

OPER01

AIRCRAFT F	REG.: N368MD		ISSUEI) 07-88 REV	. 050150+ 150 HR INSPECTION
88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
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29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

29 29	4138		CK CURRENT DUE LIST	FOR DUE TIME	CHGS	PAGE 1
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1003	30 CHECK SERVICE LETTERS		********************	··· <u>~~</u>	*********	*

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

12.010

AIRCRAFT NO.:

368

MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG .: N368MD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

									
88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP CO				
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29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE	1			

AIRCRAFT HOURS: 4129, 6 LANDINGS: 263 WORK ACCOMPLISHED: DATE: MONTH CERTIFICATE NUMBER: 465-12 TECHNICIAN INSPECTOR MAN-HOURS 120150 CHECK PRE-FLIGHT COMPLETE...MM 5-30-00.....



OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

21.040A OPER01

AIRCRAFT NO .: 368 AIRCRAFT REG.: N368MD MODEL: 1124A WESTWIND

150 HR INSPECTION 050150+

ISSUED 07-88 88349 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY HOURS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE LANDINGS 21-005 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138

HORK ACCOMPLISHED: DATE: MONTH 0 \ DAY 20 YEAR 89	AIRCRAFT HOURS: 4129, 6 LANDINGS: 2635	
	CERTIFICATE NUMBER: 465-124	.
	KIND OF CERTIFICATE: Ragai Clatic	
1 1 "	**************************************	*****
210191 INSPECT/CLEAN NORMAL DUTFLOW VALVEMM 21-30-00	HRS.	.THS
210191 INSPECT/CLEAN NORMAL DUTFLOW VALVEMM 21-30-00 210201 INSPECT/CLEAN BAFETY DUTFLOW VALVEMM 21-30-00		•
***************************************	g & 3 \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	****

210171, 210201

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 21.030.

INSPECT/CLEAN DUTFLOW VALVE (REFER TO ILLUSTRATION ON CARD 21-2)

EQUIPMENT/CONSUMABLES: GASKET P/N 5783111-15, CLEANING SOLVENT PD-680, SAFETY WIRE

- 1. REMOVE CABIN FURNISHINGS AND INTERIOR FITTINGS AS REQUIRED TO GAIN ACCESS TO CABIN FLOOR ACCESS PANEL BETWEEN STATIONS 98.74 AND 117.18.
- 2. REMOVE FLOOR ACCESS PANEL.
- 3. REMOVE CLAMPS AND REMOVE AIR CONDITIONING DUCT ABOVE SAFETY VALVE.
- 4. DISCONNECT AND CAP TUBING FROM SAFETY VALVE.
- 5. REMOVE SCREWS SECURING EXTERIOR SAFETY VALVE FAIRING TO VALVE FROM LOWER FUSELAGE.
- 6. REMOVE SAFETY WIRE AND ATTACHING BOLTS AND WITHDRAW VALVE, TAKING CARE NOT TO DAMAGE RUBBER DIAPHRAGM.
- 7. COMPRESS THE POPPET VALVE BY PLACING EQUAL FORCE ON OPPOSITE SIDES OF VALVE TO EXPOSE THE VALVE LIP AND SEAT. CAREFULLY WIPE THESE TWO SURFACES WITH A CLEAN CLOTH MOISTENED IN PD-680 CLEANING SOLVENT.
- 8. INSPECT SAFETY VALVE FOR CONDITION.
- 9. ENSURE VALVES ARE FREE OF NICOTINE AND CONTAMINATION AND OPENINGS ARE CLEAN. THEN INSTALL NEW VALVE GASKET P/N 5783111-15 IN VALVE.
- 10. INSTALL SAFETY VALVE AND SECURE WITH ATTACHING BOLTS. TORQUE BOLTS UNTIL GASKET IS COMPRESSED TO 25 PERCENT OF ORIGINAL THICKNESS. SAFETYWIRE ATTACHING BOLTS.
- 11. INSTALL EXTERIOR OUTFLOW VALVE FAIRING ON LOWER FUSELAGE. SECURE WITH SCREWS.
- 12. REMOVE CAPE AND CONNECT TUBING TO VALVE.
- 13. INSTALL AIR CONDITIONING DUCT ABOVE SAFETY VALVE.
- 14. PERFORM PRESSURIZATION SYSTEM CHECK, REFER TO WORK COMPLIANCE FORM 21.030.
- 15. INSTALL FLOOR ACCESS PANEL AND CABIN FURNISHINGS AND INTERIOR.
- 16. RECORD CLEANING/INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

®CAMP SYSTEMS.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

21.050A

AIRCRAFT NO.:

368

MODEL: 1124A WESTHIND

OPERO1

ISSUED 07-88 REV.

150 HR INSPECTION 050150+

AIRCRAFT REG .: N368HD WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 88349 * = APU HBS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS LANDINGS CYCLES 21-007 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4138 29 29

HORK ACCOMPLISHED: DATE: MONTH DAY AIRCRAFT HOURS: 41

LANDINGS:

TECHNICIAN SIGNATURE:

CERTIFICATE NUMBER:

KIND OF CERTIFICATE:

INSPECTOR MAN-HOURS TECHNICIAN

210671 INSPECT/CLEAN/TEST WATER SEPERATOR CONDENSER...HM 21-70-00...

210671

INSPECTED BY:

NOTE: THE FOLLOWING ADDITIONAL NCF(S) ARE REQUIRED TO PERFORM THIS TASK 21.030.

INSPECT/CLEAN/TEST WATER SEPARATOR CONDENSER (REFER TO ILLUSTRATION ON CARD 21-3)

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 25 INCH-POUNDS, SUITABLE DRY CLEANING SOLVENT, TRICHLORETHYLENE, SOURCE OF DRY COMPRESSED REGULATED AIR, MILD DETERGENT, APPROVED GREEN PRIMER AND BLACK ENAMEL, SAFETY WIRE

- 1. REMOVE REAR BAGGAGE COMPARTMENT FRONT PANEL.
- 2. REMOVE MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 3. REMOVE CLAMP SECURING DRAIN LINE TO SEPARATOR AT THE BOTTOM OF THE WATER SEPARATOR.
- 4. REMOVE CLAMPS SECURING AIR INLET DUCT TO WATER SEPARATOR.
- 5. REMOVE CLAMPS SECURING AIR DUTLET DUCT TO WATER SEPARATOR.
- 6. REMOVE CLAMPS SECURING WATER SEPARATOR TO MOUNTING BRACKET.
- 7. REMOVE WATER SEPARATOR.
- 8. REMOVE SEPARATOR DRAIN, PACKING AND STRAINER.
- 9. REMOVE COUPLING CLAMP AND SEPARATE SEPARATOR SHELL FROM DUCT ASSEMBLY.
- 10. REMOVE SCREWS SECURING BRACKET AND CONDENSER TO SEPARATOR SHELL. REMOVE GASKET AND WITHDRAW CONDENSER FROM SEPARATOR SHELL.

NOTE: BEFORE REMOVING CHAIN ASSEMBLY FROM CONDENSER, FASTEN STRING OR CORD (APPROXIMATELY 20 INCHES LONG) TO ONE END OF THE CHAIN ASSEMBLY. AS CHAIN ASSEMBLY IS WITHDRAWN FROM CONDENSER HEM, THE CORD WILL BE STRUNG INTO HEM READY FOR USE AT REASSEMBLY TO FACILITATE INSTALLATION OF CHAIN ASSEMBLY.

MARNING: HEAR GLOVES TO PROTECT HANDS WHILE HANDLING FIBERGLAS CONDENSER. EXERCISE CARE TO AVOID STRETCHING OR TEARING CONDENSER WHILE SLIDING CONDENSER ON OR OFF SUPPORT ASSEMBLY.

11. REMOVE CHAIN ASSEMBLY AND CAREFULLY REMOVE CONDENSER SUPPORT.

NOTE: DO NOT DISASSEMBLE BY-PASS VALVE ASSEMBLY. DO NOT REMOVE FASTENERS FROM CHAIN UNLESS REQUIRED FOR INSPECTION.

- 12. CLEAN ALL PARTS, EXCEPT CONDENSER WITH DRY CLEANING SOLVENT AND DRY THOROUGHLY WITH COMPRESSED AIR.
- 13. IF REQUIRED, DEGREASE SUPPORT ASSEMBLY BY SUSPENDING SUPPORT ASSEMBLY IN A VAPOR DEGREASER FOR 15 MINUTES USING TRICHLORETHYLENE HEATED TO 250 DEGREES F (121.1 DEGREES C). SPRAY TRICHLORETHYLENE OVER SUPPORT ASSEMBLY TO CLEAN IT THOROUGHLY. WHEN SUPPORT ASSEMBLY IS COOK ENOUGH TO HANDLE, RINSE THOROUGHLY WITH DRY CLEANING SOLVENT AND DRY THOROUGHLY WITH COMPRESSED AIR.
- 14. CLEAN CONDENSER, IF REQUIRED, BY IMMERSING CONDENSER AND SUPPORT ASSEMBLY IN SOLUTION OF MILD DETERGENT AND LUKEWARM WATER. AGITATE SOLUTION BY ALTERNATELY REMOVING AND IMMERSING SUPPORT ASSEMBLY WITH ATTACHED CONDENSER. AFTER CONDENSER HAS BEEN CLEANED SATISFACTORILY RINSE CONDENSER AND SUPPORT ASSEMBLY IN CLEAR, LUKEWARM WATER UNTIL WATER RUNS CLEAR. ALLOW CONDENSER AND SUPPORT ASSEMBLY TO AIR DRY THOROUGHLY.

CAUTION: RUBBING OR BRUSHING CONDENSER WILL RESULT IN DAMAGE TO CONDENSER.

15. INSPECT ALL PARTS FOR CRACKS, NICKS OR CORROSION.



OPERATOR: ED-WEST, INC. AIRCRAFT NO.: 368

REPORT DATE 12/14/88
MODEL: 1124A WESTWIND

WORK COMPLIANCE FORM NO.

24.010A

OPER01

AIRCRAFT REG.: N368HD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

88347 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 24-002 DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

HORK ACCOMPLISHED: DATE: MONTH O 1 DAY 20 YEAR	AIRCRAFT HOURS: 41	29,6	ANDINGS: 24	25
2 0	CERTIFICATE NUMBER:			
	KIND OF CERTIFICATE:			
***************************************	**************************************	TECHNICIAN	INSPECTOR	MAN-HOURS
240121 CHECK LEFT STARTER/GENERATOR BRUSH WEAR/TENSIONM	M 80-10-00	3	93	HRS.THS
240131 CHECK RIGHT STARTER/GENERATOR BRUSH WEAR/TENSION	MM 80-10-00	03	QB	

240121, 240131

CHECK GENERATOR BRUSH WEAR/TENSION (REFER TO ILLUSTRATIONON CARD 24-1)

NOTE: FOR GE STARTER/GENERATOR PERFORM STEPS 1 AND 3. FOR LEAR SIEGLER STARTER/GENERATOR PERFORM STEPS 2 AND 3.

- 1. CHECK GE STARTER/GENERATOR AS FOLLOWS:
 - A. OPEN ENGINE COWL.
 - B. LOOSEN BRUSH COVER TENSION SCREW SUFFICIENTLY TO UNSNAP CROSSBAR, EXPAND COVER TO CLEAR ALIGNMENT PIN AND REMOVE COVER TO EXPOSE BRUSHES.

CAUTION: DO NOT REMOVE BRUSHES OR DISTURB BRUSH SPRING CONTACT. BRUSHES SHOULD BE REPLACED ONLY BY PERSONNEL HAVING RUN-IN FACILITIES.

- C. MEASURE OVERALL LENGTH OF EACH BRUSH, FROM COMMUTATOR SURFACE TO THE OUTERMOST EDGE OF THE EXPOSED SLOPED END, USING A SMALL SCALE WITH SLIDING CLIP, A 2-1/2 INCH SCALE SEGMENT MAY BE USEFUL TO MEASURE THE TOP BRUSHES OF THE STARTER/GENERATOR.
- D. RECORD MEASURED LENGTHS OF EACH BRUSH, USING A SCHEME WHICH CAN BE REPEATED CONSISTENTLY FOR SUBSEQUENT INSPECTIONS FOR COMPARISON PURPOSES.

NOTE: NEW RUN-IN BRUSHES HAVE AN OVERALL LENGTH OF APPROXIMATELY 1.38 INCH. BRUSHES SHOULD BE REPLACED WHEN ANY BRUSH IS WORN TO AN OVERALL LENGTH OF 0.875 INCH, OR 450 OPERATING HOURS, WHICHEVER OCCURS FIRST. BRUSHES MUST BE REPLACED WHEN ANY BRUSH IS WORN TO AN OVERALL LENGTH OF 0.70 INCH. BRUSH SPRING TENSION SHOULD BE CHECKED WHEN NEW BRUSHES ARE INSTALLED OR STARTER/GENERATOR IS OVERHAULED.

CAUTION: CONTINUED USE OF A STARTER/GENERATOR WITH ANY BRUSH OF MINIMUM LENGTH OR LESS WILL LIKELY RESULT IN DAMAGE TO THE COMMUTATOR AND FAILURE OF THE STARTER/GENERATOR.

- E. INSPECT THE ARMATURES COMMUTATOR SURFACE. AN EXCESSIVELY WORN, GROUVED OR DISCOLORED COMMUTATOR REQUIRES IMMEDIATE STARTER/GENERATOR MAINTENANCE OR REPLACEMENT. THE COMMUTATOR SURFACE SHOULD BE A BROWNISH COLOR. BLUISH DISCOLORATION INDICATES OVERHEATING CONDITIONS, CHECK FOR ELECTRICAL OVERLOADING AND FOR STARTER/GENERATOR COOLING AIR SYSTEM LEAKS OR RESTRICTIONS. BLACKENED DISCOLORATION INDICATES ARCING DUE TO POOR BRUBH/COMMUTATOR CONTACT.
- F. REPLACE BRUSH COVER INTO POSITION WITH ALIGNMENT PIN AND TIGHTEN TENSION SCREW 15 TO 20 INCH-POUNDS TORQUE.
- G. CHECK BRUSH SPRING TENSION IN ACCORDANCE WITH GENERAL ELECTRIC MANUAL GEK-34448, 24-31-30.
- H. CLOSE ENGINE CONL.
- 2. CHECK LEAR SIEGLER STARTER/GENERATOR AS FOLLOWS:
 - A. OPEN ENGINE COML.
 - B. REMOVE BRUSH COVER.
 - C. REMOVE THE SCREWS SECURING THE BRUSH LEADS TO THE BRUSH HOLDERS.
 - D. WITH A STIFF WIRE HOOK, LIFT SPRINGS FROM BRUSHES AND REMOVE BRUSHES.

NOTE: IF BRUSHES ARE TO BE REUSED, MARK EACH BRUSH TO ALLOW REINSTALLATION IN THE BRUSH HOLDER FROM WHICH IT WAS REMOVED.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88
MODEL: 1124A HESTWIND

WORK COMPLIANCE FORM NO.

24.010B OPER01

AIRCRAFT NO.: 36

368

CRIST AT-88 PEU.

050150+

150 HR INSPECTION

AIRCRAF	HEG.: N368MD		122051) U/-88 KE	V. 030130* 130 NR 185120115R		
88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY		
24-003	DATE	HOURS LANDINGS CYCLES			FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.		
		4470			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1		
29 29		4138			CA CORRENT DOE LIST FOR DOE TITLE CHAS THAC .		

WORK ACCOMPLISHED: DATE: MONTH O 1 DAY 20 YEAR 89	AIRCRAFT HOURS:	39,6	ANDINGS: 26	3.5
, 1/2//	CERTIFICATE NUMBER:			
			1	iga, ake jigin digil digil quy silik 🕆 ə diffe 199 dibin u
INSPECTED BY:	KIND OF CERTIFICATE	regon of	Xee	
· ************************************	· 安全程序 在 16 年 19 19 19 19 19 19 19 19 19 19 19 19 19	**************************************	INSPECTOR	MAN-HOURS
		1	90	HRS.THS
240123 INSPECT/LUBRICATE LEFT STARTER GENERATOR SPLINE	SM 72-00-00	55		
240133 INSPECT/LUBRICATE RIGHT STARTER GENERATOR SPLINE	.SM 72-00-00	···· <u>JL</u>	GR	
}	***********	*****	*********	******

240123, 240133

INSPECT/LUBRICATE STARTER/GENERATOR SPLINE

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 90 INCH-POUNDS, SOLVENT (FEDERAL SPECIFICATION PD 680, TYPE I)

NOTE: EQUIVALENT SUBSTITUTES MAY BE USED FOR THE FOLLOWING ITEMS: GREASE AEROSHELL 17 (MIL-G-21164), GREASE AEROSHELL 22 (MIL-G-81322), MOBIL GREASE NO.28 (MIL-G-81322), MOBIL GREASE NO.29 MOLYBDENUM-DISOLPHIDE (MIL-G-81827), GREASE MIL-G-21164

- 1. DISCONNECT ELECTRICAL POWER FROM AIRCRAFT.
- 2. OPEN ENGINE SIDE COWL.
- 3. REMOVE BOLTS AND WASHERS SECURING AIR COOLING DUCT TO STARTER/GENERATOR AND DISCONNECT DUCT.
- 4. REMOVE NUT AND WASHERS SECURING PLASTIC COVER TO TERMINAL BLOCK AND REMOVE COVER.
- 5. TAG ELECTRICAL LEADS AND DISCONNECT THEM FROM TERMINAL BLOCK.
- 6. REMOVE SCREW AND WASHERS SECURING BONDING STRAP TO STARTER/GENERATOR AND DISCONNECT BONDING STRAP.
- 7. SUPPORT STARTER/GENERATOR AND LOOSEN CLAMP SECURING STARTER/GENERATOR TO MOUNTING PAD.
- 8. (PRE SB 72-3124) INSPECT AND LUBRICATE STARTER/GENERATOR DRIVE SPLINES OF ACCESSORY DRIVE GEARBOX.
 - A. CLEAN STARTER/GENERATOR SPLINES ON ACCESSORY DRIVE GEARBOX AND SPLINES ON REMOVED ACCESSORY WITH SOLVENT (FEDERAL SPECIFICATION PD-680, TYPE I).
 - B. DRY CLEANED SPLINES USING A DIRECTED AIR BLAST OF CLEAN COMPRESSED AIR.
 - C. INSPECT STARTER/GENERATOR SPLINES ON ACCESSORY DRIVE GEARBOX FOR WEAR. MAXIMUM ALLOWABLE DEPTH OF INTERNAL SPLINE WEAR, MEASURED AT PITCH LINE OF TOOTH, IS 0.010 INCH. DETERMINE WEAR DEPTH BY COMPARING MAXIMUM WEAR AREA ON SPLINE WITH END AREA WHERE THERE IS NO WEAR. THIS "NO WEAR" AREA IS NORMALLY AT EXTREME AFT END OF SPLINE WHERE THERE IS NO ENGAGEMENT WITH MATING SPLINE OF ACCESSORY. IF ALLOWABLE WEAR LIMIT IS EXCEEDED, REMOVE AND REPLACE GEARSHAFT IN ACCORDANCE WITH ENGINE LMM 72-60-02.
 - D. PACK SPLINE CAVITY OF STARTER/GENERATOR SPLINE ON FORWARD FACE OF ACCESSORY DRIVE GEARBOX WITH ONE OF THE FOLLOWING LUBRICANTS.
 - (1) GREASE (AEROSHELL NO.17 (MIL-G-21164)).
 - (2) GREASE (AEROSHELL NO.22 (MIL-G-81322)).
 - (3) GREASE (MIL-G-21164).
 - (4) GREASE (MOBIL 28 (MIL-G-81322)).
 - (5) GREASE (MOBIL 29 (MIL-G-81827) (MOLYBDENUM DISULPHIDE)).
 - E, REFER TO STEP 12.
- 9. (POST SB 72-3124) INSPECT STARTER/GENERATOR DRIVE SPLINES OF ACCESSORY DRIVE GEARBOX.

NOTE: IT IS NOT NECESSARY TO REMOVE SPLINED ADAPTER UNLESS INSPECTION INDICATES REPLACEMENT IS NECESSARY.

- A. VISUALLY INSPECT INTERNAL SPLINES OF STARTER/GENERATOR DRIVE SPLINED ADAPTER FOR EVIDENCE OF CRACKING.

 CRACKING IS NOT ACCEPTABLE. VISUALLY INSPECT INTERNAL SPLINES FOR WEAR OR DEFORMATION. WEAR OR DEFORMATION

 OF SPLINES IS ACCEPTABLE PROVIDED THAT IT DOES NOT EXCEED 0.020 INCH DEPTH, MEASURED AT PITCH LINE OF THE

 TEETH. REMOVE AND REPLACE SPLINED ADAPTER IN ACCORDANCE WITH ENGINE LMM 72-60-02, IF REQUIREMENTS ARE NOT

 MET.
- B. REFER TO STEP 12.
- 10. (PRE SB 72-3128) INSPECT AND LUBRICATE ALTERNATOR DRIVE SPLINES ON ACCESSORY DRIVE GEARBOX.
 - A. CLEAN ALTERNATOR SPLINES ON ACCESSORY DRIVE GEARBOX AND SPLINES ON REMOVED ACCESSORY WITH SOLVENT (FEDERAL COPYRIGHT 1988 CAMP SYSTEMS, INC. << CONTINUED >>

® CAMP SYSTEMS.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO .

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

24.020A

368

MODEL: 1124A HESTHIND

050150+

OPER01

ISSUED 07-88 150 HR INSPECTION AIRCRAFT REG.: N368MD REV. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY WORK DUE AT * = APU HRS 88349 FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS CYCLES DATE 24-005 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4138 29 29 WORK ACCOMPLIBHED: DATE: MONTH 01 YEAR 80 AIRCRAFT HOURS: 4129, 6 DAY 2 LANDINGS:

CERTIFICATE NUMBER: 46542

KIND OF CERTIFICATE: INSPECTED BY:

> INSPECTOR TECHNICIAN.

MAN-HOURS

240161 CHECK LEFT BATTERY ELECTROLYTE LEVEL... MM 12-10-06..... 240176 CHECK RIGHT BATTERY ELECTROLYTE LEVEL...MM 12-10-06.....

240161, 240176

NOTE: THE FOLLOWING ADDITIONAL WCF(8) ARE REQUIRED TO PERFORM THIS TASK 24.070.

CHECK BATTERY ELECTROLYTE LEVEL (REFER 10 ILLUSTRATION ON CARD 24-2) EQUIPMENT/CONSUMABLES: DISTILLED OR DEMINERALIZED WATER, SAFT TOOL KIT

- 1. PLACE BATTERY MASTER SWITCH IN OFF POSITION.
- 2. GAIN ACCESS TO BATTERIES LOCATED IN MAIN BAGGAGE COMPARTMENT BY REMOVING FORWARD ACCESS PANEL.
- 3. DISCONNECT BATTERY CONNECTOR AND CONNECTOR FROM BATTERY TEMPERATURE PROBE.
- 4. REMOVE VENT LINES FROM BATTERY VENTS.
- 5. LOOSEN WING NUTS ON HOLD-DOWN CLAMPS AND REMOVE BATTERY.

WARNING: THE ELECTROLYTE USED IN NICKEL-CADMIUM BATTERIES IS A CAUSTIC SOLUTION OF POTASSIUM HYDROXIDE. SERIOUS BURNS WILL RESULT IF IT COMES IN CONTACT WITH ANY PART OF THE BODY. USE RUBBER GLOVES, RUBBER APRON AND PROTECTIVE GOGGLES WHEN HANDLING THIS SOLUTION. IF ELECTROLYTE GETS ON THE SKIN, WASH THE AFFECTED AREAS WITH LARGE QUANTITIES OF WATER, NEUTRALIZE WITH THREE PERCENT ACETIC ACID, VINEGAR, IF ELECTROLYTE GETS INTO THE EYES, FLUSH WITH WATER AND GET IMMEDIATE MEDICAL ATTENTION.

CAUTION: TOOLS OR EQUIPMENT USED FOR SERVICING LEAD ACID BATTERIES SHALL NOT BE USED NOR STORED WITH THOSE USED FOR SERVICING NICKEL-CADMIUM BATTERIES.

- 6. REMOVE VENT PLUGS.
- 7. CHECK FOR PROPER ELECTROLYTE LEVEL, IT SHOULD BE JUST ABOVE THE TOPS OF THE PLATES. (ON TADIRAN AND SAFT BATTERIES 1/4 INCH IMMEDIATELY AFTER CHARGE OR 1/8 INCH AFTER STANDING 3 HOURS - REFER TO ILLUSTRATION. ADJUST IF REQUIRED. USE ONLY DISTILLED OR DEMINERALIZED WATER FOR LIQUID LEVEL ADJUSTMENT. ADD LIQUID WITH SYRINGE.

NOTE: WHEN SERVICING THE BATTERIES, DO NOT CONFUSE THE LIQUID LEVEL CHECK WITH CHECKING ELECTROLYTE SPECIFIC GRAVITY.

- 8. DO NOT ADD WATER WHEN BATTERY IS IN A DISCHARGED STATE UNLESS CELL VOLTAGE READING OF GREATER THAN 1.5 VOLTS IS ENCOUNTERED IMMEDIATELY AFTER PLACING THE BATTERY ON CHARGE. THE CELL MAY BE DRY.
- 9. PLACE BATTERY MASTER SWITCH IN OFF POSITION.
- 10. CLEAN BATTERY TRAY AND BOTTOM OF BATTERY CASE AS NECESSARY TO ENSURE PROPER INSTALLATION.

CAUTION: NO FOREIGN OBJECTS, DEBRIS OR ACCUMULATIONS OF DIRT SHOULD BE ALLOWED TO COLLECT IN THIS INSTALLATION.

- 11. INSTALL BATTERY AND SECURE WITH HOLD-DOWN CLAMP WING NUTS AND SAFETYWIRE WING NUTS.
- 12. INSTALL BATTERY VENT LINES AND SECURE WITH CLAMPS.
- 13. CONNECT BATTERY CONNECTOR TO BATTERY TEMPERATURE PROBE.
- 14. CONNECT BATTERY ELECTRICAL CONNECTOR AND HAND-TIGHTEN.
- 15. CHECK BATTERY TEMPERATURE INDICATING AND WARNING SYSTEM. REFER TO WORK COMPLIANCE FORM 24.070.
- 16. IF THERMISTOR WAS REMOVED OR REPLACED DURING CHARGING PERFORM VALIDITY CHECK. REFER TO MAINTENANCE MANUAL SECTION 24-30-01.
- 17. CLOSE FRONT PANEL IN MAIN BAGGAGE COMPARTMENT.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO .:

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

24.0208

OPER01

150 HR INSPECTION 050150+ REV.

AIRCRAFT REG.: N368MD 88349 WORK DUE AT

368

MODEL: 1124A WESTWIND ISSUED 07-88

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY * = APU HRS. FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES DATE 00-000 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138

4,			
WORK ACCOMPLISHED: DAT	TE: MONTH CO 1 DAY 20	YEAR 89 AIRCRAFT HOURS: 412	9,4 LANDINGS: 2435
TECHNICIAN SIGNATURE:	N (7)	CERTIFICATE NUMBER:	
\sim		KIND OF CERTIFICATE:	
INSPECTED BY:	S Charmer	KIND OF CERTIFICATES.	
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240166 DEEP CYCLE I	LEFT BATTERYND REF		53 S3 HRS. THS
240181 DEEP CYCLE F	RIGHT BATTERYNO REF		53
LTOIGE BEE! GIGEE!		***************************************	***************
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COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

24.070

OPERATOR: ED-MEST, INC. OPER01 MODEL: 1124A WESTWIND AIRCRAFT NO.: 368 150 HR INSPECTION AIRCRAFT REG .: N368MD ISSUED 07-88 050150+ RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 88349 WORK DUE AT * = APU HRS LANDINGS CYCLES DATE HOURS **24-008**

REPORT DATE 12/14/88

29 29		4138			CK CURRENT DUE LIS	T FOR DUE TIME	CHGS	PAGE 1
WORK A	CCOMPLISHED: DAT	E: MONTH O	L DAY 20	YEAR 80	AIRCRAFT HOURS: 412	عم، لو	LANDINGS 245	3.5
	CIAN SIGNATURE:	L	132L		CERTIFICATE NUMBER:			
_	TED BY:				KIND OF CERTIFICATE:		•	
*****	***************************************	*******	******	*****	********	TECHNICIAN	*******	MAN-HOURS
2402	OZ FUNCTIONAL C	HECK RATTER	Y TEMPERATURE	AND WARNING	SYSTEMMM 24-30-01		SB	HRS.THS
*****	5***************	*****	********	*********	***	**********	******	******

240203

FUNCTIONAL CHECK BATTERY TEMPERATURE AND WARNING SYSTEM

- 1. CONNECT ELECTRICAL EXTERNAL POWER TO AIRCRAFT.
- 2. ENGAGE BATTERY TEMPERATURE CIRCUIT BREAKER LOCATED ON OVERHEAD PANEL.
- 3. PRESS BATTERY PRESS-TO-TEST SWITCH. RIGHT INSTRUMENT PANEL BATTERY TEMPERATURE INDICATORS SHOULD INDICATE IN THE RED BAND (OVER 160 DEGREES F OR 71.1 DEGREES C) AND BATTERY OVERHEAT WARNING LIGHTS ON THE ANNUNCIATOR PANEL SHOULD COME ON.

NOTE: BATTERY AMBIENT TEMPERATURE SHOULD BE BETWEEN 32 DEGREES F AND 180 DEGREES F (0.0 DEGREES C AND 82.2 DEGREES C).

4. RECORD FUNCTIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO .: 368

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

27.130 OPER01

MODEL: 1124A HESTHIND

050150+ 150 HR INSPECTION

AIRCRAFT REG .: N368MD ISSUED 07-88 88349 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. LANDINGS CYCLES DATE HOURS 27-013

	29 29	4138			CK CURRENT DUE LIST	FUR DUE TIME	CHGD	PAGE 1
TECHNICIAN BIGNATURE: INSPECTED BY: TECHNICIAN INSPECTOR TECHNICIAN INSPECTOR HAN-HOUR AND OF CERTIFICATE: TECHNICIAN INSPECTOR HAN-HOUR HRS.THS	MORK ACCOMPL	ISHED: DATE: MONTH	O-GYAG /	YEAR S	AIRCRAFT HOURS: 41	B9,6 1	ANDINGS: 2	~3S
INSPECTED BY: ASPECT RUDDER TRIM TAB FREEPLAY MM 27-20-00. KIND OF CERTIFICATE: REPAIR STATION TECHNICIAN INSPECTOR MAN-HOUR HRS.THS			$\mathbf{A} \leftarrow \mathbf{A} \leftarrow \mathbf{A} \leftarrow \mathbf{A}$					
270158 INSPECT RUDDER TRIM TAB FREEPLAYMM 27-20-00		\sim	Δ				•	***
270158 INSPECT RUDDER TRIM TAB FREEPLAYMM 27-20-00	******	***************************************	*********	*****	***************	TECHNICIAN	INSPECTOR	HAN-HOURS
***************************************	270158 IN	SPECT RUDDER TRIM TAE	FREEPLAYMM 2	7-20-00		<u> 53</u>	DR.	HRS.THS
	**********	****************	***********	******	*********	*********	********	******

270158

INSPECT RUDDER TRIM TAB FREEPLAY

NOTE: IN PRACTICE WHEN OPERATING THE TRIM TAB ACTUATORS, SINCE THEY ARE NOT SYNCHRONIZED, AND THEY USUALLY PRELOAD EACH OTHER, RUN TAB TO FULL LEFT TRAVEL, THEN TO FULL RIGHT TRAVELAND LEAVE SHITCH DEPRESSED FOR FIVE SECONDS MINIMUM TO ENSURE BOTH ACTUATORS ARE AT THE STOPS AND COMPENSATED. RETURN TAB TO CENTER POSITION.

- 1. CHECK THAT THE FREEPLAY OF THE RUDDER TRIM TAB MEASURED FROM EACH OF ITS EXTREME POSITIONS DOES NOT EXCEED 1/8 INCH.
- 2. CHECK THAT FREEPLAY OF TRIM TAB HINGE MEASURED FROM VERTICAL STABILIZER HINGE TO TRAILING EDGE OF TAB DOES NOT EXCEED 0.197 INCH.
- 3. CHECK THE BACKLASH IN THE FREEPLAY OF EACH ACTUATOR, USING FORCE OF 4 POUNDS IN BOTH DIRECTIONS. THE TOTAL MEASURED BACKLASH, INCLUDING THAT OF THE END BEARING, SHOULD NOT EXCEED 0.010 INCH.

NOTE: STEPB 1, 2, AND 3 CHECK THE FREEPLAY OF THE HINGE AND HINGE WIRE, ROD END BEARINGS, BOLTS AND ACTUATOR SCREW JACK.

4. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WEST, INC. REPORT DATE 12/14/88
AIRCRAFT NO.: 368 MODEL: 1124A WESTHIND

WORK COMPLIANCE FORM NO.

27.150A

OPER01

AIRCRAFT REG.: N368MD

MODEL: 1124A HESTHIND ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
27-016	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
			1	I .	

HORK ACCOMPLISHED: DATE: MONTHO! DAY 20 YEAR 87 AIRCRAFT HOURS: 4129. 6 LANDINGS: 2435

TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: 45-124

INSPECTED BY: KIND OF CERTIFICATE: REPLACEMENTATION

TECHNICIAN INSPECTOR MAN-HOURS

HRS.THS

270193, 270203

INSPECT ELEVATOR SEPARATION OF SKIN (REFER TO FIGURES 1 AND 2 ON CARD 27-3)

NOTE: THE PURPOSE OF THIS INSPECTION IS TO DETERMINE IF ANY SEPARATION OF UPPER AND LOWER SKIN AND HONEY-COMB CORE HAS OCCURED AND IF SO WHETHER THE LOCATION AND EXTENT OF SEPARATION ARE WITHIN SAFE LIMITS FOR CONTINUED OPERATION.

- 1. VISUALLY INSPECT UPPER AND LOWER SURFACE OF ELEVATORS FOR LOCAL BULGING OR LOGSENESS OF SKINS. EVIDENCE OF SEPARATION MAY BE VERIFIED IF THE SKIN MOVES UNDER LIGHT FINGER PRESSURE.
- 2. IF AN ELEVATOR APPEARS SOUND UPON VISUAL INSPECTION, CARRY OUT THE FOLLOWING: A TAP TEST ON BOTH UPPER AND LOWER SURFACES. IF THE TAP DISCLOSED SEPARATED AREAS BEYOND THE LIMITS GIVEN IN FIGURE 2, REPLACE THE ELEVATOR.
 - A. TAP TESTING 18 TO BE PERFORMED BY LIGHTLY TAPPING THE SKIN WITH A FIFTY CENT COIN OR EQUIVALENT AND COMPARING THE SOUND AT ADJACENT LOCATIONS. SEPARATION BETWEEN SKIN AND HONEY-COMB CORE CAN READILY BE IDENTIFIED BY A HOLLOW SOUND PRODUCED BY TAPPING AS COMPARED TO THE RESPONSE AT SOLIDLY BONDED AREAS. TAPPING SHOULD BE DONE ALONG LINES PARALLEL TO THE TRAILING EDGE AT INTERVALS OF ABOUT ONE INCH, ADVANCING ABOUT 0.75 INCH BETWEEN TAPS. A RATE OF TAPPING OF ABOUT TWO TAPS PER SECOND IS DESIRABLE FOR COMPARING SOUNDS.

CAUTION: IF THE TAP TEST DISCLOSED SEPARATE AREAS WHICH DO NOT EXCEED THE LIMITATIONS GIVEN IN FIGURE 2, THE PART MAY CONTINUE IN SERVICE PROVIDING THE ELEVATOR IS REINSPECTED EVERY 25 HOURS WITH THE EXTENT AND LOCATION OF SEPARATION MAPPED OUT AND RECORDED EACH TIME THIS INSPECTION IS CARRIED OUT.

ANYTHE THE LIMITS IN FIGURE 2 ARE EXCEEDED, THE ELEVATOR IS CONSIDERED UNAIRWORTHY AND MUST BE REPLACED, OR REMOVED FOR REPAIR.

- 3. LIMITS OF TOLERABLE SEPARATION BETWEEN SKIN AND HONEY-COMB CORE (FIGURES 1 AND 2):
 - A. LIMITS APPLY TO BOTH TOP AND BOTTOM SKINS INDIVIDUALLY.
 - B. ZONE A LIMITS FOR AREA AROUND HINGE POINTS (FIGURES 1 AND 2).
 - C. ZONE B LIMITS FOR REMAINING AREA (FIGURES 1 AND 2).
- 4. MAKE APPROPRIATE ENTRY IN PERMANENT MAINTENANCE RECORDS AS FOLLOWS: MAINTENANCE MANUAL 27-30-00 ENTITLED FLIGHT CONTROLS SEPARATION OF SKIN FROM HONEY-COMB CORE, ACCOMPLISH (DATED) AT (AIRCRAFT HOURS) (RECORD CONDITION PER EXAMPLES, AS APPLICABLE) ENTER IN LOG BOOK MARKED UP MAPCOPY OF FIGURE 2.
- 5. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO .: 368

REPORT DATE 12/14/88

CYCLES

REV.

WORK COMPLIANCE FORM NO.

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

27.190

AIRCRAFT REG.: N368MD MODEL: 1124A HESTHIND

150 HR INSPECTION

OPER01

88349 27-020 29 29

WORK DUE AT * = APU HRS DATE HOURS LANDINGS 4138

CK CURRENT DUE LIST FOR DUE TIME CHGS

050150+

PAGE 1

HORK ACCOMPLISHED: DATE: MONTH O

AIRCRAFT HOURS: 4129, 6

7805

ISSUED 07-88

CERTIFICATE NUMBER:

KIND OF CERTIFICATE:

TECHNICIAN

270213 LUBRICATE ELEVATOR ATTACH POINTS...MM 12-20-00...

INSPECTOR

270213

INSPECTED BY:

LUBRICATE ELEVATOR ATTACH POINT (REFER TO ILLUSTRATION ON CARD 27-5)

CONSUMABLES: REFER TO TABLE OF LUBRICANTS

CAUTION: WEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

NOTE: 1. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS OIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.

- 2. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE ELEVATOR PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
- 3. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
- 4. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
- 5. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
- 6. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.
- 1. LUBRICATE ELEVATOR ATTACH POINTS AS PER ILLUSTRATION.
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

27.200B

AIRCRAFT NO.: 368 AIRCRAFT REG.: N3A8MD MODEL: 1124A WESTWIND

OPER01

ISSUED 07-88 BEV.

050150+ 150 HR INSPECTION

8834	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
27-0	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 2		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
		1			

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WORK ACCO	MPLISHED:	DATE: 1	OHTHO!	DAY	YEAR 89	AIRCRAFT HOURS:	39,6	LANDINGS: 2	2.5م
	N SIGNATUR		hu	l Bit		CERTIFICATE NUMBER:			
INSPECTED		مجد ا	(HJA	کسک		KIND OF CERTIFICATE:	_	•	À
*******	*******	******	·#*******	*********	****	*********	TECHNICIAN	**************************************	MAN-HOURS
270237	INSPECT L	EFT FLA	AP VANE	.MM 27-50-00.			53	S 8	HRS.THS
270247	INSPECT R	IGHT FL	AP VANE.	.MM 27-50-00			33	SE.	

270237, 270247

INSPECT FLAP VANE (REFER TO FIGURE 3 ON CARD 27-6)

EQUIPMENT/CONSUMABLES: BOLTS P/N AN3H-3A (6 PER VANE), TORQUE WRENCH 0 TO 70 INCH-POUNDS, INSERT P/N MAS1833-3N-500, ADMESIVE (HYSOL) EA9309-1 WITH 20 TO 25 PERCENT MILLED GLASS FIBERS RP-32, LIQUID SOAP OR ANY OTHER RELEASE AGENT, METHYLETHYLKETONE, AND SAFETY WIRE, .032.

- 1. ACCOMPLISH THE FOLLOWING VISUAL INSPECTION.
 - A. VISUALLY INSPECT EACH FLAP VANE SEGMENT WHERE IT ATTACHES TO THE END-PLATES FOR BLACK STREAKS INDICATING MOVEMENT OR SEPARATION BETWEEN END-PLATE AND VANE.
 - B. CHECK FOR LOOSE BOLTS WHERE END-PLATES ATTACH TO VANE SEGMENTS.
 - C. APPLY UP AND DOWN PRESSURE TO THE TRAILING EDGE OF EACH VANE SEGMENT NEAR END-PLATES AND WATCH FOR MOVEMENT BETWEEN THE VANE AND END-PLATES.
- 2. IF A DEFECT IS SUSPECTED AFTER COMPLETION OF STEP 1, ACCOMPLISH THE FOLLOWING:
 - A. REMOVE FLAP VANE SEGMENT. TAKE NOTE OF SPACER WASHERS AND POSITION, RETAIN FOR REINSTALLATION. MARK AN OUTLINE ON THE END-PLATE OF THE FLAP VANE AS A GUIDE FOR REINSTALLATION.
 - B. REMOVE ALL THREE (3) ATTACHMENT BOLTS FROM THE AFFECTED END-PLATE AND REMOVE END-PLATE FROM VANE.
 - C. CHECK THE THREADED INSERT AT TRAILING EDGE OF VANE FOR MOVEMENT.
 - D. VISUALLY INSPECT LEADING EDGE STRUCTURE FORWARD FOR VANE SPAR AND ATTACHMENTS FOR LOOSE RIVETS OR CRACKS AROUND FORWARD END-PLATE ATTACHMENT BOLTS. CRACKS IN THE STRUCTURE WILL REQUIRE REPLACEMENT OF THE ENTIRE FLAP VANE ASSEMBLY. LOOSE RIVETS SHOULD BE REPLACED.
- 3. IF NO DEFECTS ARE FOUND IN STEP 2, REINSTALL END-PLATES WITH NEW BOLTS P/N AN3H-3A. TORQUE THE THO FORWARD BOLTS 20 TO 25 INCH-POUNDS AND TIGHTEN THE BOLT P/N AN3H-3A TO A SNUG FIT (NO TORQUE). SAFETY ALL THREE BOLTS. REINSTALL VANE ASSEMBLY USING EXISTING WASHERS TO PREVENT SIDE LOADING OF VANE END-PLATES. CHECK FOR ANY CLEARANCE BETWEEN THE VANE END-PLATE AND THE FLAP ATTACHMENT FITTING. WITH PREVIOUSLY REMOVED WASHERS BACK IN PLACE THERE SHOULD BE NO END-CLEARANCE. ATTACH THE VANE FIRMLY TO THE FLAP BRACKET AT ONE END. SHOULD THERE BE CLEARANCE OR A GAP AT THE OPPOSITE END, AN APPROPRIATE (SHIM-TYPE) WASHER SHOULD BE INSTALLED TO PREVENT ANY TENSION ON THE END-PLATES. TORQUE VANE MOUNT BOLTS 50 TO 70 INCH-POUNDS. IF A DEFECT IS FOUND TO EXIST, DO NOT REINSTALL END-PLATE AND PROCEED TO STEP 4.
- 4. IF THE THREADED INSERT NEAR THE TRAILING EDGE OF THE VANE IS FOUND TO BE LOOSE, THE FOLLOWING REPAIR MAY BE ACCOMPLISHED:
 - A. WITH THE END-PLATE REMOVED FROM THE FLAP VANE REMOVE EXISTING EPOXY ADHESIVE AND LOOSE INSERT. ENLARGE (IF NECESSEARY) INSERT HOLE TO 0.65 INCH DIAMETER, 0.76 INCH DEEP. A 0.565 DIAMETER HOLE IS ALLOWABLE IN CASES WHERE A 0.65 INCH DIAMETER HOLE CANNOT BE DRILLED WITHOUT CONTACTING THE INSIDE OF THE SKIN. REFER TO FIGURE 3.
 - B. REMOVE HONEY-COMB MATERIAL (IF NECESSARY) EXPOSED AT END OF FLAP VANE TO A DEPTH OF 0.25 INCH (REFER TO FIGURE 3). USE CAUTION NOT TO DAMAGE FLAP VANE SKIN.
 - C. ATTACH THE NEW INSERT, P/N NAS1833-3N-500 TO THE END-PLATE AFT HOLE WITH BOLT P/N AN3H-3A. HAND TIGHTEN BOLT DNLY.
 - D. MIX A SUFFICIENT QUANTITY OF ADMESIVE, EA9309-1 (HYSOL) WITH 20 TO 25 PERCENT MILLED GLASS FIBERS BY WEIGHT AND FILL THE ENTIRE VOID AREA AT THE END OF FLAP VANE AROUND THE INSERT, INCLUDING THE HOLE PREPARED TO RECEIVE THE INSERT. COAT INSIDE SURFACE OF END-PLATE ONLY WITH LIQUID SOAP OR ANY OTHER RELEASE AGENT TO PREVENT PLATE FROM STICKING TO EPOXY ADHESIVE. APPLY ADHESIVE AROUND INSERT PRIOR TO ASSEMBLY OF END-PLATE TO VANE TO ENSURE THERE WILL BE NO VOID.
 - E. PRESS END-PLATE (WITH INSER) ATTACHED) ONTO END OF VANE AND SECURE IN PLACE (NOTE OUTLINE OF FLAP VANE ON INSIDE INBOARD SURFACE OF END-PLATE). ENSURE THAT ENTIRE CAVITY IS FILLED. EXCESS ADHESIVE SHOULD EXTRUDE COPYRIGHT 1988 CAMP SYSTEMS, INC.



OPERATOR: ED-WEST, INC. **REPORT DATE 12/14/88** AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND WORK COMPLIANCE FORM NO.

27,280

OPER01

AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050150+ 88349 WORK DUE AT = APU HRS HOURS LANDINGS CYCLES DATE

150 HR INSPECTION

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. **~ 27-032** CK CURRENT DUE LIST FOR DUE TIME CHGS 29 29 4138 PAGE 1

YEAR 89 AIRCRAFT HOURS: 4129.6 2002 HORK ACCOMPLISHED: DATE: MONTH OF YAD LANDINGS:

TECHNICIAN SIGNATURE:

CERTIFICATE NUMBER:

INSPECTED BY: KIND OF CERTIFICATE

> TECHNICIAN INSPECTOR MAN-HOURS HRS. THS

270335 OPERATIONAL CHECK SPEED BRAKES AND LIFT DUMPERS...MM 27-60-00.....

270335

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.TO1.

DPERATIONAL CHECK SPEED BRAKES AND LIFT DUMPERS

EQUIPMENT/CONSUMABLES: HYDRAULIC PRESSURE SUPPLY, EXTERNAL ELECTRICAL POWER SOURCE, PROTRACTOR, COTTER PIN

- 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. JACK AIRCRAFT UNTIL MAIN LANDING GEARS ARE CLEAR DF GROUND. REFER TO WORK COMPLIANCE FORM 32.TO1.
 - B. SUPPLY 2000 PSI HYDRAULIC PRESSURE TO MAIN HYDRAULIC SYSTEM.
 - C. CONNECT EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - D. CLEAR AREA ON THE UPPER SURFACE OF WING.

NOTE: THE PROCEDURE OUTLINED BELOW IS BASED ON THE ASSUMPTION THAT THROITLE MICROSWITCHES ARE ALREADY ADJUSTED.

- 2. ENGAGE LIFT DUMPER AND SPEED BRAKES CIRCUIT BREAKERS LOCATED ON OVERHEAD CONTROL PANEL.
- 3. CHECK THAT SPEED BRAKE CONTROL SWITCH IS IN RETRACT POSITION, AND LIFT DUMPER CONTROL SWITCH IS IN OFF POSITION.
- 4. CHECK SPEED BRAKES EXTEND AND LIFT DUMPER EXTEND WARNING LIGHTS OUT.
- 5. CHECK BOTH THROTTLES ARE IN IDLE POSITION.
- 6. ADVANCE LEFT-HAND THROTTLE SLIGHTLY (SO THAT MICROSWITCH OPENS) AND PLACE LIFT DUMPER SWITCH IN ON POSITION.
- 7. REMOVE COTTER PINS, NUTS, WASHERS AND BOLTS SECURING GROUND CONTACT SWITCH ARMS TO MAIN LANDING GEAR.
- 8. ACTUATE LEFT-HAND AND RIGHT-HAND GROUND CONTACT SWITCHES TO GROUND POSITION. CHECK THAT LIFT DUMPERS AND SPEED BRAKES DO NOT EXTEND AND THEIR INDICATING LIGHTS ARE OUT.
- 9. WITH GROUND CONTACT SWITCHES IN GROUND POSITION, RETARD LEFT-HAND THROTTLE TO IDLE AND CHECK THAT SPEED BRAKE AND LIFT DUMPERS EXTEND AND SPEED BRAKES EXTEND AND LIFT DUMPERS EXTEND LIGHTS ILLUMINATE.
- 10. USING PROTRACTOR CHECK SPEED BRAKES AND LIFT DUMPERS ANGLE IN EXTEND POSITION. ANGLE SHOULD BE 45 DEGREES + 3 DEGREES, -1 DEGREE. MAXIMUM UNBALANCE BETWEEN LEFT-HAND AND RIGHT-HAND SURFACES IS + OR -2 DEGREES.
- 11. WITH SPEED BRAKES AND LIFT DUMPERS RETRACTED, OPERATE THE FLAP TO FULL DOWN POSITION. DURING FLAP OPERATION CHECK FOR A MINIMUM CLEARANCE OF 1/16 INCH BETWEEN FLAP VANES AND SPEED BRAKES/LIFT/DUMPERS.

NOTE: ADJUSTMENT OF THE ACTUATOR EYE-BOLT 1/2 A TURN RECESSES THE SPEED BRAKES/LIFT DUMPERS APPROXIMATELY 1/16 INCH.

- 12. RETRACT AND EXTEND SPEED BRAKES AND LIFT DUMPERS USING LIFT DUMPERS CONTROL SWITCH AND CHECK OPERATING TIME IN EACH DIRECTION TO BE 5 SECONDS MAXIMUM.
- 13. ACTUATE EACH GROUND CONTACT SWITCH ON MAIN LANDING GEARS SEVERAL TIMES TO GROUND AND AIR POSITION AND CHECK SURFACES REMAIN EXTENDED.
- 14. ADVANCE RIGHT-HAND THROTTLE SLIGHTLY (SO THAT THE MICROSWITCH OPENS), SPEED BRAKES AND LIFT DUMPERS MUST RETRACT AND INDICATING LIGHTS EXTINGUISH.
- 15. ADVANCE BOTH THROTTLES TO TAKE-OFF POSITION, CHECK THAT SURFACES REMAIN RETRACTED.
- 16. PLACE LIFT DUMPER SWITCH IN OFF POSITION AND CHECK OPERATION OF SPEED BRAKES USING SPEED BRAKE CONTROL SWITCH. CHECK THAT LIFT DUMPERS REMAIN RETRACTED.
- 17. RETRACT THE LIFT DUMPERS AND THE SPEED BRAKES, REDUCE HYDRAULIC PRESSURE TO ZERO, AND CHECK MANUALLY THAT ALL SURFACES ARE MECHANICALLY LUCKED IN PLACE.
- 18. DISCONNECT ELECTRICAL AND HYDRAULIC POWER SOURCES.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

21.290A

AIRCRAFT NO.: 368

MODEL: 1124A HESTWIND

OPER01

AIRCRAFT REG.: N368HD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

	88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
21-030	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.	
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	29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH O 1 DAY 20 YEAR 89	AIRCRAFT HOURS	ع۹، له	ANDINGS: 2	<i></i>
TECHNICIAN SIGNATURE:	A	CERTIFICATE NUMBER:			
INSPECTED BY:	Borney		R~~ ^	Quelin	
***************************************	*************	****	********	*******	*******
			TECHNICIAN	INSPECTOR	MAN-HOURS HRS.THS
210681 CHANGE COOLING	TURBINE OILMM 12-10-10		<u>SIS</u>	90	

210681

CHANGE COOLING TURBINE DIL (REFER TO FIGURE 3 ON CARD 21-7) CONSUMABLES: OIL EXXON 2380 (MOBIL JET DIL II, OR MIL-L-23699)

- NOTE: 1. REFER TO SIL 1124-21-013 FOR ADDITIONAL ALTERNATE LUBRICANTS. OIL VOLUME: 122 C.C.
 - 2. AT EACH ROUTINE INSPECTION PERIOD (150) HOURS), THE DIL SHOULD BE DRAINED THROUGH THE DRAIN PORT, ON THE BOTTOM OF THE TURBINE AND FRESH OIL ADDED TO THE TOP OF THE FILL PORT AS FOLLOWS:
- 1. AIRCRAFT WITH SERVICE LETTER WH-2458 MODIFICATION ACCOMPLISHED, REMOVE PLUG AND PACKING (EITHER SIDE OF CASTING) AND ADD OIL TO THE TOP OF THE CASTING HOLE.
- 2. AIRCRAFT PRE-SERVICE LETTER WH-2458, REMOVE THE DIPSTICK. IF DIL LEVEL DOES NOT REACH THE LINE ON DIPSTICK, ADD OIL TO TOP OF FILL PORT. THE DIPSTICK IS ATTACHED TO THE HEX PLUG LOCATED ON THE RIGHT SIDE OF THE REFRIGERATION UNIT. REFER TO FIGURE 3.

NOTE: OIL VOLUME IS 122 C.C.

3. RECORD OIL CHANGE COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

28.090C

AIRCRAFT NO .:

368

MODEL: 1124A WESTWIND

OPER01

PAGE 1

AIRCRAFT REG.: N368HD ISSUED 07-88 150 HR INSPECTION 050150+ 88349 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS DATE LANDINGS CYCLES 28-011 20 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS

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HORK ACC	DMPLISHED: DA	TE: MONTHO	DAY 20	YEAR 87	AIRCRAFT HOURS	عمرتو د	ANDINGS: 20	280
	AN SIGNATURE:	Δ .	Bat		CERTIFICATE NUMBER:			
INSPECTED		3	-de		KIND OF CERTIFICATE;	$Q_{\alpha\alpha}$.	Platie	*
******	••••••	*********	********				######################################	MAN-HOURS
						7	\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	HRS.THS
281150	CHECK OPERA	TION FUEL BO	OST PUMPSMM	28-00-00		···· <u> </u>	يين	

281150

CHECK OPERATION BOOST PUMPS

- 1. PLACE L SHUTGFF AND R SHUTGFF SWITCHES IN OPEN POSITION. OBSERVE IN TRAN LIGHTS INDICATE OPENING.
- 2. PLACE BOTH LEFT AND RIGHT ENGINE BOOST PUMP SWITCHES IN ALTER POSITION. ALT BOOST PUMP ON WARNING LIGHTS COME ON AND FUEL PRESS LOW WARNING LIGHT GOES OUT.
- 3. PLACE BOTH BOOST PUMP SWITCHES IN OFF (RESET) MOMENTARILY AND THEN TO MAIN POSITION. OBSERVE ALT BOOST PUMP ON WARNING LIGHT GOES OUT AND FUEL PRESS LOW WARNING LIGHT REMAINS EXTINGUISHED.
- 4. PLACE L SHUTOFF AND R SHUTOFF SWITCHES IN CLOSE POSITION. OBSERVE IN TRAN LIGHTS INDICATE VALVE'S CLOSING.
- 5. DIBCONNECT LEFT AND RIGHT ENGINE FUEL SUPPLY LINE BETWEEN FIREWALL SHUTOFF VALVE AND ENGINE. CONNECT HOSE EXTENSION TO A SUITABLE CONTAINER.
- 6. CHECK THAT FUEL PRESS LOW AND ALT BOOST PUMP ON WARNING LIGHT COMES ON.
- 7. PLACE & SHUTOFF AND R SHUTOFF SHITCHES IN OPEN POSITION, OBSERVE IN TRAN LIGHT INDICATES VALVE OPENING.
- 8. RECONNECT ENGINE FUEL SUPPLY LINE.
- 9. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO.: 365

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

29.120

MODEL: 1124A WESTHIND

OPER01

AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050150+ 150 HR INSPECTION 88349 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS CYCLES DATE **29-015** 29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4138

HORK ACCOMPLISHED: DATE: MONTH 91 DAY 00 YEAR 89	
TECHNICIAN BIGNATURE:	CERTIFICATE NUMBER: 465-124
11 0	KIND OF CERTIFICATE: REPAIR STATION
DNLY THE FOLLOWING WORK IS DUE IN OPERO1 AT THE TIME(S) NOT	#¥\$\$##################################
DUE > 950780 SL WW-2478 L HYD PUMP	SL WW-2478
DUE > 950785 SL WH-2478 R HYD PUMP	SL WH-2478

290141 PART NAME: LEFT HYDRAULIC PUMP	TECHNICIAN: OB INSP:
REASON REMOVED: (CHECK ONE)	DD G() SERVICE K() ENG CHG L() TIRE CHG M() DAMAGED T()
TIRE A() FAIL B() WURN CPQ LUANER D() SCHED CUNV E() HE	ID C() REMAICE W() END CHO F() LIKE CHO H() DWHWAED)()
PART REHOVED: PART NUMBER 713524-503	SERIAL NUMBER: 192-122
PART INSTALLED: PART NUMBER 713524-507	SERIAL NUMBER: 81-46-A3
TIME SINCE NEW: HRSLDGSMOS	TIME SINCE OVERHAUL: HRSLDGSMOS
WARRANTY TIME REMAINING: HRSLDGSMOS	TECHNICIAN INSPECTOR MAN-HOURS
950780 SLNW-2478	5SM 72-00-00

290176 PART NAME: RIGHT HYDRAULIC PUMP	TECHNICIAN: INSP:
REASON REMOVED: (CHECK ONE) TIME A() FAIL B() WORN C() LOANER D() SCHED CONV E() M	DD G() SERVICE K() ENG CHG L() TIRE CHG M() DAMAGED T()
PART REMOVED: PART NUMBER	SERIAL NUMBER:
PART INSTALLED: PART NUMBER	SERIAL NUMBER:
TIME SINCE NEW: HRSLDGSMOS	TIME SINCE OVERHAUL: HRSLDGSMOS
WARRANTY TIME REMAINING: HRSLDGSMOS1	MAN-HOURS: HRS TENTHS PRICE: \$
	TECHNICIAN INSPECTOR MAN-HOURS
	HRS.THS
290178 INSPECTION/LUBRICATION RIGHT HYDRAULIC PUMP SPLING 950785 SLNW-2478	:SSM 72-00-00

290141, 290176	
ENGINE HYDRAULIC PUMP - REMOVAL AND INSTALLATION, INSPECT. 29-5)	/LUBRICATE SPLINES (REFER TO FIGURES 1, 2 AND 3 ON CARD

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 100 INCH-POUNDS, SKYDROL 500B DR EQUIVALENT, GREASE AEROSHELL 17 (MIL-G-21164), GREASE AEROSHELL 22 (MIL-G-81322), MOBIL GREASE NO.28 (MIL-G-81322), MOBIL GREASE NO.29 MOLYBDENUM-DISULPHIDE (MIL-G-81827), GREASE MIL-G-21164 SOLVENT (FEDERAL SPECIFICATION PD-680 TYPE I), O-RING P/N 6270-012

A REMOVAL

- 1. ENGAGE ELECTRICAL POWER SUPPLY AND ENUSRE FIRE EXT LH AND RH AND HYD SHUTDFF LH AND RH CIRCUIT BREAKERS ARE ENGAGED.
- 2. PUSH THE LEFT-HAND OR RIGHT-HAND FIRE BUTTON SWITCH (RED AND GUARDED). THE BUTTON WILL STAY IN.
- 3. THE HYDRAULIC SHUTOFF VALVE WILL CLOSE.
- 4. DISENGAGE THE LH OR RH HYD SHUTOFF CIRCUIT BREAKER (2 AMP).

© CAMP SYSTEMS.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

050150+

29.120A

AIRCRAFT NO.:

368

MODEL: 1124A WESTWIND

150 HR INSPECTION

OPER01

WORK DUE AT 88349 29-016

AIRCRAFT REG.: N368MD ISSUED 07-88 * = APU HRS

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES DATE 29 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

AIRCRAFT HOURS: 4129. 8, WORK ACCOMPLISHED: DATE: MONTH CO \ DAY LANDINGS

CERTIFICATE NUMBER: TECHNICIAN SIGNATURE:

KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR MAN-HOURS

290143 INSPECTION/LUBRICATION LEFT HYDRAULIC PUMP SPLINES...SM 72-00-00..

HRS. THS

950780

INSPECTION/LUBRICATION RIGHT HYDRAULIC PUMP SPLINES...SM 72-00-00...... 290178

213

25

950785 SLWW-2478

290143, 290178

INSPECT/LUBRICATE HYDRAULIC PUMP SPLINES (REFER TO FIGURES 1, 2 AND 3 ON CARD 29-5)

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 100 INCH-POUNDS, SKYDROL 500B OR EQUIVALENT, GREASE AEROSHELL 17 (MIL-G-21164), GREASE AEROSHELL 22 (MIL-G-81322), MOBIL GREASE NO.28 (MIL-G-81322), MOBIL GREASE NO.29 MOLYBDENUM-DISULPHIDE (MIL-G-81827), GREASE MIL-G-21164 SOLVENT (FEDERAL SPECIFICATION PD-680 TYPE I), O-RING P/N 6270-012

- 1. ENGAGE ELECTRICAL POWER SUPPLY AND ENUSRE FIRE EXT LH AND RH AND HYD SHUTOFF LH AND RH CIRCUIT BREAKERS ARE **ENGAGED.**
- 2. PUSH THE LEFT-HAND OR RIGHT-HAND FIRE BUTTON SWITCH (RED AND GUARDED). THE BUTTON WILL STAY IN.
- 3. THE HYDRAULIC SHUTDFF VALVE WILL CLOSE.
- 4. DISENGAGE THE LH OR RH HYD SHUTOFF CIRCUIT BREAKER (2 AMP).
- 5. RELEASE THE LEFT-HAND OR RIGHT-HAND FIRE BUTTON SWITCH.
- 6. DISENGAGE THE LR OR RH FIRE EXT CIRCUIT BREAKER (7-1/2 AMP).
- 7. RELEASE MAIN AND EMERGENCY HYDRAULIC PRESSURE.
- 8. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE.
- 9. OPEN ENGINE SIDE COWL.

WARNING: DO NOT INHALE SKYDROL VAPORS OR ALLOW VAPOR TO CONTACT THE EYES.

USE CARE WHEN DISCONNECTING HYDRAULIC LINES TO PREVENT SPILLING SKYDROL FLUID ON PAINTED SURFACE OF CAUTION: AIRCRAFT. CLEAN SPILLED FLUID FROM PAINTED SURFACES IMMEDIATELY.

- 10. DISCONNECT AND CAP HYDRAULIC FLUID SUPPLY AND HYDRAULIC PRESSURE LINES AT PUMP ELBOW FITTINGS.
- 11. REMOVE PUMP RETAINING NUTS, WASHERS, BONDING STRIP AND PRESSURE FUEL SWITCH MOUNTING BRACKET.
- 12. REMOVE PUMP AND PUMP GASKET FROM HOUNTING PAD.
- 13. REMOVE ELBOW FITTINGS AND NOTE FITTINGS POSITION.

IF A REPLACEMENT PUMP IS NOT BEING INSTALLED IMMEDIATELY, A TEMPORARY COVER SHOULD BE SECURED OVER THE PUMP MOUNTING PAD.

- 14. CLEAN DRIVE SPLINES ON HYDRAULIC PUMP AND MATING SPLINES ON ACCESSORY DRIVE GEARBOX WITH SOLVENT (FEDERAL SPECIFICATION PD-680, TYPE I).
- 15. DRY CLEAN DRIVE SPLINES USING A DIRECTED AIR BLAST OF CLEAN COMPRESSED AIR.
- 16. INSPECT HYDRAULIC PUMP DRIVE SPLINES ON ACCESSORY DRIVE GEARBOX FOR WEAR. MAXIMUM ALLOWABLE DEPTH OF INTERNAL SPLINE WEAR, MEASURED AT PITCH LINE OF TOOTH, IS 0.010 INCH. DETERMINE WEAR DEPTH BY COMPARING MAXIMUM WEAR AREA ON SPLINE WITH END AREA WHERE THERE IS NO WEAR. THIS "NO WEAR" AREA IS NORMALLY AT EXTREME AFT END OF SPLINE WHERE THERE IS NO ENGAGEMENT WITH MATING SPLINE OF ACCESSORY. IF ALLOWABLE WEAR LIMIT IS EXCEEDED, REMOVE AND REPLACE GEARSHAFT IN ACCORDANCE WITH 72-60-02, MAINTENANCE PRACTICES.
- 17. PACK CAVITY OF HYDRAULIC PUMP DRIVE SPLINE OF FORWARD FACE OF ACCESSORY DRIVE GEARBOX WITH ONE OF THE FOLLOWING LUBRICANTS.
 - A. GREASE (AEROSHELL 17 (MIL-G-21164))
 - B. GREASE (AEROSHELL 22 (MIL-G-81322))

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

30.140

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG .: N368MD 99349 WORK DUE AT

ISSUED 07-88 REV.

050150+

150 HR INSPECTION

88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
30-015	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
unek 4	ACCOMPLISHED: DAT	TEL MONTH O	1 DAY DO	VEAR 89	AIRCRAFT HOURS: 4129.6 LANDINGS: 2635
	ICIAN SIGNATURE:	luc	l Bol		CERTIFICATE NUMBER: 465-124
INSPEC	TED BY: ASE	Soft	7		KIND OF CERTIFICATE: RPAIL STATING
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(300)))))))))))))))))))	ECT CAPILAT I	HINDSHIFLD CV	CITNG CONTA	CTORHM 30-40-00
9103	361 SB 1124-30-0	036 PART II			Y
	P/N 7264-4654 W 0147) () INSP				N0_ <u>V</u>
9103	361 SB 1124-30-	036 PART II			<u> </u>
HAS	P/N 7264-4654 W	CC (MFG LEAC	1) BEEN INSTA	LLED? YES_	NO _

300147, 300150

INSPECT WINDSHIELD CYCLING CONTACTOR (REFER TO ILLUSTRATION ON CARD 30-5)

EQUIPMENT: EXTERNAL POWER FOR AIRCRAFT, DIGITAL VOLTMETER WITH A 1 VOLT SCALE, LEACH P/N 7264-4654 OR CUTLER HAMMER P/N 6041H-215 OR CUTLER HAMMER P/N 6041H-243

- 1. GAIN ACCESS TO BOTH DC CONTACTOR BOXES AND REMOVE THEIR COVERS. REFER TO ILLUSTRATION.
- 2. VIBUALLY INSPECT CONTACTOR WIRING FOR EVIDENCE OF OVERHEATING. WIRING THAT HAS BEEN OVERHEATED SHOULD BE REPLACED.
- 3. APPLY EXTERNAL POWER TO THE AIRCRAFT AND SELECT BATTERY MASTER TO "OVERRIDE" TO OPERATE THE WINDSHIELD HEAT SYSTEM ON "HI" (TO CLOSE CONTACTOR).
- 4. CONNECT A DIGITAL VOLTMETER ACROSS WINDSHIELD CYCLING CONTACTOR TERMINALS AT AND A2. SET METER TO 1 VOLT SCALE.
- 5. VOLTAGE DROP SHOULD NOT EXCEED 0.2 V DC. IF VOLTAGE DROP EXCEEDS 0.2 VOLTS, ERATIC READINGS ARE OBSERVED, OR CONTACTORS SHOW EVIDENCE OF EXCESSIVE HEATING, REPLACE THE CONTACTORS.
- 6. REINSTALL DC CONTACTOR BOX COVERS AND RETURN AIRCRAFT TO SERVICE.
- 7. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.0101 OPER01

MECH INSP

AIRCRAFT NO.:

368

MODEL: 1124A WESTWIND

150 HR INSPECTION 050150+

AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 12-88 88349 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY HOURS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. LANDINGS DATE 32-001 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138

HORK ACCOMPLISHED: DATE: MONTHOL DAY 30 YEAR 89	AIRCRAFT HOURS:	9,19	ANDINGS:24	35
// // /	CERTIFICATE NUMBER:			
INSPECTED BY:	=		Colin	
***************************************	***********		*********	**************************************
320201 INSPECT NOSE GEAR (A)		,	SS .	HRS.THS
字등등 등 등 등 등 등 등 등 등 등 등 등 등 등 등 등 등 등 등	************	**********	******	*******
320201				
NOTE: THE FOLLOWING ADDITIONAL WCF(8) ARE REQUIRED TO PER	RFORM THIS TASK 32.150	•		

INSPECT NOSE GEAR (A) TEXT FROM MM 5-20-01

1. INSPECT STRUT FOR CONDITON, CRACKS, AND SECURITY OF ATTACHMENT.

- 2. INSPECT SCISSORS AND BUSHINGS FOR WEAR (0.003 INCH MAXIMUM CLEARANCE BETWEEN BUSHING AT KNEE JOINT).
- R 3. INSPECT DRAG BRACE UPPER AND LOWER LUGS AND FITTINGS FOR CRACKS, CONDITION AND SECURITY.

- 4. INSPECT RETRACT CYLINDER AND ATTACH POINTS FOR SECURITY OF ATTACHMENT AND LEAKAGE.
- INSPECT BUNGEE CABLES FOR GENERAL CONDITION AND SECURITY.
- 6. INSPECT TRUNNION FITTINGS FOR DAMAGE AND CONDITION.
- 7. INSPECT NOSE STEERING CYLINDERS FOR CONDITION, LEAKAGE AND SECURITY OF ATTACH POINTS.
- 8. CHECK NOSE GEAR CENTERING SPRING AND ATTACHING POINTS FOR WEAR, DAMAGE AND SECURITY.

NOTE: WITH SCISSORS CONNECTED ROTATE STRUT LEFT AND RIGHT AND OBSERVE MOVEMENT AND NOISE.

- 9. INSPECT NOSE GEAR STEERING LINKAGE AND UNIVERSAL JOINT FOR FREEDOM OF MOVEMENT AND GENERAL CONDITION.
- 10. INSPECT NOSE GEAR STEERING CONTROL VALVE FOR LEAKAGE, SECURITY AND GENERAL CONDITION.
- 11. CHECK NOSE STEERING CABLE AND PULLEYS FOR WEAR AND CONDITION (INSPECT CABLES CLOSELY FOR FRAYING IN AREA OF STEERING CONTROL VALVE PULLEYS).
- 12. CHECK CONTROL SYSTEM CABLE TENSION. IF CABLE TENSION IS LESS THAN 19 POUNDS, REFER TO STEERING SYSTEM RIGGING, WORK COMPLIANCE FORM 32.150.
- 13. INSPECT GEAR UPLOCK ASSEMBLY FOR SECURITY AND CONDITION.
- 14. INSPECT GEAR SELECTOR VALVE FOR LEAKS AND GENERAL CONDITION (LOCATED AFT UPPER RIGHT-HAND CORNER).
- 15. CHECK ALL HYDRAULIC LINES FOR CHAFING, DAMAGE, ROUTING AND LEAKS.
- 16. INSPECT ELECTRICAL BUNDLES, MICROSWITCHES, WIRING AND CONNECTIONS FOR SECURITY, GENERAL CONDITION AND CLEANLINESS.
- 17. INSPECT STRUCTURE FOR DAMAGE AND GENERAL CONDITION.
- 18. INSPECT NOSE GEAR DOORS, ACTUATING RODS AND ROD-ENDS FOR CONDITION, CRACKS AND SECURITY.
- 19. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



WORK COMPLIANCE FORM NO. OPERATOR: ED-WEST, INC. **REPORT DATE 12/14/88** 32.020 AIRCRAFT NO.: MODEL: 1124A WESTWIND OPER01

	FT REG.: N368MD			D 07-88 RE	V. 12-88	050150+	150 HR	INSPECTION	U	
	9 WORK DUE AT		* = APU HRS.		RECORD TIME WO	ORK ACCOMPLISHE	D FOR EA	CH TASK. KE	EP TOP	COPY
32-0	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECO	RDS. RETURN CAR	BON COP	Y TO CSI FOR	₹ UPDAT	ſING.
29 2	9	4138			CK CURRENT	DUE LIST FOR DU	E TIME C	HGS	PAGE	1
			21 DAY 20	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	AIRCRAFT HOL	- PE14:00		P	36	35
WORK	ACCOMPLISHED: DA	TE: MONTH_	DAY	YEAR O	1 AIRCRAFT HOL	W8: 175-17-3	LA	NDINGS:		
TECH	NICIAN CIONATURES	1 -	1 13 H	_	CERTIFICATE	MIMBER, 465.	-124			
IECH	NICIAN SIGNATURE:		سلمات اسماد		CERTIFICATE	NOTIBER.				
TNEP	ECTED BY:	(3/10)	<u> </u>		KIND OF CERTI	IFICATE: KORO	ا يىند	0 0 at .:.		
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						TECH	NICIAN	INSPECTOR	HAN-	HOURS
							1	\circ	HRS	.THS
35	0691 INSPECT LEF	T MAIN GEAR	WELL (A)			<u>.</u> రై	3	25		•
32	1191 INSPECT RIG	HT MAIN GEAR	R/WELL (A)			<i></i> _	3 t	30 CK		•
****	************	*********	**********	********	************	*********	*******	*********	*****	*****
35	0691, 321191									
NO	TE: THE FOLLOWING	G ADDITIONAL	. WCF(S) ARE	REQUIRED TO	PERFORM THIS TASK	(32.190, 32.T01	, 32.180	•		
HA	IN LANDING GEAR/W	ELL INSPECTI	ON (A)						MECH	INSP
	XT FROM MM 5-20-04	-								
1.	JACK AIRCRAFT.	REFER TO WOR	RK COMPLIANCE	FORM 32.TO1	. USE WEIGHTED 1	TAIL STAND SUPPO	RT, MINI	MUM WEIGHT	1/2	98
_	1200 POUNDS.			2545. TANAS 5					\Rightarrow	حبح
	REMOVE MAIN GEAR						ATTON	ETC	-+-	
	CHECK TIRES FOR (INSPECT WHEEL FD)								-+-	
	CHECK DRIVE KEYS				INING DOL! COOSE	TEGG MIND OVERHER	1 COMPII	10141	-†-	-1
•	CHECK BLOWOUT PL									+
	CHECK AXLES FOR				AMAGE AND EVIDENC	E OF IRREGULAR	WEAR.			
	INSPECT BRAKE DI									I
9.	CHECK BRAKE HOUS	ING FOR LEAK	S AND GENERA	L CONDITION.						
10.	INSPECT BRAKE LIT	NES FOR CHAP	ING AND FRAT	ING.						
11.	INSPECT BRAKE LI	NES FOR CHAP	ING, FRAYING	CORRECT RO	UTING AND GENERAL	CONDITION.				
12.	INSTALL MAIN GEA	R WHEELS. R	EFER TO WORK	COMPLIANCE	FORMS 32.180/32.1	190.				
13.	REMOVE AIRCRAFT	FROM JACKS.	REFER TO WO	RK COMPLIANCE	E FORM 32.T01.					
	CHECK DRIVE CLIP						= =			-+-
_	INSPECT MAIN BODY					NE AND ROOTS OF	LUGS FO	R GENERAL		
R	CONDITION, CRACKS					2010 17701				
_	INSPECT STRUT FOR INSPECT SCISSORS						AND ATTA	CHINC		
K1/.	POINTS FOR SECUR					HUMOL CICINDENS	HAM WILW	GITA PEG	İ	1
D14	INSPECT JURY BRAN					S. SECURITY OF A	TTACHMEN	T AND		-
410.	GENERAL CONDITION			- porio Fun	Silinead Follows		Hayl		1	
19.	INSPECT MICROSWI		RICAL CONNEC	TIONS AND WI	RE HARNESSESS FOR	SECURITY, ROUT	ING AND	GENERAL	[-	7
4	CONDITION.				_ ,					_1_
20.	CHECK SEALING CO	MPOUND AROUN	ID MAIN WHEEL	AXLE PLUG B	OTTOM GROMMET AND	UPPER FLARED E	ND OF AN	TI-SKID		T
	CONDUIT FOR SECU									1
21.	INSPECT WHEEL WEL	LL FOR GENER	RAL CONDITION	AND CLEANLI	NESS.					1
_	CHECK UPLOCK ASSI									1
23.	INSPECT ALL FLUIT	D CARRYING L	INES FOR CHA	FING, DAMAGE	AND LEAKAGE.					+
24.	INSPECT ELECTRICA	AL CONNECTIO	INS FOR SECUR	HITY.						+
25.	INSPECT WIRE BUN	DLES FOR ROU	ITING AND COM	IDITION.						
				4-5-6 Terr	45 ACHESAL ASSST	7704				

26. CHECK STRUCTURE FOR CLEANLINESS, CRACKS, CORROSION AND GENERAL CONDITION.

27. CHECK PAINT FOR CRACKING, PEELING AND GENERAL CONDITION.

28. INSPECT MAIN GEAR DOORS AND LINKAGE FOR FREEDOM OF MOVEMENT, SECURITY OF ATTACHING POINTS, CLEANLINESS AND GENERAL CONDITION.

29. CHECK FUEL VENT LINES AND CLAMPS FOR CONDITION AND SECURITY. 30. INSPECT UPLOCK AND DOWNLOCK MICROSWITCHES FOR SECURITY, CLEANLINESS AND CONDITION.

31. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

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OPERATOR: ED-WEST, INC. AIRCRAFT NO.: 368

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.030

AIRCRAFT REG .: N368MD

MODEL: 1124A WESTWIND

OPER01

AIF	RCRAFT	REG.: N368MD		ISSUE	07-88 REV) ,	050150+	150 HR	INSPECTION	
	88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK A	CCOMPLISHE	D FOR EA	ACH TASK. KEEP TOP	COPY
	32-004	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CAR	BON COP	Y TO CSI FOR UPDATI	ING.
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HORK ACCOMPLISHED: DATE: HONTH 01 DAY 20 YEAR 99 AIRCRAFT HOURS: 41	عمري د	ANDINGS: 30	280
TECHNICIAN SIGNATURE: CERTIFICATE NUMBER:			
INSPECTED BY: KIND OF CERTIFICATE:			gan agai sapa sapa sana sana gana dan agan dan sana sana sana sana sana sana san
***************************************	********	******	******
	TECHNICIAN	INSPECTOR	MAN-HOURS
320106 LUBE NOSE LANDING GEAR/DOORSMM 12-12-00	JB	S 3	HRS.THS
320606 LUBE LEFT MAIN GEARHM 12-12-00	33	S	
321106 LUBE RIGHT MAIN GEARMM 12-12-00	55	<u>රපි</u>	

320106, 320606, 321106

LUBRICATE LANDING GEAR/DOORS (REFER TO FIGURES 1, 2 AND 3 ON CARD 32-1)

CONSUMABLES: LUBRICATING OIL MIL-L-7870A, GREASE MIL-G-81322

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS OIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUSHINGS, THEN HIPE OFF EXCESS.
 - 6. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: MEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- 1. LUBRICATE LANDING GEAR AND GEAR DOORS WITH TYPE LUBRICANT AND METHOD OF APPLICATION INDICATED IN FIGURES 1, 2 AND
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.110A

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG.: N368MD

ISSUED 07-88 REV. 050150+ 150 HR INSPECTION

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 88349 WORK DUE AT = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES DATE **32-016** CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4138 29 29

HORK ACCOMPLISHED: DATE: MONTH 01 DAY 20 YEAR 89	AIRCRAFT HOURS: 4129,6	LANDINGS:	25.
\wedge	CERTIFICATE NUMBER: 465-124		age 44 err wit err on det no 44 AP AN
	KIND OF CERTIFICATE: Repair	Platein	Δ
***************************************	######################################	**************************************	********** Man-Hours
320156 INSPECT/CLEAN/LUBE LEFT NOSE WHEEL/BEARINGSMM 37	2-40-00	S 3	HRS.THS

320156, 320158

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.T01.

INSPECT/CLEAN/LUBE NOSE WHEEL/BEARINGS (REFER TO ILLUSTRATION ON CARD 32-2)

EQUIPMENT/CONSUMABLES: GREASE MIL-G-81322, CLEANING SOLVENT, TORQUE WRENCH 0 TO 250 INCH-POUNDS, DENATURED ALCOHOL, ANTI-SEIZE COMPOUND

- 1. REMOVE NOSE WHEELS AS FOLLOWS:
 - A. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.

WARNING: DO NOT ATTEMPT TO DISASSEMBLE WHEEL UNTIL TIRE HAS BEEN COMPLETELY DEFLATED, OTHERWISE SERIOUS INJURY TO PERBONNEL OR DAMAGE TO EQUIPMENT CAN RESULT.

- B. DRAW A CHALK LINE ACROSS BOTH TIRES, BO THAT TIRES AND WHEELS CAN BE REINSTALLED IN THEIR ORIGINAL POSITION.
- C. REMOVE VALVE CAP AND APPLY A TIRE DEFLATOR TO RELEASE TIRE PRESSURE COMPLETELY.

WARNING: DO NOT ATTEMPT TO REMOVE THE VALVE CORE UNTIL THE TIRE HAS BEEN COMPLETELY DEFLATED. VALVE CORES WILL BE EJECTED AT HIGH VELOCITY IF UNSCREWED BEFORE AIR PRESSURE HAS BEEN RELEASED.

- D. LOOSEN WHEEL DRIVE COMPRESSION BOLT, ON LEFT TORSION SHAFT DRIVE.
- E. REMOVE THREE DRIVE RETAINING BOLTS SECURING TORSION SHAFT DRIVE TO OUTBOARD WHEEL HALF AND REMOVE TORSION SHAFT DRIVE.

NOTE: THIS IS SUFFICIENT TO REMOVE LEFT WHEEL. TO REMOVE RIGHT WHEEL PROCEED AS FOLLOWS: A. CUT SAFETY WIRE ON RIGHT WHEEL HUB AND REMOVE THREE BOLTS THAT ATTACH SHAFT ASSEMBLY. PULL OUT SHAFT ASSEMBLY WITH DRIVE.

- F. REMOVE LOCKING BOLT AND NUT SECURING AXLE NUT.
- G. REMOVE AXLE NUT, WASHER, DUTER BEARING SPACER, BEARING SEAL AND BEARING CONE FROM WHEEL.
- H. REMOVE NOSE WHEEL ASSEMBLY FROM AIRCRAFT.
 - (1) REMOVE BEARING COME, BEARING SEAL AND BEARING SPACER FROM WHEEL ASSEMBLY.

CAUTION: HANDLE BEARING COMES WITH EXTREME CARE. MISHANDLING OF BEARINGS CAN CAUSE BEARING FAILURE.

- 2. CHECK TIRES FOR WEAR, WEATHER CHECKING, DIL SATURATION, CUTS AND FLAT SPOTS, PROPER INFLATION, ETC.
- 3. INSPECT WHEELS FOR CORROSION AND DAMAGE.
- 4. CHECK AXLE FOR CORROSION (INTERNAL AND EXTERNAL) DAMAGE AND EVIDENCE OF IRREGULAR WEAR.
- 5. AFTER THE TIRE IS REMOVED, THE WHEEL SHOULD BE CLEANED, INSPECTED (REFER TO ILLUSTRATION) AND REPAIRED. PARTS HAVING CRACKS MUST BE REPLACED. SMALL NICKS OR SCRATCHES SHOULD BE BLENDED OUT, POLISHED AND TREATED WITH TWO COATS OF ZINC CHROMATE PRIMER AND TWO COATS OF ALUMINUM LACQUER IN ACCORDANCE WITH GOODYEAR COMPONENT MAINTENANCE MANUAL AP-507.

NOTE: HANDLE AND MAINTAIN THE WHEEL HALVES PROPERLY TO PROTECT THE PAINT AND SURFACE FINISHES. EXPOSED MAGNESIUM IS SUSCEPTIBLE TO CORROSION. NICKS, SCRATCHES, AND OTHER DAMAGE CAUSED BY IMPROPER HANDLING OF << CONTINUED >> COPYRIGHT 1988 CAMP SYSTEMS, INC.



AIRCRAFT REG .: N368MD

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. REPORT DATE 12/14/88
AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND

WORK COMPLIANCE FORM NO.

32.180A

OPER01

ISSUED 07-88 REV. 050150+ 150 HR INSPECTION

HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP CO

88349 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY TO YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

29 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

HORK ACCOMPLISHED: DATE: MONTH OL DAY 20 YEAR 89 AIRCRAFT HOURS: 4129, 6 LANDINGS: 2435

TECHNICIAN BIGNATURE: 465-124

INSPECTED BY: Comment of Certificate: Regain Datin

TECHNICIAN INSPECTOR MAN-HOURS
HRS.THS

320676 INSPECT/LUBE LEFT MAIN GEAR WHEEL BEARINGS...MM 32-40-00...... 321176 INSPECT/LUBE RIGHT MAIN GEAR WHEEL BEARINGS...MM 32-40-00.....

320676, 321176

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.T01, 32.410, 32.180.

INSPECT/LUBE MAIN WHEEL BEARINGS (REFER TO FIGURES 1 AND 2 ON CARD 32-5)

EQUIPMENT/CONSUMABLES: GREASE MIL-G-81322, DRY CLEANING SOLUTION, TORQUE WRENCH 0 TO 400 INCH-POUNDS, LOCKWIRE, NITROGEN SOURCE

1. REMOVE MAIN GEAR WHEELS AS FOLLOWS:

NOTE: BE EXTREMELY CAREFUL WHEN REMOVING THE MAIN WHEFL FROM ITS AXLE. DO NOT ALLOW THE WHEEL TO HIT THE SPEED DETECTOR SHAFT. THIS COULD CAUSE MISALIGNMENT OF THE SHAFT AND EVENTUAL FAILURE OF THE SPEED DETECTOR. REMOVAL OF THE SPEED DETECTOR IS RECOMMENDED EACH TIME THE MAIN WHEEL ASSEMBLY IS REMOVED FOR ROUTINE OR MON-ROUTINE MAINTENANCE. INSPECT AXLE INTERIOR AND DETECTOR FOR MOISTURE AND/OR CORROSION AND CORRECT AS REQUIRED. REFER TO WORK COMPLIANCE FORM 32.410.

A. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.

CAUTION: DISASSEMBLE WHEEL ON A TIRE CHANGER OR A CLEAN FLAT BURFACE, BEING CAREFUL NOT TO NICK, SCRATCH, OR OTHERWISE DAMAGE WHEEL HALVES.

B. REMOVE VALVE CAP AND APPLY A TIRE DEFLATOR TO RELEASE TIRE PRESSURE COMPLETELY.

WARNING: DO NOT ATTEMPT TO REMOVE THE VALVE CORE UNTIL THE TIRE HAS BEEN COMPLETELY DEFLATED. VALVE CORES WILL BE EJECTED AT HIGH VELOCITY IF UNSCREWED BEFORE AIR PRESSURE HAS BEEN RELEASED.

- C. REMOVE VALVE CORE TO VENT TIRE.
- D. REMOVE SCREWS SECURING FAIRING TO DUTBOARD SIDE OF WHEEL ASSEMBLY.
- E. REMOVE SCREWS SECURING ANTI-SKID SPEED DETECTOR DRIVING CAP TO WHEEL.
- F. REMOVE SAFETY WIRE AND REMOVE SAFETY SCREWS SECURING WHEEL NUT TO WHEEL AXLE.

CAUTION: DUTBOARD BEARING CONE WILL BE RELEASED WHEN WHEEL ASSEMBLY IS REMOVED FROM AIRCRAFT AXLE. CARE SHOULD BE TAKEN TO PREVENT DROPPING AND DAMAGING THIS PART.

- SUMATE DE INVENTA LA LUCASAS AUGUSTICA LISTA SULLOSTICA L
- G. REMOVE AXLE NUT AND WASHER. REMOVE MAIN WHEEL ASSEMBLY FROM AIRCRAFT. REMOVE BEARING CONES AND BEARING SEALS.

 2. WASH BEARING CONES IN FRESH CLEANING SQLUTION, ROTATE THE BEARING CAGE WHILE SUBMERGED IN SOLUTION. AIR DRY AND VISUALLY CHECK BEARING CUPS AND CONES FOR PITTING, CORROSION, CRACKS, UNEVEN WEAR AND OTHER SURFACE DEFECTS.
- 3. REPACK BEARINGS WITH GREASE MIL-G-81322, IMMEDIATELY AFTER INSPECTION TO PREVENT CORROSION. STORE IN CLEAN CLOSED CONTAINER.
- 4. CHECK BEARING CUPS FOR LOOSENESS, EXCESSIVE WEAR, SCRATCHES, PITTING, CORROSION, AND EVIDENCE OF OVERHEATING. IF ANY DEFECTS EXIST, WORN CUPS MUST BE REPLACED.

NOTE: BEARING CUPS ARE SHRUNK FIT INTO WHEEL HALVES AND SHOULD NOT BE REMOVED UNLESS REPLACEMENT IS NECESSARY.

IF A BEARING CUP IS TO BE REPLACED, HEAT THE WHEEL HALF TO 149 DEGREES C (300 DEGREES F) MAXIMUM FOR NOT MORE THAN 20 MINUTES BEFORE REMOVING CUP. SUPPORT THE WHEEL HUB WHILE REMOVING CUP.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.390A

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG .: N368MD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

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 32-050	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
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HORK ACCOM	MPLISHED: DATE	HONTA !	DAY	YEAR 89	AIRCRAFT HOURS: 41	ع۹،6	ANDINGS: 24	·35
TECHNICIAN	SIGNATURE: _		lBcl	0	CERTIFICATE NUMBER:	465-124		
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	•					TECHNICIAN	INSPECTOR	MAN-HOURS
						1	, 9 3	HRS.THS
322116	INSPECT/CHECK	LEFT BRAKE L	NINGSMM	12-10-04		<u>IR</u>	~ ~	~~~~ ¹ ~~~~
322131	INSPECT/CHECK	RIGHT BRAKE L	ININGSHM	12-10-04	*******		<u> </u>	
*******	*********	******	******	*********	**************************************	******	******	******
322116,	322131							

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.390.

INSPECT/CHECK BRAKE LININGS (REFER TO ILLUSTRATION ON CARD 32-11)

- 1. SET PARKING BRAKE.
- 2. IF MEASUREMENT BETWEEN THE CENTER OF THE AFT HOUSING AND PRESSURE PLATE IS MORE THAN 0.410 INCHES, BRAKES ARE WORN TO LIMITS. REFER TO WORK COMPLIANCE FORM 32.390 FOR REPLACEMENT.
- 3. RECORD INSPECTION/CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.
AIRCRAFT NO.: 368

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.410A

AIRCRAFT REG : N3ARED

MODEL: 1124A HESTWIND

050150+ 150 HR INSPECTION

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	9 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
_ 4	.7 67		4130			ON COMMENT BUT TION FOR THE STORY

HORK ACCOMPLISHED: DATE: HONTH O | DAY & YEAR 89 AIRCRAFT HOURS: 4129.6 LANDINGS: 2435

TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: 465-124

INSPECTED BY: KIND OF CERTIFICATE: Repair Claim INSPECTOR MAN-HOURS

HRS. THS

322156 INSPECT/CLEAN LEFT ANTI-SKID DETECTOR. MM 5-20-04.

() 322176 FUNCTIONAL CHECK ANTI-SKID DETECTOR SYSTEM...REFER TO WORK COMPLIANCE FORM 32.420.

() 322176 FUNCTIONAL CHECK ANTI-SKID DETECTOR SYSTEM...REFER TO WORK COMPLIANCE FORM 32.420.

322156, 322171

NOTE: THE FOLLOWING ADDITIONAL NCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.T01, 32.400.

INSPECT/CLEAN ANTI-SKID DETECTOR (REFER TO ILLUSTRATION ON CARD 32-14)

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 25 INCH-POUNDS, LOCKWIRE, EXTERNAL HYDRAULIC POWER SOURCE, 28 V DC

EXTERNAL ELECTRICAL POWER SOURCE, HYDRAULIC PRESSURE GAUGES (0 TO 3000 PSI), DOW CORNING 4

COMPOUND (MIL-S-8600B, AMEND. 3)

- 1. REMOVE ANTI-SKID DETECTOR AS FOLLOWS:
 - A. DISENGAGE ANTI-SKID CONTR AND TEST CIRCUIT BREAKERS.
 - B. REMOVE SCREWS SECURING WHEEL FAIRING TO WHEEL HUB. REMOVE FAIRING.
 - C. REMOVE BOLTS AND MASHERS SECURING HUB CAP TO WHEEL HUB. REMOVE CAP.
 - D. REMOVE LOCKWIRE AND SCREWS SECURING DETECTOR TO AXLE.
 - E. WITH ALLEN WRENCH LOOSEN TWO HOLD-DOWN SCREWS AND DETECTOR CAN BE WITHDRAWN.
 - F. WITHDRAW DETECTOR AND DISCONNECT ELECTRICAL CONNECTOR AT INNER SIDE OF DETECTOR. REMOVE DETECTOR.
- 2. CHECK FOR CORROSION, CONTAMINATION AND CLEAN AS REQUIRED.
- 3. COAT AXLE INTERIOR SURFACE INTH DOW CORNING 4 COMPOUND (MIL-S-8660B, AMDENDMENT 3).
- 4. INSTALL ANTI-SKID DETECTOR AS FOLLOWS:
 - A. CONNECT ELECTRICAL CONNECTOR TO DETECTOR.
 - B. INSERT DETECTOR INTO WHEEL AXLE.
 - C. INSTALL SCREWS, SECURING DETECTOR TO AXLE AND LOCKWIRE.
 - D. WITH ALLEN WRENCH TIGHTEN HOLD-DOWN SCREWS. TORQUE SCREWS 20 TO 25 INCH-POUNDS.
 - E. PERFORM ANTI-SKID OPERATIONAL CHECK AS FOLLOWS:
 - NOTE: 1. PERFORM THIS CHECK AFTER ANTI-SKID SYSTEM EQUIPMENT REPLACEMENT OR FOR TROUBLESHOOTING.
 - 2. ON AIRCRAFT 221, TWO INOP LIGHTS ON ANNUNCIATOR PANEL OPERATE SIMULTANEOUSLY WITH INOP LIGHTS ABOVE CONTROL SWITCH.
 - (1) JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.
 - (2) CONNECT EXTERNAL HYDRAULIC POWER SOURCE TO AIRCRAFT. CHECK THAT PARKING BRAKE IS RELEASED.
 - (3) CONNECT A 28 V DC EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - (4) ENGAGE ANTI-SKID CONTROL AND TEST CIRCUIT BREAKERS.
 - (5) RETRACT LANDING GEAR.
 - (6) PLACE ANTI-SKID CONTROL SWITCH TO OFF POSITION.
 - (7) PLACE INDICATOR TEST SWITCH TO IND LTS POSITION. ANTI-SKID LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD COME ON.
 - (8) PLACE INDICATOR TEST SWITCH TO OFF. LEFT INOPERATIVE AND RIGHT INOPERATIVE LIGHTS SHOULD GO OUT.
 - (9) EXTEND LANDING GEAR. LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD COME ON.
 - (10) PLACE ANTI-SKID CONTROL SWITCH TO ON. LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD GO OUT.
 - (11) REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.T01.
 - (12) REMOVE ANTI-BKID WHEEL SPEED DETECTOR. REFER TO STEP A AND DISCONNECT ELECTRICAL CONNECTOR (P-205) FROM COPYRIGHT 1988 CAMP SYSTEMS, INC. << CONTINUED >>

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.425

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND

050150+ 150 HR INSPECTION

OPER01

AIRCRAFT REG .: N368MD

ISSUED 07-88 REV.

 88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
32-055	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
 29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE: MONTH 01 DAY 20 YEAR 89	AIRCRAFT HOURS: 412	ام راه ا	AND INGS	32
TECHNICIAN RIGNATURE:	CERTIFICATE NUMBER:	465-124		
INSPECTED BY:	KIND OF CERTIFICATE	Ropain	Queli	X
***************************************	·	**************************************	**************************************	MAN-HOURS
322174 OPERATIONAL CHECK ANTI-SKID LIGHTSHM 5-20-04		<u>IB</u>	SE.	HRS.THS

322174

OPERATIONAL CHECK ANTI-SKID LIGHTS

- 1. CHECK ANTI-SKID SYSTEM AS FOLLOWS:
 - A. ANTI-SKID CONTROL SWITCH OFF (BOTH ANTI-SKID INOP LIGHTS DN).
 - B. ANTI-SKID CONTROL SWITCH ON (BOTH ANTI-SKID INOP LIGHTS OUT).
- 2. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

32.440

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG .: N368MD

ISSUED 07-88 REV.

050150+

150 HR INSPECTION

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	88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY			
_	32-057	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.			
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	29 29		4138	ļ į	1	CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1			

WORK ACCOMPLIBHED: DATE: MONTH	DI DAY DO YEAR 89	AIRCRAFT HOURS: 41	29,6	ANDINGS: 254	:3 5
TECHNICIAN SIGNATURE:	$\Lambda C J = IJ$	CERTIFICATE NUMBER:			
	*		\sim	. ^	
INSPECTED BY:	***********	KIND OF CERTIFICATE:	~	يلملاحب	********
			TECHNICIAN	INSPECTOR	MAN-HOURS
322206 OPERATIONAL CHECK ENE	RGENCY GEAR EXTENSION CABLE.	MM 32-00-00	<u>58</u>	<u>S</u>	HRS.THS
	****************			*********	******

322206

OPERTIONAL CHECK EMERGENCY GEAR EXTENSION CABLE

- 1. REMOVE CLEVIS PINLOCATED IN ARM OF ACTUATING VALVE AND OPERATE EMERGENCY GEAR DOWN HANDLE ON PILOT'S PEDESTAL SEVERAL TIMES. CHECK FOR FREEDOM OF MOVEMENT.
- 2. REINSTALL CLEVIS PIN REMOVED IN STEP 1.
- 2. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

CAMP SYSTEMS,

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO .: 368

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

34.060

AIRCRAFT REG .: N368MD

MODEL: 1124A WESTWIND

050150+ 150 HR INSPECTION

OPERO1

ISSUED 07-88 88349 WORK DUE AT = APU HRS CYCLES DATE HOURS LANDINGS 34-005 29 29 4138

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

YEAR 80 2635 WORK ACCOMPLISHED: DATE: MONTH 🧇 1 æ AIRCRAFT HOURS: 4129,6 DAY LANDINGS

CERTIFICATE NUMBER: TECHNICIAN SIGNATURE:

INSPECTED BY: KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR

MAN-HOURS

340121 DRAIN PITOT/STATIC SYSTEM...MM 34-10-01......

HRS.THS

340121

DRAIN PITOT/STATIC SYSTEM (REFER TO ILLUSTRATION ON CARD 34-3)

- NOTE: 1. FOR 1124 MODELS, USE STEP 1.
 - 2. FOR 1124A MODELS, USE STEP 2.
- 1. DRAIN PITOT/STATIC SYSTEM (1124 MODELS) AS FOLLOWS:
 - A. FOUR STATIC-LINE DRAIN VALVES ARE LOCATED AT FUSELAGE STATION 80.50 AND ARE ACCESSIBLE FROM OUTSIDE THE FUSELAGE. THREE OF THE DRAIN VALVES ARE ON THE RIGHT-HAND SIDE OF THE FUSELAGE AND ONE VALVE IS ON THE LEFT SIDE. DRAIN THE STATIC SYSTEM BY PUSHING UP ON THE SPRING RETAINER AND THE VALVE AGAINST THE SPRING UNTIL THE VALVE IS CLEAR OF ITS SEAT. ANY WATER COLLECTED WILL ESCAPE VIA THE PORTS AND CENTRAL DRILLING OF THE VALVE. BE SURE THAT THE VALVES SNAP BACK INTO PLACE AND ARE PROPERLY SEATED WHEN RELEASED.

NOTE: AIRCRAFT S/N 240 AND SUBSEQUENT HAVE STATIC DRAIN AT ADC 80 AND/OR TAS COMPUTER.

- B. TWO PITOT LINE DRAIN TRAPS ARE LOCATED FORWARD OF THE PRESSURE BULKHEAD AND INBOARD OF THE PITOT HEADS INSIDE THE NOSE COMPARTMENT AT FUSELAGE STATION 10.14. THEY ARE SITUATED ONE ON EACH SIDE OF THE AIRCRAFT. OTHER DRAIN TRAPS ARE LOCATED INSIDE THE COCKPIT, BEHIND AND JUST BELOW THE RUDDER PEDALS ON BOTH SIDES OF THE AIRCRAFT. ALL PITOT LINE WATER COLLECTORS SHOULD BE PERIODICALLY REMOVED AND DRAINED.
- 2. DRAIN PITOT/STATIC SYSTEM (1124A HODELS) AS FOLLOWS:
 - A. FOUR STATIC-LINE DRAIN VALVES ARE LOCATED AT FUSELAGE STATION 83.75 AND ARE ACCESSIBLE FROM OUTSIDE THE FUSELAGE. THREE OF THEM ARE ON THE RIGHT SIDE AND ONE IS ON THE LEFT SIDE OF THE FUSELAGE. DRAIN THE STATIC SYSTEMS BY PUSHING UP THE SPRING RETAINER AND THE VALVE UNTIL THE VALVE IS CLEAR OF ITS SEAT. ANY WATER COLLECTED WILL BE DRAINED THROUGH THE VALVE PORT. BE SURE THE VALVES SNAP BACK INTO THEIR PLACES AND ARE PROPERLY SEATED, WHEN RELEASED. THE LEFT SIDE STATIC SYSTEM IS DRAINED AT STATION 250 NEAR THE ADC-80.
 - B. TWO PITOT PROBE LINE DRAIN TRAPS ARE LOCATED INSIDE THE NOSE COMPARTMENT AT FUSELAGE STATION 10.14. ONE ON EACH SIDE OF THE AIRCRAFT. A THIRD DRAIN TRAP IS LOCATED AT STATION 83.78 AND IS ACCESSIBLE BY REMOVING THE INSPECTION PANEL FOR THE OUTFLOW VALVES. THE FLEXIBLE TUBE FOR PILOTS CONDITIONED AIR SHALL BE REMOVED BEFORE REMOVING THE DRAIN TRAP FOR CLEANING. A DRAIN TRAP FOR THE LEFT SIDE STATIC LINE DRAIN IS LOCATED AT STATION 174 IN LINE WITH THE PASSENGER ESCAPE HATCHES AND IS ACCESSIBLE BY REMOVING THE CENTER FLOOR INSPECTION PANEL. TWO PITOT AND STATIC DRAIN TRAPS ARE LOCATED AT STATION 259 BEHIND THE REAR WALL OF THE TOILET DROP FLOOR AREA AND ARE ACCESSIBLE BY REMOVING THE DROP FLOOR PANEL. ALL DRAIN TRAPS SHOULD BE PERIODICALLY REMOVED AND DRAINED TO PRECLUDE WATER DAMAGE IN THE PITOT/STATIC SYSTEM.
 - C. AFTER DRAINING, IF ANY OF THE PITOT/STATIC INSTRUMENTS ARE ERRATIC, CLEAR THE PITOT AND STATIC VENT LINES OF ANY REMAINING RESTRICTIONS WITH LOW-PRESSURE COMPRESSED AIR.
 - D. CHECK THAT THE LEFT STATIC HEATER AND PITOT HEATERS ARE OPERATIVE.
 - CAUTION: BEFORE PLACING PITOT/STATIC ANTI-ICE SHITCH IN THE 'ON' POSITION MAKE SURE THAT THE PITOT TUBE COVERS ARE REMOVED. PLACE THE PITOT/STATIC ANTI-ICE SWITCH TO 'ON' POSITION ONLY MOMENTARILY UNTIL PITOT AND STATIC HEAT CAN BE PHYSICALLY DETECTED BY TOUCH. DO NOT OPERATE HEATERS FOR MORE THAN TWO MINUTES. DAMAGE TO HEATERS MAY RESULT.
- 3. RECORD DRAINING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

52.010A

AIRCRAFT NO.:

368 MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050150+ 150 HR INSPECTION 88349 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS LANDINGS CYCLES 52-002 29 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

8, WORK ACCOMPLISHED: DATE: MONTH C AIRCRAFT HOURS: 4129, C CERTIFICATE NUMBER:

TECHNICIAN INSPECTOR MAN-HOURS

520106 INSPECT/LUBRICATE CABIN ENTRANCE DOOR...MM 52-10-00...

520106

INSPECT/LUBRICATE CABIN ENTRANCE DOOR (REFER TO FIGURE 2 ON CARD 52-1)

CONSUMABLES: SILICONE LUBRICANT, LUBRICATING DIL MIL-L-7820A

- 1. INSPECT DOOR, STEP, TRACKS, UPPER AND LOWER FLAPPERS, SEAL AND ALL ATTACHMENTS FOR SECURITY, CLEANLINESS AND GENERAL CONDITION.
- 2. CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE FULLY EXTENDED WHEN DOOR IS IN CLOSED POSITION.
- 3. CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE FULLY RETRACTED WHEN DOOR IS IN OPEN POSITION.
- 4. WITH DOOR CLOSED AND LATCHES ENGAGED, PULL OUTSIDE HANDLE OUT OF RECESS AND ROTATE COUNTERCLOCKWISE TO DISENGAGE LATCHES. ENSURE THAT SUFFICIENT FURCE IS REQUIRED TO RELEASE LATCHES.
- 5. ROTATE DUTSIDE HANDLE CLOCKWISE TO ENGAGE LATCHES. ENSURE THAT SUFFICIENT FORCE IS REQUIRED TO ENGAGE LATCHES.
- 6. REPEAT STEPS 4 AND 5 TO CHECK INSIDE HANDLES.
- 7. CLEAN AND LUBRICATE DOOR SEAL USING SILICONE LUBRICANT AS PER FIGURE 2.

NOTE: A VERY LIGHT COAT SHOULD BE APPLIED; TOO MUCH LUBRICANTION WILL COLLECT DIRT AND CAUSE LEAKAGE AT DOOR SEAL.

- 8. LUBRICATE DOOR WITH LUBRICATING DIL MIL-L-7870A AS PER FIGURE 2.
- 9. RECORD INSPECTION/LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



INSPECT STATIC SOURCES, DRAIN VALVES, AND TRAPS.
 INSPECT ANTENNA FOR GENERAL CONDITION AND SECURITY.

8. INSPECT WINDSHIELD WIPERS FOR GENERAL CONDITION AND SECURITY.

11. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. REPORT DATE 12/14/88 WORK COMPLIANCE FORM NO. 53.010 AIRCRAFT NO .: 368 MODEL: 1124A HESTHIND OPERO1 AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050150+ 150 HR INSPECTION WORK DUE AT * = APU HRS 88349 RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 53-001 29 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 AIRCRAFT HOURS: 4129, 6 80 WORK ACCOMPLISHED: DATE: MONTH 01 LANDINGS: CERTIFICATE NUMBER: 465-1 KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS HRS. THS 530101 INSPECT FUSELAGE (A)..... 530101 INSPECT FUSELAGE (A) MECH INSP TEXT FROM MM 5-20-02 1. INSPECT PITOT TUBES AND STATIC PORTS FOR DBVIOUS DAMAGE AND OBSTRUCTIONS. 2. INSPECT DXYGEN THERMAL DISCHARGE DISC. 3. INSPECT ALL DRAIN HOLES AND FITTINGS FOR OBVIOUS DAMAGE AND OBSTRUCTIONS. 4. INSPECT FUSELAGE SKIN FOR LOOSE RIVETS, CRACKS, LEAKAGE AND CONDITION OF FINISH.

7. INSPECT LOWER ANTI-COLLISION LIGHT FOR CRACKED OR BROKEN LENS, GENERAL CONDITION AND SECURITY.

10. CHECK ELECTRICAL CONNECTIONS AND COMPONENTS FOR DAMAGE, TIGHTNESS, CHAFING, FRAYING AND CUTS.

7. INSPECT WINDSHIELDS AND WINDOWS FOR DELAMINATIONS, SCRATCHES, CRACKS AND LEAKAGE.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

52.010B

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG .: N368MD

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

· ·	29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS	PAGE 1	_	
	52-003	DATE	HOURS	HOURS LANDINGS CYCLES		FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.			
	88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY			
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WORK ACCOMPLISHED: DATE: MONTH 01 DAY 20 YEAR 87	AIRCRAFT HOURS: 41	29,6	LANDINGS: 24	<i>o</i> 3 s
A	CERTIFICATE NUMBER:			
	KIND OF CERTIFICATE:	•	EGITATZ	
***************************************	*************	TECHNICIAN	*****	MAN-HOURS
520116 OPERATIONAL CHECK CABIN ENTRANCE DOORMM 52-10-00			0.0	HRS.THS
520116 OPERATIONAL CHECK CABIN ENTRANCE DUDRMM 52-10-00	*******	**********	**********	*****

520116

OPERATIONAL CHECK CABIN ENTRANCE DOOR

- 1. PULL OUTSIDE HANDLE OUT OF RECESS AND ROTATE COUNTERCLOCKWISE TO DISENGAGE LATCHES.
- 2. ENSURE THAT SUFFICIENT FORCE IS REQUIRED TO RELEASE LATCHES.
- 3. OPEN DOOR AND CHECK FOR SMOOTH OPERATION.
- 4. CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE FULLY RETRACTED WHEN DOOR IS IN OPEN POSITION.
- 5. CLOSE DOOR AND CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE EXTENDED WHENDOOR IS CLOSED.
- 6. CHECK INSIDE DOOR HANDLE FOR SMOOTH OPERATION.
- 7. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. WORK COMPLIANCE FORM NO. 53.0201 **REPORT DATE 12/14/88** OPER01 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 12-88 050150+ 150 HR INSPECTION 88349 WORK DUE AT * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS CYCLES DATE 53-002 29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS 4138 WORK ACCOMPLISHED: DATE: MONTH O AIRCRAFT HOURS:4(29,6 CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: KIND OF CERTIFICATE: **TECHNICIAN** INSPECTOR MAN-HOURS 530116 INSPECT NOSE COMPARTMENT (A)..... 530116 MECH INSP INSPECT NOSE COMPARTMENT (A) TEXT FROM MM 5-20-01, 5-20-05 1. INSPECT PITOT LINES FOR CHAFING, DAMAGE, LEAKAGE AND GENERAL CONDITION. 2. INSPECT STRUCTURE FOR CONDITION AND SECURITY. 3. INSPECT AC INVERTERS, COOLING FAN AND ELECTRICAL CONNECTIONS FOR SECURITY, CLEANLINESS AND GENERAL

4. CHECK BATTERIES FOR ANY EVIDENCE OF CORROSION OR PHYSICAL DAMAGE. CHECK VENT LINES FOR OBSTRUCTION AND

- R 5. FOR AIRCRAFT EQUIPPED WITH COLLINS WXR 300 WEATHER RADAR, CHECK THE CRYSTAL DESICCANT BUTTLE INSTALLED R IN THE NOSE COMPARTMENT AS FOLLOWS:
- R A. CHECK DESICCANT BOTTLE CRYSTAL COLOR AGAINST COLOR COMPARISON CHART AFFIXED TO BOTTLE.
 - B. SHOULD CRYSTAL COLOR INDICATE NEED FOR REPLACEMENT REPLACE WITH A DESICCANT REFILL.
- C. STEPS A. AND B. COMPLIED WITH.
- R 6. CHECK BATTERY QUICK DISCONNECTS FOR CORROSION AND GENERAL CONDITION.
 - 7. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO.:

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

53.0301

MODEL: 1124A WESTWIND

OPER01

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

050150+

150 HR INSPECTION

8834	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEI	EP TOP	COPY
53-0	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR	UPDATI	NG.
29 2	,	4138			CK CURRENT DUE LIST FOR DUE TIME CHGS	PAGE 1	

DAY 20 YEAR 87 AIRCRAFT HOURS: 4129. 6 LANDINGS: 2635 HORK ACCOMPLISHED: DATE: MONTH O 1 CERTIFICATE NUMBER: 465-124 TECHNICIAN INSPECTOR MAN-HOURS 530131 INSPECT COCKPIT (A)......

INSPECT COCKPIT (A)

TEXT FROM MM 5-20-03 AND 12-10-00

- 1. INSPECT COCKPIT FOR CLEANLINESS.
- 2. INSPECT INTERIOR SIDE OF WINDSHIELDS AND WINDOWS FOR DELAMINATION, SCRATCHES, CRACKS AND GENERAL CONDITION.
- 3. INSPECT PILOT'S OPENABLE WINDOW SEAL AND LATCH FOR CONDITION.
- 4. INSPECT DESSICANT CRYSTALS FOR MOISTURE CONTENT. IF MOISTURE NOTED, PERFORM VENT AND STATIC LINE PRESSURE CHECK (DO NOT EXCEED 2.0 PSI).
- 5. INSPECT INSTRUMENT PANEL FOR GENERAL CONDITION.
- 6. INSPECT INSTRUMENT HOSES, LINES, ELECTRICAL WIRE BUNDLES AND CONNECTIONS FOR ROUTING, SECURITY AND GENERAL CONDITION.
- 7. INSPECT CONTROL PEDESTAL INDICATORS, CONTROLS, SWITCHES AND ELECTRICAL CONNECTIONS FOR CONDITION.
- 8. INSPECT THROTTLE AND REVERSER CONTROLS FOR EASE OF OPERATION.
- 9. CHECK ALL INTERNAL, EXTERNAL, PRESB-TO-TEST (IN COCKPIT) LIGHTS.
- 10. CHECK GENERAL CONDITION OF PRESBURIZATION/OXYGEN SYSTEM.
- 11. VISUALLY CHECK THAT HOSES, LINES AND FITTINGS ARE IN GOOD CONDITION.
- 12. VISUALLY CHECK THAT ISOBARIC VALVE IS SAFETIED IN OPEN POSITION.
- 13. CHECK ALL INTERNAL AND EXTERNAL LIGHTS FOR OPERATION.
- 14. CHECK TERMINAL CONTACT ASSEMBLIES FOR ARCING (WINDSHIELD).
- 15. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO .:

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

53.0401 **OPERO1**

368

MODEL: 1124A HESTHIND ISSUED 07-88

050150+

150 HR INSPECTION

AIRCRAFT REG .: N368HD * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY WORK DUE AT 88349 FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING LANDINGS CYCLES DATE HOURS 53-007 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4138 29 29 AIRCRAFT HOURS: 412916 WORK ACCOMPLISHED: DATE: MONTH CERTIFICATE NUMBER: 465-1 TECHNICIAN SIGNATURE: TECHNICIAN INSPECTOR MAN-HOURS 530146 INSPECT CABIN (150 HOUR)...... 530146 MECH INSPECT CABIN (150 HOUR) TEXT FROM MM 5-20-02 1. INSPECT PASSENGER COMPARTMENT FOR CLEANLINESS, SECURITY AND GENERAL CONDITION. 2. INSPECT EMERGENCY LIGHT FOR OPERATION SECURITY, CLEANLINESS, AND CONNECTIONS. CHECK BATTERY CHARGE. (REFER TO MM 12-10-06) WHENEVER THE EMERGENCY LIGHTS HAVE BEEN OPERATED FROM THE EMERGENCY BATTERY FOR MORE THAN ONE HOUR, CHECK BATTERY CHARGE. 3. INSPECT REFRESHMENT BAR, ICE CHEST, GALLEY, COAT CLOSET, CABINETS, TABLES, ETC., FOR EASE OF OPERATION, LOCK, GENERAL CONDITION AND SECURITY. 4. INSPECT SEATS AND SEAT BELTS FOR SECURITY AND GENERAL CONDITION. 5. CHECK CABIN DXYGEN SYSTEM FOR GENERAL CONDITION. 6. CHECK READING LIGHT FOR OPERATION AND GENERAL CONDITION. 7. CHECK VENTILATING AIR CONSULE FOR CLEANLINESS AND GENERAL CONDITION. 8. INSPECT HINDOWS FOR DELAMINATION, SCRATCHES, CRACKS, AND LEAKAGE. 9. CHECK INTERIOR LIGHTS FOR OPERATION, CLEANLINESS AND GENERAL CONDITION. 10. CHECK EMERGENCY EXIT FOR SECURITY AND GENERAL CONDITION. CHECK RELEASE MECHANISM (PULL RELEASE HANDLE) BUT NOT NECESSARY TO REMOVE EXIT FROM AIRCRAFT). 11. CHECK CERTIFICATES. 12. INSPECT AVIONICS COMPONENTS FOR SECURITY, CLEANLINESS AND SECURE CONNECTIONS.

13. INSPECT LAVATORY AND BAGGAGE COMPARTMENT FOR SECURITY AND GENERAL CONDITION.

14. INSPECT LAVATORY DOOR FOR CONDITION AND OPERATION.

15. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

050150+

53.0501 OPER01

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND

(CONTINUED)

150 HR INSPECTION

AIRCRAFT REG .: N368MD 88349 WORK DUE AT

> **53-010** 29 29

ISSUED 07-86 REV. 12-88 * - APLIHBS BECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY

•		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE	2
	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDA	TING.
- 1	WOLK DOL AL		- /11 0 11110.		THEOGRAP TIME WORK NOODIN EIGHED TO THE TOTAL THE	

+80 DEGREES TO +130 DEGREES F

190 + DR -5 PSI

TEXT FROM MM 5-20-05

20. CHECK THRUST REVERSER ACCUMULATOR AND CYLINDER DRY NITROGEN CHARGE. REFER TO TABLE BELOW. TABLE FROM MM 12-10-00

> 750 + OR -40 PSI -20 DEGREES TO +30 DEGREES F +30 DEGREES TO +80 DEGREES F 825 + DR -40 PSI 900 + DR -40 PSI +80 DEGREES TO +130 DEGREES F

TEXT FROM MM 5-20-05

21. CHECK LANDING GEAR EMERGENCY EXTENSION BYSTEM PRESSURE. REFER TO TABLE BELOW.

TABLE FROM MM 12-10-00

-20 DEGREES TO +30 DEGREES F 1750 + OR -50 PSI +30 DEGREES TO +80 DEGREES F 1850 + OR -50 PSI 1950 + DR -50 PSI +80 DEGREES TO +130 DEGREES F

TEXT FROM MM 5-20-05

- 22. INSPECT HOBES, LINES AND ELECTRICAL BUNDLES ENTERING FUSELAGE FROM ENGINE NACELLES FOR DAMAGE, CHAFING AND SECURITY.
- 23. CHECK FIRE EXTINGUISHER CONTAINERS FOR SECURITY, ELECTRICAL CONNECTIONS AND NITROGEN PRESSURE.
- 24. INSPECT PNEUMATIC DE-ICING FOUIPMENT AND ELECTRICAL CONNECTION FOR SECURITY AND CONDITION.
- 25. INSPECT ELECTRICAL BUNDLES AND TERMINAL STRIPS FOR DAMAGE, SECURITY AND LOOSE CONNECTIONS.
- 26. INSPECT AIR EJECTOR FOR OBSTRUCTIONS AND CONDITION.
- 27. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-HEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

54.0101 OPERO1

AIRCRAFT NO .:

368

MODEL: 1124A WESTHIND 150 HR INSPECTION AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050150+ 88349 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS CYCLES DATE LANDINGS 54-001 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138 AIRCRAFT HOURS: 4129,6 \mathcal{G} WORK ACCOMPLISHED: DATE: MONTH CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: TECHNICIAN INSPECTOR MAN-HOURS HRS. THS 540101 INSPECT LEFT ENGINE NACELLE/PYLON (A)....... 540121 INSPECT RIGHT ENGINE NACELLE/PYLON (A)...... 540101, 540121 INSPECT ENGINE NACELLE/PYLON (A) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 54-1. FOR SCAMP MECH INSP OPERATORS, REFER TO MAINTENANCE MANUAL) TEXT FROM MM 5-20-08, SM 72-00-00 1. INSPECT EXTERIOR FOR CONDITION, LOOSE RIVETS, SECURITY OF STRUCTURE AND CLEANLINESS. 2. INSPECT ELECTRICAL WIRING AND CONNECTIONS FOR SECURITY AND DAMAGE. 3. INSPECT PLUMBING LINES AND CONNECTIONS FOR SECURITY, LEAKS, CUTS AND RUBBING. 4. INSPECT DRAINS AND VENTS FOR RESTRICTIONS. 5. VISUALLY INSPECT JET PIPE NOZZLES FOR CRACKS AND GENERAL CONDITION. NOTE: 1. DEPLOY THRUST REVERSER AND INSTALL GROUND DEPLOY LOCKS. 2. REMOVE STANG COVERS AND ACCESS COVER (THROTTLE RETARDER FEEDBACK CONTROL). 6. INSPECT THRUST REVERSER MECHANICAL SYSTEM INCLUDING THROTTLE RETARDER FEEDBACK CONTROL AND ACTUATOR LINKAGE FOR CHAFING, DISTORTION, SECURITY AND EVIDENCE OF WORN BUSHINGS. 7. INSPECT THRUST REVERSER FOR GENERAL CONDITION, CLEANLINESS, FOREIGN OBJECT DAMAGE, FLUID ACCUMULATION

- 8. INSPECT THRUST REVERSER ACTUATOR MOUNTING AND STOP BOLTS FOR SECURITY AND SAFETYWIRE. 9. REINSTALL ACCESS COVER AND STANG COVERS. REMOVE GROUND DEPLOY LOCKS AND RESTORE TO NORMAL POSITION.
- 10. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS, Inc COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM 53.0501 OPERATOR: ED-WEST, INC. REPORT DATE 12/14/88 WORK COMPLIANCE FORM NO. OPER01 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND 150 HR INSPECTION AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 12-88 050150+ RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 88349 WORK DUE AT = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS DATE CYCLES 53-010 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138 WORK ACCOMPLISHED: DATE: MONTH AIRCRAFT HOURS: 4129, 6 LANDINGS: CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: KIND OF CERTIFICATES INSPECTOR MAN-HOURS **TECHNICIAN** 530161 INSPECT REAR COMPARTMENT (A)..... 530161 NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 29.050C. MECH INSP INSPECT REAR COMPARTMENT (A) TEXT FROM MM 5-20-05 1. INSPECT FUSELAGE FUEL TANK AREA FOR GENERAL CONDITION AND LEAKAGE. 2. CHECK FUEL SHUTOFF VALVES FOR PROPER OPERATION. 3. CHECK FUEL SUPPLY LINES FOR CONDITION. 4. INSPECT FUEL BOOST PUMP AREA FOR LEAKS AND GENERAL CONDITION. 5. INSPECT PRESSURE REFUELING POINT AREA FOR GENERAL CONDITION. 6. INSPECT FLAP PRIME MOTOR AND FLEX SHAFTS FOR SECURITY AND GENERAL CONDITION. 7. INSPECT AC AND DC ELECTRICAL COMPONENTS FOR SECURITY IN MOUNTS AND CONDITION. 8. CHECK BATTERIES FOR ANY EVIDENCE OF CORROSION OR PHYSICAL DAMAGE. CHECK VENT LINES FOR OBSTRUCTION AND SECURITY OF INSTALLATION. 9. INSPECT ELECTRICAL WIRE BUNDLES FOR DAMAGE AND SECURITY. 10. REMOVE THE COVERS FROM THE LEFT-HAND AND RIGHT-HAND DC BOXES AND ALSO FROM THE FLAP CONTACTOR BOX AND CHECK INSIDE FOR CLEANLINESS, SAFETY, CONDITION AND EVIDENCE OF OVERHEATING OF ELECTRICAL PARTS. 11. INSPECT AIR CONDITIONING AND PRESSURIZATION EQUIPMENT FOR CONDITION AND SECURITY. CHECK SWITCHES FOR

- CONDITION AND SECURITY.
- 12. CHECK REFRIGERATION UNIT MOUNTING FOR CONDITION AND SECURITY.
- 13. INSPECT ANTI-SKID CONTROL VALVES FOR LEAKAGE AND ELECTRICAL CONNECTIONS FOR CONDITION AND SECURITY OF
- 14. CHECK HYDRAULIC SYSTEM COMPONENTS, FLUID CARRYING LINES AND FITTINGS FOR DAMAGE, LEAKAGE AND GENERAL CONDITION.
- NOTE: CHECK FOR CLEARANCE BETWEEN FLUID LINES, FLAP FLEX DRIVE CABLES AND AILERON TORQUE TUBES WHILE R FLAPS AND AILERONS ARE HOVED THROUGH FULL TRAVEL.
- 15. CHECK LIFT DUMPER AND SPEED BRAKE SELECTOR VALVES FOR LEAKAGE AND CONDITION AND ELECTRICAL CONNECTIONS FOR SECURITY.
- 16. INSPECT HYDRAULIC POWER PANEL FOR LEAKAGE AND CONDITION.
- 17. CHECK HYDRAULIC SYSTEM RIPPLE DAMPING ACCUMULATORS DRY NITROGEN CHARGE.

NOTE: CHECK IS NOT APPLICABLE IF ATTENUATORS ARE INSTALLED.

TEXT FROM MM 5-20-05

R18. CHECK HYDRAULIC HIGH PRESSURE FILTERS. CHECK RED POP-OUT BUTTON. IF BUTTON IS OUT (EXTENDED),

THE FILTER IS CLOGGED) FILTER ELEMENT MUST BE REPLACED AND APPLICABLE PUMP CHECKED. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 29.050C. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL,

19. CHECK HYDRAULIC EMERGENCY SYSTEM ACCUMULATOR DRY NITROGEN CHARGE. REFER TO TABLE BELOW.

TABLE FROM MM 12-10-00

-20 DEGREES TO +30 DEGREES F 170 + OR -5 PSI 180 + OR -5 PSI +30 DEGREES TO +80 DEGREES F

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. 55.0101 OPERATOR: ED-WEST, INC. REPORT DATE 12/14/88 OPER01 AIRCRAFT NO .: MODEL: 1124A WESTWIND 368 150 HR INSPECTION ISSUED 07-88 050150+ REV. AIRCRAFT REG.: N368MD RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY WORK DUE AT 88349 = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS CYCLES DATE 55-001 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4138 29 29 HORK ACCOMPLISHED: DATE: MONTH AIRCRAFT HOURS: 4129,6 LANDINGS # CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: MAN-HOURS TECHNICIAN INSPECTOR 550101 INSPECT EMPENNAGE (A)..... 550101 INSPECT EMPENNAGE (A) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 55-1. FOR SCAMP MECH INSP OPERATORS, REFER TO MAINTENANCE MANUAL) TEXT FROM MM 5-20-06 1. INSPECT RUDDER HINGE POINTS, CHECK ALL BEARINGS FOR LOOSENESS, ROUGHNESS, SAFETY AND GENERAL CONDITION. 2. INSPECT RUDDER ATTACH POINTS FOR SECURITY, CRACKS AND GENERAL CONDITION. 3. CHECK STOP PADS AND STOP BOLTS FOR CONDITION AND SECURITY. 4. INSPECT RUDDER TRIM TAB ACTUATOR(S) ATTACH POINTS FOR SECURITY AND GENERAL CONDITION. 5. INSPECT TAIL SKID FOR SECURITY AND GENERAL CONDITION. 6. INSPECT FRAME STATION 540.00 AND BALLAST AND JACK ADAPTER MOUNTING (IF INSTALLED) FOR CONDITION, DAMAGE AND CORRECT INSTALLATION.

- 7. INSPECT TAIL CONE AND LIGHT FOR CONDITION AND SECURITY.
- 8. INSPECT ELEVATOR HINGE POINTS FWD AND AFT, CHECK ALL BEARINGS FOR LOOSENESS, ROUGHNESS, SAFETY AND GENERAL CONDITION.
- 9. INSPECT ELEVATOR TORQUE TUBE FOR CONDITION AND SECURITY OF ATTACH POINTS.
- 10. INSPECT UNIVERSAL JOINTS AND TAPER PINS FOR LOOSENESS AND GENERAL CONDITION.
- 11. CHECK ELEVATOR TRAVEL STOP BOLTS AND STOP PADS FOR SECURITY AND CONDITION.
- 12. INSPECT VERTICAL STABILIZER FOR STRUCTURE CONDITION, ATTACH POINTS AND SECURITY.
- 13. INSPECT HORIZONTAL STABILIZER FOR CONDITION AND SECURITY.
- 14. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

57.010

AIRCRAFT NO .:

368

MODEL: 1124A WESTHIND

050150+

OPER01

AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 12-88 150 HR INSPECTION 88349 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS CYCLES LANDINGS **√** 57-001 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 4138

AIRCRAFT HOURS: 4 12916 LANDINGS: 6 HORK ACCOMPLIBHED: DATE: MONTH CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: INSPECTED BY: KIND OF CERTIFICATE: 1 TECHNICIAN INSPECTOR **HAN-HOURS** HRS. THS 570101 INSPECT LEFT WING (A)..... 950369 INSPECT LEFT WING FLAP HINGE AND BEARING (SL NO.WW-2457) HINDR...SL WW-2457 570116 INSPECT RIGHT WING (A)..... 950570 INSPECT RIGHT WING FLAP HINGE AND BEARING (SL NO.WW-2457) MINOR...SL WW-2457

570101, 570116

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 23.120, 27.230A, 27.280, 27.200B.

ITEM 1 - INSPECT WINGS (A) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 57-1. FOR SCAMP OPERATORS, MECH INSP REFER TO MAINTENANCE MANUAL)

CONSUMABLES: LP-3 OR EQUIVALENT

TEXT FROM MM 5-20-03

NOTE: WHEN PERFORMING THIS INSPECTION, PERFORM INSPECTIONS INDICATED IN ITEM 2.

- 1. INSPECT WING FLAPS FOR SECURITY, CRACKS, LODSE RIVETS AND CONDITION OF SKIN.
- 2. INSPECT ATTACH POINTS, HINGES AND BEARINGS FOR GENERAL CONDITION, SECURITY AND CRACKS.
- 3. INSPECT FLEXIBLE DRIVE SHAFTS FOR COUPLING NUTS SECURITY, ROUTING AND STRUCTURE CLEARANCE. FOR CAMP OPERATORS REFER TO WORK COMPLIANCE FORM 27.230A. FOR SCAMP OPERATORS, REFER TO MM 27-50-00.
- 4. INSPECT FLAP ACTUATING JACKS, ATTACH POINTS, ELECTRICAL CONNECTIONS, RIGGING AND MICROSWITCH SLIDERS FOR SECURITY AND GENERAL CONDITION.
- 5. INSPECT FLAP POSITION TRANSMITTER POTENTIOMETER, ATTACH POINTS AND ELECTRICAL CONNECTIONS FOR SECURITY AND CONDITION.
- 6. CHECK FLAP VANE SEGMENTS CONDITION FOR FAILED OR LOOSE FASTENERS AND SECURITY OF ATTACH PLATE. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 27.2008. FOR SCAMP OPERATORS, REFER TO MM 27-50-00.
- 7. INSPECT AILERON FOR SECURITY AND CONDITION.
- 8. INSPECT AILERON SKIN FOR CONDITION AND LOOSE RIVETS.
- 9. INSPECT TORQUE TRANSFER TUBES FOR SECURITY OF ATTACHMENT AND SAFETY.
- 10. CHECK AILERON TRIM TABS TO ACTUATOR ATTACH POINTS AND ELECTRICAL CONNECTIONS FOR SECURITY AND CONDITION.
- 11. INSPECT AILERON HINGE POINTS, CHECK ALL BEARINGS FOR LODSENESS, ROUGHNESS, SAFETY AND GENERAL CONDITION.
- 12. LUBRICATE PUSH-PULL TUBE ROLLER GUIDES (ROLLER AND TUBE) WITH LPS-3 OR EQUIVALENT.
- 13. LUBRICATE TRIM TAB AND SERVO TAB HINGES FROM INSIDE WITH LPS-3 OR EQUIVALENT.
- 14. CHECK NON-ICING FUEL VENT FOR OBSTRUCTIONS AND FUEL LEAKAGE.
- 15. INSPECT TIP TANK AND WING FILLET FOR CONDITION, SECURITY AND FUEL LEAKS.
- 16. INSPECT TIP TANK NAVIGATION LIGHT LENS FOR CRACKS, SECURITY AND CONDITION. (POSITION AND STROBE.)
- 17. INSPECT LANDING LIGHT LENS AND LIGHT FOR SECURITY AND CONDITION.
- 18. CHECK DRAIN HOLES FOR OBSTRUCTIONS.
- 19. INSPECT STATIC DISCHARGE WICKS FOR CONDITION AND SECURITY. PERFORM RESISTANCE CHECK. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 23.120. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL.
- 20. INSPECT LOWER SURFACE OF WING SKIN FOR CRACKS, SCRATCHES, LODSE RIVETS, AND VORTEX GENERATORS FOR SECURITY AND CONDITION.
- 21. CHECK CONDITION OF LEADING EDGE PNEUMATIC DE-ICER BOOT.
- 22. CHECK FUEL TANK DRAINS FOR CONDITION AND LEAKAGE.
- 23. INSPECT WING SKIN FOR CRACKS, SCRATCHES, LOOSE RIVETS, FUEL LEAKAGE AND GENERAL CONDITION.
- 24. CHECK ALL PLUMBING ATTACHED ALONG WING REAR SPAR FOR PROPER ROUTING SECURITY, CONDITION AND LEAKS.



OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

57.010

AIRCRAFT NO .: 368 AIRCRAFT REG ·

MODEL: 1124A HESTHIND

OPER01

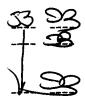
TECHER 07-88 PEU 12-88

(CONTINUED)

050150+ 150 HR INSPECTION

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88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
57-001	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS, RETURN CARBON COPY TO CSI FOR UPDATING.
, = -					
29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2

- NOTE: CHECK FOR CLEARANCE BETWEEN FLUID LINES AND FLAP FLEX DRIVE CABLES AND AILERON TORQUE TUBES R WHILE FLAPS AND AILERONS ARE MOVED THROUGH FULL TRAVEL. R
- 25. CHECK WIRE BUNDLES ENTERING THE WING FROM THE AFT FUSELAGE FOR DAMAGE, CHAFING AND SECURITY.
- 26. INSPECT WING FAIRINGS FOR SECURITY, CRACKS AND GENERAL CONDITION.
- 27. CHECK SPEED BRAKES AND LIFT DUMPERS FOR CONDITION, SECURITY AND HYDRAULIC FLUID LEAKAGE AND INSPECT RIGHT-HAND DUTBOARD MICROSWITCH FOR SECURITY. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 27.280. FOR SCAMP OPERATORS, REFER TO MM 27-60-00.
- 28. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



950569, 950570

ITEM 2 - INSPECT HING FLAP HINGE AND BEARING (SL NO. HH-2457) MINOR EQUIPMENT/CONSUMABLES: ND-40, 0 TO 190 INCH-POUNDS TORQUE WRENCH

- 1. REMOVE WING FLAP HINGE FAIRINGS, SO THAT BEARING(S) ACTION MAY BE OBSERVED.
- 2. PERFORM THE FOLLOWING INSPECTIONS:
 - A. CLOSELY OBSERVE BEARING(S) WHILE FLAPS ARE OPERATED AND NOTE WHETHER BEARING INNER RACE ROTATES WITH FLAP HINGE. THIS CHECKS FOR 'FROZEN' BEARING.
 - B. USING A FLASHLIGHT, INSPECT DUTER RIM OF HINGE FOR CRACKS, AS VISIBLE FROM BOTTOM PART OF HINGE THROUGHOUT TOTAL FLAP TRAVEL RANGE.
 - C. FULLY EXTEND FLAPS AND CHECK FOR ANY UNUSUAL LOOSENESS IN FLAP HINGE BEARINGS BY GRASPING TRAILING EDGE OF FLAPS AND SHAKING UP AND DOWN, THEN GRASP FLAP HINGE (NOT WING HINGE) AND SHAKE SIDEWAYS TO ESTABLISH IF THERE IS LOOSENESS BETWEEN BEARING(S) OUTER RIM AND HINGE.
- 3. IF EACH OF THESE CHECKS ARE SATISFACTORY, RETURN AIRCRAFT TO SERVICE. IF A DISCREPANCY IS FOUND PROCEED AS FOLLOWS:
 - A. IF BEARING(S) APPEAR TO BE 'FROZEN' REMOVE WING FLAP AND INSTALL A BOLT AND NUT IN BEARING INNER RACE AND CHECK TORQUE REQUIRED TO ROTATE INNER RACE. AN INSTALLED BEARING IS CONSIDERED SATISFACTORY IF THE INNER RACE WILL ROTATE AT 15 INCH-POUNDS OR LESS TORQUE. IF INITIAL TORQUE IS HIGH, LUBRICATE BEARING WITH ND-40, ROTATE BEARING AND OSCILLATE AT THE SAME TIME AS THIS IS SELF ALIGNING SPHERICAL BEARING. IF THIS FREES BEARING TO OPERATE SMOOTHLY WITHIN THE TORQUE LIMIT, BEARING MAY BE CONTINUED IN SERVICE.
 - B. IF BEARING IS LOOSE IN HINGE OR OTHERWISE FAULTY (BINDING OR ROUGH). CONTACT YOUR IAI INTERNATIONAL TECHNICAL REPRESENTATIVE FOR BEARING REPLACEMENT PROCEDURES.
 - C. IF HINGE IS CRACKED (CONFIRMED BY DYE-CHECK), REPLACE HINGE ASSEMBLY.
 - D. REINSTALL WING FLAP(S) AND TORQUE FLAP HINGE BOLT NUT 160 TO 190 INCH-POUNDS AND SAFETY.
- 4. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

57.020

AIRCRAFT NO.: AIRCRAFT REG .: N368MD

368

MODEL: 1124A WESTWIND

OPER01

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

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	88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY		
57	57-002	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.		
,	29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1		

AIRCRAFT HOURS : \$129 4 LANDINGS : 2085 HORK ACCOMPLIBHED: DATE: MONTH O CERTIFICATE NUMBER: 465-12 _KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 570106 INSPECT LEFT AILERON BELLCRANK...MM 5-20-03........... 570120 INSPECT RIGHT AILERON BELLCRANK...MM 5-20-03.........

570106, 570120

INSPECT AILERON BELLCRANK

- 1. INSPECT AILERON BELLCRANK TRAVEL STOPS AND ATTACH POINTS FOR SAFETY, GENERAL CONDITION AND SECURITY.
- 2. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO.: 368

REPORT DATE 12/14/88 MODEL: 1124A HESTWIND WORK COMPLIANCE FORM NO.

71.0201

DPERO1

ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

AIRCRAFT	REG.: N368MD		ISSUE	D 07-88 RE	V. 050150+ 150 HR INSPECTION
88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
71-001	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

YEAR 89 AIRCRAFT HOURS: 412916 LANDINGS:2635 DAY WORK ACCOMPLISHED: DATE: MONTHE CERTIFICATE NUMBER: 465 TECHNICIAN SIGNATURE KIND OF CERTIFICATE: INSPECTED BY: TECHNICIAN INSPECTOR MAN-HOURS 710106 INSPECT LEFT ENGINE (A)...... 713606 INSPECT RIGHT ENGINE (A)..... 710106, 713606

NOTE: THE FOLLOWING ADDITIONAL NCF(S) ARE REQUIRED TO PERFORM THIS TASK 73.140, 79.120, 79.110, 79.100.

MECH INSP INSPECT ENGINE (A) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 71-2. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL)

TEXT FROM ENGINE SM 72-00-00 AND MM 5-20-07

NOTE: THE FOLLOWING GENERAL INSPECTIONS SHALL BE PERFORMED DURING ANY ENGINE MAINTENANCE, AS APPLICABLE, FOR THE LEVEL OF MAINTENANCE BEING PERFORMED.

- 1. VISUALLY INSPECT ALL ACCESSIBLE WELDED, BRAZED OR SOLDERED ASSEMBLIES FOR SECURITY OF JOINTS.
- 2. INSPECT ALL ACCESSIBLE TUBES AS FOLLOWS:
 - A. VISUALLY INSPECT TUBES FOR KINKS, CRACKS, EXCESSIVE WEAR, SIGNS OF CORROSION OR OTHER DAMAGE. INSPECT ALL FITTINGS FOR BROKEN THREADS, DETERIORATION AND CLEANLINESS.
 - B. INSPECT FOR CRACKED OR GALLED TUBE FLARES AND SLEEVES. DENTS OR KINKS SHALL NOT REDUCE INSIDE DIAMETER AREA OF TUBE MORE THAN 20 PERCENT ON LOW-PRESSURE TUBES (FUNCTIONALLY TESTED AT LESS THAN 1000 PSI), SUCH AS DIL SCAVENGE LINES AND NOT MORE THAN 15 PERCENT ON HIGH-PRESSURE TUBES (FUNCTIONALLY TESTED AT 1000 PSI OR GREATER), SUCH AS FUEL LINES. ANY SHARP EDGES AT A CHAFED AREA SHALL BE BLENDED TO A SMOOTH CONTOUR. SHARP DENTS ARE UNACCEPTABLE. CHAFING IS ACCEPTABLE PROVIDED TUBE MALL THICKNESS IS NOT REDUCED BY 20 PERCENT FOR LOW-PRESSURE TUBES OR 15 PERCENT FOR HIGH-PRESSURE TUBES. SLEEVING MAY BE INSTALLED ON TUBES AT AREAS OF NOTED CHAFING DURING TUBE INSTALLATION.
 - C. REFER TO LIGHT MAINTENANCE MANUAL INSTRUCTIONS FOR PERFORMING A VIBRATION CHECK ANY TIME EVIDENCE INDICATES POSSIBLE EXCESSIVE ENGINE VIBRATION (CRACKED BRACKETS, CRACKED OR LEAKING PLUMBING LINES, ETC.).
 - D. ALL STEPS A. THROUGH C. COMPLETED.
- 3. CHECK FOR FUEL AND DIL LEAKS. FUEL PUMP DRAIN LEAKAGE ACCEPTABLE IF LEAKAGE RATE DOES NOT EXCEED 30 DROPS PER HOUR (ONE DROP EVERY TWO MINUTES).
- 4. CHECK DRAINS AND VENTS FOR RESTRICTIONS.
- 5. CHECK FAN INLET FOR FOREIGN MATERIAL, OBSTRUCTIONS, OR DAMAGE.
- 6. CHECK INLET PRESSURE AND TEMPERATURE SENSOR FOR SECURITY AND EVIDENCE OF DAMAGE OR CLOGGING.

NOTE: IF OIL LEVEL HAS INCREASED SINCE LAST CHECK, OR IF THE ODOR OF FUEL IS DETECTED IN THE OIL, TEST FOR PRESENCE OF FUEL IN DIL. IN ACCORDANCE WITH LMM 72-00-00.

- 7. CHECK DIL LEVEL.
- 8. CHECK SECURITY OF IGNITION WIRING AND CONNECTIONS.
- 9. CHECK FOR OIL SEAL LEAKAGE AROUND STARTER/GENERATOR HOUNT, AIRCRAFT ACCESSORY MOUNT AND FUEL PUMP MOUNT.
- 10. CHECK EXHAUST OUTLET FOR DAMAGED TURBINE BLADES AND TAIL PIPE FOR CONTAMINATION OR DAMAGE.
- 11. CHECK INDICATOR PIN ON FUEL FILTER BY-PASS INDICATOR VALVE OF FUEL PUMP. IF INDICATOR PIN IS ACTUATED (EXTENDED), REMOVE AND INSPECT FUEL FILTER ELEMENT. (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 73.140. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL).
 - A. IF FUEL FILTER ELEMENT IS CONTAMINATED (PLUGGED UP), CLEAN FILTER CAVITY, INSTALL CLEAN FILTER COPYRIGHT 1988 CAMP SYSTEMS, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

REPORT DATE 12/14/88 MODEL: 1124A WESTHIND WORK COMPLIANCE FORM NO.

71.0201 OPER01

PAGE 2

AIRCRAFT NO .:

TAR

(CONTINUED)

150 HR INSPECTION

AIRCRAFT REG .: N368MD ISSUED 07-88 050150+ WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 88349 FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES DATE **\ 71-001** 29 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS

> ELEMENT (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 73.140. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL) AND PERFORM FUEL MANIFOLD ASSEMBLY PRESSURE CHECK IN ACCORDANCE WITH

- B. IF FUEL FILTER ELEMENT IS NOT CONTAMINATED (PLUGGED UP), INSTALL CLEAN ELEMENT.
- C. BOTH STEPS A. AND B. COMPLETED.
- 12. CHECK INDICATOR PIN ON OIL FILTER BY-PASS INDICATOR VALVE AS FOLLOWS: (REFER TO ILLUSTRATION) (CAMP DNLY).
 - A. IF PIN IS EXTENDED, RESET PIN AND PERFORM THE FOLLOWING PROCEDURES.
 - (1) CHECK MAGNETIC PLUG OF CHIP DETECTOR. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 79.120. FOR SCAMP OPERATORS, REFER TO SM 72-00-00, CHIP DETECTOR INSPECTION.
 - (2) REMOVE, INSPECT AND REPLACE DIL FILTER. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE 79.110. FOR SCAMP OPERATORS, REFER TO SM 72-00-00, DIL FILTER INSPECTION.
 - (3) PERFORM SOAP CHECK AND FORWARD OIL SAMPLE AND REMOVE DIL FILTER TO APROVED SOAP LABORATORY. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 79.100. FOR SCAMP OPERATORS, REFER TO SM 72-00-00, SPECTROMETRIC DIL ANALYSIS PROGRAM (SOAP) CHECK.
 - (4) INSPECT INTERIOR OF TRANSFER GEARBOX FOR METAL PARTICLES.
 - B. STEP A. COMPLETED.
- 13. VISUALLY CHECK BRACKETS AND SUPPORTS FOR DAMAGE THAT WOULD IMPAIR FUNCTION OR ASSEMBLY. REFER TO LIGHT MAINTENANCE MANUAL INSTRUCTIONS FOR PERFORMING A VIBRATION CHECK ANY TIME EVIDENCE INDICATES POSSIBLE EXCESSIVE ENGINE VIBRATION (CRACKED BRACKET OR SUPPORTS).

TEXT FROM MM 5-20-07

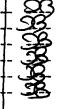
- 14. INSPECT P2 T2 SENSOR FOR SECURITY AND CONDITION.
- 15. INSPECT COME STRUCTURE AND SKIN FOR DENTS, CRACKS, FIT AND GENERAL CONDITION.
- 16. INSPECT DOORS AND LATCHES FOR DENTS, CRACKS, FIT, GENERAL CONDITION AND OPERATION.
- 17. INSPECT FIRE DETECTOR ELEMENT FOR CHAFING, KINKS, SECURITY AND GENERAL CONDITION.
- 18. INSPECT LOW-PRESSURE BLEED DUCT FOR LEAKS, CRACKS, FIT AND GENERAL CONDITION.
- 19. INSPECT HIGH-PRESSURE BLEED DUCT FOR LEAKS, CRACKS, FIT AND GENERAL CONDITION.

NOTE: INSPECT MANIFOLD ASSEMBLY DURING ENGINE PERIODIC INSPECTION OR WHENEVER THE AFTER BODY IS REMOVED.

- 20. INSPECT THE STARTER-GENERATOR, ELECTRICAL LEADS AND COBLING DUCT FOR INSTALLATION, CLAMPING, SECURITY AND SAFETY.
- 21. INSPECT FUEL LINES FOR CLAMPING AND BECURITY, FUEL FLOW TRANSMITTER FOR INSTALLATION, SECURITY AND SAFETY, AND PRESSURE SWITCH FOR INSTALLATION, SECURITY AND SAFETY.
- 22. INSPECT HYDRAULIC LINES FOR CLAMPING AND SECURITY, ATTENUATOR FOR INSTALLATION, SECURITY AND SAFETY, HYDRAULIC PUMP FOR INSTALLATION, SECURITY AND SAFETY, AND QUICK-DISCONNECTS FOR INSTALLATION, SECURITY AND SAFETY.
- 23. INSPECT HYDRAULIC PUMP. REMOVE DRIVE SPLINE, INSPECT AND LUBRICATE. REFER TO MM 29-10-00, INSPECTION/CHECK.
- 24. INSPECT OIL PRESSURE LINES FOR CLAMPING AND SECURITY, PRESSURE TRANSMITTER FOR SECURITY, INSTALLATION AND SAFETY, AND LOW-PRESSURE SWITCH FOR SECURITY, INSTALLATION AND SAFETY.
- 25. INSPECT ELECTRICAL WIRING CONNECTORS, FOR SECURITY AND GENERAL CONDITION.
- 26. VISUALLY INSPECT JET TAIL PIPE NOZZLES FOR DENTS, CRACKS, BULGES AND GENERAL CONDITION.
- 27. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.











COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. AIRCRAFT NO.: 368

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

050150+

79.100

AIRCRAFT REG.: N368ND

MODEL: 1124A WESTHIND

150 HR INSPECTION

OPER01

88349 WORK DUE AT * = APU HRS.

79-008 DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

29 29 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

ISSUED 07-88

TECHNICIAN SIGNATURE:

INSPECTED BY:

790116, 791616

SDAP CHECK ENGINE

CONSUMABLES: SAMPLING KIT P/N 294199-1

1. POSITION DRIP PAN UNDER ENGINE TO CATCH ANY SPILLED OIL.

RECORD FREQUENCY OF NEXT SOAP CHECK

CAUTION: WHEN TAKING OIL SAMPLE FROM ENGINE FOR SOAP CHECK, ENSURE ALL EQUIPMENT USED IS CLEAN AND NOT CONTAMINATED TO PREVENT OBTAINING FALSE INDICATION OF OIL CONTAMINATION. ENSURE ENGINE OIL TEMPERATURE IS NOT. TAKE SAMPLE WITHIN 15 MINUTES AFTER SHUTDOWN.

HOURS | SO.O

NOTE: WHENEVER LEAKAGE OF FUEL INTO THE DIL SYSTEM IS SUSPECTED (ODOR OF FUEL DETECTED IN DIL OR DIL LEVEL INCREASING), PERFORM FUEL-IN-DIL INSPECTION.

- 2. SIPHON AN OIL SAMPLE FROM THE ENGINE OIL TANK AT THE FILLER CAP USING PLASTIC TUBE PROVIDED IN SAMPLING KIT. ROUTE THE PLASTIC TUBE INTO THE SMALL CONTAINER PROVIDED IN THE SAMPLING KIT TO CONTAIN THE OIL SAMPLE.
- 3. REMOVE OIL FILTER FROM ENGINE.
- 4. VISUALLY INSPECT DIL FILTER. IF AN ABNORMAL NUMBER OF TRAPPED PARTICLES IS EVIDENT, CONTACT A GARRETT FIELD SERVICE ENGINEER FOR GUIDANCE AND FURTHER INSTRUCTIONS.
- 5. PLACE DIL FILTER IN CONTAINER SUPPLIED IN SAMPLING KIT.
- 6. INSTALL REPLACEMENT DIL FILTER ON ENGINE.

CAUTION: ENSURE THAT CONTAINERS (SMALL CONTAINER FOR SOAP SAMPLE AND LARGE CONTAINER FOR OIL FILTER) ARE PROPERLY SEALED TO PREVENT LEAKAGE DURING SHIPMENT.

NOTE: A LIST OF GARRETT AUTHORIZED LABORATORIES FOR OIL ANALYSIS IS GIVEN IN SIL (SERVICE INFORMATION LETTER) F731-34.

- 7. PREPARE AND ROUTE SAMPLING KIT IN ACCORDANCE WITH SAMPLING KIT INSTRUCTIONS.
- B. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC.

AIRCRAFT REG .: N368MD

REPORT DATE 12/14/88

WORK COMPLIANCE FORM NO.

79.120

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND ISSUED 07-88 REV.

050150+ 150 HR INSPECTION

OPER01

88349	WORK
79-010	

88349	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK.	KEEP TOP COPY
79-010	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI F	OR UPDATING.
29 29		4138			CK CURRENT DUE LIST FOR DUE TIME CHGS	PAGE 1
67 67		4130			CK CORREST DOE LIST FOR DOE TIME CHOS	LMGC 1

HORK ACCOMPLIBHED: DATE: HONTH 01 DAY 20 YEARS	AIRCRAFT HOURS	می رکی آ	ANDINGS 26	<u>35</u>
TECHNICIAN SIGNATURE: Sol Boll	CERTIFICATE NUMBER:	465-12	(
	KIND OF CERTIFICATE:)
***************************************	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	**************************************	**************************************	**************************************
790126 INSPECT LEFT ENGINE CHIP DETECTORENG SM 72-00-00		53	DS.	HRS.TH5
791626 INSPECT RIGHT ENGINE CHIP DETECTORENG SM 72-00-0	0	ತಕ	S	

790126, 791626

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 79.100, 79.110.

INSPECT ENGINE CHIP DETECTOR

EQUIPMENT/CONSUMABLES: PACKING P/N 59413-557, PACKING P/N 59413-012, TORQUE WRENCH 0 TO 40 INCH-POUNDS, PACKING P/N 89413-236, TRICHLOROTRIFLUOROETHANE SOLVENT (MS 180 FREON)

- 1. REMOVE MAGNETIC PLUG.
- 2. HOLD CHECK VALVE HOUSING WITH WRENCH, USE SECOND WRENCH TO REMOVE MAGNETIC PLUG. DISCARD PACKING.

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- 3. CHECK MAGNETIC PLUG FOR METAL PARTICLES.
- 4. IF METAL PARTICLES ARE EVIDENT, PERFORM THE FOLLOWING PROCEDURES.
 - A. RESET PIN ON OIL FILTER BY-PASS VALVE IF EXTENDED.
 - B. REMOVE, INSPECT AND REPLACE DIL FILTER. REFER TO WORK COMPLIANCE FORM 79.100
 - C. PERFORM SOAP CHECK. REFER TO WORK COMPLIANCE FORM 79.110.
 - D. INSPECT TRANSFER GEARBOX FOR METAL PARTICLES IN ACCORDANCE WITH THE FOLLOWING PROCEDURES.
 - (1) REMOVE NUTS, WASHER AND COVER.
 - (2) REMOVE AND DISCARD PACKING.
 - (3) CHECK BEVEL GEAR TEETH. THERE SHALL BE NO ABNORMAL WEAR PATTERN, EXCESSIVE WEAR, OR CHIPPED OR BROKEN TEETH. REPLACE TRANSFER GEARBOX IF REQUIREMENTS ARE NOT MET.
 - (4) CHECK INTERIOR OF TRANSFER GEARBOX FOR METAL PARTICLES. IF METAL PARTICLES ARE PRESENT, CHECK FOR SOURCE AND REPAIR.
 - (5) INSTALL NEW PACKING P/N S9413-236 ON COVER.
 - (6) INSTALL COVER AND SECURE WITH WASHERS AND NUTS.
 - (7) TORQUE NUTS TO 30 INCH-POUNDS.
- 5. IF METAL PARTICLES ARE EVIDENT ON MAGNETIC PLUG ONLY, NONE IN OIL FILTER OR TRANSFER GEARBOX, PERFORM THE FOLLOWING PROCEDURES.
 - A. CLEAN MAGNETIC PLUG, AND REINSTALL MAGNETIC PLUG. (REFER TO STEPS 6 AND 7.)
 - B. RUN ENGINE THROUGHOUT FULL POWER RANGE IN ACCORDANCE WITH AIRCRAFT FLIGHT MANUAL AND/OR APPROPRIATE AIRCRAFT DOCUMENT FOR 15 MINUTES. (IN COLD WEATHER OPERATION, RUN ENGINE MORE THAN 15 MINUTES IF REQUIRED TO OBTAIN MINIMUM DIL TEMPERATURE OF 4 DEGREES C (40 DEGREES F). DETERMINE IF ENGINE IS ACCEPTABLE FOR CONTINUED OPERATION (RUN DID NOT PRODUCE RECURRANCE OF INITIAL INDICATION) BY REPEATING MAGNETIC PLUG, DIL FILTER BY-PASS INDICATOR VALVE, SOAP AND TRANSFER GEARBOX INSPECTIONS.
 - C. UPON REACHING THREE TO FIVE HOURS OF ENGINE OPERATION FOLLOWING ENGINE RUN AND CHECKS IN PREVIOUS STEP, REPEAT MAGNETIC PLUG, OIL FILTER BY-PASS INDICATOR VALVE, SOAP, AND TRANSFER GEARBOX INSPECTIONS.
- 6. INSTALL NEW PACKING P/N \$9413-012 ON MAGNETIC PLUG.
- 7. INSTALL MAGNETIC PLUG IN CHECK VALVE HOUSING. HOLD CHECK VALVE HOUSING WITH WRENCH, AND USING A SECOND WRENCH, TORQUE MAGNETIC PLUG TO 20 INCH-POUNDS AND LOCKWIRE.
- 8. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

950920 SL WW-2492.....

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEST, INC. **REPORT DATE 12/14/88** WORK COMPLIANCE FORM NO. 95.090 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPER01 AIRCRAFT REG .: N368MD 050150+ 150 HR INSPECTION ISSUED REV. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. WORK DUE AT * = APU HAS 88349 DATE HOURS LANDINGS CYCLES 95-001 4138 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 29 29 AIRCRAFT HOURS: H 129 WORK ACCOMPLIBHED: DATE: MONTH TECHNICIAN SIGNATURE: TECHNICIAN INSPECTOR

REFER TO APPLICABLE SERVICE LETTER FOR PROCEDURE.

OPERATOR ED-NES, INC.

AIRCRAFT NO .:

AIRCRAFT REG .: N368HD

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

MODEL: 1124A WESTHIND

050600+ 150/300/600 HR INSPECTION

OPERO3

89103 WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. * = APU HRS. DATE HOURS LANDINGS CYCLES 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

		050600+	150/300/600 HR IN	BPECTION				
CODE NO.	HCF NO.	WORK DESCRIPTION REFERENCE	C/W DATE MG/ DAY/YR	C/N HOURS	C/W LANDINGS	ACTUAL MAN HOURS	TECHNICIAN INSPECTOR	EST MH
050150+	05.0PR1	150 HR INSPECTION	619189	4272:	7 2800		W_	
050300+	05.0PR2	150/300 HR INSPECTION	'					
100310+	10.010	CK AIRWORTHY DIRECTIVES	''			*		
100320+	10.020	CK BERVICE BULLETINS	/			*****		
100330+	10.030	CK SERVICE LETTERS NN 5-20-00	//					
120150+	12.010	CK PREFLIGHT COMPLETE	//					
210276+	21.030	FUNCT CK PRESS SYSTEM	''					
210171+	21.040A 21-2	INS/CLM DUTFLOW NORM VLV	//					
210201+		INS/CLN OUTFLOW BAFE VLV	''			*		
210671+	21.050A 21-3	INS/CLN/TST HATER SEP CON NM 21-70-00	/			'		1.0
210211	21.080	REPL UPPER IN AIR FILT EL	/			****		
210221	21.080	REPL LOWER IN AIR FILT EL	/				Y	
510955+	21.270	INSP 35D DUCT ELECT CONN HM5-20-05	//			'		
210681	21.2 9 0A	CHG COOLING TURBINE DIL	''			*		
210178	21.480	CLN CBN AIR PR CNTLR FLTR NH 21-30-00	''					
230218+	23.120	CHECK B/D WICK RESISTANCE	//					
240121+	24.010A 24-1	CK L START/GEN BR HEAR/TH HM 80-10-10	/			****		.:
240131+	24.010A 24-1	CK R START/GEN BR WEAR/TN MM 80-10-10	/			rear addresses rate ¹⁷ rate 400 and 400		
240161+		CK ELECTROLYTE LEFT BATT HM 12-10-06	''					1.6
240176+	24.020A 24-2	CK ELECTROLYTE RIGHT BATT MM 12-10-06	/					1.0
240166		DEEP CYCLE LEFT BATTERY MM 12-10-06	''					2.0
240181	24.020B	DEEP CYCLE RIGHT BATTERY MM 12-10-06	/			**		2.0
240203+	24.070	F/CK BATT TEMP/WARM SYS. NM 24-30-01	''			*		
241653+	24.140	RESIS CK CIRCUIT BREAKERS MM 24-50-00	//	X	V		V	

OPERATOR: ED-WES, INC.

WORK DUE AT

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

AIRCHAFT NO.: 368
AIRCRAFT REG.: N368HD

89103

MOD

MM 28-00-00

* = APU HRS.

MODEL: 1124A WESTWIND

(CONTINUED)

050600+ 150/300/600 HR INSPECTION
RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY

OPER03

DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2 CODE NO. MCF NO. WORK DESCRIPTION C/W DATE C/W ACTUAL TECHNICIAN INSPECTOR C/W **EST** CARD NO. REFERENCE MO/ DAY/YR HOURS LANDINGS MAN HOURS MH 9 89 4212:1 2800 241655+ 24.150 INSP DIST BUS CIRC BREAKR 24-4 MH 24-50-00 241657+ 24.160 IMSP/TST PRIOR BUS DIODES MM 24-50-00 26.020 260186+ OP CK FIRE PROTECTION SYS 26-1 HH 26-00-00 260174+ 26.030 INSPECT COCKPIT FIRE EXT 26-2 MM 26-20-00 26.030 260184+ INSPECT CABIN FIRE EXT 26-2 MM 26-20-00 270140+ 27.070 CK AIL CONTROL FREEPLAY MH 27-10-00 270158+ 27.130 INSP ROD TRIM TAB FREE PL HH 27-20-00 270193+ 27.150A INSP L ELEV SKIN SEPARATE 27-3 MM 27-30-00 27.150A 270203+ INSP R ELEV SKIN SEPARATE 27-3 HM 27-30-00 270213+ 27.190 LUB ELEVATOR ATTACH PTS 27-5 MH 12-20-00 270238+ 27.200A INSPECT LEFT FLAP 27-6 MH 27-50-00 270243+ 27.200A INSPECT RIGHT FLAP .5 27-6 MH 27-50-00 270237+ 27.200B INSP L FLAP VANE 27-6 HH 27-50-00 270247+ 27.200B INSP R FLAP VANE 27-6 MM 27-50-00 FUNCT CK FLP TIME EXD RLY 270248+ 27.200C MH 27-50-00 270335+ 27,280 OP CK SP BRK/LIFT DUMP MM 27-60-00 LUBE RUDDER PEDAL ARMS 270176 27.340 27-11 HM 12-20-00 270179 27.350 LUBE CONTROL COLUMNS 27-11 MM 12-20-00 270346 27.360 LUBE FLT CONT BELLCRANKS 27-11 MM 12-20-00 270356 27.370 LUBE GUSTLOCK SYSTEM 27-11 MH 12-20-00 INSP/LUBE PRESSURE SEALS 270351+ 27.380 27-11 WCF 27.380 ADJ/TEST FLAP COMPARATOR 270271+ 27.430 MM 27-50-00 27-13 CK CBLE THSN FLT/PAS CHPT 270340+ 27.440 27-14 MM 27-00-00 270341+ 27.440 CK CABLE THEM AFT FUSE 27-14 MM 27-00-00 281602+ 28.090B OP CK FUEL DUMP SYSTEM

OPERATOR: -ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

AIRCRAFT NO.: 368

MODEL: 1124A WESTHIND

IND (CONTINUED)

OPERO3

AIRCRAFT	REG: N368MD				050600+ 150/300/600 HR INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280			CK CHERENT DUE LIST FOR DUE TIME CHCR PACE 3

29 29		4280		CK CUR	RENT DUE LI	ST FOR DUE	TIME CHGS	PAGE	3
CODE N	D. HCF ND. CARD NO		C/W DATE MO/ DAY/YR	C/N HOURS	C/N LANDINGS	ACTUAL NAN HOURS	TECHNICIAN	INSPECTOR	EST MH
281150	+ 28.0900	CK OPERATION BOOST PUMP	6,9,89			, , , ,		<u>#</u>	
281601	+ 28.220A	CK AUXILIARY FUEL SYSTEM HM 28-50-00	/	<i>N</i> ø	4 Inst	allcd			
2 9 0106	29.010A 29-1	REPL HYD RES FILTER MM 29-10-00	''						
290118	+ 29.050A 29-3	INS/RPL REB AIR VENT FILT	T/- -/						
290131	+ 29.050B 29-3	INS/RPL RES AIR PRESS FL' HM 29-10-00	T/				¥		
290171	29-3	REPL L HI PRES FILT ELEN HM 29-10-00	/				/		
290204	29-3	REPL R HI PRS FILT ELEN HM 29-10-00	'- '				<u> </u>		
290118		CLN/CK HYD RES AIR PR VA MM 29-10-00					<u></u>		
950780	29-5	SL WH-2478 L HYD PUMP SL WH-2478	/						
950785	29-5	SL WW-2478 R HYD PUMP SL WW-2478 INS/LUB L HYD PUMP SPLIN					./		1.0
290178	29-5	MM 05-20-07 INS/LUB R HYD PUMP SPLIN				*****			1.0
300102	29-5	MM 05-20-07 INSP L DEICER CK VALVE	, ,				/		1.0
300104	30-1	HM 30-10-00 INSP R DEICER CK VALVE	, ,			_ 4	/		
300133	30-1	HH 30-10-00 FUNC CK PNEU DE-ICE BODTS	B/				✓		
300147	+ 30.140	HH 30-10-00 CK VLTG DROP PLTS WNDSLD							
300150	30-5 + 30.140	SB1124-30-036 II CK VLTG DROP CPLTS HNDSLI	D//						
910361		8B1124-30-036 II 8B 1124-30-036 PART II	//						
320201	30-5 + 32.0101	BB1124-30-036 II INSPECT NOBE GEAR (A)	//						1.5
320206	+ 32.0102	MM 5-20-01 INSPECT NOSE GEAR (B)	//						
320491	+ 32.020	MM 5-20-01 INSP L MAIN GEAR/MELL (A MM 5-20-04)/						1.5
321191	+ 32.020	INSP R MAIN GEAR/WELL (A	·/						1.5
320106	32.030 32-1	LUBE NOSE GEAR/DOORS MM 12-20-00	''						.5
320606		LUBE LEFT MAIN GEAR HM 12-20-00	/				<u>v</u>		.5
321106	32.030 32-1	LUBE RIGHT HAIN GEAR MM 12-20-00	/ <u>\\</u> _/		·				.5

CONTINUED

OPERATOR: *ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

OPER03

AIRCRAFT NO.: 368

MODEL: 1124A HESTHIND

(CONTINUED)

AIRCRAFT REG.: N368HD

89103 WORK DUE AT

DATE HOURS LANDINGS CYCLES

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 4

 29 29			4280			CK CURF	RENT DUE LI	ST FOR DUE	TIME CHGS	PAGE	4
CODE NO.	HCF NO.		NORK DESCRI REFERENCE		C/W DATE MO/ DAY/YR	C/W HOURS	C/H LANDINGS	ACTUAL HAN HOURS	TECHNICIAN	INSPECTOR	EST MH
320116	32.040	SER	VICE NLG SHOO		6,9,89	4272:1	2800	-4		IH	2.5
320636	32-1 32.040	SER	-MM 12-10 VICE LNG SHOO	K STRUT	//						2.0
321136	32-1 32.040	SER	-MM 12-10 VICE RMG BHOC		//						2.0
320156+	32-1 32.110A	INS	HM 12-10- CL/LUB L NS	-							1.5
320158+	32-2 32.110A	INS	HM 32-40- CL/LUB R NS		//			*			1.5
320676+		INS	-MM 32-40 P/LUBE LMG WH	IEEL BRGS	//						1.0
321176+	32-5 32.180A	INS	HM 32-40- P/LUBE RMG WH		//			·			1.0
322116+	32-5 32.390A	INS	HM 32-40- P/CK L BRAKE		//			*			1.0
322131+	32-11 32.390A	INS	MM 12-10- P/CK R BRAKE		//			*			1.0
322156+	32-11 32.410A	INS	-10-19 MM 12-10 P/CL L ANTI-9		//			*			1.0
322171+		INS	MM 5-20-0 P/CL R ANTI-9	KID DET				The Marrier was ⁴⁰ spin stee just stee		n any str. http://ex.	1.0
322176+	32-14 32.420	FUN	MM 5-20-0 CT CK ANTI-SK	ID DETECT							1.0
322174+	32.425	OP :	MM 32-41- CK ANTI-SKID	LIGHTS	//						.5
322191+	32.430	OPE	MM 5-20-0 R CK LANDING	GEAR NORM	//						
322206+	32.440	OP I	MM 32-00-	EXT CABLE	//						1.0
322211+	32.450	OP ·	MM 5-20-0 CK EMER GEAR	EXTENSION	''						
322201+	32.460	CK	MM 32-30- LANDING GEAR		''						
320678	32.550	DYE	PENETRANT L		//						
321178	32.550	DYE	HM 5-20-0 PENETRANT R HM 5-20-0	WHEEL AXL	//						
320800	32.560	CK	L/H MAIN LAND	ING GEAR	''			*	/_		
321200	32.560	CK	R/H MAIN LAND	ING GEAR							
320607	32.570 32-16	LUB	L/H ACTUATOR	BOLTS	//			*			
 321107	32.570 32-16	LUB	R/H ACTUATOR	BOLTS	/				Y		
950941	32.570 32-16	SL	NN-2494 L/H SL NN-249		//	,	w	+			
950942	32.570 32-16	SL	NH-2494 R/H St. NH-249		//			*	<u></u>	₹	
						****	PANIER				

CONTINUED

OPERATOR: .ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

AIRCRAFT NO.: 368
AIRCRAFT REG.: N368HD

MODEL: 1124A WESTWIND

WCF 54.0103

54-1

(CONTINUED)

DPER03

Δ	IRCRAFT F	REG.: N360	BHD	WOL		/ED W1	IND (CD)	N'INDED/	050600+	150/300/600 H	DFERO R INSPECTI	
	89103 V	ORK DUE AT	HOURS	* = APU HRS.	0,0150				COMPLISHED	FOR EACH TAS	SK. KEEP TOI	P COPY
	29 29	DATE	4280	LANDINGS	CYCLES		****	100 0	IST FOR DUE			
		MCF NO.	WORK DESCR	IPTION	C/W DAT	F.	C/N	C/H	ACTUAL		PAGE INSPECTOR	
		CARD NO.			HO/ DAY/	/YR	HOURS	LANDINGS			, 1.NO. 1.07.0X	MH
	340121	34.060 34-3	DRAIN PITOT/STA		619	29	4272.7	2800			_tt	1.5
	350166+	35.070A	INSP/TST PILOTS		/				`	<u> </u>	****	
	350169+	35.070A	INSP/TST CO-PIL MM 35-00		//					Y		
	350243+	35.130	CK DXY MASK DRD MM 35-00		'					-		
	520106+	52.010A 52-1	INS/LUB CABIN E HCF 52.0		'				***			
	520116+		DPER CK ENTRY D HM 52-10	-00	//) 				<u> </u>		
		52-2	INS/LUB L EMERG		/					Y		
	_	52-2	INS/LUB R EMERG		'					Y		
	530101+		INSP FUSELAGE (02	'					¥/-		
_	530116+		INSP NOSE COMPT HM 5-20- INSP NOSE COMPT	01,05	'	,			*	V		
			MM 5-20-	01,05	, ,	,			*****	/		
			MCF 53.0	301		,				J		
		53-1	HM 5-20-	02								
		53-2	HM 5-20- INSP CABIN (150	02					*****			
			MM 5-20- INSP CABIN (600	02								
	530161+	53-3 53.0501	HM 5-20-		//						an as pos po an an an an	
	530166+	53.0502		(B)	//	, 						
	530176+	53.060	MM 5-20-	ANK STRUCT	//	'		Not 1	notalle	d		
	540101+		INSP L ENG NAC/	PYLON (A)	//							
	540121+		WCF 54.0 INSP R ENG NAC/	PYLON (A)	//					V		
	540106+		MCF 54.0 INSP L ENG NAC/	PYLON (B)	//					/		3.0
-	540126+	54-1 54.0102 54-1	MCF 54.0 INSP R ENG NAC/ WCF 54.0	PYLON (B)	''				*			3.0
7	540111+		INSP L ENG NAC/	PYLON (C)	''				****	V-y		
	540131+		INSP R ENG NAC/		//		A.		*		<u> </u>	

CONTINUED

OPERATOR: ED-WES. INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

OPERO3

AIRCRÁFT NO.: 368 AIRCRAFT REG.: N368MD

8

MODEL: 1124A WESTHIND

(CONTINUED)

AIRCRAFT	REG.: N368MD				050600+ 150/300/600 HR INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGB PAGE 6

	29 29		4280		CK CURR	ENT DUE LI	ST FOR DUE	TIME CHGS	PAGE	6
	CODE NO.	MCF NO.	WORK DESCRIPTION REFERENCE	C/W DATE	C/N HOURS	C/H LANDINGS	ACTUAL MAN HOURS	TECHNICIAN	INSPECTOR	EST MH
	550101+	55.0101 55-1	INSPECT EMPENNAGE (A)	6,9,89	4272.7	2800			#	
	550106+	55.0102 55-1	INSPECT EMPENNAGE (B)	//			*****	Y		
	570101+	57.010 57-1	INSPECT LEFT WING (A)	//						1.5
	570116+	57.010 57-1	INSPECT RIGHT WING (A)	//						1.5
	950569	57.010 57-1	SL WW-2457 PART A.L/H SL WW-2457	''						
	950570	57.010 57-1	BL WW-2457 PART A.R/H SL WW-2457	//						
	570106+	57.020	INSP L AILERON BELLCRANK HM 5-20-03	/ -/			*****	<u> </u>		
	570120+	57.020	INSP R AILERON BELLCRANK HM 5-20-03	//						
	710106+	71-2	INSPECT LEFT ENGINE A SM 72-00-00	/						1.0
_	713606+	71-2	INSPECT RIGHT ENGINE A SN 72-00-00	//						1.0
		71-2	INSPECT LEFT ENGINE B MM 5-20-07	/						
	713608+ 710606+	71-2	INSPECT RIGHT ENGINE B HM 5-20-07 INSP L FAN/ROTOR ABSY				***	./		.5
	714106+		SM 72-00-00 INSP R FAN/ROTOR ASSY	'						.5
	730116+		SM 72-00-00 INSP/REPL L FUEL FILTER	, ,				/		
	732616+	73-8	SM 72-00-00 INSP/REPL R FUEL FILTER				•			
	740116+	73~8 74.010A	SM 72-00-00 INSP L ENG 6 DCLK PLUG	, , ,				/		
	740126+	74-1 74.010A	SM 72-00-00 INSP L ENG 7 OCLK PLUG	//						
	740616+		SM 72-00-00 INSP R ENG 6 DCLK PLUG	/						
	740626+		SM 72-00-00 INSP R ENG 7 DCLK PLUG	//						
	740106+	74-1 74.030A 74-2	SM 72-00-00 CK L/E IGN SERVICEABILITY	·/						1.0
	740606+		SM 72-00-00 CK R/E IGN SERVICEABILITY SM 72-00-00	''			*			1.0
	780143		LUBE L T/R ABSEMBLY	//						
,	780643		LUBE R T/R ASSEMBLY	/ ,/				<u></u>		
	780116+		OPER CK L THRUST REVERSES MM 78-30-00	·/__/	<u> </u>	<u> </u>	¹			
					CONT	THIER				



OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. AIRCRAFT NO.: BAE MODEL: 1124A WESTWIND (CONTINUED) OPER03 AIRCRAFT REG.: M368MD 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY DATE HOURS LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING CYCLES 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 7 CODE NO. WCF NO. WORK DESCRIPTION C/W DATE C/W C/W ACTUAL TECHNICIAN INSPECTOR EST CARD NO. REFERENCE MO/ DAY/YR HOURS LANDINGS MAN HOURS MH 780616+ 78.110 OPER CK R THRUST REVERSER 78-5 MM 78-30-00 790116+ 79.100 BDAP CHECK L ENGINE 1.0 SM 72-00-00 791616+ SDAP CHECK R ENGINE 79.100 1.0 SH 72-00-00 790126+ 79.120 INSP L ENG CHIP DETECTOR 94 72-00-00 791626+ 79.120 INSP R ENG CHIP DETECTOR SM 72-00-00 950571 95.040 SL WW-2457 PART B,L/H BL WI-2457 950572 95.040 SL WW-2457 PART B,R/H St. WH-2457 SL WH-2450B INSP NACL CHL 950500 95.050 95-2 950920 95.090 SI UU-2492 SL WH-2492 TOTAL ESTIMATED MAN-HOURS 52.0 THE ABOVE LISTED INSPECTIONS, TESTS, CHECKS AND/OR LIFE-LIMITED PARTS REPLACEMENTS WERE PERFORMED IN ACCORDANCE WITH THE INSTRUCTIONS AND PROCEDURES FOR THE CONDUCT OF INSPECTIONS DESCRIBED IN THE APPROVED INSPECTION PROGRAM FOR: ED-WES, INC.

1124A WESTWIND N368MD **DHNER/OPERATOR** AIRCRAFT MAKE AIRCRAFT HODEL A/C SERIAL NO AIRCRAFT REG. NO.

AND A SIGNED AND DATED LIST OF DEFECTS, IF ANY, FOUND DURING THE INSPECTION WAS GIVEN TO THE DWNER OR OPERATOR OF THE AIRCRAFT. REF WORK ORDER NO.

050600+ 150/300/600 HR INSPECTION COMPLETED.

HRS. THS

CERTIFICATE NUMBER

KIND OF CERTIFICATE

© CAMP SYSTEMS. Inc. COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

PERATOR: ED-									
LINION. LD	WES, INC.		REPOR	RT DATE 04/1	13/89	WORK COM	APLIANCE F	ORM NO.	10.010
IRCRAFT NO.:	368		MODE	L: 1124A WES	STWIND				OPERO3
IRCRAFT REG.:	N368MD		ISSUEI	07-88 RE	EV.	050600	+ 150/30	0/600 HR	INSPECTION
89103 WORK D	DUE AT		* = APU HRS.			WORK ACCOMPLI			
00-000	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RE	ECORDS. RETURN	CARBON COI	PY TO CSI F	OR UPDATING.
29 29		4280	0.01	- <u>0</u> 1989	CK CURR	ENT DUE LIST FOR	DUE TIME	CHGS	PAGE 1
TECHNICIAN S	IGNATURE:	AERO2050 N	AIR, INC E. 25th AVE.	•	CERTIFIC	ATE NUMBER:			
-		AERO	AIR, INC						
		2050 N	E. 25th AVE. RO. OR. 97124	1	CERTIFIC				
TECHNICIAN S		2050 N	E. 25th AVE. RO. OR. 97124	1	CERTIFIC		*****	******	******
		2050 N	E. 25th AVE. RO. OR. 97124	1		ERTIFICATE:	**********	MSRECTO	**********
		2050 N	E. 25th AVE. RO. OR. 97124	1		ERTIFICATE:	***	NSPECTO	基务长条条金条条金条
INSPECTED BY	/: 	HILLSBO	E. 25th AVE. RO, OR. 97124			ERTIFICATE:	***	MSRECTO	**************************************
INSPECTED BY	/: 	HILLSBO	E. 25th AVE. RO, OR. 97124		KIND OF C	ERTIFICATE:	***	MSRECTO 400	**************************************
INSPECTED BY	/: 	HILLSBO	E. 25th AVE. RO, OR. 97124		KIND OF C	ERTIFICATE:	***	MSRBCTD 402	**************************************

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 10.020 AIRCRAFT NO .: MODEL: 1124A WESTWIND 368 **OPERO3** AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS, RETURN CARBON COPY TO CSI FOR UPDATING. 89103 WORK DUE AT * = APU HRS. HOURS 00-000 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

	7200			ON COMMENT DOE FACT	I PALL DOE ITHE	91199	1 France A
WORK ACCOMPLISHED: DA		JUN - 9 1989	_YEAR	AIRCRAFT HOURS: 42	72,7	_ANDINGS:2	800
TECHNICIAN SIGNATURE	2050	O AIR, INC. N.E. 25th AVE. BORO, OR. 97124		CERTIFICATE NUMBER:		- 9 1989	
INSPECTED BY:				KIND OF CERTIFICATE:			
* * * * * * * * * * * * * * * * * * * *	***********	************	*****	* # # # # # # # # # # # # # # # # # # #	TECHNICIAN	INSPECTOR	MAN-HOURS
100320 CHECK SERVI	CE BULLETINE	NM 5-20-00			AP	(Life)	HRS.THS
· · · · · · · · · · · · · · · · · · ·	****	*****	***	9 % % \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	***	*******	***



OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 10.030 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND OPER03 ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION AIRCRAFT REG .: N368MD 89103 WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY * = APU HRS. FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS 00-000 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS 4272 7 LANDINGS: 2800 ___DAY____YEAR____ AIRCRAFT HOURS: WORK ACCOMPLISHED: DATE: MONTH___ AERO AIR, INC. CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: 2050 N.E. 25th AVE... HILLSBORO, OR. 97124 KIND OF CERTIFICATE: INSPECTED BY: TECHNICIAN MAN-HOURS 100330 CHECK SERVICE LETTERS...NM 5-20-00.....

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 12.010 AIRCRAFT NO.: MODEL: 1124A WESTWIND DPER03 AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS, RETURN CARBON COPY TO CSI FOR UPDATING. 89103 WORK DUE AT * = APU HRS. HOURS 00-000 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS 4272. (LANDINGS: WORK ACCOMPLISHED: DATE: MONTH _____DAY_G_QQQ YEAR_____ AIRCRAFT HOURS: TECHNICIAN SIGNATURE: AFRO AIR, INC. CERTIFICATE NUMBER: 2050 N.E. 25th AVE. INSPECTED BY: ______ KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS TOD 120150 CHECK PRE-FLIGHT COMPLETE...MM 5-30-00......



OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

21.030

AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS LANDINGS 21-003

REPORT DATE 04/13/89

29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE: MONTHDAYYEAR	AIRCRAFT HOURS: 4272.1 LANDINGS: 2800
TECHNICIAN SIGNATURE: AERO AIR, INC. 2050 N.E. 25th AVE. HILLSBORD, OR. 97124	
INSPECTED BY:	KIND OF CERTIFICATE:
条件表 放射性素性性 新衛衛 医抗糖糖 新衛 解解 医格尔特氏检查检查检查检查检查检查检查检查检查检查检查检查检查检查检查	**************************************
210276 FUNCTIONAL CHECK PRESSURIZATION SYSTEMNM 21-00-0	10 - 0 upp Tup
**************************************	法告诉证的 电影响

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 21.060.

FUNCTIONAL CHECK PRESSURIZATION SYSTEM

EQUIPMENT: USE AN AIR PRESSURE SOURCE UP TO 18 PSIG. THE SOURCE SHOULD BE CONTROLLED BY A SHUTDFF VALVE TO REGULATE MANUALLY THE FLOW OF AIR. A FLOWMETER TO MEASURE AIRFLOW UP TO 20 SECONDS PER MINUTE WITH AN ACCURACY OF + OR -0.2 POUNDS PER MINUTE SHOULD BE CONNECTED TO SOURCE.

NOTE: THIS FUNCTIONAL CHECK CAN BE PERFORMED EITHER OF TWO WAYS. FOR THE GROUND CHECK COMPLETE STEP A. FOR THE CHECK PERFORMED DURING ENGINE RUN-UP COMPLETE STEP B.

A GROUND CHECK

- 1. CHECK CABIN LEAKAGE AS FOLLOWS:
 - A. OPEN MANUAL DUMP VALVE.
 - B. REMOVE ENVIRONMENTAL CONTROL SYSTEM RELIEF VALVE (REFER TO WORK COMPLIANCE FORM 21.060) AND CONNECT AIR
 PRESSURE SOURCE TO RELIEF VALVE CONNECTION. A BRANCH FROM THE AIR PRESSURE SOURCE MUST BE CONNECTED TO THE
 DE-ICING BODTS SYSTEM GROUND TEST PRESSURE CONNECTION TO ACTIVATE THE VACUUM JET PUMP.
 - C. REMOVE SAFETY WIRE AND CLOSE ISOBARIC SHUTOFF VALVE.
 - D. DISENGAGE PRESS VALVE L CIRCUIT BREAKER. ENGAGE PRESS VALVE R CIRCUIT BREAKER.
 - E. CONNECT EXTERNAL ELECTRICAL DC POWER TO THE AIRCRAFT. OPERATE INVERTERS.
 - F. CLOSE AND LOCK CABIN DOOR AND WINDOW.
 - G. SET CABIN RATE-DF-CLIMB AT NOMINAL.
 - H. SWITCH CABIN AIR SELECTOR TO BOTH ENGINES.
 - 1. MOVE RIGHT-HAND THROTTLE TO MAXIMUM FORWARD TO CLOSE BY-PASS VALVE.
 - J. PLACE THE AUTO MANUAL TEMPERATURE CONTROL SWITCH ON THE E.C.S. CONTROL PANEL TO AUTO POSITION AND ROTATE THE TEMPERATURE CONTROLLER TO MAXIMUM COLD.
 - K. TURN ON THE OUTSIDE AIR PRESSURE SOURCE AND SLOWLY OPEN THE SOURCE CONTROL SHUTOFF VALVE.
 - L. CLOSE MANUAL DUMP VALVE TO FULL CLOSED POSITION AND PRESSURIZE CABIN TO 2 PSID, CONTROL CABIN PRESSURE WITH THE REGULATED DUTSIDE AIR SOURCE.
 - M. SWITCH CABIN AIR SELECTOR TO RAM AND CLOSE DUTSIDE AIR SUPPLY SHUTDFF VALVE. CABIN PRESSURIZATION SHOULD BLEED OFF SLOWLY WHICH INDICATES THAT THE CABIN COLD AIR AND GASPER CHECK VALVES FUNCTION PROPERLY.
 - N. SWITCH CABIN AIR SELECTOR TO L ENG OPEN OUTSIDE AIR SUPPLY SHUTOFF VALVE, ROTATE THE TEMPERATURE CONTROLLER TO MAXIMUM HOT, AND PRESSURIZE CABIN TO 2 PSID.
 - D. SWITCH CABIN AIR SELECTOR TO EMER AND CLOSE OUTSIDE AIR SUPPLY SHUTOFF VALVE. CABIN PRESSURIZATION SHOULD BLEED OFF SLOWLY WHICH INDICATES THAT THE CABIN EMERGENCY CHECK VALVE FUNCTIONS PROPERLY.
 - P. OPEN DUTSIDE AIR SUPPLY SHUTOFF VALVE.
 - Q. SWITCH CABIN AIR SELECTOR TO L ENG AND PRESSURIZE CABIN TO 2 PSIG.
 - R. ENSURE THAT RIGHT-HAND ENGINE/NACELLE ANTI-ICE PUSHBUTTON IS DISENGAGED.
 - S. RETURN RIGHT THROTTLE TO CUTOFF POSITION TO OPEN GROUND BY-PASS VALVE AND CLOSE OUTSIDE AIR SUPPLY SHUTOFF VALVE. CABIN PRESSURE SHOULD BLEED OFF SLOWLY WHICH INDICATES THAT THE HOT AIR SUPPLY LINE CHECKVALVE FUNCTIONS PROPERLY.
- 2. LEAKAGE TEST AS FOLLOWS:

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATO	For ED-WES, INC.		REPO!	RT DATE 04	1/13/89	WC	ORK COMPLI	ANCE FORM NO.	21.030	
AIRČRAFT	NO.: 368		MODE	L: 1124A W	ESTHIND	(CONTINUED)			OPERO3	
AIRCRAFT	REG.: N368MD		ISSUE	D 07-88	REV.		+004020	150/300/600 HR	INSPECTION	
89103	WORK DUE AT		* = APU HRS.		RECOR	D TIME WORK A	CCOMPLISHE	D FOR EACH TASK	KEEP TOP COPY	
21-003	DATE	HOURS	LANDINGS	CYCLES	FOR YO	UR RECORDS.	RETURN CARE	BON COPY TO CSI	FOR UPDATING.	
29 29		4280			CH	CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 2	

EMERGENCY EXITS. LEAKAGE PROBLEMS ARE ALSO SEVERE AROUND FLOOR JOINTS, FUSELAGE MATING BOLTS AND LONGERON SPLICES. FLANGED JOINTS SHOULD BE SEALED ON ANGLE SIDE OF FLANGE AND ON BACKBIDE OF ANGLE IN THE SERVICE. ONCE THE AIRCRAFT IS SEALED, CARE SHOULD BE TAKEN NOT TO DAMAGE SEALS ON THE DOOR AND THE EMERGENCY EXITS.

- A. CLOSE MANUAL DUMP VALVE AND PRESSURIZE CABIN TO 8 PSID. CONTROL CABIN WITH THE REGULATED OUTSIDE AIR SOURCE.
- B. MEASURE LEAKAGE RATE WITH CABIN TEMPERATURE 60 TO 90 DEGREES F. LEAKAGE RATE SHALL NOT EXCEED 15.3 POUNDS PER MINUTE.
 - NOTE: 1. ENSURE OUTFLOW VALVES ARE CLOSED.
 - 2. LEAKAGE RATE CAN BE MEASURED ACCORDING TO THE FOLLOWING STEPS. PRESSURIZE CABIN TO 8 PSID AND CLOSE SUPPLY SHUTOFF VALVE. CABIN PRESSURE LEAK RATE SHOULD NOT DECREASE TO 2 PSID IN 2 MINUTES, 45 SECONDS MINIMUM.
- 3. CHECK DUTFLOW AND SAFETY VALVES AS FOLLOWS:
 - A. PRESSURIZE CABIN UNTIL SAFETY OR OUTFLOW VALVE RELIEVES. RECORD PRESSURE AT WHICH THE FIRST VALVE RELIEVES.
 - B. PLUG STATIC PORT OF THE VALVE THAT RELIEVES FIRST AND RECORD RELIEF PRESSURE OF SECOND VALVE.
 - C. CHECK THAT RELIEF OF BOTH VALVES SHALL BE BETHEEN 8.7 AND 9.0 PSID.
 - D. UNPLUG STATIC PORT.
 - E. RELEASE CABIN PRESSURE BY OPENING MANUAL DUMP VALVE SLOWLY.
- 4. CHECK RATES OF PRESSURIZATION AS FOLLOWS:
 - A. WITH CABIN AT ZERO PSID, OPEN ISOBARIC SHUTOFF VALVE AND SAFETYWIRE IN OPEN POSITION.
 - B. SELECT 1000 FEET ON CABIN CONTROLLER AND SET RATE AT NOMINAL.
 - C. CLOSE MANUAL DUMP VALVE TO FULL CLOSED POSITION. CABIN SHOULD PRESSURIZE TO APPROXIMATELY 0.5 PSID.
 - D. CHECK THAT ACTUAL RATE SHALL BE INITIALLY BETWEEN 400 TO 600 FEET PER MINUTE (FPM).
 - E. OPEN SLOWLY MANUAL DUMP VALUE AND DEPRESSURIZE THE CABIN.
 - F. REPEAT STEPS A. THROUGH C. WITH RATE SET TO MINIMUM.
 - G. CHECK THAT ACTUAL RATE SHALL BE BETHEEN 80 TO 200 FPM.
 - H. REPEAT STEPS A. THROUGH C. WITH RATE SET TO MAXIMUM.
 - I. CHECK THAT ACTUAL RATE SHALL BE BETHEEN 2000 TO 2700 FPM.
 - J. OPEN HANUAL DUMP VALVE AND DEPRESSURIZE THE CABIN.
- 5. CHECK RATES OF DEPRESSURIZATION AS FOLLOWS:
 - A. WITH CABIN AT ZERO PSID, OPEN ISOBARIC SHUTOFF VALVE AND SAFETYWIRE.
 - B. SELECT 1000 FEET ON CABIN CONTROLLER AND SET RATE AT MOMINAL.
 - C. CLOSE MANUAL DUMP VALVE TO FULL CLOSED POSITION. CABIN SHOULD PRESSURIZE TO APPROXIMATELY 0.5 PSID.
 - D. MOVE CABIN ALTITUDE BELECTOR TO + 3000 FEET. RATE SHALL BE BETWEEN 400 TO 600 FPM.
 - E. REPEAT STEPS A. THROUGH C. WITH RATE SET AT MINIMUM.
 - F. CHECK THAT RATE SHALL BE BETWEEN 80 TO 200 FPM.
 - G. REPEAT STEPS A. THROUGH C. WITH RATE SET AT NAXIMUM.
 - H. CHECK THAT RATE SHALL BE BETWEEN 2000 TO 2700 FPM.
 - I. RESET LEFT-HAND PRESSURIZATION VALVE CIRCUIT BREAKER. CHECK THAT CABIN SHALL DEPRESSURIZE SUDDENLY.
- 6. CHECK COOLING MODE OPERATION AS FOLLOWS:
 - A. PRESS TEMPERATURE CONTROL SWITCH TO MANUAL POSITION.
 - B. DEPRESS AND HOLD MANUAL SELECTOR SWITCH IN THE COLD POSITION.
 - C. CHECK THAT COLD AIR IS EVIDENT AT OUTLETS WITHIN ONE MINUTE.
- 7. CHECK HEATING MODE OPERATION AS FOLLOWS:
 - A. DEPRESS AND HOLD MANUAL SELECTOR SWITCH IN THE HOT POSITION.
 - B. CHECK THAT AMBIENT AIR IS EVIDENT AT THE DUTLETS.

NOTE: SINCE BLEED AIR IS NOT SUPPLIED BY THE ENGINE FOR THIS TEST, THE TEMPERATURE OF THE AIR SUPPLIED AT THE DUTLETS WILL BE THE SAME AS THE AIR PROVIDED BY THE GROUND PRESSURE SOURCE.

- 8. CHECK AUTOMATIC HODE OF OPERATION AS FOLLOWS:
 - A. PRESS TEMPERATURE CONTROL SWITCH TO AUTO.
 - B. ROTATE TEMPERATURE SELECTOR SWITCH TO HOT OR COLD.

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

21.030

AIRČRAFT	NO.: 368		MODE	L: 1124A WEST	IND (CONTINUED)			DPERO3
AIRCRAFT	REG.: N368HD		ISSUE	D 07-88 REV.		+006000	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK A	CCOMPLISHE	ED FOR EACH TASK	KEEP TOP COPY
21-003	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CAR	BON COPY TO CSI	FOR UPDATING.
29 29		4280	:		CK CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 3

C. CHECK THAT HOT OR COLD AIR (DEPENDING ON BELECTION) IS EVIDENT WITH ONE MINUTE OF OPERATION.

REPORT DATE 04/13/89

- 9. CHECK THE CABIN FLOOD VALVE AS FOLLOWS:
 - A. PULL THE CABIN FLOOD VALVE CONTROL.

- B. ASCERTAIN THAT MOST OF THE AIR FLOW IS DELIVERED BY THE FLOOD DIFFUSER.
- C. PUSH IN THE CABIN FLOOD CONTROL UNTIL VALVE IS FULLY CLOSED.
- D. CHECK THAT NO AIR IS FLOWING THROUGH THE FLOOD DIFFUSER.
- 10. CHECK MANUAL DE-FOG VALVE AS FOLLOWS:
 - A. PULL DE-FOG CONTROL VALVE.
 - B. VERIFY THAT AIR IS FLOWING THROUGH THE DISTRIBUTION TUBES LOCATED ON THE LOWER SIDE OF THE WINDSHIELD.
 - C. PUBH DE-FOG CONTROL UNTIL VALVE IS FULLY CLOSED.
 - D. CHECK THAT NO AIR IS FLOWING.
- 11. CHECK PILOT CONDITIONED AIR VALVE AS FOLLOWS:
 - A. PULL PILDT'S CONDITIONED AIR CONTROL VALVE.
 - B. VERIFY THAT AIR IS FLOWING THROUGH FOOT WARMER.
 - C. PUSH PILDT'S CONDITIONED AIR CONTROL UNTIL VALVE IS FULLY CLOSED.
 - D. CHECK THAT NO AIR IS FLOWING.
- 12. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.
- B CHECK (DURING ENGINE RUN-UP)
 - 1. CLOSE CABIN DOOR AND COCKPIT WINDOW.
 - 2. CLOSE ISOBARIC SHUTOFF VALVE AND OPEN MANUAL DUMP VALVE.
 - 3. CHECK CABIN AIR DUTFLOW AND SAFETY VALVE.
 - 4. START THE RH ENGINE.
 - 5. SELECT BOTH ENGINES POSITION ON CABIN AIR SELECTOR AND WAIT 10 SECONDS.
 - 4. PULL LH CABIN PRESS VALVE CIRCUIT BREAKER TO DEACTIVATE THE PRESSURE DUMP SOLENDIDS.
 - 7. PRESBURIZE CABIN BY SLOWLY CLOSING HAN DUMP VALVE AND INCREASING ENGINE RPH AS NECESSARY UNTIL DUTFLOW AND/DR SAFETY VALVE OPEN.
 - 8. RECORD PRESSURE AT WHICH FIRST VALVE RELEASES. (INSTALL SMALL PIECES OF PAPER ON THE DUTPORT OF CABIN AIR SAFETY VALVE AND CABIN AIR DUTFLOW VALVE TO SEE WHICH ONE ACTUATES FIRST).
 - 9. PLUG STATIC PORT OF THE VALVE WHICH ACTUATES FIRST AND RECORD RELIEF PRESSURE OF THE SECOND VALVE. BOTH VALVES MUST RELIEVE BETWEEN 8.7 AND 9.0 PBID. IF NOT, REHOVE AND REPLACE FAULTY COMPONENT.
- 10. UNPLUG STATIC PORT.
- 11. DUMP SLOWLY CABIN PRESSURE.
- 12. BEFORE CONCLUDING TEST, VISUALLY CHECK THAT:
 - A. HOSES AND PNEUMATIC LINES ARE IN GOOD CONDITION.
 - B. DUTFLOW VALVES AND SAFETY VALVES ARE CLEAN AND FREE DF CONTAMINATION AND NICKS.
 - C. ISOBARIC VALVE IS OPEN AND SAFETIED.
- 13. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

21.040A

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND DPER03 AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 21-005 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

REPORT DATE 04/13/89

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 21.030.

INSPECT/CLEAN DUTFLOW VALVE (REFER TO ILLUSTRATION ON CARD 21-2)

EQUIPMENT/CONSUMABLES: GASKET P/N 5783111-15, CLEANING SOLVENT PD-680, SAFETY WIRE

- REMOVE CABIN FURNISHINGS AND INTERIOR FITTINGS AS REQUIRED TO GAIN ACCESS TO CABIN FLOOR ACCESS PANEL BETWEEN STATIONS 98.76 AND 117.18.
- 2. REMOVE FLOOR ACCESS PANEL.
- 3. REMOVE CLAMPS AND REMOVE AIR CONDITIONING DUCT ABOVE SAFETY VALVE.
- 4. DISCONNECT AND CAP TUBING FROM SAFETY VALVE.
- 5. REMBVE SCREWS SECURING EXTERIOR SAFETY VALVE FAIRING TO VALVE FROM LOWER FUSELAGE.
- 6. REMOVE SAFETY WIRE AND ATTACHING BOLTS AND WITHDRAW VALVE, TAKING CARE NOT TO DAMAGE RUBBER DIAPHRAGM.
- 7. COMPRESS THE POPPET VALVE BY PLACING EQUAL FORCE ON OPPOSITE SIDES OF VALVE TO EXPOSE THE VALVE LIP AND SEAT.

 CAREFULLY WIPE THESE TWO SURFACES WITH A CLEAN CLOTH MOISTENED IN PD-680 CLEANING SOLVENT.
- 8. INSPECT SAFETY VALVE FOR CONDITION.
- 9. ENSURE VALVES ARE FREE OF NICOTINE AND CONTAMINATION AND OPENINGS ARE CLEAN. THEN INSTALL NEW VALVE GASKET P/N 5783111-15 IN VALVE.
- 10. INSTALL SAFETY VALVE AND SECURE WITH ATTACHING BOLTS. TORQUE BOLTS UNTIL GASKET IS COMPRESSED TO 25 PERCENT OF DRIGINAL THICKNESS. SAFETYWIRE ATTACHING BOLTS.
- 11. INSTALL EXTERIOR DUTFLOW VALVE FAIRING ON LOWER FUSELAGE. SECURE WITH SCREWS.
- 12. REMDVE CAPS AND CONNECT TUBING TO VALVE.
- 13. INSTALL AIR CONDITIONING DUCT ABOVE SAFETY VALVE.
- 14. PERFORM PRESSURIZATION SYSTEM CHECK, REFER TO WORK COMPLIANCE FORM 21.030.
- 15. INSTALL FLOOR ACCESS PANEL AND CABIN FURNISHINGS AND INTERIOR.
- 16. RECORD CLEANING/INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

21,050A

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 | WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR URDATING DATE HOURS LANDINGS 21-007 29 29

REPORT DATE 04/13/89

4280 PAGE 1 CK CURRENT DUE LIST FOR DUE TIME CHGS DAY YEAR AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH KAERO AIR, INC. TECHNICIAN SIGNATURE: _ CERTIFICATE NUMBER: __ -- 2050 N.E. 25th AVE. HILLSBORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR

210671 INSPECT/CLEAN/TEST WATER SEPERATOR CONDENSER...MM 21-70-00...

210671

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 21.030...

INSPECT/CLEAN/TEST WATER SEPARATOR CONDENSER (REFER TO ILLUSTRATION ON CARD 21-3)

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 25 INCH-POUNDS, SUITABLE DRY CLEANING SOLVENT, TRICHLORETHYLENE, SOURCE OF DRY COMPRESSED REGULATED AIR, MILD DETERGENT, APPROVED GREEN PRIMER AND BLACK ENAMEL, SAFETY MIRE

- 1. REMOVE REAR BAGGAGE COMPARTMENT FRONT PANEL.
- 2. REMOVE MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 3. REMOVE CLAMP SECURING DRAIN LINE TO SEPARATOR AT THE BOTTOM OF THE WATER SEPARATOR.
- 4. REMOVE CLAMPS SECURING AIR INLET DUCT TO WATER SEPARATOR.
- 5. REMOVE CLAMPS SECURING AIR DUTLET DUCT TO WATER SEPARATOR.
- 6. REMOVE CLAMPS SECURING WATER SEPARATOR TO MOUNTING BRACKET.
- 7. REMOVE WATER SEPARATOR.
- 8. REMOVE SEPARATOR DRAIN, PACKING AND STRAINER,
- 9. REMOVE COUPLING CLAMP AND SEPARATE SEPARATOR SHELL FROM DUCT ASSEMBLY.
- 10. REMOVE SCREWS SECURING BRACKET AND CONDENSER TO SEPARATOR SHELL. REMOVE GASKET AND WITHDRAW CONDENSER FROM SEPARATOR SHELL.

NOTE: BEFORE REMOVING CHAIN ASSEMBLY FROM CONDENSER, FASTEN STRING OR CORD (APPROXIMATELY 20 INCHES LONG) TO DNE END OF THE CHAIN ASSEMBLY. AS CHAIN ASSEMBLY IS WITHDRAWN FROM CONDENSER HEM, THE CORD WILL BE STRUNG INTO HEM READY FOR USE AT REASSEMBLY TO FACILITATE INSTALLATION OF CHAIN ASSEMBLY.

WARNING: WEAR GLOVES TO PROTECT HANDS WHILE HANDLING FIBERGLAS CONDENSER. EXERCISE CARE TO AVOID STRETCHING OR TEARING CONDENSER WHILE SLIDING CONDENSER ON OR OFF SUPPORT ASSEMBLY.

11. REMOVE CHAIN ASSEMBLY AND CAREFULLY REMOVE CONDENSER SUPPORT.

NOTE: DO NOT DISASSEMBLE BY-PASS VALVE ASSEMBLY. DO NOT REMOVE FASTENERS FROM CHAIN UNLESS REQUIRED FOR INSPECTION.

- 12. CLEAN ALL PARTS, EXCEPT CONDENSER WITH DRY CLEANING SOLVENT AND DRY THOROUGHLY WITH COMPRESSED AIR.
- 13. IF REQUIRED, DEGREASE SUPPORT ASSEMBLY BY SUSPENDING SUPPORT ASSEMBLY IN A VAPOR DEGREASER FOR 15 MINUTES USING TRICHLORETHYLENE HEATED TO 250 DEGREES F (121.1 DEGREES C). SPRAY TRICHLORETHYLENE OVER SUPPORT ASSEMBLY TO CLEAN IT THOROUGHLY. WHEN SUPPORT ASSEMBLY IS COOL ENOUGH TO HANDLE, RINSE THOROUGHLY WITH DRY CLEANING SOLVENT AND DRY THOROUGHLY WITH COMPRESSED AIR.
- 14. CLEAN CONDENSER, IF REQUIRED, BY IMMERSING CONDENSER AND SUPPORT ASSEMBLY IN SOLUTION OF MILD DETERGENT AND LUKEWARM WATER, AGITATE SOLUTION BY ALTERNATELY REMOVING AND IMMERSING SUPPORT ASSEMBLY WITH ATTACHED CONDENSER. AFTER CONDENSER HAS BEEN CLEANED SATISFACTORILY RINSE CONDENSER AND SUPPORT ASSEMBLY IN CLEAR, LUKEWARM WATER UNTIL WATER RUNS CLEAR. ALLOW CONDENSER AND SUPPORT ASSEMBLY TO AIR DRY THOROUGHLY.

CAUTION: RUBBING OR BRUSHING CONDENSER WILL RESULT IN DAMAGE TO CONDENSER.

15. INSPECT ALE PARTS FOR CRACKS, NICKS OR CORROSION.



OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. 21.050A

AIRCRA	AFT NO.: 368		MODEL	: 1124A WES	STWIND	(CONTINUED)			OPERO3
AIRCRA	FT REG.: NJ68MD		ISSUED	07-88 RE	EV.		050600+	150/300/600 HR	INSPECTION
891	03 WORK DUE AT	,	* = APU HRS.		RECORD	TIME WORK A	ACCOMPLISHED	FOR EACH TASK	KEEP TOP COPY
21-	DATE DATE	HOURS	LANDINGS	CYCLES	FOR YOU	R RECORDS.	RETURN CARE	ON COPY TO CSI	FOR UPDATING.
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- 16. INSPECT ALL THREADED PARTS FOR STRIPPED OR DAMAGED THREADS.
- 17. INSPECT PLATE, LABEL AND STENCILED ARROW OF DUCT ASSEMBLY FOR DAMAGE.
- 18. INSPECT DRIFICE OF WATER DRAIN AND MESH OF STRAINER ASSEMBLY FOR FOREIGN MATTER THAT MIGHT CLOG DRAIN.

REPORT DATE 04/13/89

- 19. INSPECT DUCT ASSEMBLY AND SHELL ASSEMBLY FOR CRACKS, PUNCTURES, CRACKED WELD JOINTS, DENTS OR CORROSION.
- 20. INSPECT SPRINGS AND CHAIN ASSEMBLY FOR DAMAGE THAT MIGHT PREVENT PARTS FROM HOLDING CONDENSER SECURELY ON SUPPORT ASSEMBLY. CHECK CHARACTERISTICS OF SPRING; FREE LENGTH MUST BE APPROXIMATELY 8.43 INCHES; LOAD REQUIRED TO EXTEND SPRINGS TO LENGTH OF 10.60 INCHES MUST BE 5.0 + OR -0.25 POUNDS; NO PERMANENT SET MUST RESULT AFTER SPRING IS EXTENDED TO A LENGTH OF 12.00 INCHES.
- 21. INSPECT CONDENSER FOR TEARS AND DETERIORATED FIBERGLAS MATERIAL FOR POOR FIT ON SUPPORT ASSEMBLY AND FOR SOILED CONDITION THAT MIGHT RESTRICT AIR FLOW.
- 22. INSPECT POPPET AND POPPET SEATING SURFACE ON CAGE OF VALVE ASSENBLY FOR UNEVEN WEAR OR SCORING. MATING SURFACES
 MUST BE FREE OF CORROSION, BURRS, NICKS AND SCRATCHES.
- 23. INSPECT ALL PAINTED SURFACES FOR CHIPPED, PEELING OR DETERIORATED PAINT FILM.
- 24. REPLACE ALL PARTS THAT DO NOT MEET INSPECTION REQUIREMENTS AND ARE DAMAGED BEYOND REPAIR.
- 25. REPLACE PACKING REGARDLESS OF CONDITION.
- 26. REMOVE MINDR SCRATCHES, NICKS AND CORROSION BY POLISHING WITH ABRASIVE CLOTH.
 - 27. REPAIR MINDR DEFECTS IN DUCT ASSEMBLY AND SHELL ASSEMBLY BY HAMMERING OR PRESSING. REPAIR MINOR CRACKS AND PUNCTURES BY BRAZING.
 - 28. IF ANY PART OF BY-PASS VALVE IS DEFECTIVE, REPLACE VALVE.
 - 29. TOUCH UP PAINTED SURFACES WITH ONE COAT OF GREEN PRIMER AND DNE COAT OF BLACK ENAMEL. ALLOW PRIMER TO AIR DRY A MINIMUM OF TWO HOURS; BAKE ENAMEL FOR ONE HOUR AT 300 DEGREES F. (148.9 DEGREES C.)
 - 30. ATTACH CORD INSIDE HEM OF CONDENSER TO ONE END OF CHAIN ASSEMBLY AND PULL CORD TO THREAD CHAIN ASSEMBLY INSIDE HEM; REMOVE CORD.
 - 31. POSITION CONDENSER OVER SUPPORT ASSEMBLY SO THAT CONDENSER IS SNUG AGAINST FLANGE OF SUPPORT ASSEMBLY.
 - 32. SNAP FREE END OF SPRING THROUGH FASTENER AND WORK CHAIN ASSEMBLY AND SPRING INTO RECESS OF BASE OF SUPPORT ASSEMBLY FLANGE.
 - 33. PULL CONDENSER TOWARD SMALL END OF SUPPORT ASSEMBLY UNTIL CONDENSER IS TAUT.
 - 34. JOIN ENDS OF SPRING AND SECURE CONDENSER TO GROOVE AT SMALL END OF SUPPORT ASSEMBLY.
 - 35. INSERT CONDENSER IN SEPARATOR SHELL AND INSTALL GASKET.
 - 36. INSTALL SCREWS SECURING GASKET AND CONDENSER TO SEPARATOR SHELL.
 - 37. JOIN SEPARATOR SHELL AND DUCT ASSEMBLY AND SECURE WITH COUPLING CLAMP.
 - 38. INSTALL PACKING IN GROOVE OF WATER DRAIN PLUG, EXERCISING CARE TO PREVENT DAMAGE TO PACKING.
 - 39. INSTALL STRAINER AND WATER DRAIN PLUG WITH ATTACHED PACKING IN DUCT ASSEMBLY SUMP.
 - 40. TIGHTEN DRAIN PLUG AGAINST FLANGE OF STRAINER AND SAFETYWIRE DRAIN PLUG TO CLIP ON DUCT ASSEMBLY SUMP.
 - 41. SEAL DUTLET AND DRAIN FITTINGS OF WATER SEPARATOR.
 - 42. CONNECT WATER SEPARATOR INLET TO A REGULATED SOURCE OF CLEAN DRY AIR CAPABLE OF SUPPLYING AIR AT 11 PSI GAUGE
 AND INCORPORATING A SHUTDEF VALVE UPSTREAM OF A GAUGE TO MONITOR PRESSURE.
 - 43. APPLY AIR AT 10 TO 11 PSIG TO WATER SEPARATOR INLET. CLOSE SHUTOFF VALVE AND OBSERVE PRESSURE DECAY (LEAKAGE).
 PRESSURE DECAY MUST NOT EXCEED 1 PSI PER MINUTE.
 - 44. RELEASE PRESSURE AND DISCONNECT PRESSURE SOURCE FROM WATER SEPARATOR.
 - 45. INSTALL WATER SEPARATOR ON MOUNTING BRACKET. INSTALL CLAMPS SECURING WATER SEPARATOR TO MOUNTING BRACKET.
 - 46. INSTALL CLAMPS SECURING AIR DUTLET DUCT TO WATER SEPARATOR. TORQUE CLAMPS 20 TO 25 INCH-POUNDS.
 - 47, INSTALL CLAMPS SECURING AIR INLET DUCT TO WATER SEPARATOR. TORQUE CLAMPS 20 TO 25 INCH-POUNDS.
 - 48. INSTALL CLAMP SECURING DRAIN LINE TO WATER SEPARATOR AT THE BOTTOM OF THE WATER SEPARATOR.
 - 49, PERFORM AIR CONDITIONING AND PRESSURIZATION CHECK. REFER TO WORK COMPLIANCE FORM 21.030 AND CHECK FOR AIR LEAKS.
 - 50. INSTALL MAIN BAGGAGE COMPARTMENT REAR PANEL.
 - 51. INSTALL REAR BAGGAGE COMPARTMENT FRONT PANEL.
 - 52. RECORD INSPECTION/CLEANING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS,

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES: INC. WORK COMPLIANCE FORM NO. 21.080 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND **DPERO3** 150/300/600 HR INSPECTION AIRCRAFT REG.: N368ND ISSUED 07-88 REV. 050600+ 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS 21-010 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

REPORT DATE 04/13/89

WORK ACCOMPLISHED: DATE: MONTH DAY YEAR AIRCRAFT HOURS: 4272.1 LANDINGS: 2880 AERO AIR, INC. TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: 2050 N.E. 25th AVE ... HILLSBORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 210211 REPLACE UPPER INLET AIR FILTER ELEMENT...MM 21-30-00.... 210221 REPLACE LOWER INLET AIR FILTER ELEMENT...MM 21-30-00..... · 不不必要要要 \$P\$ · 自我们的自然的,我们们的自然的,我们们的自然的,我们们的自然的,我们们的自然的,我们们的自然的,我们们们们们的一个人们们们们们们们

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 25.010.

REPLACE INLET AIR FILTER ELEMENTS

210211, 210221

- 1. REMOVE PILOT'S SEAT TO GAIN ACCESS TO AIR FILTER LOCATED BELOW AND FORWARD OF INSTRUMENT PANEL. REFER TO WORK COMPLIANCE FORM 25.010.
- 2. REMOVE RUBBER BOOT SECURING FILTER ELEMENT CARTRIDGE FROM FILTER.
- 3. REMOVE AND INSPECT FILTER ELEMENT CARTRIDGE.
- 4. INSTALL SERVICEABLE FILTER ELEMENT CARTRIDGE IN AIR FILTER.
- 5. INSTALL RUBBER BOOT TO SECURE CARTRIDGE IN AIR FILTER.
- 6. INSTALL PILOT'S SEAT. REFER TO WORK COMPLIANCE FORM 25.010.
- 7. RECORD REPLACEMENT COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 21.270 AIRCRAFT NO .: MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. LANDINGS DATE 21-027 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MDNTHDAYYEAR	_ AIRCRAFT HOURS:	272.1 1	ANDINGS: 2	800
TECHNICIAN SIGNATURE:	AERO AIR, INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER:	-	-	
INSPECTED BY:	HILLSBORO, OR. 97124	_KIND OF CERTIFICATE:		T ME AN	
	F N N F N N F N N F N N F N N N N N N N	* * * * * * * * * * * * * * * * * * *	TECHNICIAN	INSPECTOR	MAN-HOURS
210622 INSPECT 35 DEG	REE DUCT SENSORMM 5-20-05	· • • • • • • • • • • • • • • • • • • •	<u>ET</u>	579	HRS. THS

210622

INSPECT 35 DEGREE DUCT SENSOR

CONSUMABLES: AIR CONDITIONING FREON SPRAY

- 1. INSPECT ELECTRICAL CONNECTION FOR CORROSION.
- 2. CLEAN AREA WITH FREON SPRAY ONLY.
- 3. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS,

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

CK CURRENT DUE LIST FOR DUE TIME CHGS

PAGE 1

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 21.290A AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 150/300/600 HR INSPECTION 050600+ **89103** | WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS CYCLES 21-030 29 29

- 9 19 YEAR AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH DAY TECHNICIAN SIGNATURE: AFRO AIR. INC. CERTIFICATE NUMBER: 2050 N.E. 25th AVE. INSPECTED BY: KIND OF CERTIFICATE: HILLSBORO, OR. 97124 TECHNICIAN INSPECTOR MAN-HOURS 210681 CHANGE COOLING TURBINE DIL...MM 12-10-10......

210681

CHANGE COOLING TURBINE DIL (REFER TO FIGURE 3 DN CARD 21-7) CONSUMABLES: DIL EXXON 2380 (MOBIL JET DIL II, OR MIL-L-23699)

4280

- NOTE: 1. REFER TO SIL 1124-21-013 FOR ADDITIONAL ALTERNATE LUBRICANTS. DIL VOLUME: 122 C.C.
 - 2. AT EACH ROUTINE INSPECTION PERIOD (150) HOURS), THE DIL SHOULD BE DRAINED THROUGH THE DRAIN PORT, ON THE BOTTOM OF THE TURBINE AND FRESH DIL ADDED TO THE TOP OF THE FILL PORT AS FOLLOWS:
- 1. AIRCRAFT WITH SERVICE LETTER WW-2458 MODIFICATION ACCOMPLISHED, RENDVE PLUG AND PACKING (EITHER SIDE OF CASTING) AND ADD DIL TO THE TOP OF THE CASTING HOLE.
- 2. AIRCRAFT PRE-SERVICE LETTER WW-2458, REMOVE THE DIPSTICK. IF DIL LEVEL DOES NOT REACH THE LINE ON DIPSTICK, ADD OIL TO TOP OF FILL PORT. THE DIPSTICK IS ATTACHED TO THE HEX PLUG LOCATED ON THE RIGHT SIDE OF THE REFRIGERATION UNIT. REFER TO FIGURE 3.

NOTE: OIL VOLUME IS 122 C.C.

3. RECORD DIL CHANGE COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

AIRCRAFT NO.: 368

AIRCRAFT REG.: N368MD

AIRCRAFT REG.: N368MD

REPORT DATE 04/13/89

MODEL: 1124A WESTWIND

15SUED 12-88 REV. 01-89

050600+

WORK COMPLIANCE FORM NO. 21.480

OPER03

AIRCRAFT	REG.: N368MD		ISSUE	12-88	REV. 01-89	050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WOR	RK ACCOMPLISHE	D FOR EACH TASK	K. KEEP TOP COPY
21-045	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECOR	DS. RETURN CAR	BON COPY TO CSI	FOR UPDATING.
29 29		4280			CK CURRENT	DUE LIST FOR DU	JE TIME CHGS	PAGE 1

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an en 180 and 30 TO 60 No. 140

MAN-HOURS
HRS.THS
HRS.THS
-

- R CLEAN CABIN AIR PRESSURE CONTROLLER FILTER
 CONSUMABLES: DRY CLEANING SOLVENT (FED SPEC) PD-680
 - 1. REMOVE RETAINING RING, SCREEN, COPPER RIBBON AND SCREEN FROM FILTER HOUSING.
 - 2. WASH BOTH SCREEN AND COPPER RIBBON IN DRY-CLEANING SOLVENT (FEDERAL SPECIFICATION PD-680). MAKE CERTAIN THAT DRIFICE IN FILTER HOUSING IS FREE OF FOREIGN MATERIAL.

WARNING: USE DRY-CLEANING SOLVENT IN A WELL-VENTILATED AREA. AVDID BREATHING FUNES. KEEP AWAY FROM FLAME.

- 3. INSTALL SCREEN IN FILTER HOUSING.
- 4. INSTALL COPPER RIBBON IN FILTER HOUSING.

MOTE: DO NOT OVERCOMPRESS COPPER RIBBON IN FILTER HOUSING.

- 5. INSTALL REMAINING SCREEN AND THEN INSTALL RETAINING RING.
- 6. RECORD CLEANING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC.

AIRCRAFT NO.: 368

AIRCRAFT REG.: N368ND

REPORT DATE 04/13/89

MODEL: 1124A WESTWIND

ISSUED 07-88 REV.

WORK COMPLIANCE FORM NO. 23.120

DPER03

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

89103 WORK DUE AT *= APU HRS.

PECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTHDAYYEAR	AIRCRAFT HOURS:	272.1	ANDINGS: 2	800
TECHNICIAN SIGNATURE:	AERO AIR, INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER:		o are not now not become not fire gar any non-re-	of the same and the stage over two files made and, the same
	HILLSBORO, OR. 97124				
			TECHNICIAN	INSPECTOR	MAN-HOURS
230218 CHECK STATIC D	IBCHARGE WICK REBISTANCEMM 23-60-	00	. 5763	STS	HRS.THS
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230218

CHECK STATIC DISCHARGE WICK RESISTANCE

EQUIPMENT: DIGITAL OR BRIDGE TYPE OHMMETER AND LOW CURRENT MEGDHMMETER

- 1. FOR ORIGINAL EQUIPMENT, PLASTIC BODY OR FLEXIBLE SHEATH TYPE WICKS CONNECT A LOW CURRENT MEGOHNMETER GROUND (-)
 LEAD TO WICK BASE. CONNECT POSITIVE (+) LEAD TO METAL PIN OR EXPOSED TIP OF STATIC WICK.
- 2. FOR REPLACEMENT CARBON TYPE WICKS CONNECT MEGOHMMETER GROUND (-) LEAD TO A PLAIN STEEL WOOL OR WET SPONGE. BRING PAD INTO CONTACT WITH TIP OF STATIC WICK.
- 3. NORMAL READINGS ARE AS FOLLOWS:
 - A. FOR ORIGINAL LONG TRAILING TYPE WICKS 8 TO 100 MEGOHMS.
 - B. FOR CARBON TRAILING TYPE WICKS 8 TO 150 MEGDHMS.
 - C. FOR ORIGINAL SHORT TIP TYPE WICKS 5 TO 60 MEGOHMS.
 - D. FOR CARBON TIP WICKS 6 TO 120 MEGDHMS.
- 4. AS EACH WICK IS TESTED, ROTATE WICK AROUND THE POINT AT WHICH THE WICK ENTERS THE HOUSING. NO RESISTANCE CHANGE SHALL BE NOTED.
- 5. REPLACE DEFECTIVE STATIC WICKS THAT FAIL STEPS 3 AND 4.
 - NOTE: THERE WILL BE AN AVERAGE VALUE AMONG MOST WICKS INSTALLED ON THE AIRCRAFT. THOSE WICKS EXCEEDING THIS AVERAGE VALUE ARE SUSPECT. WITH GOOD WICKS THIS AVERAGE VALUE WILL BE TOWARD THE LOW RESISTANCE SIDE OF PERMISSIBLE TOLERANCE.
- 6. MEASURE FROM EACH STATIC WICK BASE TO ADJACENT AIRFRAME USING DIGITAL DR BRIDGE TYPE DHMMETER. A READING OF 0.5 OHM (0.1 IS NORMAL) DR LESS INDICATES A GOOD BOND.

NOTE: READINGS IN EXCESS OF 0.5 DHM WILL REQUIRE THE WICK AND/OR BASE TO BE REMOVED AND REBONDED.

- 7. MEASURE ACROSS EACH CONTROL SURFACE HINGE BOND BRAID (AILERON, FLAP, ELEVATOR AND RUDDER). DO NOT MEASURE FROM BOND ATTACH BOLTS BUT ADJACENT TO THEM.
 - NOTE: READINGS IN EXCESS OF 0.1 DHM (0.01 DHM IS NORMAL) WILL INDICATE A POOR BOND. REMOVE BOND STRAP (REPLACE IF BROKEN OR FRAYED) AND CLEAN ATTACHMENT AREA. APPLY IRIDITE P/N 14-2, REASSEMBLE AND TEST.
- 8. LOCATE FORWARD EDGE OF DIVERTER STRIPS (SIX PLACES). MEASURE FROM THIS POINT TO FUSELAGE STRUCTURE BEHIND RADOME.
 A READING OF 0.5 OHM OR MORE INDICATES A DEFECTIVE BOND. REPAIR AND/OR REBOND DIVERTER STRIP AS NECESSARY. IF
 THE RADOME IS EQUIPPED WITH A TWO PIECE DIVERTER (WITH THE ATTACHMENT BOLT FROM OUTER DIVERTER TO INNER DIVERTER
 STRIP. A READING IN EXCESS OF 0.5 OHM INDICATES A DEFECTIVE BOND AT THE INTERCONNECTION BOLT. REPAIR AND/OR BOND
 AS NECESSARY. IF THE AIRCRAFT IS EQUIPPED WITH ONE PIECE DIVERTER STRIPS INSPECT THE AFT EDGE OF THE STRIP WHERE
 IT FOLDS AROUND THE RADOME.
 - NOTE: EXCESSIVE SANDING OR BUFFING WILL THIN THE WRAP-AROUND EDGES, CAUSING DIVERTER STRIP TO CRACK AND CAUSE POOR OR NO BOND AT ALL.
- 9. REPEAT STEP 8 FOR ALL TIP TANK TAIL CONE DIVERTER STRIPS.
- 10. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 24.010A AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS 24-002 29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4280

240121, 240131

CHECK GENERATOR BRUSH WEAR/TENSION (REFER TO ILLUSTRATIONON CARD 24-1)

NOTE: FOR GE STARTER/GENERATOR PERFORM STEPS 1 AND 3. FOR LEAR SIEGLER STARTER/GENERATOR PERFORM STEPS 2 AND 3.

- 1. CHECK GE STARTER/GENERATOR AS FOLLOWS:
 - A. OPEN ENGINE COWL.
 - B. LOOSEN BRUSH COVER TENSION SCREW SUFFICIENTLY TO UNSNAP CROSSBAR, EXPAND COVER TO CLEAR ALIGNMENT PIN AND REMOVE COVER TO EXPOSE BRUSHES.

CAUTION: DO NOT REMOVE BRUSHES OR DISTURB BRUSH SPRING CONTACT. BRUSHES SHOULD BE REPLACED ONLY BY PERSONNEL HAVING RUN-IN FACILITIES.

- C. MEASURE OVERALL LENGTH OF EACH BRUSH, FROM COMMUTATOR SURFACE TO THE DUTERMOST EDGE OF THE EXPOSED SLOPED END, USING A SMALL SCALE WITH SLIDING CLIP, A 2-1/2 INCH SCALE SEGMENT MAY BE USEFUL TO MEASURE THE TOP BRUSHES OF THE STARTER/GENERATOR.
- D. RECORD MEASURED LENGTHS OF EACH BRUSH, USING A SCHEME WHICH CAN BE REPEATED CONSISTENTLY FOR SUBSEQUENT INSPECTIONS FOR COMPARISON PURPOSES.

NOTE: NEW RUN-IN BRUSHES HAVE AN OVERALL LENGTH OF APPROXIMATELY 1.38 INCH. BRUSHES SHOULD BE REPLACED WHEN ANY BRUSH IS WORN TO AN OVERALL LENGTH OF 0.875 INCH, OR 450 OPERATING HOURS, WHICHEVER OCCURS FIRST. BRUSHES MUST BE REPLACED WHEN ANY BRUSH IS WORN TO AN OVERALL LENGTH OF 0.70 INCH. BRUSH SPRING TENSION SHOULD BE CHECKED WHEN NEW BRUSHES ARE INSTALLED OR STARTER/GENERATOR IS OVERHAULED.

CAUTION: CONTINUED USE OF A STARTER/GENERATOR WITH ANY BRUSH OF MINIMUM LENGTH OR LESS WILL LIKELY RESULT IN DAMAGE TO THE COMMUTATOR AND FAILURE OF THE STARTER/GENERATOR.

- E. INSPECT THE ARMATURES COMMUTATOR SURFACE. AN EXCESSIVELY WORN, GROOVED OR DISCOLORED COMMUTATOR REQUIRES IMMEDIATE STARTER/GENERATOR MAINTENANCE OR REPLACEMENT. THE COMMUTATOR SURFACE SHOULD BE A BROWNISH COLOR. BLUISH DISCOLORATION INDICATES OVERHEATING CONDITIONS, CHECK FOR ELECTRICAL OVERLOADING AND FOR STARTER/GENERATOR COOLING AIR SYSTEM LEAKS OR RESTRICTIONS. BLACKENED DISCOLORATION INDICATES ARCING DUE TO POOR BRUSH/COMMUTATOR CONTACT.
- F. REPLACE BRUSH COVER INTO POSITION WITH ALIGNMENT PIN AND TIGHTEN TENSION SCREW 15 TO 20 INCH-POUNDS TORQUE.
- G. CHECK BRUSH SPRING TENSION IN ACCORDANCE WITH GENERAL ELECTRIC MANUAL GEK-34448, 24-31-30.
- H. CLOSE ENGINE COML.
- 2. CHECK LEAR SIEGLER STARTER/GENERATOR AS FOLLOWS:
 - A. OPEN ENGINE COWL.
 - B. REMOVE BRUSH COVER.
 - C. REMOVE THE SCREWS SECURING THE BRUSH LEADS TO THE BRUSH HOLDERS.
 - D. WITH A STIFF WIRE HOOK, LIFT SPRINGS FROM BRUSHES AND REMOVE BRUSHES.

NOTE: IF BRUSHES ARE TO BE REUSED, MARK EACH BRUSH TO ALLOW REINSTALLATION IN THE BRUSH HOLDER FROM WHICH IT WAS REMOVED.



OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. 24.010A

AIRCRAFT	NO.: 368		MODE	L: 1124A WEST	WIND (CONTINUED)			OPERO3
AIRCRAFT	REG.: N368ND		ISSUEI	07-88 REV		050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK			
24-002	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CARB	ON COPY TO CSI	FOR UPDATING.
29 29		4280			CK CURRENT DUE	LIST FOR DUE	TIME CHGS	PAGE 2

REPORT DATE 04/13/89

- E. EVALUATE THE REMAINING LIFE OF EACH BRUSH ACCORDING TO ILLUSTRATION.
- F. IF IT IS ESTIMATED THAT ANY ONE BRUSH WILL BE COMPLETELY WORN OUT BEFORE THE NEXT INSPECTION OR OVERHAUL, THEN ALL BRUSHES SHOULD BE REPLACED.

CAUTION: NEW BRUSHES MAY BE INSTALLED AT THE LINE MAINTENANCE LEVEL ONLY UNDER THE FOLLOWING PROVISIONS:

- A. THE UNIT WAS FUNCTIONING NORMALLY IMMEDIATELY PRIOR TO THE BRUSH REPLACEMENT.
- B. IF INSPECTION OF STARTER/GENERATOR COMPONENTS AS DESCRIBED BELOW HAS SHOWN NO DEFECTS INDICATING THE NEED FOR OVERHAUL.
- C. BRUSHES ARE OF THE "INSTANT FILMING" TYPE AND ARE OF THE SPECIFIED LSI PART NUMBER (ILLUSTRATION).
- D. BRUSHES MUST BE CORRECTLY INSTALLED ACCORDING TO ILLUSTRATION.

NOTE: IF NEW BRUSHES HAVE BEEN INSTALLED, IT IS NOT NECESSARY TO CONDUCT SEATING OR RUN-IN OPERATIONS DUE TO THE ABILITY OF THE "INSTANT FILMING" BRUSHES TO CARRY FULL STARTING AND GENERATING CURRENTS WITHOUT SUCH RUN-IN. IF THE SPECIFIED BRUSH IS NOT OF ONE OF THESE TYPES, THE UNIT MUST BE RETURNED TO THE OVERHAUL SHOP FOR BRUSH REPLACEMENT, RUN-IN AND TEST.

- G. CHECK THE FOLLOWING ITEMS FOR CONDITION WHILE BRUSHES ARE REMOVED: BEARINGS, BRUSH HOLDERS AND SPRINGS, COMMUTATOR DAMPER ASSEMBLY, DRIVE SHAFT, FAN AND FAN COVER.
- H. INSTALL BRUSHES, BRUSH SPRINGS AND SECURE BRUSH LEADS TO THE BRUSH HOLDERS WITH SCREWS.
- I. INSTALL BRUSH COVER AND ENSURE IT IS SEATED IN THE HOUSING RECESS.
- J. CHECK BRUSH SPRING TENSION BY INSERTING A SMALL LOOP OF WIRE UNDER TANG OF SPRING. RAISE BRUSH BY MEANS OF A SCALE UNTIL POSITION OF SPRING TANG APPROXIMATES DISTANCE IT WOULD BE RAISED IF LOWER END OF BRUSH WERE FLUSH WITH LOWER END OF BRUSH HOLDER ASSEMBLY. IN THIS POSITION, SPRING TENSION SHOULD BE BETWEEN 40 AND 55 DUNCES. TAKE AN AVERAGE OF SEVERAL READINGS. IF SPRING TENSION IS NOT WITHIN THIS RANGE, REPLACE THE SPRING.
- K. CLOSE ENGINE COWL.
- 3. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



WORK COMPLIANCE FORM NO. OPERATOR: ED-WES, INC. 24.020A REPORT DATE 04/13/89 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND DPER03 AIRCRAFT REG .: N368MD ISSUED 07-88 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS 24-005 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

WORK ACCOMPLISHED: DATE	: MDNTHDAYYEAR	AIRCRAFT HOURS: 4/2	72.1.	ANDINGS: 2	800
TECHNICIAN SIGNATURE: _	AERO AIR, INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER:	****		
INSPECTED BY:	HILLSBORO, OR. 97124				
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			TECHNICIAN	INSPECTOR	MAN-HOURS
			and	_	HRS. THS
240161 CHECK LEFT BA	TTERY ELECTROLYTE LEVELMM 12-10-	06	. 211	and	
240176 CHECK RIGHT B	ATTERY ELECTROLYTE LEVELNM 12-10	-06	573	2115	
	****		***	***	***
240161, 240176					

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 24,070.

CHECK BATTERY ELECTROLYTE LEVEL (REFER TO ILLUSTRATION ON CARD 24-2) EQUIPMENT/CONSUMABLES: DISTILLED OR DEMINERALIZED WATER, SAFT TOOL KIT

- 1. PLACE BATTERY MASTER SWITCH IN OFF POSITION.
- 2. GAIN ACCESS TO BATTERIES LOCATED IN MAIN BAGGAGE COMPARTMENT BY REMOVING FORWARD ACCESS PANEL.
- 3. DISCONNECT BATTERY CONNECTOR AND CONNECTOR FROM BATTERY TEMPERATURE PROBE.
- 4. REMOVE VENT LINES FROM BATTERY VENTS.
- 5. LOOSEN WING NUTS ON HOLD-DOWN CLAMPS AND REMOVE BATTERY.

WARNING: THE ELECTROLYTE USED IN NICKEL-CADMIUM BATTERIES IS A CAUSTIC SOLUTION OF POTASSIUM HYDROXIDE. SERIOUS BURNS WILL RESULT IF IT COMES IN CONTACT WITH ANY PART OF THE BODY. USE RUBBER GLOVES, RUBBER APRON AND PROTECTIVE GOGGLES WHEN HANDLING THIS SOLUTION. IF ELECTROLYTE GETS ON THE SKIN, WASH THE AFFECTED AREAS WITH LARGE QUANTITIES OF WATER, NEUTRALIZE WITH THREE PERCENT ACETIC ACID, VINEGAR, IF ELECTROLYTE GETS INTO THE EYES, FLUSH WITH WATER AND GET IMMEDIATE MEDICAL ATTENTION.

CAUTION: TOOLS OR EQUIPMENT USED FOR SERVICING LEAD ACID BATTERIES SHALL NOT BE USED NOR STORED WITH THOSE USED FOR SERVICING NICKEL-CADMIUM BATTERIES.

- 6. REMOVE VENT PLUGS.
- 7. CHECK FOR PROPER ELECTROLYTE LEVEL, IT SHOULD BE JUST ABOVE THE TOPS OF THE PLATES. (ON TADIRAN AND SAFT
- BATTERIES 1/4 INCH IMMEDIATELY AFTER CHARGE OR 1/8 INCH AFTER STANDING 3 HOURS REFER TO ILLUSTRATION. ADJUST IF REQUIRED. USE DNLY DISTILLED OR DEMINERALIZED WATER FOR LIQUID LEVEL ADJUSTMENT. ADD LIQUID WITH SYRINGE.

NOTE: WHEN SERVICING THE BATTERIES, DO NOT CONFUSE THE LIQUID LEVEL CHECK WITH CHECKING ELECTROLYTE SPECIFIC GRAVITY.

- 8. DD NOT ADD WATER WHEN BATTERY IS IN A DISCHARGED STATE UNLESS CELL VOLTAGE READING OF GREATER THAN 1.5 VOLTS IS ENCOUNTERED IMMEDIATELY AFTER PLACING THE BATTERY ON CHARGE. THE CELL MAY BE DRY.
- 9. PLACE BATTERY MASTER SWITCH IN OFF POSITION.
- 10. CLEAN BATTERY TRAY AND BOTTOM OF BATTERY CASE AS NECESSARY TO ENSURE PROPER INSTALLATION.

CAUTION: NO FOREIGN OBJECTS, DEBRIS OR ACCUMULATIONS OF DIRT SHOULD BE ALLOWED TO COLLECT IN THIS INSTALLATION.

- 11. INSTALL BATTERY AND SECURE WITH HOLD-DOWN CLAMP WING NUTS AND SAFETYWIRE WING NUTS.
- 12. INSTALL BATTERY VENT LINES AND SECURE WITH CLAMPS.
- 13. CONNECT BATTERY CONNECTOR TO BATTERY TEMPERATURE PROBE.
- 14. CONNECT BATTERY ELECTRICAL CONNECTOR AND HAND-TIGHTEN.
- 15. CHECK BATTERY TEMPERATURE INDICATING AND WARNING SYSTEM. REFER TO WORK COMPLIANCE FORM 24.070.
- 16. IF THERMISTOR WAS REMOVED OR REPLACED DURING CHARGING PERFORM VALIDITY CHECK. REFER TO MAINTENANCE MANUAL SECTION 24-30-01.
- 17. CLOSE FRONT PANEL IN MAIN BAGGAGE COMPARTMENT.

PAGE 1



REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO. 24,020A

AIRCRAFT NO.: 368

OPERATOR: ED-WES, INC.

MODEL: 1124A WESTWIND (CONTINUED)

OPER03

ISSUED 07-88 REV. AIRCRAFT REG .: N368MD

050600+ 150/300/600 HR INSPECTION

89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
24-005	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2

18. RECORD DEEP CYCLE COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. AIRCRAFT NO .: 368

REPORT DATE 04/13/89 MODEL: 1124A WESTWIND WORK COMPLIANCE FORM NO.

24.020B

DPERO3

AIRCRAFT REG .: N368MD 89103 WORK DUE AT DATE

ISSUED 07-88 REV. 01-89

050600+ 150/300/600 HR INSPECTION

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING CYCLES HOURS LANDINGS 24-016 PAGE 1 CK CURRENT DUE LIST FOR DUE TIME CHGS 4280 29 29

WORK ACCOMPLIS	SHED: DATE:	MONTH	DAY	YEAR	_ AIRCRAFT	HOURS: 4/2	172.1 L	ANDINGS: 22	180
TECHNICIAN SIG	GNATURE:	AER(AIR, INC.	C.	_ CERTIFIC	ATE NUMBER: _	que des des uns ses ses ses ses des del décide des ses		
INSPECTED BY:		HILLS	ORO, OR. 971		_KIND OF C	ERTIFICATE:		**********	**********
***	***	***	***	***	****	****	TECHNICIAN	INSPECTOR	MAN-HOURS
							0413		HRS. THS
R 240166 DEEF	CYCLE LEF	T BATTERY.	MM 12-10-0	6				9714	
R 240181 DEEF	P CYCLE RIG	HT BATTERY	MM 12-10-	06			4/1/2	-6-6-	
***	***	***	***	***	***	***	***	美杂价的公司	· · · · · · · · · · · · · · · · · · ·
240166, 2401	181								

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 24.070.

DEEP CYCLE BATTERY

- 1. PLACE BATTERY MASTER SWITCH IN OFF POSITION.
- 2. GAIN ACCESS TO BATTERIES LOCATED IN MAIN BAGGAGE COMPARTMENT BY REMOVING FORWARD ACCESS PANEL.
- 3. DISCONNECT BATTERY CONNECTOR AND CONNECTOR FROM BATTERY TEMPERATURE PROBE.
- 4. REMOVE VENT LINES FROM BATTERY VENTS.
- 5. LODSEN WING NUTS ON HOLD-DOWN CLAMPS AND REMOVE BATTERY.
- 6. REMOVE COVER FROM BATTERY.
- 7. VISUALLY INSPECT BATTERY FOR ANY EVIDENCE OF CORROSION OR PHYSICAL DAMAGE.

CAUTION: UNDER NO CIRCUMSTANCES SHOULD A WIRE BRUSH BE USED FOR CLEANING. WHEN CLEANING BATTERIES, USE EXTREME CARE TO PREVENT THIS MATERIAL FROM COMING IN CONTACT WITH THE EYES. PROTECTIVE CLOTHING SUCH AS RUBBER GLOVES, AN APRON AND FACE SHIELD SHOULD BE WORN.

- 8. ENSURE THAT ALL VENT PLUGS ARE TIGHT. TIP BATTERY TO SIDE OPPOSITE RECEPTACLE AND CLEAN USING A SOFT BRISTLE BRUSH AND TAP WATER. DRY DFF EXCESS WATER WITH AN AIR HOSE.
- 9. CHARGE THE BATTERIES AT A RATE OF 8 AMPERES FOR 7 HOURS.
- 10. CHECK FOR PROPER ELECTROLYTE LEVEL, IT SHOULD BE JUST ABOVE THE TOP OF THE PLATES. (ON TADIRAN AND SAFT BATTERIES 1/4 INCH IMMEDIATELY AFTER CHARGE OF 1/8 INCH AFTER STANDING 3 HOURS.

NOTE: USE ONLY DISTILLED, DEIGNIZED OR DEMINERALIZED WATER FOR LIQUID LEVEL ADJUSTMENT. TAP WATER MAY CONTAMINATE BATTERIES.

- 11. DISCHARGE BATTERIES AT A RATE OF 20 AMPERES OR LESS FOR 2 HOURS. DISCHARGE DOWN TO 19 VOLTS (1.0 VDLT PER CELL AVERAGE) .
- 12. HONITOR TOTAL BATTERY VOLTAGE DURING DISCHARGE AND RECORD THE TIME FROM START OF DISCHARGE UNTIL TOTAL BATTERY VOLTAGE DROPS TO 19 VOLTS.
- 13. IF THE DISCHARGE TIME DOWN TO TOTAL BATTERY VOLTAGE OF 19 VOLTS WAS GREATER THAN 90 MINUTES, THE BATTERY IS READY FOR A COMPLETE 4-HOUR CHARGE CYCLE. PROCEED TO STEP 15. (IF THIS IS IN ACCORDANCE WITH CURRENT INSPECTION INTERVALS, STEPS 11 THROUGH 13 MUST BE PERFORMED).
- 14. IF THE DISCHARGE TIME DOWN TO TOTAL BATTERY VOLTAGE OF 19 VOLTS WAS LESS THAN 90 MINUTES, IT MUST BE FURTHER DISCHARGED AS FOLLOWS:
- 15. CONTINUE DISCHARGE, AS OUTLINED IN STEP 11 WHILE MONITORING INDIVIDUAL CELL VOLTAGE.
- 16. AS EACH INDIVIDUAL CELL DROPS TO 0.6 VOLT, PLACE A METAL SHORTING STRAP ACROSS THE CELL TERMINALS UNTIL ALL CELLS ARE SHORTED.
- 17. IF ANY CELL FAILS TO DROP TO 0.6 VOLT, PLACE A 1.0 OHM RESISTOR OF 1 OR 2 WATTS ACROSS THE TERMINALS.
- 18. LET BATTERY STAND FOR THREE OR MORE HOURS OR UNTIL IT HAS COOLED TO ROOM TEMPERATURE. AFTER BATTERY HAS COOLED, REMOVE SHORTING STRAPS.
- 19. CHARGE BATTERIES AT A RATE OF 8 AMPERES FOR 7 HOURS.
- 20. DURING THE FINAL FIVE MINUTES DF CHARGE, READ INDIVIDUAL CELL VOLTAGES. MARK ANY CELL WHICH PEAKS ABOVE 1.55 VOLTS THEN DECREASES BELOW 1.50 VOLTS. MARK ANY CELL WHICH IS IN EXCESS OF 1.75 VOLTS. REMOVE MARKED CELLS << CONTINUED >> COPYRIGHT 1989 CAMP SYSTEMS, INC.



OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO. 24.0208

AIRCRAFT NO.: 358

MODEL: 1124A WESTWIND (CONTINUED)

DPER03

AIRCRAFT REG.: N368MD

ISSUED 07-88 REV. 01-89

050600+ 150/300/600 HR INSPECTION

89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY			
24-016	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATIN			
20 20		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2			

FROM SERVICE AND REPLACE.

- 21. REPLACE BATTERY COVER.
- 22. PLACE BATTERY MASTER SWITCH IN OFF POSITION.
- 23. CLEAN BATTERY TRAY AND BOTTOM OF BATTERY CASE AS NECESSARY TO ENSURE PROPER INSTALLATION.
- 24. INSTALL BATTERY AND SECURE WITH HOLD-DOWN CLAMP WING NUTS AND SAFETYWIRE WING NUTS.
- 25. INSTALL BATTERY VENT LINES AND SECURE WITH CLAMPS.
- 26. CONNECT BATTERY CONNECTOR TO BATTERY TEMPERATURE PROBE.
- 27. CONNECT BATTERY ELECTRICAL CONNECTOR AND HAND-TIGHTEN.
- 28. CHECK BATTERY TEMPERATURE INDICATING AND WARNING SYSTEM. REFER TO WORK COMPLIANCE FORM 24.070.
- 29. IF THERMISTOR WAS REMOVED OR REPLACED DURING CHARGING PERFORM VALIDITY CHECK. REFER TO MAINTENANCE MANUAL SECTION 24-30-01.
- 20. CLOSE FRONT PANEL IN MAIN BAGGAGE COMPARTMENT.
- 31. RECORD DEEP CYCLE COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. 24.070 OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 AIRCRAFT NO .: MODEL: 1124A WESTWIND OPER03 368 150/300/600 HR INSPECTION AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050600+ 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS 24-008

29 29		4280			CK CURRENT DUE LIST	FOR DUE TIME	CHGS	PAGE 1
WORK ACC	OMPLISHED: DATE	E: MONTH	DAY	YEAR	AIRCRAFT HOURS: 4	272.1	ANDINGS: 2	800
TECHNICI	AN SIGNATURE:	AER(O AIR, IN	C.	CERTIFICATE NUMBER:			
INSPECTE		HILLS	C. 10-Ci t 4 1274 201	124	KIND OF CERTIFICATE:_			
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240203	FUNCTIONAL C	HECK BATTERY	TEMPERATURE	AND WARNIN	G SYSTEMMM 24-30-01	Jm	270	HRS.THS
****	***	· · · · · · · · · · · · · · · · · · ·	****	*****	告长於蔡备安也於於晉於新春於如恭天於安於新春 養養	***	****	· · · · · · · · · · · · · · · · · · ·

240203

FUNCTIONAL CHECK BATTERY TEMPERATURE AND WARNING SYSTEM

- 1. CONNECT ELECTRICAL EXTERNAL POWER TO AIRCRAFT.
- 2. ENGAGE BATTERY TEMPERATURE CIRCUIT BREAKER LOCATED ON OVERHEAD PANEL.
- 3. PRESS BATTERY PRESS-TO-TEST SWITCH. RIGHT INSTRUMENT PANEL BATTERY TEMPERATURE INDICATORS SHOULD INDICATE IN THE RED BAND (OVER 160 DEGREES F OR 71.1 DEGREES C) AND BATTERY OVERHEAT WARNING LIGHTS ON THE ANNUNCIATOR PANEL SHOULD COME ON.

NOTE: BATTERY AMBIENT TEMPERATURE SHOULD BE BETWEEN 32 DEGREES F AND 180 DEGREES F (0.0 DEGREES C AND 82.2 DEGREES C).

4. RECORD FUNCTIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

CK CURRENT DUE LIST FOR DUE TIME CHGS

WORK COMPLIANCE FORM NO. 24.140 REPORT DATE 04/13/89 OPERATOR: ED-WES, INC. AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND ISSUED 07-88 REV. 150/300/600 HR INSPECTION 050600+ AIRCRAFT REG.: N368MD 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS 24-013

WORK ACCOMPLISHED: DATE: MONTH DAY YEAR AIRCRAFT HOURS: 4272 | LANDINGS: 2800

TECHNICIAN SIGNATURE: AERO AIR, INC. CERTIFICATE NUMBER:

2050 N.E. 25th AVE.

INSPECTED BY: HILLSBORO, OR, 97124 KIND DF CERTIFICATE:

241653 CHECK CIRCUIT BREAKER RESISTANCE/INSPECT BUS...MM 24-50-00, TR 24-1...... ETB 573 HBS

241653

29 29

CHECK CIRCUIT BREAKERS RESISTANCE/INSPECT BUS

4280

EQUIPMENT: DIGITAL OHNMETER

- INSPECT CB1-4/CB2-4 TO ENSURE CONSTANT/PROPER VOLTAGE IS APPLIED TO THE GCU AND TO ENSURE PROPER GENERATOR FIELD EXCITATION AS FOLLOWS:
 - A. REMOVE BATTERY AND EXTERNAL ELECTRICAL POWER.
 - B. GAIN ACCESS TO LEFT AND RIGHT DC CONTACTOR BOXES (STATION 330). REMOVE COVERS.

- C. REMOVE WIRING FROM DNE TERMINAL OF CB1-4 AND CB2-4 PRIMARY CONTACTS.
- D. USING DIGITAL CHMMETER, MEASURE RESISTANCE ACROSS EACH CIRCUIT BREAKER.
- E, RESISTANCE (EXCLUDING TEST LEADS) MUST BE LESS THAN .10 OHMS. MEASURED RESISTANCE MUST BE STABLE. TAP ON CB TO OBSERVE ANY VARIATIONS.
 - (1) REPLACE CIRCUIT BREAKER WITH GREATER THAN 0.10 DHMS RESISTANCE ACROSS PRIMARY CONTACTS OR ANY ERRATIC READINGS.
- F. RECONNECT LEADS REMOVED IN STEP 1-C.
- G. REINSTALL LEFT AND RIGHT DC CONTACTOR BOX COVERS AND ACCESS PANELS.

NOTE: RECHECK DC GENERATOR PARALLEL PER 24-30-00 AFTER REPLACEMENT OF EITHER CB1-4 OR CB2-4.

2. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 24.150 MODEL: 1124A WESTWIND AIRCRAFT NO .: 368 OPERO3 AIRCRAFT REG.: ISSUED 07-88 150/300/600 HR INSPECTION N368MD 050600+ RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 89103 WORK DUE AT * = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 24-014 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

HORK ACCOMPLISHED: DATE: MONTH DAY YEAR AIRCRAFT HOURS: 4272.1 LANDINGS: 2800

TECHNICIAN SIGNATURE: AERO AIR, INC. CERTIFICATE NUMBER: 2050 N.E. 25th AVE.

INSPECTED BY: KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR MAN-HOURS

HRS.THS

241655

INSPECT DISTRIBUTION BUS CIRCUIT BREAKER (REFER TO ILLUSTRATION ON CARD 24-4)

241655 INSPECT DISTRIBUTION BUS CIRCUIT BREAKER...MM 24-50-00.......

EQUIPMENT/CONSUMABLES: LOAD BANK, EXTERNAL POWER SOURCE, LEADS (3) 8 FEET LENGTH OF N.8 AWG WIRE MIL-W-22729,
RESISTORS (3) (P/N 2303A, DHMITE), PROTECTIVE BODTS (2) AMP P/N 29569-2, TERMINAL LUGS (9)
AMP P/N 322047, BOLTS (6) P/N AN8-6A, WASHERS (12) P/N AN960-8, NUTS (6) P/N AN340-8, JUMPER
(2) 6 INCH LENGTH MAX

- 1. CONSTRUCT A LOAD BANK USING 3 EACH 0.14 OHM, 1KW RESISTORS (OHMITE P/N 2303A) CONNECTED IN SERIES. REFERENCE IN ILLUSTRATION, DURING CONSTRUCTION AND FOR WIRE CONNECTION/INDENTIFICATION AS FOLLOWS:
 - A. PREPARE TWO JUMPER WIRES FROM #8 AWG WIRE (MIL-W-22729), LENGTH NOT TO EXCEED SIX INCHES. ATTACH TERMINAL LUGS (AMP P/N 322047) AT EACH END OF BOTH JUMPERS. SECURE JUMPER WIRES AS ILLUSTRATED USING BOLTS P/N AN8-6A, WASHERS P/N NA960-8 AND NUTS P/N AN340-8.
 - B. PREPARE 3 EACH 8 FOOT LEADS OF #8 AWG WIRE (MIL-W-22729) WITH TERMINAL LUGS (AMP P/N 322047) AT ONE END ONLY. LABEL THE THREE LEADS FOR IDENTIFICATION DURING THE CIRCUIT BREAKER TEST PRODECURES. ONE LEAD LABEL "COMMON", ONE LEAD "100 AMP" AND ONE LEAD "70 AMP".
 - C. ATTACH THE LEADS TO THE LOAD BANK AS ILLUSTRATED BY THEIR RESPECTIVE MARKINGS. THE LEAD LABELED "70 AMP" WILL BE ATTACHED TO THE SLIDING TAP APPROXIMATELY 2 INCHES FROM THE END OF THE LAST RESISTOR. ATTACHING HARDWARE WILL BE THE SAME AS NOTED IN STEP 1-A.
 - D. CRIMP TERMINAL LUG (AMP P/N 322047) TO FREE END OF LEAD LABELED "CONNON". ON THE FREE END OF THE OTHER TWO LEADS, SLIDE A RUBBER BOOT (AMP P/N 29569-2) ON EACH LEAD WITH THE WIDE END OF THE BOOT TOWARD THE FREE END. CRIMP A TERMINAL LUG (AMP P/N 322047) ON THE END OF EACH OF THESE LEADS.

NOTE: THE RUBBER BOOT IS TO BE USED TO COVER THE TERMINAL LUG NOT BEING USED DURING THE CIRCUIT BREAKER INSPECTION PROCEDURES.

CAUTION: ALL CONNECTIONS MUST BE TIGHT AND SECURE TO PREVENT ARCING.

E. IF DESIRABLE, THE LOAD BANK MAY BE ENCLOSED IN A METAL BDX. RECOMMENDED DIMENSIONS ARE: 22 INCHES LONG X 16
INCHES WIDE X 8 INCHES HIGH. THIS WILL ALLOW ADEQUATE CLEARANCE OF BDX AND COMPONENTS. VENTILATION HOLES WILL
BE NEEDED IN THE BIDES AND TOP FOR PROPER COOLING.

NOTE: LOAD BANK TESTING PRIOR TO AIRCRAFT USE CAN BE ACCOMPLISHED BY CONNECTING THE INDIVIDUAL LOAD SECTIONS
(ONE AT A TIME) TO A GROUND POWER CART AND OBSERVING THE AMMETER ON THE CART FOR PROPER CURRENT DRAIN.
DO NOT EXCEED 90 SECONDS WITH POWER ON.

- 2. LOWER THE FORWARD OVERHEAD CIRCUIT BREAKER PANEL AND GAIN ACCESS TO BOTH AFT DC CONTACTOR BOXES.
- 3. BATTERY MASTER, INVERTER, AND AVIONICS MASTER SWITCHES OFF.
- 4. EXTERNAL POWER SWITCH OFF.
- 5. CONNECT EXTERNAL POWER UNIT. ALL AIRCRAFT SYSTEMS OFF.
- 6. REMOVE COVER FROM LHS CONTACTOR BOX. DISCONNECT WIRES 133-10, 124-10, 135-10 AND FROM 50 AMP CIRCUIT BREAKERS CB1-1, CB1-2 AND CB1-3 RESPECTIVELY.

CAUTION: THE FOLLOWING STEPS WILL CAUSE THE LOAD TO BECOME VERY HOT. USE CAUTION IN HANDLING AND DO NOT PERMIT LOAD RESISTOR ASSEMBLY TO COME INTO CONTACT WITH INTERIOR, SYSTEM COMPONENTS OR PERSONNEL TO PREVENT THERMAL OR ELECTRICAL DAMAGE OR INJURY.

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

24.150

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND (CONTINUED) OPERO3 AIRCRAFT REG .: N368ND ISSUED 07-88 050600+ 150/300/600 HR INSPECTION 89103 | WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING LANDINGS DATE CYCLES **\24-014**

24-014 DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING
29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2

- 7. BULT COMMON END OF LOAD BANK TO A CLEAN AIRFRAME GROUND AT OVERHEAD STRUCTURE.
- 8. CONNECT 100 AMP LOAD BANK TO THE OPEN TERMINAL IN CB1-1 WITH A SCREW TO PREVENT ARCING.
- 9. APPLY EXTERNAL POWER. AFT CONTACTOR BOX LHS CB1-1 MUST TRIP BETWEEN 20 AND 65 SECONDS.
 - A. WHEN BREAKER TRIPS, THE LHS DISTRIBUTION BUS FEEDER OPEN ANNUNCIATOR MUST ILLUMINATE.

REPORT DATE 04/13/89

- 10. REMOVE EXTERNAL POWER WHEN AS SECONDS HAVE ELAPSED.
 - A. IF CB1-1 HAS NOT TRIPPED, OR HAS TRIPPED WITHOUT ILLUMINATING ANNUNCIATOR, REPLACE BREAKER P/N 6752-13-50.
 - B. IF CB1-1 HAS TRIPPED PROPERLY, RESET IT.

NDTE: LOAD RESISTANCE WILL CHANGE WITH HEAT. PERHIT LOAD TO COOL, THEN PROCEED.

- 11. REPEAT STEPS 8, 9 AND 10 ABOVE:
 - A. USING CB1-2.
 - B. USING CB1-3.
- 12. DISCONNECT 100 AMP LOAD. RECONNECT WIRES 133-10, 134-10 AND 135-10 TO RESPECTIVE CIRCUIT BREAKERS.
- 13. REPEAT STEPS 6 THROUGH 12 ABOVE FOR RHS USING:
 - A. WIRE 61-10 FOR CB2-1;
 - B. WIRE 60-10 FOR CB2-2; AND
 - C. WIRE 59-10 FOR CB2-3.
- 14. PUBH IN DISTRIBUTION BUS TIE CIRCUIT BREAKER.
- 15. REMOVE WIRES 191410, 192410 AND 193410 FROM THEIR RESPECTIVE LH DISTRIBUTION BUS CIRCUIT BREAKERS.
- 16. CONNECT THE 70 AMP LOAD TO EACH LHS DISTRIBUTION BUS (35 AMP) BREAKER WITH A SCREW, DNE AT A TIME, OBSERVING CAUTION AND NOTE ABOVE:
 - A. APPLY EXTERNAL POWER: OHP BREAKER HUST TRIP BETWEEN 4 TO 35 SECONDS.
 - B. REMOVE EXTERNAL POWER AFTER 35 SECONDS.
 - (1) IF BREAKER HAS NOT TRIPPED, REPLACE WITH P/N MS14105-35.
 - (2) IF BREAKER HAS TRIPPED PROPERLY, RESET IT.
- 17. PULL OUT THE DISTRIBUTION BUS TIE CIRCUIT BREAKER. CONNECT THE THREE WIRES REMOVED IN STEP 15 ABOVE TO THE RESPECTIVE CIRCUIT BREAKER.
- 18. REPEAT STEPS 4 THROUGH 17 ABOVE FOR RHS, USING:
 - A. WIRE 2P1A10.
 - B. WIRE 2P2A10.
 - C. WIRE 2P3A10.
- 19. REMOVE LOAD RESISTOR GROUNDS AND REASSEMBLE AIRCRAFT.
- 20. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS,

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

CK CURRENT DUE LIST FOR DUE TIME CHGS

WORK COMPLIANCE FORM NO.

PAGE 1

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 24.160 MODEL: 1124A WESTWIND AIRCRAFT NO .: 368 DPER03 AIRCRAFT REG.: ISSUED 07-88 150/300/600 HR INSPECTION N368MD REV. 050600+ = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 89103 WORK DUE AT FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING LANDINGS 24-015

WORK ACCOMPLISHED: DATE:	MONTHDAYYEAR	AIRCRAFT HOURS: 4272.1 LANDINGS: 2800
TECHNICIAN SIGNATURE:	AERO AIR, INC.	CERTIFICATE NUMBER:
INSPECTED BY:	HILL5B0R0, OR. 97124	KIND DF CERTIFICATE:
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		TECHNICIAN INSPECTOR MAN-HOURS
241657 INSPECT/TEST P	RIDRITY BUS DIODESMM 24-50-00.	57B 57B HRS. THB

241657

29 29

INSPECT/TEST PRIDRITY BUS DIODE

EQUIPMENT: DIGITAL VOLTMETER, EXTERNAL POWER SOURCE

4280

- 1. EXTERNAL POWER CONNECTED AND ON, BATTERY MASTER AND BOTH BATTERY SWITCHES ON; BOTH INVERTERS IN ALT, BOTH AVIONICS MASTER SWITCHES OFF.
- 2. ENSURE THE DISTRIBUTION BUS TIE BREAKER IS IN NORMAL OPEN (PULLED) CONDITION.
- 3. PULL THE THREE #2 (RHS) DISTRIBUTION BUS CIRCUIT BREAKERS.
 - A. FUEL STATUS SYSTEM ON AND OPERATIONAL.
 - B. RH GENERATOR OFF, ANNUNCIATOR LAMP OUT.
- 4. RESET RHS DISTRIBUTION BUS BREAKERS, PULL THE THREE #1 (LHS) DISTRIBUTION BUS BREAKERS.
 - A. FUEL STATUS SYSTEM ON AND OPERATIONAL.
 - B. LH GENERATOR DFF, ANNUNCIATOR LAMP DUT.
- 5. RESET LMS DISTRIBUTION BUS BREAKERS.
- 6. TO DETERMINE PRECISE DIDDE CONDITION, REMOVE AIRCRAFT POWER, LOWER THE FORWARD OVERHEAD BREAKER PANEL AND RE-ESTABLISH AIRCRAFT POWER.
- 7. CONNECT A DIGITAL VOLTMETER, NEGATIVE LEAD, TO CATHODE (BANDED END) OF PRIORITY BUS DIODES, OR TO BUS SIDE OF FUEL STATUS CIRCUIT BREAKER.
 - A. MEASURE TO ANGDE AND EACH DIDDE; VOLTAGE SHOULD BE BETWEEN 0.2 AND 0.5 V DC (BEFORE COMPLIANCE WITH SERVICE BULLETIN ND.1124-24-008) DR 0.7 TO 1.5 V DC (AFTER COMPLIANCE WITH SERVICE BULLETIN ND.1124-24-008).
- 8. REMOVE AIRCRAFT POWER.

NOTE: FAILURE OF TESTS IN STEPS 3, 4 OR 7 INDICATE A DEFECTIVE DIODE; REPLACEMENT WILL BE NECESSARY.

- 9. FAILURE OF STEP 3-A. OR 4-B WILL BE A DEFECTIVE #1 DIODE, LHS DISTRIBUTION TO PRIGRITY BUS.
- 10. FAILURE OF STEP 3-B. OR 4-A. WILL BE A DEFECTIVE #2 DIODE, RHS DISTRIBUTION TO PRIORITY BUS.
- 11. FAILURE OF STEP 7: REPLACE DIDDE MEASURING ABOVE OR BELOW STATED VOLTAGE DROP LIMITS.
- 12. RETEST SYSTEM IF DIODE REPLACEMENT IS NECESSARY.
- 13. REASSEMBLE AIRCRAFT AND RETURN TO SERVICE.
- 14. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

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COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND AIRCRAFT REG.: NJASND ISSUED 07-88 REV. 050600+

26,020

DPER03

150/300/600 HR INSPECTION 89103 | WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 26-002 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

WORK ACCOMPLISHED: DA	TE: MONTHDAYYEAR	_ AIRCRAFT HOURS:	272,1	ANDINGS:	800
TECHNICIAN SIGNATURE:	2050 N.E. ZOTH AVE.	_ CERTIFICATE NUMBER:	des des des des pas des sets des des que des que de	n the last last time with stay time delphase stay time the	n till sametan son son silv till son son sten son
INSPECTED BY:	WILLSBORO, OR. 97124	_KIND DF CERTIFICATE:			***
		************	TECHNICIAN	INSPECTOR	MAN-HOURS
260186 OPERATIONAL	CHECK FIRE PROTECTION SYSTEMMM 26-0	0-00	RAST	8713	2.6
*************************************	各价的现在分词的现在分词的现在分词的现在分词的现在分词的现在分词	***	***	***	***

FIRE PROTECTION SYSTEM OPERATIONAL CHECK (REFER TO TABLE 1, FIGURES 2, 3 AND 4 ON CARD 26-1) EQUIPMENT/CONSUMABLES: FEST TESTER, VOLTMETER (FOR USE WITHOUT FEST TESTER)

- NOTE: 1. THE PROCEDURE DESCRIBED IN STEP A, MUST BE PERFORMED WITH THE USE OF A FEST TESTER. THE FEST TESTER DETAILS ARE SHOWN IN FIGURES 2, 3, AND 4, AND TABLE 1 (TEST PROCEDURE SEQUENCE).
 - 2. IF THE FEST TESTER IS NOT AVAILABLE, PERFORM THE ADJUSTMENT/TEST PROCEDURE ACCORDING TO STEP B.
 - 3. FAILURE TO COMPLY WITH ANY OF THE ITEMS OF THE PROCEDURE REQUIRES TROUBLE-SHOOTING IN ACCORDANCE WITH THE CHARTS GIVEN IN THIS PARAGRAPH, AND REPLACEMENT OF THE DEFECTIVE PART.
 - 4. SEE TABLE 1 FOR TESTING PROCEDURE SEQUENCE.

A CHECK (USING FEST TESTER) (REFER TO FIGURES 2, 3 AND 4)

NOTE: AIRCRAFT MODIFIED TO ADD FIRE WARNING SONALERT PER SERVICE BULLETIN NO. 1124-26-022 WILL NOTE THIS SONALERT WILL SOUND CONTINUOUSLY AT ANY TIME ONE OR BOTH "FIRE" WARNING LAMPS ILLUMINATE WHILE PERFORMING THE FOLLOWING STEPS. THE SONALERT HORN IN AIRCRAFT S/N 238, 256, 281, 314, 316, 317, 325, 366, 371, 381 AND 409 WILL AUTOMATICALLY STOP SOUNDING WITHIN APPROXIMATELY SIX SECONDS.

- 1. DISCONNECT ELECTRICAL POWER FROM AIRCRAFT.
- 2. DISENGAGE FIRE DET AND FIRE EXT CIRCUIT BREAKERS.
- 3. REMOVE REAR PANEL FROM MAIN BAGGAGE COMPARTMENT AND REAR ACCESS PLATE TO GAIN ACCESS TO HYDRAULIC SHUT-OFF VALVES, UNDER HYDRAULIC RESERVOIR. NOTE POSITION OF INDICATOR ON VALVES.
- 4. REMOVE FRONT PANEL FROM REAR BAGGAGE COMPARTMENT.
- 5. REMOVE TERMINAL PROTECTORS, NUTS AND WASHERS SECURING ELECTRICAL TERMINALS TO FIRE EXTINGUISHER CONTAINER. TAG AND REMOVE TERMINALS.
- 6. CONNECT TERMINALS TO FEST TESTER AS SHOWN IN FIGURE 2.
- 7. CONNECT AN EXTERNAL ELECTRICAL POWER SUPPLY TO AIRCRAFT.
- 8. ENGAGE FIRE DET AND FIRE EXT CIRCUIT BREAKERS.
- 9. PLACE THE TESTING SWITCH, ON FEST TESTER, TO FIRE AND FULL/EMPTY.
- 10. DEPRESS LEFT-HAND FIRE PUSH BUTTON, LOCATED ON CENTER INSTRUMENT PANEL. SWITCH SHOULD REMAIN DEPRESSED, AND BOTH FULL INDICATING LIGHTS ON UPPER HALF OF FULL/EMPTY PUSH BUTTONS SHOULD ILLUMINATE (TWO BULBS IN EACH). THE LEFT-HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT ON OVERHEAD PANEL SHOULD ILLUMINATE AND THEN EXTINGUISH, INDICATING THAT THE VALVE HAS CLOSED.
- 11. VISUALLY CHECK THE LEFT-HAND HYDRAULIC SHUT-OFF VALVE INDICATOR (LOCATED ON VALVE UNDER HYDRAULIC RESERVOIR). IT SHOULD INDICATE THAT THE VALVE IS CLOSED.
- 12. DEPRESS LEFT-HAND FULL/EMPTY PUSH BUTTON. LEFT-HAND FULL LIGHT SHOULD EXTINGUISH, LEFT-HAND EMPTY LIGHT SHOULD ILLUMINATE ANDLEFT CARTRIDGE STIMULATING LIGHT ON FEST TESTER SHOULD ILLUMINATE. RIGHT-HAND FULL LIGHT SHOULD REMAIN ILLUMINATED.
- 13. DEPRESS RIGHT-HAND FULL/EMPTY PUSH BUTTON, RIGHT-HAND FULL LIGHT SHOULD EXTINGUISH, RIGHT-HAND EMPTY LIGHT SHOULD ILLUMINATE AND RIGHT CARTRIDGE STIMULATING LIGHT ON FEST TESTER SHOULD ILLUMINATE.
- 14. DEPRESS LEFT FIRE PUSH BUTTON. ALL LIGHTS SHOULD GO DUT, AND SYSTEM SHOULD RETURN TO INITIAL STARTING POSITION. THE LEFT HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT SHOULD CYCLE ON AND OFF, INDICATING THE VALVE IS OPEN.
- 15. VIBUALLY CHECK THE LEFT-HAND HYDRAULIC SHUT-OFF VALVE INDICATOR (LOCATED DN VALVE UNDER HYDRAULIC RESERVOIR). IT SHOULD INDICATE THAT THE VALVE IS OPEN.
- 16. REPEAT STEPS 9. TO 15. REVERSING LEFT AND RIGHT NOMENCLATURE.



OPERATOR: E3-WES, INC. AIRCRAFT NO.:

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

26.020

AIRCRAFT REG .: N368HD

MODEL: 1124A WESTWIND ISSUED 07-88 REV.

(CONTINUED)

OPER03

050600+ 150/300/600 HR INSPECTION

89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP	
26-00	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATI	NG.
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2	2
E7 E1	<u> </u>	7600			CA CORRENT DOE LIST FOR DOE THE CHGS FAGE 2	•

- 17. PLACE THE TESTING SHITCH ON FEST TESTER TO THE PRESS-TO-TEST POSITION.
- 18. DEPRESE THE PRESS-TO-TEST PUSH BUTTON LOCATED ON THE CENTER INSTRUMENT PANEL, AND SINULTANEOUSLY DEPRESS THE LEFT-HAND CONTAINER LEFT-HAND CARTRIDGE CIRCUIT TEST PUSH BUTTON ON THE FEST TESTER. THE UPPER LEFTBULB IN THE PRESS-TO-TEST PUSH BUTTON SHOULD ILLUMINATE. TESTER ANMETER SHOULD INDICATE 0.05 AMPERE MAXIMUM.
- 19. DEPRESS THE PRESS-TO-TEST PUSH BUTTON LOCATED ON THE CENTER INSTRUMENT PANEL, AND THE LEFT-HAND CONTAINER RIGHT-HAND CARTRIDGE CIRCUIT TEST PUSH BUTTON AT THE SAME TIME. THE INFERIOR LEFT BULB IN THEPRESS-TO-TEST PUSH BUTTON SHOULD ILLUMINATE. TESTER ANNETER SHOULD INDICATE 0.05 AMPERE MAXIMUM.
- 20. DEPRESS THE PRESS-TO-TEST PUSH BUTTON LOCATED ON THE CENTER INSTRUMENT PANEL, AND THE RIGHT-HAND CONTAINER LEFT-HAND CARTRIDGE CIRCUIT TEST PUSH BUTTON AT THE SAME TIME. THE UPPER RIGHT LAMP ON THE PRESS-TO-TEST PUSH BUTTON SHOULD ILLUMINATE. TESTER ANMETER SHOULD INDICATE .05 AMPERE MAXIMUM. 21.DEPRESS THE PRESS-TO-TEST PUSH BUTTON LOCATED ON THE CENTER INSTRUMENT PANEL, AND SIMULTANEOUSLY DEPRESS THE RIGHT-HAND CONTAINER RIGHT-HAND CARTRIDGE CIRCUIT TEST PUSH BUTTON. THE INFERIOR RIGHT BULS IN THEPRESS-TO-TEST PUSH BUTTON SHOULD ILLUMINATE. TESTER ANMETER SHOULD INDICATE .05 AMPERE MAXIMUM.
- 22. PLACE THE TESTING SWITCH, ON FEST TESTER, TO OFF POSITION.
- 23. DISENGAGE FIRE DET AND FIRE EXT CIRCUIT BREAKERS.
- 24. DISCONNECT EXTERNAL ELECTRICAL POWER SUPPLY FROM AIRCRAFT.
- 25. DISCONNECT TERMINALS FROM FEST TESTER AND SECURE ELECTRICAL TERMINALS TO FIRE EXTINGUISHER CONTAINERS WITH TERMINAL PROTECTORS, MUTS AND HASHERS.
- 26. REPLACE FRONT PANEL OF REAR BAGGAGE COMPARTMENT, AND REAR PANEL AND ACCESS PANEL OF MAIN BAGGAGE COMPARTMENT.
- 27. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.
- B CHECK (WITHOUT USING FEST TESTER)

NOTE: AIRCRAFT MODIFIED TO ADD FIRE MARNING SONALERT PER SERVICE BULLETIN NO. 1124-26-022 WILL NOTE THIS SONALERT WILL SOUND CONTINUOUSLY AT ANY TIME ONE OR BOTH "FIRE" WARNING LAMPS ILLUMINATE WHILE PERFORMING THE FOLLOWING STEPS, THE SUNALERT HORN IN AIRCRAFT S/N 238, 256, 281, 314, 316, 317, 325, 366, 371, 381 AND 409 WILL AUTOMATICALLY STOP SOUNDING WITHIN APPROXIMATELY SIX SECONDS.

- 1. PERFORM ITEMS (1) TO (4), PARAGRAPH A, ADJUSTMENT/TEST (WITH FEBT TESTER), CHAPTER 26-00-00, PAGE 201.
- 2. TAG AND REMOVE TERMINAL PROTECTORS, NUTS AND MASHERS SECURING ELECTRICAL TERMINALS TO FIRE EXTINGUISHER CONTAINER CARTRIDGES. REMOVE TERMINALS.
- 3. CONNECT VOLTMETER TO TERMINALS REMOVED FROM LEFT CONTAINER LEFT CARTRIDGE.
- 4. CONNECT EXTERNAL ELECTRICAL POWER BOURCE TO AIRCRAFT.
- 5. ENGAGE FIRE DET AND FIRE EXT CIRCUIT BREAKERS.
- 6. DEPRESS LEFT-HAND FIRE PUSH BUTTON, LOCATED ON CENTER INSTRUMENT PANEL. SWITCH SHOULD REMAIN DEPRESSED, AND BOTH FULL INDICATING LIGHTS ON UPPER HALF OF FULL/EMPTY PUSH BUTTONS SHOULD ILLUMINATE (THO BULBS EACH). THE LEFT-HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT ON OVERHEAD PANEL SHOULD CYCLE ON AND OFF, INDICATING THAT THE VALVE HAS CLOSED.
- 7. VISUALLY CHECK THE LEFT-HAND HYDRAULIC SHUT-OFF VALVE INDICATOR (LOCATED ON VALVE UNDER HYDRAULIC RESERVOIR). IT SHOULD INDICATE THAT THE VALVE IS CLOSED.
- B. DEPRESS LEFT FULL/EMPTY PUSH BUTTON. CHECK THAT FULL INSCRIPTION EXTINGUISHES AND EMPTY INSCRIPTION ILLUMINATES. CHECK THAT FULL INSCRIPTION OF RIGHT FULL/EMPTY PUSH BUTTON REMAINS ILLUMINATED.
- 9. CHECK THAT VOLTMETER READING IS AT LEAST 24 V DC.
- 10. DEPRESS LEFT FIRE PUSH BUTTOM. CHECK THAT BOTH PUSH BUTTOMS (FIRE AND LEFT-HAND FULL/EMPTY) RETURN TO THEIR NORMAL POSITION AND ALL LIGHTS EXTINGUISH. CHECK THAT THE LEFT-HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT CYCLES ON AND OFF.
- 11. DISCONNECT VOLTMETER FROM TERMINALS AND CONNECT VOLTMETER TO TERMINALS REMOVED FROM RIGHT CONTAINER LEFT
- 12. DEPRESS LEFT FIRE PUSH BUTTON. SWITCH SHOULD REMAIN DEPRESSED AND BOTH FULL INDICATING LIGHTS ON UPPER HALF OF FULL/EMPTY PUSH BUTTOMS SHOULD ILLUMINATE (TWO BULBS EACH). THE LEFT-HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT SHOULD CYCLE ON AND OFF.
- 13. DEPRESS RIGHT FULL/EMPTY PUSH BUTTON. CHECK THAT FULL INSCRIPTION EXTINGUISHES AND EMPTY INSCRIPTION ILLUMINATES. CHECK THAT FULL INSCRIPTION OF LEFT FULL/EMPTY PUBH BUTTON REMAINS ILLUMINATED.
- 14. CHECK THAT VOLTMETER READING IS HINIMUM 24 V DC.
- 15. DEPRESS LEFT FIRE PUSH BUTTON. CHECK THAT PUSH BUTTONS (FIRE AND FULL/EMPTY) RETURN TO THEIR NORMAL POSITION, AND ALL LIGHTS EXTINGUISH. CHECK THAT THE LEFT-HAND FUEL SHUT-DFF VALVE INTRANSIT LIGHT CYCLES DNAND OFF, COPYRIGHT 1989 CAMP SYSTEMS, INC.



OPERATOR. ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

26.020

AIRCRAFT	NO.: 368		MODE	L: 1124A WES	STWIND (CONTINUED)			OPERO3
AIRCRAFT	REG.: N368HD		ISSUEI	07-88 RE	. v.	050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK A	ACCOMPLISHE	ED FOR EACH TASK	. KEEP TOP COPY
26-002	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CAP	BON COPY TO CSI	FOR UPDATING.
29 29		4280			CK CURRENT DUE	LIST FOR DU	JE TIME CHGS	PAGE 3

REPORT DATE 04/13/89

INDICATING THAT THE VALVE IS OPEN.

- 16. VISUALLY CHECK THE LEFT-HAND HYDRAULIC SHUT-OFF VALVE INDICATOR (LOCATED ON VALVE, UNDER HYDRAULIC RESERVOIR).

 IT SHOULD INDICATE THAT THE VALVE IS OPEN.
- 17. DISCONNECT VOLTHETER FROM TERMINALS AND CONNECT VOLTHETER TO TERMINALS REMOVED FROM LEFT CONTAINER RIGHT CARTRIDGE.
- 18. DEPRESS RIGHT FIRE PUSH BUTTON ON CENTER INSTRUMENT PANEL. SWITCH SHOULD REMAIN DEPRESSED. CHECK THAT BOTH BULBS IN EACH FULL/EMPTY PUSH BUTTON ILLUMINATE FULL INSCRIPTION. CHECK THAT RIGHT-HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT ON OVERHEAD PANEL CYCLES ON AND OFF, INDICATING VALVE HAS CLOSED.
- 19. VIBUALLY CHECK THE RIGHT-HAND HYDRAULIC SHUT-OFF VALVE INDICATOR (LOCATED ON VALVE UNDER HYDRAULIC RESERVOIR).

 IT SHOULD INDICATE THAT THE VALVE IS CLOSED.
- 20. DEPRESS LEFT FULL/EMPTY PUSH BUTTON. CHECK THAT FULL INSCRIPTION EXTINGUISHES AND EMPTY INSCRIPTION ILLUMINATES.
- 21. CHECK THAT VOLTHETER READING IS AT LEAST 24 V DC.
- 22. DEPRESS RIGHT FIRE PUBH BUTTON. CHECK THAT BOTH PUBH BUTTONS (FIRE AND LEFT-HAND FULL/EMPTY) RETURN TO THEIR NORMAL POSITION, AND ALL LIGHTS EXTINGUISH. CHECK THAT THE RIGHT-HAND FUEL SHUT-DFF VALVE INTRANSIT LIGHTCYCLES ON AND OFF.
- 23. DISCONNECT VOLTMETER FROM TERMINALS AND CONNECT VOLTMETER TO TERMINALS REMOVED FROM RIGHT CONTAINER RIGHT CARTRIDGE.
- 24. DEPRESS RIGHT FIRE PUSH SUTTON. SWITCH SHOULD REMAIN DEPRESSED AND BOTH FULL INDICATING LIGHTS ON UPPER HALF OF FULL/EMPTY PUSH BUTTONS SHOULD ILLUMINATE (TWO BULBS EACH). THE RIGHT-HAND FUEL SHUT-OFF VALVE INTRANSIT LIGHT SHOULD CYCLE ON AND OFF.
- 25. DEPRESS RIGHT FULL/EMPTY PUSH BUTTON. CHECK THAT FULL INSCRIPTION EXTINGUISHES AND EMPTY INSCRIPTION ILLUMINATES. CHECK THAT FULL INSCRIPTION OF LEFT FULL/EMPTY PUSH BUTTON REMAINS ILLUMINATED.
- 26. CHECK THAT VOLTMETER READING 18 AT LEAST 24 V DC.
- 27. DEPRESS RIGHT FIRE PUSH SUTTON. CHECK THAT PUSH BUTTONS FIRE AND FULL/EMPTY RETURN TO THEIR NORMAL POSITION, AND ALL LIGHTS EXTINGUISH. CHECK THAT THE RIGHT-HAND FUEL SHUT-OFF VALVE IN TRANSIT LIGHT CYCLES ON AND OFF, INDICATING THAT THE VALVE IS OPEN.
- 28. VISUALLY CHECK THE RIGHT-HAND HYDRAULIC SHUT-OFF VALVE INDICATOR (LOCATED ON VALVE UNDER HYDRAULIC RESERVOIR).
 IT SHOULD INDICATE THAT THE VALVE IS OPEN.
- 29. REMOVE ELECTRICAL POWER FROM AIRCRAFT. DISCONNECT VOLTHETER FROM TERMINALS.
- 30. INSTALL WASHERS AND NUTS SECURING ELECTRICAL TERMINALS TO FIRE EXTINGUISHER CONTAINER CARTRIDGES. INSTALL TERMINAL PROTECTORS.
- 31. INSTALL FRONT PANEL AT REAR BAGGAGE COMPARTMENT, AND AFT PANEL AND ACCESS PANEL AT MAIN BAGGAGE COMPARTMENT.
- 32. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS, Inc. **COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM** OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. 26.030 REPORT DATE 04/13/89 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND DPERO3 AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 12-88 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS 26-003 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS WORK ACCOMPLISHED: DATE: MONTH____DAY____YEAR_____ AIRCRAFT HOURS: 4272.1 LANDINGS: 2880 AERO AIR, INC. TECHNICIAN SIGNATURE: _______CERTIFICATE NUMBER: _____ HILLSBORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE: DNLY THE FOLLOWING WORK IS DUE IN OPERO3 AT THE TIME(S) NOTED ABOVE: INSPECT COCKPIT FIRE EXT NM 24-20-00 DUE > 260184 INSPECT CABIN FIRE EXT 260166 PART NAME: COCKPIT PORTABLE EXTINGUISHER TECHNICIAN: INSP: REASON REMOVED: (CHECK ONE) TIME A() FAIL B() WORN C() LOANER D() SCHED CONV E() MOD G() SERVICE K() ENG CHG L() TIRE CHG M() DAMAGED T() PART REMOVED: PART NUMBER SERIAL NUMBER: PART INSTALLED: PART NUMBER______ SERIAL NUMBER:_____ TIME SINCE NEW: HRS LDGS MOS TIME SINCE OVERHAUL: HRS LDGS MOS MOS WARRANTY TIME REMAINING: HRS LDGS MOS MAN-HOURS: HRS TENTHS PRICE: \$ TECHNICIAN INSPECTOR MAN-HOURS HRS. THS #260171 WEIGHT CHECK COCKPIT EXTINGUISHER...NM 26-20-00..... RECORD DATE OF WEIGHT CHECK / / #260173 HYDROSTATIC TEST COCKPIT FIRE EXTINGUISHER...NO REF...... RECORD DATE OF HYDORSTATIC TEST ___/__/

RECORD DATE OF INSPECTION __/_/ HRS___LDGB__ TECHNICIAN: ____ INSP: PART NAME: CABIN PORTABLE EXTINGUISHER REASON REMOVED: (CHECK DNE) TIME A() FAIL B() WORN C() LOANER D() SCHED CONV E() MBD G() SERVICE K() ENG CHG L() TIRE CHG M() DAMAGED T()

PART REMOVED: PART NUMBER SERIAL NUMBER:

PART INSTALLED: PART NUMBER______ SERIAL NUMBER: TIME SINCE NEW: HRS LDGS MOS TIME SINCE OVERHAUL: HRS LDGS MOS

WARRANTY TIME REMAINING: HRS LDGS MOS MAN-HOURS: HRS TENTHS PRICE: \$ TECHNICIAN INSPECTOR MAN-HOURS

#260181 WEIGHT CHECK CABIN EXTINGUISHER...MM 26-20-00......

RECORD DATE OF WEIGHT CHECK __/_/__/ #260183 HYDROSTATIC TEST CABIN FIRE EXTINGUISHER...NO REF.....

RECORD DATE OF HYDORSTATIC TEST ___/__/__

表长分类者的最高的最高的,我们就是我们的,我们的我们的,我们的我们的,我们的我们的,我们的我们的,我们的我们的,我们的我们的,我们的我们的我们的,我们的我们的我们的,我们的我们的我们的我们的我们的,我们的我们的我们的我们的

RECORD DATE OF INSPECTION / / HRS LDGS

260166, 260176

COCKPIT/CABIN PORTABLE FIRE EXTINGUISHER - REMOVAL AND INSTALLATION, WEIGHT CHECK, HYDROSTATIC TEST, INSPECTION (REFER TO FIGURES 1 AND 2 DN CARD 26-2)

A REMOVAL (REFER TO FIGURES 1 AND 2)

1. GAIN ACCESS TO FIRE EXTINGUISHER. ONE IS LOCATED IN THE COCKPIT AFT OF THE PILOT SEAT, AND THE OTHER IS LOCATED << CONTINUED >> COPYRIGHT 1989 CAMP SYSTEMS, INC.



OPERATOR ED-NES, INC. AIRCRAFT NO.:

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

26.030

MODEL: 1124A WESTWIND (CONTINUED)

OPERO3

AIRCRAFT	REG.: N368ND		ISSUED	07-88	REV. 12-88	050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WOR			
26-003	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORD	S. RETURN CAR	BON COPY TO CS	FOR UPDATING.
29 29		4280			CK CURRENT D	JE LIST FOR DU	E TIME CHGB	PAGE 2

IN THE CABIN ON THE RIGHT-HAND AFT WALL BEHIND THE SEAT.

- 2. DISENGAGE QUICK-RELEASE STRAP AND REMOVE EXTINGUISHER FROM MOUNTING BRACKET.
- 3. RECORD PART NUMBER, SERIAL NUMBER AND REASON REMOVED IN SPACE PROVIDED ON PAGE 1.
- - 1. OK TO INSTALL. RECORD PART NUMBER, SERIAL NUMBER AND UNIT TIME IN SPACE PROVIDED ON PAGE 1.
 - 2. INSTALL EXTINGUISHER IN MOUNTING BRACKET AND SECURE WITH QUICK-RELEASE STRAP.

260171, 260181

- C WEIGHT CHECK FIRE EXTINGUISHER
 - 1. REMOVE FIRE BOTTLE. REFER TO STEP A.
 - 2. PERFORM WEIGHT CHECK OF FIRE BOTTLE IN ACCORDANCE WITH MANUFACTURER'S MAINTENANCE PRACTICES.
 - 3. INSTALL FIRE BOTTLE. REFER TO STEP B.
 - 4. RECORD DATE OF WEIGHT CHECK IN SPACE PROVIDED ON PAGE 1.

260173, 260183

- D HYDROSTATIC TEST FIRE EXTINGUISHER
 - 1. REMOVE FIRE EXTINGUISHER. REFER TO STEP A.
 - 2. PERFORM HYDROSTATIC TEST IN ACCORDANCE WITH MANUFACTURER'S MAINTENANCE PRACTICES.
 - 3. INSTALL FIRE EXTINGUISHER. REFER TO STEP B.
 - 4. RECORD DATE OF HYDROSTATIC TEST IN SPACE PROVIDED ON PAGE 1.

260174, 260184

- E INSPECTION OF FIRE EXTINGUISHER
 - 1. REMOVE FIRE EXTINGUISHER. REFER TO STEP A.
 - 2. INSPECT FIRE EXTINGUISHER IN ACCORDANCE WITH HANUFACTURER'S MAINTENANCE PRACTICES.
 - 3. INSTALL FIRE EXTINGUISHER. REFER TO STEP B.
 - 4. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.070 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS 27-007 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE: MONTHDAYYEAR AIRCRAFT	HOURS: 4272.1 LANDINGS: 2800
TECHNICIAN SIGNATURE: AETA ATE. CERTIFIC 2050 N.E. 25th AVE.	ATE NUMBER:
INSPECTED BY: HILLSBORO, OR. 97124 KIND OF C	ERTIFICATE:
270140 CHECK ALLERON CONTROL SYSTEM FREEPLAYMM 27-10-00	TECHNICIAN INSPECTOR MAN-HOURS C1/3 C7 M HRS.THS
270140 CHECK AILERDN CONTROL SYSTEM FREEPLAYNN 27-10-00 950740 SLWW-2474	
· 我我我我你你我你你我的你我我我我我我我我我我我我我我我我我我我我我的我我我我我我	据接接法据检查检查证据保证证明证明证明证明证明证明证明证明证明证明证明证明证明证明证明证明证明证明

270140

CHECK AILERON CONTROL FREE PLAY (REFER TO FIGURES 2, 3 AND 4 ON CARD 27-2) EQUIPMENT: TORQUE WRENCH, 3/16 INCH RIG PIN

- 1. REMOVE MAIN BAGGAGE COMPARTMENT FRONT PANEL.
- 2. LOCK AILERON CONTROL PULLEY LOCATED ON REAR FUSELAGE BULKHEAD AT STATION 316.00 BY INSTALLING 3/16 INCH RIG PIN. (CHECK TO ENSURE THAT RIG PIN EXTENDS THROUGH ALL HOLES).
- 3. CHECK ALL ATTACHING BOLTS BETWEEN AILERON CONTROL PULLEY AND AILERON FOR PROPER TORQUE.
- 4, WITH AILERON TAB FIXED IN STREAMLINE POSITION (IN ORDER TO ELIMINATE TAB FREE PLAY) MEASURE AND RECORD THE NO LOAD FREE PLAY OF AILERON TRAILING EDGE AT WING STATION 156.8 LEFT AND RIGHT SIDE. REFER TO FIGURE 3.
- 5. THE TOTAL FREE PLAY SHALL NOT EXCEED 0.050 INCH. IF NECESSARY REPLACE ROD-END BEARING ON PUSH-PULL ROD P/N 513020-501.
 - NOTE: 1. AILERON FREE PLAY BELOW 0.030 INCH IS ACCEPTABLE.
 - 2. AILERON FREE PLAY BETWEEN 0.030 AND 0.050 INCH REQUIRES CHECKING FOR LOOSE BEARINGS AND/OR ATTACHING BOLTS AND TIGHTENING BOLTS AS REQUIRED TO REMOVE LOOSENESS.
 - 3. AILERON FREE PLAY ABOVE 0.050 INCH IS UNACCEPTABLE AND LODGE OR WORN BEARINGS AND ATTACHING HARDWARE MUST BE REPLACED, AS REQUIRED. REFER TO FIGURE 2.
- 6. WITH SERVO, TRIM TABS AND AILERON IN THE STREAMLINED POSITION AND A FORCE OF 1.0 TO 1.25 POUNDS APPLIED ON THE TRAILING EDGE, THE TOTAL FREE PLAY ON THE SERVO TAB AT THE TRAILING EDGE SHALL NOT EXCEED .043 INCH AND ON THE TRIM TAB NO HORE THAN .085 INCH, MEASURED 5 INCHES FROM THE TAB OUTBOARD EDGE. REFER TO FIGURE 4.
- 7. REMOVE RIG PIN, AND ENSURE FREE MOVEMENT OF AILERON AND TAB IN BOTH DIRECTIONS.
- 8. INSTALL FRONT PANEL OF MAIN BAGGAGE COMPARTMENT.
- 9. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO. 27,130 OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING LANDINGS 27-013 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS AERO AIR, INC. AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH TECHNICIAN BIGNATURE: 2050 N.E. 25th AVE CERTIFICATE NUMBER: HILLSBORO, OR. 97124 KIND OF CERTIFICATE: INSPECTED BY: TECHNICIAN INSPECTOR MAN-HOURS 270158 INSPECT RUDDER TRIM TAB FREEPLAY...MM 27-20-00......

270158

INSPECT RUDDER TRIM TAB FREEPLAY

- NOTE: IN PRACTICE WHEN OPERATING THE TRIM TAB ACTUATORS, SINCE THEY ARE NOT SYNCHRONIZED, AND THEY USUALLY PRELOAD EACH OTHER, RUN TAB TO FULL LEFT TRAVEL, THEN TO FULL RIGHT TRAVELAND LEAVE SWITCH DEPRESSED FOR FIVE SECONDS MINIMUM TO ENSURE BOTH ACTUATORS ARE AT THE STOPS AND COMPENSATED. RETURN TAB TO CENTER POSITION.
- 1. CHECK THAT THE FREEPLAY OF THE RUDDER TRIM TAB MEASURED FROM EACH OF ITS EXTREME POSITIONS DOES NOT EXCEED 1/8 INCH.
- 2. CHECK THAT FREEPLAY OF TRIM TAB HINGE MEASURED FROM VERTICAL STABILIZER HINGE TO TRAILING EDGE OF TAB DDES NOT EXCEED 0.197 INCH.
- 3. CHECK THE BACKLASH IN THE FREEPLAY OF EACH ACTUATOR, USING FORCE OF 4 POUNDS IN BOTH DIRECTIONS. THE TOTAL MEASURED BACKLASH, INCLUDING THAT OF THE END BEARING, SHOULD NOT EXCEED 0.010 INCH.
 - NOTE: STEPS 1, 2, AND 3 CHECK THE FREEPLAY OF THE HINGE AND HINGE WIRE, ROD END BEARINGS, BOLTS AND ACTUATOR SCREW JACK.
- 4. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS,

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27,150A AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG.: N3ASMD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS 27-016 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

DAY 4272.1 YEAR AIRCRAFT HOURS: WORK ACCOMPLISHED: DATE: MONTH_ AFRO AIR, INC. TECHNICIAN SIGNATURE: __ CERTIFICATE NUMBER: _ SOURCE SET AVE HILLSBORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS HRS. THS 270193 INSPECT LEFT ELEVATOR SKIN SEPARATION...MM 27-30-00..... 270203 INSPECT RIGHT ELEVATOR SKIN SEPARATION...MM 27-30-00..... 270193, 270203

INSPECT ELEVATOR SEPARATION OF SKIN (REFER TO FIGURES 1 AND 2 ON CARD 27-3)

- NOTE: THE PURPOSE OF THIS INSPECTION IS TO DETERMINE IF ANY SEPARATION OF UPPER AND LOWER SKIN AND HONEY-COMB CORE HAS OCCURED AND IF SO WHETHER THE LOCATION AND EXTENT OF SEPARATION ARE WITHIN SAFE LIMITS FOR CONTINUED OPERATION.
- 1. VISUALLY INSPECT UPPER AND LOWER SURFACE OF ELEVATORS FOR LOCAL BULGING OR LODSENESS OF SKINS. EVIDENCE OF SEPARATION MAY BE VERIFIED IF THE SKIN MOVES UNDER LIGHT FINGER PRESSURE.
- 2. IF AN ELEVATOR APPEARS SOUND UPON VISUAL INSPECTION, CARRY DUT THE FOLLOWING: A TAP TEST ON BOTH UPPER AND LOWER SURFACES. IF THE TAP DISCLOSED SEPARATED AREAS BEYOND THE LIMITS GIVEN IN FIGURE 2, REPLACE THE ELEVATOR.
 - A. TAP TESTING IS TO BE PERFORMED BY LIGHTLY TAPPING THE SKIN WITH A FIFTY CENT COIN OR EQUIVALENT AND COMPARING THE SOUND AT ADJACENT LOCATIONS. SEPARATION BETWEEN SKIN AND HONEY-COMB CORE CAN READILY BE IDENTIFIED BY A HOLLOW SOUND PRODUCED BY TAPPING AS COMPARED TO THE RESPONSE AT SOLIDLY BONDED AREAS. TAPPING SHOULD BE DONE ALONG LINES PARALLEL TO THE TRAILING EDGE AT INTERVALS OF ABOUT ONE INCH, ADVANCING ABOUT 0.75 INCH BETWEEN TAPS, A RATE OF TAPPING OF ABOUT TWO TAPS PER SECOND IS DESIRABLE FOR COMPARING SOUNDS.
 - CAUTION: IF THE TAP TEST DISCLOSED SEPARATE AREAS WHICH DO NOT EXCEED THE LIMITATIONS GIVEN IN FIGURE 2, THE PART MAY CONTINUE IN SERVICE PROVIDING THE ELEVATOR IS REINSPECTED EVERY 25 HOURS WITH THE EXTENT AND LOCATION OF SEPARATION MAPPED DUT AND RECORDED EACH TIME THIS INSPECTION IS CARRIED DUT. ANYTIME THE LIMITS IN FIGURE 2 ARE EXCEEDED, THE ELEVATOR IS CONSIDERED UNAIRWORTHY AND MUST BE REPLACED, OR REMOVED FOR REPAIR.
- 3. LIMITS OF TOLERABLE SEPARATION BETWEEN SKIN AND HONEY-COMB CORE (FIGURES 1 AND 2):
 - A. LIMITS APPLY TO BOTH TOP AND BOTTOM SKINS INDIVIDUALLY.
 - B. ZONE A LIMITS FOR AREA AROUND HINGE POINTS (FIGURES 1 AND 2).
 - C. ZDNE B LIMITS FOR REMAINING AREA (FIGURES 1 AND 2).
- 4. MAKE APPROPRIATE ENTRY IN PERMANENT MAINTENANCE RECORDS AS FOLLOWS: MAINTENANCE MANUAL 27-30-00 ENTITLED FLIGHT CONTROLS - SEPARATION OF SKIN FROM HONEY-COMB CORE, ACCOMPLISH (DATED) AT (AIRCRAFT HOURS) (RECORD CONDITION PER EXAMPLES, AS APPLICABLE) ENTER IN LOG BOOK MARKED UP MAPCOPY OF FIGURE 2.
- 5, RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

REPDRT DATE 04/13/89

WORK COMPLIANCE FORM NO. 27.190

MODEL: 1124A WESTWIND

OPERO3

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

O50600+ 150/300/600 HR INSPECTION

87103

WORK DUE AT

* = APU HRS.

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY

27-020

DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

27-020
29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE: MONTH DAY 0.88 YEAR AIRCRAFT HOURS: 1/272.1 LANDINGS: 2880

TECHNICIAN SIGNATURE: 2050 N.E. 25HT AVE.

INSPECTED BY: HILLSBORO, OR. 97124

KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR MAN-HOURS

270213

LUBRICATE ELEVATOR ATTACH POINT (REFER TO ILLUSTRATION ON CARD 27-5)

CONSUMABLES: REFER TO TABLE OF LUBRICANTS

CAUTION: WEAR GDGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- NOTE: 1. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS OIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 2. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE ELEVATOR PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 3. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 4. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS ENERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
 - 5. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
 - 6. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.
- 1. LUBRICATE ELEVATOR ATTACH POINTS AS PER ILLUSTRATION.
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

27.195

AIRCRAFT NO .: AIRCRAFT REG.:

368

N368ND

* = APU HRS.

LANDINGS

MODEL: 1124A WESTHIND

CYCLES

PAGE 1

89103 WORK DUE AT DATE 00-000

189UED

270214 LUBRICATE AFT HINGE FITTING BEARINGS...NO REF...... 270215 LUBRICATE FORMARD SCISSOR ASSEMBLY POST...NO REF.....

HOURS

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

29 29 4280 CHECK CURRENT DUE LIST FOR DUE TIME CHANGES WORK ACCOMPLISHED: DATE: MONTH YEAR 89 AIRCRAFT HOURS: 4/272, TECHNICIAN SIGNATURE: INSPECTED BY: KIND OF CERTIFICATE ****************************** THE FOLLOWING WORK 18 DUE AT THE TIME(8) NOTED ABOVE: TECHNICIAN INSPECTOR MAN-HOURS

NO TEXT AVAILABLE AT THIS TIME.



PERATOR: ED-WES, INC. RCRAFT NO.: 368				ORT DATE 04/13 EL: 1124A WEST	
RCRAFT	REG.: N368ND		ISSUE	D 07-88 REV	. 050600+ 150/300/600 HR INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
27-022	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280		100	CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
TECHNI		AE	RO AIR, I	NC.	AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 CERTIFICATE NUMBER: KIND OF CERTIFICATE:
	38 INSPECT LEFT NEXT INSPECT 43 INSPECT RIGH NEXT INSPECT ************************************	告证告诉你会会会会	· 杂音长音音音音音音音音音	1	TECHNICIAN INSPECTOR MAN-HOURS HRS.THS 150 HOURS 150 HOURS ***********************************

INSPECT FLAP SEPARATION OF SKIN (REFER TO FIGURES 1 AND 2 ON CARD 27-6)

NOTE: THE PURPOSE OF THIS INSPECTION IS TO DETERMINE IF ANY SEPARATION OF THE SKIN FROM HONEY-COMB CORE HAS OCCURRED AND IF SO, WHETHER THE EXTENT OF SEPARATION IS WITHIN SAFE LIMITS FOR CONTINUED OPERATION.

- 1. VISUALLY INSPECT FLAP VANE SEGMENTS FOR LOCAL BULGING OR LOOSENESS OF SKINS. EVIDENCE OF SEPARATION MAY BE VERIFIED IF THE SKIN MOVES UNDER LIGHT FINGER PRESSURE.
- 2. IF A FLAP VANE APPEARS SOUND UPON VISUAL INSPECTION, CARRY OUT THE FOLLOWING TAP TEST BOTH UPPER AND LOWER SURFACES AS SHOWN IN FIGURE 1. TAP TESTING IS TO BE PERFORMED BY LIGHTLY TAPPING THE SKIN WITH A FIFTY CENT COIN OR EQUIVALENT AND COMPARING THE SOUND AT ADJACENT LOCATIONS. SEPARATION BETWEEN SKIN AND HONEY-COMB CORE CAN READILY BE IDENTIFIED BY A HOLLOW SOUND PRODUCED BY TAPING AS COMPARED TO THE RESPONSE AT SOLIDLY BONDED AREAS. TAPPING SHOULD BE DONE ALONG LINES PARALLEL TO THE TRAILING EDGE, AT INTERVALS OF ABOUND ONE INCH, ADVANCING ABOUNT 0.75 INCH BETWEEN TAPS. A RATE OF TAPPING OF ABOUT TWO TAPS PER SECOND IS DESIRABLE FOR COMPARING SOUNDS.
- 3. ACCEPTABLE LIMITS OF DEBONDING:
 - A. IF THE TAP TEST DISCLOSES NO DEFECTS, THE VANES ARE CONSIDERED AIRWORTHY, SUBJECT TO REINSPECTION AT THE NEXT SCHEDULED 300 HOUR INSPECTION.
 - B. IF THE TAP TEST DISCLOSED SEPARATED AREAS WHICH DO NOT EXCEED THE LIMITATIONS GIVEN IN FIGURE 2, THE VANE MAY CONTINUE IN SERVICE UNTIL THE NEXT 150 HOUR INSPECTION. MAP OUT AND RECORD THE EXTENT AND LOCATION OF THE SEPARATION EACH TIME THIS INSPECTION IS CARRIED DUT.
 - C. ANY TIME THE TAP TEST DISCLOSES SEPARATED AREA WHICH EXCEEDS THE LIMITS GIVEN IN FIGURE 2, THE VANE SEGMENT IS CONSIDERED TO BE NOT AIRWORTHY AND MUST BE REPLACED OR REMOVED FOR REPAIR.
 - D. RECORD NEXT INSPECTION DUE AT IN SPACE PROVIDED ON PAGE 1.
- 4. MAKE APPROPRIATE ENTRY IN PERMANENT MAINTENANCE RECORDS AS FOLLOWS: MAINTENANCE MANUAL 27-50-00 ENTITLED FLIGHT CONTROL - SEPARATION OF SKIN FROM HONEY-COMB, ACCOMPLISH (DATA) AT (AIRCRAFT HOURS) (RECORD CONDITION PER EXAMPLES, AS APPLICABLE) ENTER IN LOG BOOK MARKED UP MAP-COPY OF FIGURE 1.
- 5. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 27.200B AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND DPERO3 AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 | WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 27-023 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

270237, 270247

INSPECT FLAP VANE (REFER TO FIGURE 3 ON CARD 27-6)

270247 INSPECT RIGHT FLAP VANE...MM 27-50-00......

EQUIPMENT/CONSUMABLES: BOLTS P/N AN3H-3A (6 PER VANE), TORQUE WRENCH 0 TO 70 INCH-POUNDS, INSERT

P/N NAS1833-3N-500, ADHESIVE (HYSOL) EA9309-1 WITH 20 TO 25 PERCENT MILLED GLASS FIBERS

RP-32, LIQUID SDAP OR ANY OTHER RELEASE AGENT, METHYLETHYLKETONE, AND SAFETY WIRE, .032.

- 1. ACCOMPLISH THE FOLLOWING VISUAL INSPECTION.
 - A. VISUALLY INSPECT EACH FLAP VANE SEGMENT WHERE IT ATTACHES TO THE END-PLATES FOR BLACK STREAKS INDICATING MOVEMENT OR SEPARATION BETWEEN END-PLATE AND VANE.
 - B. CHECK FOR LOOSE BOLTS WHERE END-PLATES ATTACH TO VANE SEGMENTS.
 - C. APPLY UP AND DOWN PRESSURE TO THE TRAILING EDGE OF EACH VANE SEGMENT NEAR END-PLATES AND WATCH FOR MOVEMENT BETWEEN THE VANE AND END-PLATES.
- 2. IF A DEFECT IS SUSPECTED AFTER COMPLETION OF STEP 1, ACCOMPLISH THE FOLLOWING:
 - A. REMOVE FLAP VANE SEGMENT. TAKE NOTE OF SPACER WASHERS AND POSITION, RETAIN FOR REINSTALLATION. MARK AN DUTLINE ON THE END-PLATE OF THE FLAP VANE AS A GUIDE FOR REINSTALLATION.
 - B. REMOVE ALL THREE (3) ATTACHMENT BOLTS FROM THE AFFECTED END-PLATE AND REMOVE END-PLATE FROM VANE.
 - C. CHECK THE THREADED INSERT AT TRAILING EDGE OF VANE FOR MOVEMENT.
 - D. VISUALLY INSPECT LEADING EDGE STRUCTURE FORWARD FOR VANE SPAR AND ATTACHMENTS FOR LODSE RIVETS OR CRACKS
 AROUND FORWARD END-PLATE ATTACHMENT BOLTS. CRACKS IN THE STRUCTURE WILL REQUIRE REPLACEMENT OF THE ENTIRE
 FLAP VANE ASSEMBLY. LODGE RIVETS SHOULD BE REPLACED.
- 3. IF NO DEFECTS ARE FOUND IN STEP 2, REINSTALL END-PLATES WITH NEW BOLTS P/N AN3H-3A. TORQUE THE TWO FORWARD BOLTS 20 TO 25 INCH-POUNDS AND TIGHTEN THE BOLT P/N AN3H-3A TO A SNUG FIT (NO TORQUE). SAFETY ALL THREE BOLTS. REINSTALL VAME ASSEMBLY USING EXISTING WASHERS TO PREVENT SIDE LOADING OF VANE END-PLATES. CHECK FOR ANY CLEARANCE BETWEEN THE VANE END-PLATE AND THE FLAP ATTACHMENT FITTING. WITH PREVIOUSLY REMOVED WASHERS BACK IN PLACE THERE SHOULD BE NO END-CLEARANCE. ATTACH THE VANE FIRMLY TO THE FLAP BRACKET AT ONE END. SHOULD THERE BE CLEARANCE OR A GAP AT THE OPPOSITE END, AN APPROPRIATE (SHIM-TYPE) WASHER SHOULD BE INSTALLED TO PREVENT ANY TENSION ON THE END-PLATES. TORQUE VANE MOUNT BOLTS 50 TO 70 INCH-POUNDS. IF A DEFECT IS FOUND TO EXIST, DO NOT REINSTALL END-PLATE AND PROCEED TO STEP 4.
- 4. IF THE THREADED INSERT NEAR THE TRAILING EDGE OF THE VANE IS FOUND TO BE LODSE, THE FOLLOWING REPAIR MAY BE ACCOMPLISHED:
 - A. WITH THE END-PLATE REMOVED FROM THE FLAP VANE REMOVE EXISTING EPOXY ADHESIVE AND LOOSE INSERT. ENLARGE (IF NECESSARY) INSERT HOLE TO 0.65 INCH DIAMETER, 0.76 INCH DEEP. A 0.565 DIAMETER HOLE IS ALLOWABLE IN CASES WHERE A 0.65 INCH DIAMETER HOLE CANNOT BE DRILLED WITHOUT CONTACTING THE INSIDE OF THE SKIN. REFER TO FIGURE 3.
 - B. REMOVE HONEY-COMB MATERIAL (IF NECESSARY) EXPOSED AT END OF FLAP VANE TO A DEPTH OF 0.25 INCH (REFER TO FIGURE 3). USE CAUTION NOT TO DAMAGE FLAP VANE SKIN.
 - C. ATTACH THE NEW INSERT, P/N NAS1833-3N-500 TO THE END-PLATE AFT HOLE WITH BOLT P/N AN3H-3A. HAND TIGHTEN BOLT ONLY.
 - D. MIX A SUFFICIENT QUANTITY OF ADHESIVE, EA9309-1 (HYSOL) WITH 20 TO 25 PERCENT MILLED GLASS FIBERS BY WEIGHT AND FILL THE ENTIRE VOID AREA AT THE END OF FLAP VANE AROUND THE INSERT, INCLUDING THE HOLE PREPARED TO RECEIVE THE INSERT. COAT INSIDE SURFACE OF END-PLATE ONLY WITH LIQUID SOAP OR ANY OTHER RELEASE AGENT TO PREVENT PLATE FROM STICKING TO EPOXY ADHESIVE. APPLY ADHESIVE AROUND INSERT PRIOR TO ASSEMBLY OF END-PLATE TO VANE TO ENSURE THERE WILL BE NO VOID.
 - E. PRESS END-PLATE (WITH INSERT ATTACHED) ONTO END OF VANE AND SECURE IN PLACE (NOTE DUTLINE OF FLAP VANE ON INSIDE INBOARD SURFACE OF END-PLATE). ENSURE THAT ENTIRE CAVITY IS FILLED. EXCESS ADHESIVE SHOULD EXTRUDE COPYRIGHT 1989 CAMP SYSTEMS, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATO	R: ED-WES, INC.		REPO	RT DATE 04/1	3/89	W	ORK COMPLI	ANCE FORM NO.	27.200B
AIRCRAFT	NO.: 368		MODE	L: 1124A WES	TWIND	(CONTINUED)			OPERO3
AIRCRAFT	REG.: N368ND		ISSUE	0 07-88 RE	٧.		050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS		RECOF	RD TIME WORK A	CCOMPLISHE	D FOR EACH TASK	. KEEP TOP COPY
27-023	DATE	HOURS	LANDINGS	CYCLES	FOR Y	OUR RECORDS.	RETURN CARI	BON COPY TO CSI	FOR UPDATING.
29 29		4280			С	K CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 2

FROM BETWEEN THE END-PLATE AND FLAP END WHEN FULLY INSTALLED.

- F. CLEAN OFF EXCESSIVE ADHESIVE WITH RAG DAMPENED WITH MEK. ALLOW ADHESIVE TO CURE AT ROOM TEMPERATURE FOR THENTY-FOUR HOURS. THEN POST-CURE FOR TWO (2) HOURS AT 80 DEGREES C (176 DEGREES F).
- G. REMOVE END-PLATE AND CHECK FOR A SATISFACTORY BONDING CONDITION OF THE THREADED INSERT. IF AN UNSATISFACTORY BOND EXISTS, REPEAT STEPS A. THROUGH E. REINSTALL END-PLATE USING THREE (3) BOLTS P/N AN3H-3A. TORQUE FORWARD BOLT 20 TO 25 INCH-POUNDS, AFT BOLT TO A SNUG FIT (NO TORQUE) AND SAFETY ALL THREE BOLTS WITH .032 INCH SAFETY WIRES.
- H. REPAINT FLAP VANE ASSEMBLY OR TOUCH-UP AS REQUIRED.
- 1. REINSTALL FLAP VANE ON FLAP LEADING EDGE BRACKETS USING THE EXISTING SPACER WASHERS TO PREVENT SIDE LOADING OF VANE END-PLATES. SECURE UNREPAIRED FLAP VANE END FIRST UTILIZING THE SAME WASHERS THAT WERE REMOVED. INSTALL WASHERS AT THE OPPOSITE END (REPAIRED END) AND CHECK FOR A GAP BETWEEN FLAP VANE END-PLATE AND FLAP MOUNTING BRACKET. IF A GAP EXISTS, ADD APPROPRIATE AMOUNT OF SHIM WASHERS. ENSURE THAT ALL GAPS ARE ELIMINATED BY THE PROPER SPACER WASHER TO PREVENT UNDUE TENSION IN FASTENERS WHEN THE ATTACHMENT BOLTS ARE TORQUED. TORQUE FLAP VANE MOUNT BOLTS 50 TO 70 INCH-POUNDS.
- 5. RETURN AIRCRAFT TO SERVICE.
- 6. MAKE THE FOLLOWING ENTRY IN THE AIRCRAFT LOG BOOK:

 "FLAP VANE INSPECTION AND REPAIR" WAS ACCOMPLISHED ON______.
- 7. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-NES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.200C AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 150/300/600 HR INSPECTION +004000 89103 | WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS CYCLES 27-024 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS DAY 9 YEAR 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH ARIC AIA, III TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: -- 2050 N.E. 25th AVE.-- HILLSBORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE: TECHNICIAN INSPECTOR 270248 FUNCTIONAL CHECK FLAP TIME EXCEED RELAY...MM 5-20-03.... 270248 FUNCTIONAL CHECK FLAP TIME EXCEED RELAY 1. HOVE FLAPS TO 12 DEGREE OR 20 DEGREE POSITION. 2. OPEN FLAP CONTROL CIRCUIT BREAKER ON OVERHEAD PANEL. DISCONNECT FLAP HOTOR PLUG P-26. 3. CLOBE FLAP POBITION INDICATOR AND FLAP CONTROL CIRCUIT BREAKERS ON OVERHEAD PANEL AND FLAP CIRCUIT BREAKER (CB2-5) ON NUMBER 2 DC CONTACTOR BOX.

- 4. ACTIVATE FLAP SELECTOR TO DOWN POSITION.
 - A. ON AIRCRAFT WITH 1A FLAP CONTROL CIRCUIT BREAKER, THE BREAKER SHOULD TRIP AFTER 20 + OR -3 SECONDS. REPEAT THE SAME PROCEDURE IN THE UP POSITION.
 - B. ON AIRCRAFT WITH 2A FLAP CONTROL CIRCUIT BREAKER, THE BREAKER SHOULD TRIP AFTER 20 + 6 -3 SECONDS. REPEAT THE SAME PROCEDURE IN THE UP POSITION.

NOTE: THE MOTOR WILL NOT RUN.

- 5. RECONNECT P-26 TO FLAP MOTOR. RESET FLAP CONTROL CIRCUIT BREAKER ON OVERHEAD PANEL.
- 6. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

_KIND OF CERTIFICATE:

OPERATOR: EDTHES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.280 AIRCRAFT NO.: MODEL: 1124A WESTWIND 368 OPERO3 AIRCRAFT REG.: N368MD ISSUED 07-88 +000000 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. CYCLES HOURS LANDINGS DATE **\27-03**2 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS DAY 9 YEAR 84 AIRCRAFT HOURS: 4272./ LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH_ __ CERTIFICATE NUMBER: TECHNICIAN BIGNATURE: 2050 N.E. 25th AVE

TECHNICIAN INSPECTOR MAN-HOURS

270335 OPERATIONAL CHECK SPEED BRAKES AND LIFT DUMPERS...MM 27-60-00.....

HILLSBORO, OR. 97124

HRS.THS

270335

INSPECTED BY:

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.TO1.

OPERATIONAL CHECK SPEED BRAKES AND LIFT DUMPERS

EQUIPMENT/CONSUMABLES: HYDRAULIC PRESSURE SUPPLY, EXTERNAL ELECTRICAL POWER SOURCE, PROTRACTOR, COTTER PIN

- 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. JACK AIRCRAFT UNTIL MAIN LANDING GEARS ARE CLEAR OF GROUND. REFER TO WORK COMPLIANCE FORM 32.TO1.
 - B. SUPPLY 2000 PSI HYDRAULIC PREBSURE TO MAIN HYDRAULIC SYSTEM.
 - C. CONNECT EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - D. CLEAR AREA ON THE UPPER SURFACE OF WING.

NOTE: THE PROCEDURE DUTLINED BELOW IS BASED ON THE ABBUMPTION THAT THROTTLE MICROSWITCHES ARE ALREADY ADJUSTED.

- 2. ENGAGE LIFT DUMPER AND SPEED BRAKES CIRCUIT BREAKERS LOCATED ON OVERHEAD CONTROL PANEL.
- 3. CHECK THAT SPEED BRAKE CONTROL SWITCH IS IN RETRACT POSITION, AND LIFT DUMPER CONTROL SWITCH IS IN OFF POSITION.
- 4. CHECK SPEED BRAKES EXTEND AND LIFT DUMPER EXTEND WARNING LIGHTS DUT.
- 5. CHECK BOTH THROTTLES ARE IN IDLE POSITION.
- 6. ADVANCE LEFT-HAND THROTTLE SLIGHTLY (SO THAT HICROSWITCH OPENS) AND PLACE LIFT DUMPER SWITCH IN DN POSITION.
- 7. REMOVE COTTER PINS, NUTS, WASHERS AND BOLTS SECURING GROUND CONTACT SWITCH ARMS TO MAIN LANDING GEAR.
- 8. ACTUATE LEFT-HAND AND RIGHT-HAND GROUND CONTACT SHITCHES TO GROUND POSITION. CHECK THAT LIFT DUMPERS AND SPEED BRAKES DO NOT EXTEND AND THEIR INDICATING LIGHTS ARE DUT.
- 9. WITH GROUND CONTACT SWITCHES IN GROUND POSITION, RETARD LEFT-HAND THROTTLE TO IDLE AND CHECK THAT SPEED BRAKE AND LIFT DUMPERS EXTEND AND SPEED BRAKES EXTEND AND LIFT DUMPERS EXTEND LIGHTS ILLUMINATE.
- 10. UBING PROTRACTOR CHECK SPEED BRAKES AND LIFT DUMPERS ANGLE IN EXTEND POSITION. ANGLE SHOULD BE 45 DEGREES + 3 DEGREES, -1 DEGREE, MAXIMUM UNBALANCE BETWEEN LEFT-HAND AND RIGHT-HAND SURFACES IS + OR -2 DEGREES.
- 11. WITH SPEED BRAKES AND LIFT DUMPERS RETRACTED, OPERATE THE FLAP TO FULL DOWN POSITION. DURING FLAP OPERATION CHECK FOR A MINIMUM CLEARANCE OF 1/16 INCH BETWEEN FLAP VANES AND SPEED BRAKES/LIFT/DUMPERS.

NOTE: ADJUSTMENT OF THE ACTUATOR EYE-BOLT 1/2 A TURN RECESSES THE SPEED BRAKES/LIFT DUMPERS APPROXIMATELY 1/16 INCH.

- 12. RETRACT AND EXTEND SPEED BRAKES AND LIFT DUMPERS USING LIFT DUMPERS CONTROL SWITCH AND CHECK OPERATING TIME IN EACH DIRECTION TO BE 5 SECONDS MAXIMUM.
- 13. ACTUATE EACH GROUND CONTACT SHITCH ON MAIN LANDING GEARS SEVERAL TIMES TO GROUND AND AIR POSITION AND CHECK SURFACES REMAIN EXTENDED.
- 14. ADVANCE RIGHT-HAND THROTTLE SLIGHTLY (SO THAT THE MICROSWITCH OPENS), SPEED BRAKES AND LIFT DUMPERS MUST RETRACT AND INDICATING LIGHTS EXTINGUISH.
- 15. ADVANCE BOTH THROTTLES TO TAKE-OFF POSITION, CHECK THAT SURFACES REMAIN RETRACTED.
- 16. PLACE LIFT DUMPER SWITCH IN OFF POSITION AND CHECK OPERATION OF SPEED BRAKES USING SPEED BRAKE CONTROL SWITCH.
 CHECK THAT LIFT DUMPERS REMAIN RETRACTED.
- 17. RETRACT THE LIFT DUMPERS AND THE SPEED BRAKES, REDUCE HYDRAULIC PRESSURE TO ZERO, AND CHECK MANUALLY THAT ALL SURFACES ARE HECHANICALLY LOCKED IN PLACE.
- 18. DISCONNECT ELECTRICAL AND HYDRAULIC POWER SOURCES.



OPERATOR: ED=WES, INC. AIRCRAFT NO .: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

27.280

AIRCRAFT REG .: N368MD

MODEL: 1124A WESTWIND

(CONTINUED)

OPER03

PAGE 2

ISSUED 07-88 +004000 150/300/600 HR INSPECTION WORK DUE AT * = APU HRS 89103 RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS LANDINGS CYCLES 27-032 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

- 19. INSTALL BOLTS, WASHERS AND MUTS SECURING GROUND CONTACT SWITCHES TO MAIN LANDING GEARS. SECURE WITH COTTER PIN.
- 20. LOWER, AND REMOVE JACKS FROM AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.
- 21. SERVICE HYDRAULIC SYSTEM.
- 22. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.340 MODEL: 1124A HESTHIND AIRCRAFT NO .: 368 OPERO3 AIRCRAFT REG.: N368HD ISSUED 07-88 +006020 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS CYCLES 27-034 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH 6 DAY 9 YEAR 8	AIRCRAFT HOURS: 427	<u> </u>	ANDINGS:	800
TECHNICIAN SIGNATURE:	ACGO-/	CERTIFICATE NUMBER:			
INSPECTED BY:	2050 N.E. 250: AVE. HILLSBORD, 08: 97124	KIND OF CERTIFICATE:		♣	
	***************************************		TECHNICIAN	INSPECTOR	MAN-HOURS
270176 LUBRICATE RUDDE	R PEDAL ARMSMM 12-20-00		<i>B</i>	ERB	WAS THS
*****************	*****************	******************	*******	*********	********

270176

LUBRICATE RUDDER PEDAL ARMS (REFER TO FIGURE 1 ON CARD 27-11)
CONSUMABLES: REFER TO TABLE OF LUBRICATION IN FIGURE 1

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS DIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, DR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
 - 6. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: WEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- 1. LUBRICATE RUDDER PEDAL ARMS AS PER FIGURE 1.
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. AIRCRAFT NO.: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

27.350 **DPERO3**

PAGE 1

MODEL: 1124A WESTWIND

AIRCRAFT REG .: N368HD ISSUED 07-88 150/300/600 HR INSPECTION REV. 050600+ 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS DATE LANDINGS CYCLES 27-037 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

WORK ACCOMPLISHED: DA	TE: HONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURS: 4272.1 L	ANDINGS: 2800
TECHNICIAN SIGNATURE:	2050 N.E. 25th AVE.	CERTIFICATE NUMBER:	
INSPECTED BY:	HILLSBORO, OR. 97124	KIND DF CERTIFICATE:	

270179 LUBRICATE C	DNTROL COLUMNSMM 12-20-00		SYK CS.TUS
***************	**************	******************************	*****************
270170			

270179

LUBRICATE CONTROL COLUMN (REFER TO FIGURE 2 ON CARD 27-11) CONSUMABLES: REFER TO TABLE OF LUBRICATION IN FIGURE 2

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS DIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER HAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAB EMERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
 - 6. INVESTIGATE CAUSE IF NO GREASE HAS ENERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: WEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- 1. LUBRICATE CONTROL COLUMN AB PER FIGURE 2.
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-HES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 AIRCRAFT NO.: 368 MODEL: 1124A HESTHIND

27.360 OPERO3

AIRCRAFT	REG.: N368MD		ISSUE	D 07-88	REV.	. 050600+ 150/300/600 HR INSPECTION
89103	WORK DUE AT		* = APU HRS.			RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
27-038	DATE	HOURS	LANDINGS	CYCLES		FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
/ \E/-U30						
29 29		4280			l	CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH & DAY 9 YEAR 89	AIRCRAFT HOURS: 4272,1 LANDINGS: 2800
TECHNICIAN SIGNATURE:	1000 11 12 2511 AVE	CERTIFICATE NUMBER:
INSPECTED BY:	HILLOBORO, OR. 97124	KIND OF CERTIFICATE:
270346 LUBRICATE FLIG	HT CONTROL FORWARD/AFT BELLCRANKS	TECHNICIAN INSPECTOR MAN-HOURS HRS.THE
270346	OL FORWARD AND AFT BELLCRANK (REFER	•

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS OIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUBHINGS, THEN WIPE OFF EXCESS.
 - 6. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: WEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

1. LUBRICATE FORWARD AND AFT BELLCRANK AS PER FIGURE 3.

CONSUMABLES: REFER TO TABLE OF LUBRICANTS IN FIGURE 3

2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.370 AIRCRAFT NO .: MODEL: 1124A WESTWIND **DPERO3** AIRCRAFT REG.: N348HD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS DATE LANDINGS CYCLES 27-039

4280 CK CURRENT DUE LIST FOR DUE TIME CHGS WORK ACCOMPLISHED: DATE: MONTH 6 DAY 9 YEAR 89 AIRCRAFT HOURS: 4272,1 LANDINGS: 2800 AFRU TECHNICIAN BIGNATURE: CERTIFICATE NUMBER: 2050 N.E. 25th AVE. HILLSBORO, OR. 97124 INSPECTED BY: __KIND OF CERTIFICATE:_ TECHNICIAN INSPECTOR 270356 LUBRICATE GUST LOCK...MM 12-20-00......

270356

29 29

LUBRICATE GUST LOCK (REFER TO FIGURE 4 ON CARD 27-11) CONSUMABLES: REFER TO TABLE OF LUBRICATIONS IN FIGURE 4

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS OIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REHOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
 - 6. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: HEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- 1. LUBRICATE GUST LOCK AS PER FIGURE 4.
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

INSPECTED BY:

270351

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.380 AIRCRAFT NO.: MODEL: 1124A WESTWIND 368 OPERO3 AIRCRAFT REG .: N368MD 169UED 07-88 REV. 050600+ 150/300/600 HR INSPECTION * = APU HRS 89103 WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. **HOURS** LANDING\$ CYCLES 27-040 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 L DAY 9 YEAR 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2500 WORK ACCOMPLISHED: DATE: MONTH AERO AIR, INC.

HILLSBORO, OR. 97124 KIND OF CERTIFICATE:

CERTIFICATE NUMBER:

TECHNICIAN INSPECTOR MAN-HOURS

270351 INSPECT/LUBRICATE PRESSURE SEALS...NM 12-20-00........

TECHNICIAN SIGNATURE: 2050 N.E. 25th AVE.

INSPECT/LUBRICATE PRESSURE SEALS (REFER TO FIGURE 5 ON CARD 27-11) EQUIPMENT/CONSUMABLES: GREASE MIL-G-81322, SEAL P/N 80337-14, TWO RINGS P/N 8171-16C, ONE RING P/N 8LLL-162C

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE ONLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS DIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REMOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
 - INVESTIGATE CAUSE IF NO GREASE HAS EHERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: WEAR COCCLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- 1. REMOVE CABLE SEALS AS FOLLOWS:
 - A. REMOVE FLOOR CARPETING AND INTERIOR TO GAIN ACCESS TO REAR CABIN FLOOR PANEL.
 - B. REMOVE SCREWS SECURING REAR FLOOR PANEL. REMOVE PANEL.
 - C. BELDH CONTROL CABLES, REMOVE PULLEY GUARD PIN FRON PULLEY BRACKET ASSEMBLY ADJACENT TO REAR PRESSURE BULKHEAD, AT STATION 265.570.
 - D. REMOVE SCREWS, SECURING PULLEY BRACKET ASSEMBLY AT STATION 265.570, REMOVE PULLEY ASSEMBLY.
 - E. REMOVE ACCESS COVER FROM LOWER FUSELAGE TO GAIN ACCESS TO REAR SIDE OF REAR PRESSURE BULKHEAD.
 - F. REMOVE TWO RESTRAINING RINGS ON PRESSURIZED SIDE OF BULKHEAD AND ONE RESTRAINING RING ON UNPRESSURIZED SIDE OF BULKHEAD.
 - G. PULL BEAL OUT OF BULKHEAD FROM UNPRESSURIZED SIDE.
 - H. BEND SEAL OPEN AND REMOVE FROM CABLE.
- 2. CLEAN GREASE FROM INNER RACE.
- 3. SPREAD CABLE SEAL OPEN AND EXAMINE VISUALLY FOR DETERIORATION. SEALS REQUIRE REPLACEMENT IF EVIDENCE OF CRACKING OR CHECKING, ABNORMAL BOFTNESS OR SWELLING IS NOTED.
- 4. USE REPLACEMENT CABLE SEALS IF NECESSARY.
- 5. INSTALL CABLE SEALS AS FOLLOWS:
 - NOTE: 1. USE NEW RESTRAINING RINGS FOR INSTALLATION OF CONTROL CASLE SEALS.
 - 2. USE MIL-G-81322, WIDE TEMPERATURE RANGE BEARING GREASE TO LUBRICATE SEALS AND CABLES.
 - A. FILL SEAL WITH GREASE. LUBRICATE CABLE FOR FULL LENGTH OF TRAVEL WITHIN SEAL WITH GREASE.
 - B, BEND SEAL OPEN AND PLACE ON CABLE ON UNPRESSURIZED SIDE OF BULKHEAD WITH SMALL END OF SEAL TOWARD BULKHEAD.
 - C. INSERT SEAL IN BULKHEAD HOLE SO THAT BULKHEAD WEB IS ENTIRELY WITHIN THE RETAINER GROOVE OF THE SEAL AND THE SMALL END OF THE SEAL IS IN THE PRESSURIZED SECTION.

CAUTION: CARE SHOULD BE TAKEN TO INSTALL THE PROPER SIZE SEAL FOR THE BULKHEAD HOLE SIZE AND TO USE THE PROPER SIZE RESTRAINING RINGS. (SEAL P/N S0337-14, TWO RINGS P/N S11L-16C AND ONE RING P/N S11L-162C RINGS)

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

27.380

AIRCRAFT	NO.: 368		MODE	L: 1124A WEST	WIND (CONTINUED)			OPERO3
AIRCRAFT	REG.: N368MD		ISSUE	0 07-88 REV		050600+	150/300/600 HR	INSPECTION
87103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK			
27-040	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CARE	BON COPY TO CSI	FOR UPDATING.
29 29		4280			CK CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 2

REPORT DATE 04/13/89

- D. INSTALL TWO RESTRAINING RINGS ON SEAL ON PRESSURIZED SIDE AND ONE RESTRAINING RING ON THE UNPRESSURIZED SIDE OF THE BULKHEAD.
- E. INSTALL ACCESS PANEL TO LOWER FUBELAGE.
- F. POSITION PULLEY BRACKET ASSEMBLY WITH PULLEYS AT STATION 265.570 AND SECURE WITH WASHERS AND SCREWS.
- G. INSTALL PULLEY GUARD PIN ON LOWER SIDE OF PULLEY BRACKET, AND SECURE PIN.
- H. POSITION FLOOR PANEL AND SECURE WITH SCREWS.
- I. INSTALL INTERIOR AND FLOOR CARPETING.
- 6. RECORD INSPECTION/LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-NES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.430 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368HD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS DATE LANDINGS CYCLES **\27-045** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS HORK ACCOMPLISHED: DATE: MONTH 6 DAY 9 YEAR 89 AIRCRAFT HOURS: 4272,1 LANDINGS: 2800 TECHNICIAN SIGNATURE: ____ CERTIFICATE NUMBER: ___ HILLSBORO, OH. 97124

TECHNICIAN INSPECTOR MAN-HOURB

KIND OF CERTIFICATE:

270271

INSPECTED BY:

ADJUSTMENT/TEST FLAP COMPARATOR (REFER TO FIGURES 1, 2, 3, 4 AND 5 ON CARD 27-13)

EQUIPMENT: DIGITAL OHNMETER, PROTRACTOR, FLAP POSITION INDICATOR P/N 6883739, TEST BOX AND HARNESS (FIGURE 1 FOR A/C 187-360, AND FIGURE 5 FOR A/C 307 AND SUBS), EXTERNAL POHER SOURCE

- NOTE: 1. FOR AIRCRAFT WITH ROTARY UNBALANCED POTENTIOMETERS ON AIRCRAFT 187 THROUGH 282 EXCEPT 239, REFER TO STEP A
 IF TEST BOX IS AVAILABLE. IF TEST BOX IS NOT AVAILABLE, REFER TO STEP B.
 - 2. FOR AIRCRAFT WITH LINEAR DISPLACEMENT POTENTIOMETERS ON AIRCRAFT 239, 283 AND SUBSEQUENT, REFER TO STEP C IF TEST BOX IS NOT AVAILABLE. IF TEST BOX IS AVAILABLE, REFER TO STEP D.
- A ADJUSTMENT/TEST (AIRCRAFT 187 THROUGH 282 EXCEPT 239 WITH TEST BDX)
 - 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. CLEAR AREA AROUND FLAPS.
 - B. CONNECT EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - C. EXTEND SPEED BRAKES AND RELEASE HYDRAULIC PRESSURE IN MAIN HYDRAULIC SYSTEM. TO PREVENT SPEED BRAKES RETRACTION WHILE WORKING IN AREA, SUPPORT SPEED BRAKES.
 - D. REMOVE FRONT PANEL FROM MAIN BAGGAGE COMPARTMENT.

270271 ADJUSTMENT/TEST FLAP COMPARATOR...MM 27-50-00......

- 2. POSITION FLAPS TO 20 DEGREEB. VERIFY PROPER FLAP ANGLE.
- 3. REMOVE BOTH GEARBOX COVERS.
- 4. DISCONNECT PLUG P212 BELOW RIGHT COMPARATOR GEARBOX. CONNECT CHMMETER TO PINS A AND C TO READ RESISTANCE.
- 5. TO ADJUST RESISTANCE WITHIN LIMITS, 250 + DR -3 OHMS, LODSEN LOCKSCREW (FIGURE 3, RIGHT-HAND NO.2). ROTATE POTENTIOMETER SHAFT UNTIL CORRECT READING IS OBTAINED. TIGHTEN LOCKSCREW.
- 6. RECONNECT PLUG P212.
- 7. DISCONNECT PLUG P200, ON FLAP CONTACTOR BOX IN FRONT OF MAIN BAGGAGE COMPARTMENT.
- 8. CONNECT JUMPER ACROSS PINS A AND B. CONNECT CHMMETER ACROSS PINS C AND E TO READ RESISTANCE OF BOTH POTENTIONETERS.
- 9. TO ADJUST RESISTANCE WITHIN LIMITS, 497 + DR -3 DHMS, LODSEN LOCKSCREW (FIGURE 3 LEFT-HAND NO.2). ROTATE POTENTIONETER SHAFT UNTIL CORRECT READING IS OBTAINED. TIGHTEN LOCKSCREW.
- 10. CONNECT TEST BOX AND HARNESS (FIGURE 1) RECEPTACLE TJ200 WITH PLUG P200 AND PLUG TP200 WITH RECEPTACLE J200.
- 11. SET LEFT-HAND AND RIGHT-HAND SHITCHES ON.
- 12. ACTUATE FLAPS TO 0 DEGREES. HEASURE AND RECORD LEFT FLAP ANGLE.
- 13. BET RIGHT-HAND SWITCH TO OFF POSITION.
- 14. CONNECT CHRINETER TO TEST POINTS RB AND RC. HEASURE AND RECORD RESISTANCE.
- 15. SET RIGHT-HAND SWITCH TO ON POSITION.
- 16. CONNECT OMMMETER TO TEST POINTS R1 AND R2. ROTATE POTENTIOMETER UNTIL RESISTANCE MEASURED FROM STEP 14 IS ACHIEVED. LOCK POTENTIOMETER POSITION.
- 17. SET RIGHT-HAND SMITCH TO OFF POSITION.
- 18. POSITION FLAP LEVER TO 12 DEGREES. FLAPS MOVE DOWN.
- 19. MEASURE LEFT FLAP ANGLE WHEN FLAPS UNBALANCED LIGHT COMES ON. THE DIFFERENCE BETWEEN THIS ANGLE AND THE ANGLE MEASURED IN STEP 12 IS THE UNBALANCED ANGLE.
- 20. BET RIGHT-HAND SWITCH TO ON POSITION.
- 21. ACTIVATE AND RELEASE UNBALANCE TEST SWITCH. FLAPS SHOULD HOVE TO 12 DEGREES AND FLAPS UNBALANCE LIGHT GOES OFF.
 HEASURE AND RECORD LEFT FLAP ANGLE.
- 22. REPEAT STEPS 13 THROUGH 17.
- 23. POSITION FLAP LEVER TO 40 DEGREEB. FLAPS MOVE DOWN. WHEN FLAPS UNBALANCE LIGHT COMES ON, MEASURE AND CALCULATE COPYRIGHT 1989 CAMP SYSTEMS, INC. < CONTINUED >>

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OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND (CONTINUED)

27,430 OPERO3

AIRCRAFT REG.: N348ND

ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

29	7 29		4280			CK CURRENT DUE LIBT FOR DUE TIME CHGB PAGE	2		
27	7-045	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDAT	IING.		
89	7103	WORK DUE AT		* = APU HRS.	T	RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COP			

LEFT UNBALANCED ANGLE.

- 24. SET RIGHT-HAND SWITCH TO ON POSITION.
- 25. POSITION FLAPS LEVER TO 20 DEGREES. ACTIVATE FLAPS UNBALANCED SWITCH. MEASURE LEFT FLAP ANGLE WHEN FLAPS UNBALANCED LIGHT GOES OFF, AND FLAPS HAVE MOVED TO 20 DEGREES.
- 26. REPEAT STEPS 13 THROUGH 17, 23 AND 24.
- 27. ACTIVATE FLAPS UNBALANCED SHITCH. MEASURE AND RECORD LEFT FLAP ANGLE WITH FLAPS UNBALANCED LIGHT OFF AND FLAPS AT 40 DEGREES.
- 28. REPEAT STEPS 13 THROUGH 17.
- 29. POSITION FLAPS LEVER TO 20 DEGREES. FLAPS HOVE UP. HEASURE LEFT FLAP ANGLE WHEN FLAPS UNBALANCED LIGHT COMES
- 30. SET RIGHT-HAND SWITCH TO DN POSITION.
- 31. ACTIVATE FLAPS UNBALANCED SWITCH. FLAPS UNBALANCED LIGHT WILL GO OFF AND FLAPS WILL HOVE TO 20 DEGREES. MEASURE AND RECORD FLAPS ANGLE.
- 32. REPEAT STEPS 13 THROUGH 17.
- 33. POBITION FLAPS LEVER TO 0 DEGREEB. FLAPS WILL HOVE UNTIL FLAPS UNBALANCED LIGHT COMES ON. MEASURE AND RECORD LEFT FLAP ANGLE.
- 34. SET RIGHT-HAND SWITCH TO DN POSITION.
- 35. POBITION FLAPS LEVER TO 12 DEGREES. ACTIVATE UNBALANCED TEST SWITCH. FLAPS UNBALANCED LIGHT WILL GO OFF AND FLAPS WILL GO TO 12 DEGREES.
- 36. REPEAT STEPS 13 THROUGH 17, 33 AND 34.
- 37. ACTIVATE UNBALANCED TEST SHITCH. FLAPS UNBALANCED LIGHT WILL GO OFF AND FLAP WILL GO TO 0 DEGREES.
- 38. REPEAT ALL PRECEEDING STEPS BY REPLACING WITH RIGHT-HAND SWITCHES IN THE TEST BOX. RESISTANCE MEASUREMENTS FROM POINTS RA AND RE SHOULD BE USED INSTEAD OF RB AND RC.
- 39. IF ANY UNBALANCED ANGLE IS BEYOND THE PERMITTED RANGE OF 6.5 DEGREES TO 10 DEGREES, IT IS NECESSARY TO READJUST POTENTIONETER PER STEP 9. NEW POTENTIONETER SETTING IS DETERMINED BY ADJUSTMENTS WHICH CAUSE UNBALANCED FLAP ANGLE TO STAY WITHIN LIMITS.
- 40. REPEAT AT LEAST TWO FLAP ANGLE CHECKS FOR AN EXTERNAL SUPPLY OF 19 V DC.
- 41. ENGAGE FLAP POSITION INDICATOR CIRCUIT BREAKER.
- 42. POSITION FLAP TO 0 DEGREES.
- 43. TO ADJUST TRANSMITTER OF FLAP POSITION INDICATOR, LOCKSCREW (FIGURE 3 RIGHT-HAND NO.3). ROTATE SHAFT UNTIL READING OF O DEGREES. RETIGHTEN LOCKSCREW.
- 44. DISCONNECT PLUG P85, ON PILOT INSTRUMENT PANEL, FROM ANGLE-OF-ATTACK INDICATOR.
- 45. CONNECT SPARE FLAP INDICATOR, USING ADAPTER, TO PLUG P85.
- 46, ENGAGE ANGLE-DF-ATTACK INDICATOR CIRCUIT BREAKER.
- 47. TO ADJUST ANGLE-OF-ATTACK TRANSMITTER, LODSEN LDCKSCREW (FIGURE 3 LEFT-HAND NO.3). ROTATE SHAFT UNTIL FLAP POSITION INDICATOR READING IS O DEGREES. TIGHTEN LOCKSCREW.
- 48. DISCONNECT SPARE INDICATOR FROM PLUG PS5. RECONNECT ANGLE-OF-ATTACK INDICATOR.
- 49. REMOVE TEST EQUIPMENT AND RESTORE SYSTEM TO NORMAL CONDITION.
- 50. RECORD ADJUSTMENT/TEST COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.
- B ADJUSTMENT/TEST (AIRCRAFT 187 THROUGH 282 EXCEPT 239 WITHOUT TEST BOX)
 - 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. CLEAR AREA AROUND FLAPS.
 - B. CONNECT EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - C. EXTEND SPEED BRAKES AND RELEASE HYDRAULIC PRESSURE IN MAIN HYDRAULIC SYSTEM. TO PREVENT SPEED BRAKES RETRACTION WHILE WORKING IN AREA, SUPPORT SPEED BRAKES.
 - D. REMOVE FRONT PANEL FROM MAIN BAGGAGE COMPARTMENT.
 - 2. POSITION FLAPS TO 20 DEGREES. VERIFY PROPER FLAPS ANGLE.
 - 3. REMOVE BOTH GEARBOX COVERS.
 - 4. DISCONNECT PLUG P212, BELOW RIGHT COMPARATOR GEARBOX. CONNECT DHMMETER TO PINS C AND A TO READ RESISTANCE.
 - 5. TO ADJUST RESISTANCE WITHIN LIMITS (250 + OR -3 OHMS), LOOSEN LOCKSCREW (FIGURE 3, RIGHT-HAND NO.2). ROTATE POTENTIONETER SHAFT UNTIL CORRECT READING IS OBTAINED. TIGHTEN LUCKSCREH.
 - 6. RECONNECT PLUG P212.
 - 7. DISCONNECT PLUG P200, ON FLAP CONTACTOR BOX IN FRONT OF MAIN BAGGAGE COMPARTMENT.
 - 8. CONNECT JUMPER ACROSS PINS A AND B. CONNECT CHMHETER ACROSS PINS C AND E TO READ RESISTANCE OF BOTH POTENTIONETERS.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

29 29]	4280				CK CURRENT DUE	LIST FOR DE	JE TIME CHGS	PAGE 3	1
27-045	DATE	HOURS	LANDINGS	CYCLES	FOR Y	OUR RECORDS.	RETURN CAR	BON COPY TO CSI	FOR UPDATI	NG.
89103	WORK DUE AT		* = APU HRS.		RECO	RD TIME WORK	ACCOMPLISHE	D FOR EACH TASK	K. KEEP TOP (COPY
AIRCRAFT	REG.: N368ND		ISSUE	07-88	REV.		050600+	150/300/600 HF	INSPECTION	ł
AIRCRAFT	NO.: 368		MODE	L: 1124A	HESTHIND	(CONTINUED)			OPERO3	
OPERATO	H: ED-WES, INC.		REPOI	RT DATE (04/13/89	W	ORK COMPL	IANCE FORM NO	27.430	

- 9. TO ADJUST RESISTANCE WITHIN LIMITS, 497 + OR -3 OHMS, LODSEN LOCKSCREW (FIGURE 3, LEFT-HAND ND.2). ROTATE POTENTIONETER BHAFT UNTIL CORRECT READING IS OBTAINED. TIGHTEN LOCKSCREW.
- 10. RECONNECT PLUG P200.
- 11. POSITION FLAPS TO O DEGREES. VERIFY PROPER FLAP ANGLE.
- 12. DISCONNECT RIGHT WING DRIVE SHAFT AT FLAP DRIVE MOTOR, IN FRONT OF MAIN BAGGAGE COMPARTMENT.
- 13. POSITION FLAPS LEVER TO 12 DEGREES.
- 14. WHEN FLAPS UNBALANCED LIGHT COMES ON, MEASURE AND RECORD ON FIGURE 4 UNBALANCED FLAP ANGLE AND RESISTANCE, STEPS 7. 8 AND 10.
- 15. INSERT CIRCUIT, FIGURE 2 BETWEEN PLUG P214 AND J214.
- 16. POSITION FLAPS LEVER TO 0 DEGREES.
- 17. DISCONNECT PLUG P239, ON COMPARATOR GEARBOX.
- 18. ACTIVATE AND RELEASE UNBALANCED TEST SWITCH. FLAPS UNBALANCED LIGHT GOES OFF.
- 19. ENGAGE PUSH BUTTON SWITCH OF FIGURE 2 UNTIL LEFT FLAP RETURNS TO 0 DEGREES POSITION.
- 20. MEASURE AND RECORD ON FIGURE 4 BALANCED FLAP ANGLE AND RESISTANCE, STEPS 7, 8 AND 10.
- 21. RECONNECT RIGHT WING DRIVE SHAFT AND PLUG P239. REMOVE CIRCUIT INSERTED IN FIGURE 2, STEP 15 BETWEEN PLUG P214 AND J214.
- 22. POSITION FLAPS LEVER TO 12 DEGREES. MEASURE AND RECORD ON FIGURE 4 BALANCED FLAP ANGLE AND RESISTANCE, STEPS 7, 8 AND 10.
- 23. DISCONNECT RIGHT WING DRIVE SHAFT AT FLAP DRIVE MOTOR.
- 24. POSITION FLAPS LEVER TO 40 DEGREES.
- 25. WHEN FLAPS UNBALANCED LIGHT COMES ON, MEASURE AND RECORD ON FIGURE 4 UNBALANCED FLAP ANGLE AND RESISTANCE, STEPS 7, 8 AND 10.
- 26. POSITION FLAPS LEVER TO 0 DEGREES.
- 27. DISCONNECT PLUG P239.
- 28. ACTIVATE UNBALANCED TEST SHITCH. FLAPS UNBALANCED LIGHT GOES OFF AND FLAP HILL HOVE TO 0 DEGREES.
- 29. POSITION FLAPS LEVER TO 12 DEGREES. VERIFY MEASUREMENTS WITH THOSE OF STEP 22.
- 30. DE-ACTIVATE UNBALANCED TEST SHITCH.
- 31. RECONNECT RIGHT WING DRIVE SHAFT, AND PLUG P237.
- 32. REPORT STEPS 22 THROUGH 31 FOR FLAP ANGLE OF 20 DEGREES INSTEAD OF 12 DEGREES. MEASUREMENTS TAKEN ARE TO BE RECORDED IN FIGURE 4. READING 3.
- 33. POSITION FLAPS LEVER TO 40 DEGREES. MEASURE AND RECORD ON FIGURE 4 BALANCE FLAP ANGLE AND RESISTANCE, STEP 7, 8
 AND 10.
- 34. DISCONNECT RIGHT WING DRIVE SHAFT AT FLAP DRIVE MOTOR.
- 35. POSITION FLAPS LEVER TO 0 DEGREES.
- 36. WHEN FLAPS UNBALANCED LIGHT COMES ON, HEASURE AND RECORD ON FIGURE 4 UNBALANCED FLAP ANGLE AND REBISTANCE, STEPS 7. 8 AND 10.
- 37. POSITION FLAPS LEVER TO 40 DEGREES.
- 38. DISCONNECT PLUG P239.
- 39. ACTIVATE AND RELEASE UNBALANCED TEBT SWITCH. FLAPS UNBALANCED LIGHT GOES OFF. FLAP RETURNS TO 40 DEGREES.
- 40. RECONNECT RIGHT WING DRIVE SHAFT, AND PLUG P239.
- 41. REPEAT STEPS 33 THROUGH 40 FOR FLAP ANGLE OF 20 DEGREES INSTEAD OF 40 DEGREES. MEASUREMENTS TAKEN ARE TO BE RECORDED IN FIGURE 4, READING 5.
- 42. POSITION FLAP LEVER TO 40 DEGREES. FLAPS WILL MOVE TO 40 DEGREES.
- 43. REPEAT STEPS 33 THROUGH 40 FOR FLAP ANGLE OF 12 DEGREES INSTEAD OF 40 DEGREES. MEASUREMENTS TAKEN ARE TO BE RECORDED IN FIGURE 4, READING 6.
- 44. IF ANY UNBALANCED ANGLE, FIGURE 4 COLUMN IV, IS BEYOND THE PERMITTED RANGE OF 6.5 TO 10 DEGREES, IT IS NECESSARY TO READJUST POTENTIOMETER PER STEPS 7 THROUGH 10. NEW POTENTIOMETER SETTINGS ARE DETERMINED BY ADJUSTMENTS WHICH CAUSE UNBALANCED FLAP ANGLES TO STAY WITHIN LIMITS.
- 45. REPEAT AT LEAST THO FLAP ANGLE CHECKS FOR AN EXTERNAL SUPPLY OF 19 V DC.
- 46. ENGAGE FLAP POSITION INDICATOR CIRCUIT BREAKER.
- 47. POSITION FLAPS TO 0 DEGREES.
- 48. TO ADJUST TRANSMITTER OF FLAP POSITION INDICATOR, LOOSEN LOCKSCREW (FIGURE 3, RIGHT-HAND NO.3). ROTATE SHAFT UNTIL READING OF O DEGREES. RETIGHTEN LOCKSCREW.
- 49. DISCONNECT PLUG P85. ON PILOT INSTRUMENT PANEL, FROM ANGLE-OF-ATTACK INDICATOR.
- 50. CONNECT SPARE FLAP INDICATOR, USING ADAPTER, TO PLUG P85.

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368

OPERATOR: ED-HES, INC.

AIRCRAFT NO.:

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

27.430

MODEL: 1124A WESTWIND

(CONTINUED)

OPER03

AIRCRAFT R	REG.: N368ND		ISSUED	07-88 RE	/ . 050600+	150/300/600 HR	INSPECTION
89103 W	ORK DUE AT		* = APU HRS.	******	RECORD TIME WORK ACCOMPLISHE	D FOR EACH TASK	KEEP TOP COPY
27-045	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CAR	BON COPY TO CSI	FOR UPDATING.
29 29		4260			CK CURRENT DUE LIST FOR DU	E TIME CHGS	PAGE 4

- 51. ENGAGE ANGLE-OF-ATTACK INDICATOR CIRCUIT BREAKER.
- 52. TO ADJUST ANGLE-OF-ATTACK TRANSMITTER, LOOSEN LOCKSCREW (FIGURE 3 LEFT-HAND NO.3). ROTATE SHAFT UNTIL FLAP POBITION INDICATOR READING IS O DEGREES. TIGHTEN LOCKSCREW.
- 53. DISCONNECT SPARE INDICATOR FROM PLUG PS5. RECONNECT ANGLE-OF-ATTACK INDICATOR.
- 54. REHOVE TEST EQUIPMENT AND RESTORE SYSTEM TO NORMAL CONDITION.
- 55. RECORD ADJUSTMENT/TEST COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.
- C ADJUSTMENT/TEST (AIRCRAFT 239, 263 AND SUBSEQUENT WITHOUT TEST BOX)
 - 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. CLEAR AREA AROUND FLAPS.
 - B. CONNECT EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - C. EXTEND SPEED BRAKES AND RELEASE HYDRAULIC PRESSURE IN MAIN HYDRAULIC SYSTEM. TO PREVENT SPEED BRAKES RETRACTION WHILE WORKING IN AREA, SUPPORT SPEED BRAKES.
 - D. REMOVE FRONT PANEL FROM MAIN BAGGAGE COMPARTMENT.
 - 2. POSITION FLAPS TO 0 DEGREES. VERIFY PROPER FLAP ANGLE, AND RECORD IN FIGURE 4.
 - 3. DISCONNECT PLUG P211 AND CONNECT CHINNETER TO PINS C AND A.
 - 4. LOGSEN LEFT ROD ADJUSTMENT NUTS OF THE LINEAR POTENTIOMETER AND ADJUST UNTIL DHMHETER READS 30 DHMS. TIGHTEN ADJUSTMENT ROD NUT.
 - 5. RECONNECT PLUG P211.
 - 6. ADJUST RIGHT LINEAR POTENTIOMETER ROD SO THAT POSITION INDICATOR READS O DEGREES. TIGHTEN ADJUSTMENT ROD NUTS
 - 7. DIBCONNECT PLUG P239 ON FLAP ASYMMETRY DEVICE AND CONNECT DIGITAL CHIMMETER ACROSS PINS H AND E.
 - 8. ADJUST TRIM POTENTIONETER R2 OF FLAP CONTACTOR BOX UNTIL CHAMETER READS 504 CHMS, RECORD IN FIGURE 4.
 - 9. RECONNECT PLUG P239.
- 10. DISCONNECT RIGHT WING DRIVE SHAFT AT FLAPS DRIVE HOTOR IN FRONT OF MAIN BAGGAGE COMPARTMENT.
- 11. PLACE FLAP LEVER TO 12 DEGREES.
- 12. WHEN FLAPS UNBALANCED LIGHT COMES ON, MEASURE LEFT FLAP ANGLE, RECORD ON FIGURE 4.
- 13. DISCONNECT PLUG P237 ON FLAP ASYMMETRY DEVICE AND READ RESISTANCE OF CHMMETER ACROSS PINS M AND E.
- 14. RECORD READING ON FIGURE 4 AND RECONNECT PLUG.
- 15. INSERT CIRCUIT OF FIGURE 2 BETWEEN P214 AND J214.
- 16. PLACE FLAP LEVER TO 0 DEGREES.
- 17. DISCONNECT PLUG P239.
- 18. SET COMPARATOR TEST SWITCH TO TEST AND RELEASE.
- 19. PRESS PUSH BUTTON OF FIGURE 2 UNTIL LEFT FLAP RETURNS TO 0 DEGREES.
- 20. VERIFY THAT BOTH FLAPS ARE AT O DEGREES.
- 21. RECONNECT PLUG P239 AND RIGHT WING DRIVE SHAFT AT THE FLAPS DRIVE HOTOR.
- 22. POSITION FLAP LEVER TO 12 DEGREES, MEASURE AND RECORD FLAPS ANGLE ON FIGURE 4.
- 23. DISCONNECT PLUG P239 ON FLAP ASYMMETRY DEVICE AND READ RESISTANCE OF DHMMETER ACROSS PINS M AND E.
- 24. RECORD READING ON FIGURE 4 AND RECONNECT PLUG.
- 25. DISCONNECT THE RIGHT WING DRIVE SHAFT AT THE FLAPS DRIVE MOTOR.
- 26. PLACE FLAP LEVER TO 40 DEGREES.
- 27. WHEN FLAPS UNBALANCED LIGHT COMES ON, MEASURE AND RECORD LEFT FLAPS ANGLE.
- 28. DISCONNECT PLUG P239 ON FLAP ASYMMETRY DEVICE AND READ RESISTANCE OF CHIMMETER ACROSS PINS H AND E.
- 29. RECORD READING ON FIGURE 4 AND RECONNECT PLUG.
- 30. RETURN FLAP LEVER TO 0 DEGREES.
- 31. DISCONNECT PLUG P239.
- 32. ACTIVATE AND RELEASE UNBALANCE TEST SWITCH; LEFT FLAP SHOULD MOVE TO 0 DEGREES.
- 33. PLACE FLAP LEVER TO 12 DEGREES; LEFT FLAP SHOULD MOVE TO 12 DEGREES.
- 34. RECONNECT RIGHT WING DRIVE SHAFT AND PLUG P239.
- 35. PLACE FLAP LEVER TO 0 DEGREES.
- 36. VERIFY THAT BOTH FLAPS ARE AT 0 DEGREES.
- 37. REPEAT STEPS 22 THROUGH 36 USING 20 DEGREES INSTEAD OF 12 DEGREES.
- 38. POSITION FLAPS TO 40 DEGREES. MEASURE AND RECORD FLAP ANGLE.
- 39. DISCONNECT PLUG P239 ON FLAP ASYMMETRY DEVICE AND READ RESISTANCE OF CHMMETER ACROSS PINS M AND E.
- 40. RECORD READING ON FIGURE 4 AND RECONNECT PLUG.
- 41. DISCONNECT THE RIGHT WING DRIVE SHAFT AT THE FLAP DRIVE MOTOR.
- 42. SET FLAP LEVER TO 0 DEGREES.

© CAMP SYSTEMS, Inc COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27,430 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND (CONTINUED) OPERO3 AIRCRAFT REG.: N368ND ISSUED 07-88 +006000 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RÉCORD TIMÉ WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING DATE HOURS LANDINGS CYCLES

27-045 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 5

- 43. WHEN FLAPS UNBALANCED LIGHT COMES ON, HEASURE AND RECORD LEFT FLAP ANGLE.
- 44. DISCONNECT PLUG P239 ON FLAP ASYMMETRY DEVICE AND READ RESISTANCE OF CHMMETER ACROSS PINS M AND E.
- 45. RECORD READING ON FIGURE 4 AND RECONNECT PLUG.
- 46. SET FLAP LEVER TO 40 DEGREES.
- 47. DISCONNECT PLUG P239.
- 48. ACTIVATE AND RELEASE UNBALANCE TEST SWITCH; LEFT FLAP SHOULD HOVE TO 40 DEGREES.
- 49. RECONNECT THE RIGHT WING DRIVE SHAFT, AND PLUG P239.
- 50. POSITION FLAP TO 0 DEGREES. VERIFY PROPER FLAP ANGLE.
- 51. POSITION FLAPS TO 40 DEGREES.
- 52. REPEAT STEPS 41 THROUGH 49 FOR 12 DEGREES AND 20 DEGREES FLAP ANGLES INSTEAD OF 40 DEGREES FLAP ANGLES.
- 53. IF ONE OF THE UNBALANCE ANGLES FROM FIGURE 4 IS BEYOND THE PERMITTED RANGE OF 4 DEGREES TO 7 DEGREES, IT IS NECESSARY TO ADJUST THE TRIMPOT POTENTIONETER R2.
- 54. TO DECREASE THE UNBALANCE ANGLES A, B AND C, SET R2 TO A VALUE SMALLER THAN 504 OHMS. TO DECREASE THE UNBALANCE ANGLES D. E AND F. SET R2 TO A VALUE GREATER THAN 504 OHMS.
- 55. REPEAT STEPS 2 THROUGH 53 TO DETERMINE THAT NO UNBALANCE ANGLE WITH NEWLY ADJUSTED TRIMPOT EXCEED THE PERMITTED RANGE OF 4 DEGREES TO 7 DEGREES.
- 56. DISCONNECT CIRCUIT OF FIGURE 2 (AIRCRAFT 187-306) OR FIGURE 5 (AIRCRAFT 307 AND SUBSEQUENT) AND RECONNECT PLUG P200 AND J200 DR P211 AND J211 AND P212 AND J212 RESPECTIVELY.
- 57. REHOVE TEST EQUIPMENT AND RESTORE SYSTEM TO NORMAL CONDITION.
- 58. RECORD ADJUSTMENT/TEST COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.
- D ADJUSTMENT/TEBT (AIRCRAFT 239, 283 AND SUBSEQUENT WITH TEST BOX)
 - 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. CLEAR AREA AROUND FLAPS.
 - B. CONNECT EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - C. EXTEND SPEED BRAKES AND RELEASE HYDRAULIC PRESSURE IN MAIN HYDRAULIC SYSTEM. TO PREVENT SPEED BRAKES RETRACTION WHILE WORKING IN AREA, SUPPORT SPEED BRAKES.
 - D. REMOVE FRONT PANEL FROM MAIN BAGGAGE COMPARTMENT.
 - 2. SET FLAPS TO 0 DEGREES. VERIFY PROPER FLAP ANGLE AND RECORD.
 - 3. INSERT TEST BOX CIRCUIT OF FIGURE 1 BETWEEN P200 AND J200.
 - 4. SET LEFT-HAND AND RIGHT-HAND SWITCHES OF TEST BOX TO ON.
 - 5. CYCLE FLAPS TO 12 DEGREES AND BACK TO 0 DEGREES. VERIFY PROPER FLAP ANGLE.
 - 6. SET RIGHT-HAND TEST BOX SWITCH TO OFF.
 - 7. CONNECT DHIMETER BETWEEN TEST BOX POINTS RB AND RC; MEASURE RESISTANCE.
 - 8. SET RIGHT-HAND TEST BOX SWITCH TO ON.
 - 9. CONNECT OMMETER BETWEEN TEST BOX POINTS R1 AND R2 AND ROTATE POTENTIONETER UNTIL OMMETER READS THE SAME REBISTANCE AS MEASURED IN STEP 7.
- 10. BET RIGHT-HAND TEST BOX SMITCH TO OFF.
- 11. SET FLAPS LEVER TO 12 DECREES.
- 12. WHEN FLAPS UNBALANCED LIGHT COMES ON AND FLAPS STOP HOVING, MEASURE LEFT FLAP ANGLE. THE DIFFERENCE BETWEEN THIS ANGLE AND THE ANGLE MEASURED IN STEP 2 IS THE UNBALANCE ANGLE.
- 13. SET RIGHT-HAND TEST BOX SWITCH TO ON.
- 14, ACTIVATE AND RELEASE UNBALANCE TEST SWITCH. THE FLAPS WILL MOVE TO 12 DEGREES AND FLAPS UNBALANCED LIGHT WILL GO DUT.
- 15, MEABURE THE LEFT FLAP ANGLE.
- 16. REPEAT STEPS & THROUGH 10.
- 17. SET FLAPS LEVER TO 40 DEGREES.
- 18. WHEN FLAPS UNBALANCED LIGHT COMES ON AND FLAP STOPS HOVING, HEASURE LEFT FLAP ANGLE. CALCULATE UNBALANCE ANGLE.
- 19. SET RIGHT-HAND TEST BOX SWITCH TO ON.
- 20. SET FLAPS LEVER TO 20 DEGREES.
- 21. ACTUATE UNBALANCE TEST SWITCH, THE FLAPS UNBALANCED LIGHT GDES OFF AND FLAPS HOVE TO 20 DEGREES.
- 22. MEABURE LEFT FLAP ANGLE.
- 23, REPEAT STEPS & THROUGH 10, 17, 18 AND 19.
- 24. ACTUATE UNBALANCE TEST SWITCH, THE FLAPS UNBALANCED LIGHT GOES OFF AND FLAPS HOVE TO 40 DEGREES.
- 25. MEASURE LEFT FLAP ANGLE.
- 26. REPEAT STEPS 6 THROUGH 10.



OPERATOR: ED-WEB, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO. 27.430

AIRCRAFT NO.: 368

MODEL: 1124A WESTHIND (CONTINUED)

DPERO3

AIRCRAFT REG.: N368HD

ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

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89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
27-045	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		42R0			CK CHREENT DISC LIST FOR DISC TIME CHCG PACE A

- 27. SET FLAP LEVER TO 20 DEGREES.
- 28. WHEN FLAPS UNBALANCED LIGHT COMES ON AND FLAP STOPS HOVING, MEASURE LEFT FLAP ANGLE.
- 29. SET RIGHT-HAND TEST BOX SWITCH TO ON.
- 30. ACTUATE UNBALANCE TEST SWITCH, THE FLAPS UNBALANCED LIGHT GOES OFF. OPERATE FLAP TO 20 DEGREES.
- 31. MEASURE LEFT FLAP ANGLE.
- 32. REPEAT STEPS & THROUGH 10.
- 33. SET FLAP LEVER TO 0 DEGREES.
- 34. WHEN FLAPS UNBALANCED LIGHT COMES ON AND FLAP STOPS MOVING, MEASURE LEFT FLAP ANGLE.
- 35. SET RIGHT-HAND TEST BOX SWITCH TO ON.
- 36. SET FLAPS LEVER TO 12 DEGREES.
- 37. ACTUATE UNBALANCE TEST SWITCH. THE FLAPS UNBALANCED LIGHT GDES OFF AND FLAPS MOVE TO 12 DEGREES.
- 38. MEASURE LEFT FLAP ANGLE.
- 39. REPEAT STEPS 6 THROUGH 10, 33, 34 AND 35.
- 40. ACTUATE UNBALANCE TEST SWITCH; THE FLAPS UNBALANCED LIGHT GOES OFF AND FLAPS MOVE TO 12 DEGREES.
- 41. REPEAT STEPS 4 THROUGH 40 INTERCHANGING RIGHT OR LEFT SWITCHES ON TEST BOX.
- 42. IF ONE OF THE UNBALANCE ANGLES FROM FIGURE 4 IS BEYOND THE PERHITTED RANGE OF 4 DEGREES TO 7 DEGREES. IT IS NECESBARY TO ADJUST THE TRIMPOT POTENTIONETER R2.
- 43. TO DECREASE THE UNBALANCE ANGLES, A, B AND C, SET R2 TO A VALUE SMALLER THAN 504 OHMS. TO DECREASE THE UNBALANCE ANGLES, D, E AND F, SET R2 TO A VALUE GREATER THAN 504 OHMS.
- 44. REPEAT STEPS 2 THROUGH 41 TO DETERMINE THAT NO UNBALANCE ANGLE WITH NEWLY ADJUSTED TRIMPOT EXCEEDS THE PERMITTED RANGE OF 4 DEGREES TO 7 DEGREES.
- 45. DISCONNECT CIRCUIT OF FIGURE 2 (A/C 187-306) OR FIGURE 5 (A/C 307 & SUBS) AND RECONNECT PLUG P200 AND J200 OR P211 AND J211 AND P212 AND J212 RESPECTIVELY.
- 46. REMOVE TEST EQUIPMENT AND RESTORE SYSTEM TO NORMAL CONDITION.
- 47. RECORD ADJUSTMENT/TEST COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 27.440 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG.: N368MD 199UED 07-88 +006000 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. LANDINGS CYCLES DATE HOURS 27-046 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 89 AIRCRAFT HOURS: 4272, J LANDINGS: 2800 9 YEAR WORK ACCOMPLISHED: DATE: MONTH aero air, 1916. 2050 N.E. 25th AVE. TECHNICIAN SIGNATURE: __ CERTIFICATE NUMBER: HILLSBORO, OR. 97124 _KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 270340 CHECK CABLE TENSION FLIGHT/PASSENGER COMPARTMENT...MM 27-00-00.. 270341 CHECK CABLE TENSION AFT FUSELAGE...MM 27-00-00.....

270340, 270341

CABLE TENSION CHECK (REFER TO TABLES 1 AND 2 ON CARD 27-14)

- 1. CHECK CABLE TENSION IN ACCORDANCE WITH TABLES 1 AND 2.
- 2. RECORD TENSION CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89 MODEL: 1124A WESTHIND WORK COMPLIANCE FORM NO.

28.090B **DPERO3**

AIRCRAFT NO.:

368

050600+

ISSUED 07-88 REV. 150/300/600 HR INSPECTION AIRCRAFT REG.: N368ND RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY 89103 WORK DUE AT = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES DATE 28-010 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURE: 4	272,1 1	_ANDINGS:_2	800
TECHNICIAN SIGNATURE:		CERTIFICATE NUMBER: _			s die 60-lage also das een 400 die eeu also een ee
INSPECTED BY:	HILLSBORO, ON. 97 124	KIND OF CERTIFICATE:			
281602 OPERATIONAL CH	ECK FUEL DUMP BYSTEMMM 5-20-03		technician 2NP	INSPECTOR	MAN-HOURS HRS.THS
281602	************************	********	***********	**********	·**********

NOTE: THE FOLLOWING ADDITIONAL WCF(8) ARE REQUIRED TO PERFORM THIS TASK 28.090A.

CHECK FUEL DUMP SYSTEM OPERATION

- 1. CHECK FUEL DUMP SYSTEM FOR OPERATION NITHOUT MEASURING TIME AND QUANTITY. REFER TO NORK COMPLIANCE FORM 28.090A.
- 2. RECORD OPERATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. AIRCRAFT NO .: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

28.090C **OPERO3**

MODEL: 1124A WESTWIND

050600+

AIRCRAFT REG.: MS68MD ISSUED 07-88 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 28-011 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH & DAY 9 YEAR 89	AIRCRAFT HOURS: 4272.]	LANDINGS: 2800
TECHNICIAN SIGNATURE:	2000 N.E. 25th AVE.	CERTIFICATE NUMBER:	
INSPECTED BY:	НІЦДЭВО RO, OR. 97124	KIND OF CERTIFICATE:	
	6.000.000.000.000.000.000.000.000.000	TECHNIC	AN INSPECTOR HAN-HOURS
281150 CHECK OPERATIO	N FUEL BOOST PUMPSMM 28-00-00	£74	HRS.THS
********	******************	***********************	****************

281150

CHECK OPERATION BOOST PUMPS

- 1. PLACE L SHUTOFF AND R SHUTOFF SWITCHES IN OPEN POSITION. OBSERVE IN TRAN LIGHTS INDICATE OPENING.
- 2. PLACE BOTH LEFT AND RIGHT ENGINE BOOST PUMP SWITCHES IN ALTER POBITION. ALT BOOST PUMP ON WARNING LIGHTS COME ON AND FUEL PRESS LOW WARNING LIGHT GOES OUT.
- 3. PLACE BOTH BOOST PUMP SWITCHES IN OFF (RESET) HOMENTARILY AND THEN TO MAIN POSITION. OBSERVE ALT BOOST PUMP ON MARNING LIGHT GOES DUT AND FUEL PRESS LOW WARNING LIGHT REMAINS EXTINGUISHED.
- 4. PLACE L SHUTOFF AND R SHUTOFF SWITCHES IN CLOSE POSITION. OBSERVE IN TRAN LIGHTS INDICATE VALVE'S CLOSING.
- 5. DIBCONNECT LEFT AND RIGHT ENGINE FUEL SUPPLY LINE BETWEEN FIREWALL SHUTOFF VALVE AND ENGINE. CONNECT HOSE EXTENSION TO A SUITABLE CONTAINER.
- 6. CHECK THAT FUEL PRESS LOW AND ALT BOOST PUMP ON WARNING LIGHT COMES ON.
- 7. PLACE L SHUTOFF AND R SHUTOFF SWITCHES IN OPEN POSITION, OBSERVE IN TRAN LIGHT INDICATES VALVE OPENING.
- 8. RECONNECT ENGINE FUEL SUPPLY LINE.
- 9. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

28.220A

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND **DPERO3** AIRCRAFT REG.: N368MD 185UED 07-88 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS LANDINGS CYCLES 28-021 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

REPORT DATE 04/13/89

						AIRCRAFT HOURS: 4/			
TECHNICIAN SIGN	TURE:	AI	ERO AII	r, Inc. 5th ave		CERTIFICATE NUMBER:			
INSPECTED BY:		Н	LLSBORO,	OR. 97124		KIND OF CERTIFICATE:		، محف کر محد عا نوعا ت	u in 4 h-p in 4-p 4-h 4-h
*******	*******	********	*******	******	********	•	TECHNICIAN		MAN-HOURS
**************************************	*******	********	*******	*********	*******	**************	********	********	

NOTE: THE FOLLOWING ADDITIONAL WCF(8) ARE REQUIRED TO PERFORM THIS TASK 28.TO1.

CHECK AUXILIARY FUEL SYSTEM

EQUIPMENT: EXTERNAL ELECTRICAL POWER SUPPLY

NOTE: BEFORE REFUELING AUXILIARY LONG RANGE FUEL TANK, DISENGAGE CB1-7, CB1-8, CB1-9 AND CB1-10 CIRCUIT BREAKERS ON LEFT-HAND DC CONTACTOR BOX TO PREVENT BAGGAGE COMPARTMENT HEATING SYSTEM OPERATION. DO NOT OPERATE OR TEST BAGGAGE COMPARTMENT HEATING WHEN THERE IS FUEL IN AUXILIARY FUEL TANK.

- 1. PREPARE AIRCRAFT AS FOLLOWS:
 - A. COMPLETELY REFUEL AUXILIARY FUEL TANK. REFER TO WORK COMPLIANCE FORM 28.TO1. CHECK THE TANK, TUBING AND COMPONENTS FOR LEAKAGE.
 - B. DRAIN AUXILIARY FUEL TANK UNTIL AT LEAST 100 POUNDS OF FUEL STAYS IN TANK.
 - C. ENSURE THAT MAIN TANK IS NOT FULL AND CAN CONSUME AT LEAST AN EXTRA 100 POUNDS OF FUEL.

NOTE: DURING THE TEST, THE FUEL IN THE AUXILIARY FUEL TANK IS TRANSFERRED TO MAIN TANK.

- 2. CONNECT ELECTRICAL POWER TO THE AIRCRAFT.
- 3. SET MASTER SWITCHES AND EXTERNAL POWER SWITCH TO ON POSITION.
- 4. ENSURE AUXILIARY FUEL PUSH BUTTON (BLUE) IS ON.
- 5. DEPRESS AUXILIARY FUEL PUSH BUTTON. OBSERVE THAT AUXILIARY FUEL PRESSURE LOW (AMBER) LIGHT COMES ON MOMENTARILY, AND THAT BOOSTER PUMP IS OPERATING.

NOTE: IF AUXILIARY FUEL PRESSURE LOW LIGHT REHAINS ON, AUXILIARY BOOSTER PUMP IS INOPERATIVE.

- 6. CHECK FOR EXTERNAL LEAKAGE.
- 7. CHECK FUEL QUANTITY IN THE MAIN TANK.
- 8. DBSERVE THAT AUXILIARY FUEL LIGHT GOES OUT, AND AFTER 10 SECONDS AUXILIARY FUEL PRESSURE LOW COMES ON.
- 9. DEPRESS AUXILIARY FUEL PUSH BUTTON (BOOSTER PUMP OFF). AUXILIARY FUEL LIGHT AND AUXILIARY FUEL PRESSURE LOW LIGHT ARE DUT.
- 10. SET MASTER SWITCHES AND EXTERNAL POWER SWITCHES TO OFF POSITION, AND DISCONNECT ELECTRICAL POWER FROM AIRCRAFT.
- 11. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

NA

OPERATOR ED-WES, INC.

368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

BECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

29.010A

AIRCRAFT NO .: AIRCRAFT REG .: N368HD MODEL: 1124A WESTWIND

CYCLES

ISSUED 07-88

OPERO3

89103 WORK DUE AT * = APU HRS HOURS LANDINGS **\29-002** 29 29 4280

CK CURRENT DUE LIST FOR DUE TIME CHGS

050600+

PAGE 1

WORK ACCOMPLISHED: DAT	TE: MONTH 6 DAY 9 YEAR 52	AIRCRAFT HOURS: 4272.1	_ LANDINGS: <u>2800</u>
TECHNICIAN SIGNATURE:	AERO AIR, INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER:	

REV.

MAN-HOURS

HILLSBORO, OR. 97124 INSPECTED BY:

__KIND OF CERTIFICATE:_

TECHNICIAN INSPECTOR

150/300/600 HR INSPECTION

290106

REPLACE HYDRAULIC RESERVOIR FILTER (REFER TO FIGURE 2 DN CARD 29-1)

290106 REPLACE HYDRAULIC RESERVOIR FILTER...MM 29-10-00......

EQUIPMENT/COMBUMARLES: TORQUE WRENCH O TO 150 INCH-POUNDS, FILTER ELEMENT P/N 3713023, GASKET (AS REQUIRED) P/N 3713045-501, GASKET (AS REQUIRED) P/N 3713045-505, O-RING P/N S0309-264, DRY AIR PRESSURE SOURCE EQUIPPED WITH A 0 TO 30 PSI GAUGE

- 1. RELEASE MAIN HYDRAULIC PRESSURE.
- 2. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE.
- 3. REMOVE MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 4. REMOVE AIR CONDITIONING DUCTS, ELECTRICAL WIRING, DETECTOR AND BONDINGS TO GAIN ACCESS TO HYDRAULIC POWER PANEL.
- 5. DISCONNECT AND CAP RESERVOIR AIR PRESSURIZATION LINE AT RESERVOIR COVER.
- 6. LOOSEN RESERVOIR COVER CLAMP AND REMOVE COVER.
- 7. REMOVE FILTER RETAINING NUT.
- 8. REMOVE FILTER RETAINING PLATE ASSEMBLY FROM RETAINING ROD, LIFT PLATE ASSEMBLY, FILTER ELEMENT AND UPPER AND LOWER GABKETS FROM RESERVOIR.

NOTE: PRIOR TO INSTALLING A NEW FILTER ELEMENT, REMOVE ANY FOREIGN MATERIAL FROM BOTTOM OF RESERVOIR AND REPLACE UPPER AND LOWER GASKETS IF FOUND DEFECTIVE.

- 9. INSTALL FILTER ELEMENT, USING TWO GASKETS BELOW AND ONE ABOVE THE FILTER. INSTALL FILTER RETAINING PLATE ASSEMBLY ON THE RETAINING ROD.
- 10. INSTALL FILTER RETAINING NUT. TORQUE NUT 18 TO 20 INCH-POUNDS.
- (T). INSTALL RESERVOIR COVER AND TORQUE CLAMP NUT 110 TO 115 INCH-POUNDS.
- -12. REMOVE CAPS AND CONNECT AIR PRESSURIZATION LINE TO RESERVOIR COVER.
- 13. REFILL RESERVOIR.
- 14. PERFORM PRESSURIZATION CHECK OF HYDRAULIC RESERVOIR AS FOLLOWS:
 - A. DISCONNECT RESERVOIR AIR PRESSURIZING LINE BETWEEN RESERVOIR AND AIR PRESSURE REGULATOR. AT THE REGULATOR.
 - B. REMOVE OVERPRESSURE RELIEF VALVE FROM RESERVOIR COVER AND INSTALL A PLUG IN VALVE PORT.
 - C. CONNECT A DRY AIR PRESSURE SOURCE EQUIPPED WITH A O TO 30 PSI PRESSURE GAUGE TO THE DISCONNECTED LINE.
 - D. ENGAGE ELECTRICAL POWER SUPPLY AND ENSURE FIRE EXT LH AND RH, HYD SHUTOFF LH AND RH CIRCUIT BREAKERS ARE ENGACED.
 - E. PUSH IN THE LH OR RH FIRE BUTTON SWITCH (RED AND GUARDED). THE BUTTON WILL STAY IN.
 - F. THE HYDRAULIC SHUTDFF VALVE WILL CLOSE.
 - G. DISENGAGE THE LH OR RH HYD SHUTOFF CIRCUIT BREAKER (2 AMP).
 - H. RELEASE THE LH OR RH FIRE BUTTON SWITCH.
 - I. DIBENGAGE THE LH OR RH FIRE EXT CIRCUIT BREAKER (7-1/2 AMP).
 - J. SLOWLY SUPPLY AIR PRESSURE TO RESERVOIR. INCREASE PRESSURE TO 20 PSI AND HOLD FOR 3 HINUTES. CHECK FOR LEAKS OF THE RESERVOIR.
 - K. MELEASE AIR PRESSURE.
 - L. REMOVE PLUG FROM RELIEF VALVE PORT AND REINSTALL OVERPRESSURE RELIEF VALVE.
 - M. RAISE AIR PRESSURE AND CHECK THAT OVERPRESSURE RELIEF VALVE RELIEVES AIR PRESSURE AT 11.5 TO 15 PSI.
 - N. RELEASE AIR PRESSURE AND DISCONNECT AIR PRESSURE SOURCE.
 - D. RECONNECT AIR PRESSURIZATION LINE TO AIR PRESSURE REGULATOR.
 - P. REMOVE PLUG ON RESERVOIR COVER. INSTALL A 0 TO 50 PSI AIR PRESSURE GAUGE IN THE PLUG PORT.
 - @. DIBCONNECT AIR PRESSURE REGULATOR SUPPLY LINE UPSTREAM OF THE AIR FILTER P/N 3713077. CONNECT AN AIR PRESSURE SOURCE OF 20 TO 40 PSIG TO THE FILTER INLET.

© CAMP SYSTEMS, Inc.

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO.

AIRCRAFT NO.: 368 AIRCRAFT REG.: N368ND MODEL: 1124A WESTWIND (CONTINUED)

29.010A **DPERO3**

ISSUED 07-88 REV.

AIRCRAFT	REG.: N368HD		ISSUED	07-88 RE	IV. 05060	0+ 150/300/60	O HR INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPL	ISHED FOR EACH	TASK. KEEP TOP COP
29-002	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN	CARBON COPY TO	O CSI FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FO	R DUE TIME CHGS	PAGE 2

- R. CHECK THAT THE AIR PRESSURE IN THE RESERVOIR IS 10 + 1 -0 PSIG.
- S. DISCONNECT AIR PRESSURE SOURCE FROM THE FILTER INLET. CAP FILTER INLET. CONNECT THE EXTERNAL AIR SOURCE TO THE DOWNSTREAM SIDE OF THE CHECK VALVE.
- T. PRESSURIZE THE DUCTING SYSTEM TO 30 PBIG.
- U. CHECK IF THE PRESSURE CAN BE MAINTAINED FOR 3 MINUTES.
- V. IF A LARGE PRESSURE DROP OCCURS, FIND THE FAULTY CHECK VALVE P/N 3713039 BY ALTERNATIVELY REPEATING STEPS P. AND Q. (WITH THE PRESSURE SOURCE CONNECTED TO EACH CHECK VALVE DOWNSTREAM PORT), AND REPLACE IT.
- W. REPEAT STEP Q. IF A SHALL DROP OF PRESSURE OCCURS, CHECK EACH DUCT JOINT AND HELDING BETWEEN THE SDURCES AND THE CHECK VALVES P/N 3713039 APPLYING SOAP AND WATER SOLUTION. LEAKAGE WILL BE DETECTED BY THE FORMATION OF LARGE SOAP BUBBLES AT THE LEAKAGE LOCATION. RETORQUE THE AFFECTED JOINT TO ITS MAXIMUM VALUE (REPAIR DEFECTIVE WELD JOINT) AND PERFORM THE CHECK AGAIN.
- X. DISCONNECT THE EXTERNAL AIR POWER SOURCE FROM THE FILTER INLET. RECONNECT AIR PRESSURE REGULATOR SUPPLY
- Y. REMOVE AIR PRESSURE GAUGE FROM RESERVOIR COVER. INSTALL PLUG ON THE COVER.
- I. ENGAGE HYD SHUTDFF AND FIRE EXT CIRCUIT BREAKERS.
- AA. HYDRAULIC SHUTOFF VALVES WILL OPEN.
- 15. PERFORM HYDRAULIC SHUTDFF VALVE OPERATIONAL CHECK AS FOLLOWS:
 - A. PRESS TO ENGAGE RIGHT-HAND FIRE (GUARDED AND RED) PUSHBUTTON. VISUALLY CHECK THAT THE REAR HYDRAULIC SHUTOFF VALVE, AT THE BOTTOM OF THE HYDRAULIC RESERVOIR, HAS CLOSED, AS INDICATED BY THE MECHANICAL INDICATOR ON THE
 - B. PRESS TO RELEASE RIGHT-HAND FIRE PUSHBUTTON. VISUALLY CHECK THAT THE REAR HYDRAULIC SHUTOFF VALVE HAS RETURNED TO THE OPEN POSITION.
 - C. REPEAT STEPS A. AND B. FOR THE LEFT-HAND FIRE PUSHBUTTON, AND CHECK CORRESPONDING MOVEMENT OF THE FORWARD SHUTOFF VALVE.
- 16. PERFORM ENGINE DRIVEN PUMP OPERATIONAL CHECK AS FOLLOWS:
 - NOTE: 1. A HYDRAULIC PUMP OPERATION TEST SHALL BE PERFORMED UPON THE FOLLOWING CONDITIONS: AFTER INSTALLATION OF NEW PUMP NHENEVER THE PUMP RUNS DRY
 - WHENEVER HETAL PARTICLES ARE FOUND IN THE HYDRAULIC SYSTEM PRESSURE FILTER.
 - 2. IF A NEW PUMP HAS BEEN INSTALLED ON AN ENGINE, START AND OPERATE THE OPPOSITE ENGINE AT IDLE RPM FOR A SHORT PERIOD OF TIME TO PRESSURIZE THE HYDRAULIC FLUID SUPPLY TO THE NEW PUMP.
 - 3. IF BOTH ENGINES OR BOTH HYDRAULIC PUNPS ARE BEING CHANGED, PRIME THE PUMP SUPPLY LINES BY APPLYING A MAXIMUM OF 10 PSI AIR PRESSURE THROUGH THE FITTING IN THE AFT FUBELAGE. GAIN ACCESS TO THE FITTING BY REMOVING THE AFT BAGGAGE COMPARTMENT FRONT PANEL.
 - A. START LEFT-HAND ENGINE. HYDRAULIC PRESSURE SHOULD BE 2000 + DR -50 PSI.
 - B. CHECK LEFT HYDRAULIC PUMP, AND PUMP CONNECTIONS FOR LEAKS.
 - C. WITH ENGINE AT IDLE POWER, PLACE LIFT DUMPER CONTROL SWITCH TO ON AND OFF FOR FIVE OPERATING CYCLES DURING 10 SECONDS. AFTER A RECOVERY PERIOD OF 10 SECONDS, CHECK THAT PUMP PRESSURE IS 1800 PSI MINIMUM. CHECK FOR LIFT DUMPER CYCLE TIME OF 2 SECONDS MAXIMUM. SHUT DOWN LEFT-HAND ENGINE.
 - D. REPEAT STEPS A. THROUGH C. FOR RIGHT ENGINE.
 - E. CHECK HIGH PRESSURE FILTERS POP-DUT BUTTONS.
 - F. RELEASE HYDRAULIC PRESSURE AND CHECK HYDRAULIC FLUID LEVEL IN THE RESERVOIR.
- 17, INSTALL AIR CONDITIONING DUCTS, ELECTRICAL WIRING DETECTORS AND BONDING.
- 18. INSTALL MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 19. RECORD FILTER REPLACEMENT COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

__KIND OF CERTIFICATE:

WORK COMPLIANCE FORM NO.

OPERATOR: ED-WEB. INC. REPORT DATE 04/13/89 AIRCRAFT NO .: 348 MODEL: 1124A WESTWIND **DPERO3** AIRCRAFT REG .: N368MD 183UED 07-88 REV. 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS LANDINGS CYCLES 29-006 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 6 DAY 9 YEAR 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH_ AERO AIR, INC. TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: --2050 N.E. 25th-AVE.- HILLSBORO, OR. 97124

> TECHNICIAN INSPECTOR **HAN-HOURS**

290116 INSPECT/REPLACE RESERVOIR AIR VENT FILTER...HM 29-10-10......

29.050A

290116

INSPECTED BY: ___

NOTE: THE FOLLOWING ADDITIONAL WCF(8) ARE REQUIRED TO PERFORM THIS TASK 29.050.

INSPECTION/REPLACEMENT AIR VENT FILTER (REFER TO FIGURE 2 ON CARD 29-3)

- 1. REMOVE MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 2. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE, AND MAIN HYDRAULIC SYSTEM PRESSURE.
- 3. REMOVE AIR PRESSURE REGULATOR TO GAIN ACCESS TO AIR VENT FILTER. REFER TO WORK COMPLIANCE FORM 29.050.
- 4. DISCONNECT AND CAP AIR LINES CONNECTED TO TEE FITTINGS AT TOP OF AIR VENT FILTER.
- 5. DISCONNECT AND CAP DRAIN LINE AT BOTTOM OF AIR VENT FILTER.
- 6. REMOVE NUT, BOLT, WASHER AND CLAMP SECURING AIR VENT FILTER AND REMOVE FILTER.
- 7. REMOVE SAFETY WIRE AND DISASSEMBLE FILTER AS SHOWN IN FIGURE 2.
- B. INSPECT FILTER AND DETERMINE CAUSE OF CONTAMINATION.
- 9. THOROUGHLY CLEAN AIR VENT FILTER HOUSING AND INSTALL NEW FILTER ELEMENT P/N 574069.
- 10. REASSEMBLE FILTER AS SHOWN IN FIGURE 2. SAFETYWIRE THE VENT FILTER.
- 11. INSTALL AIR VENT FILTER AND SECURE FILTER WITH CLAMP BOLT, WASHER AND NUT.
- 12. REMOVE CAP AND CONNECT DRAIN LINE AT BOTTOM OF FILTER.
- 13. REMOVE CAP AND CONNECT AIR LINES TO TEE FITTINGS AT TOP OF AIR VENT FILTER.
- 14. INSTALL AIR PRESSURE REGULATOR. REFER TO WORK COMPLIANCE FORM 29.050.
- 15. RECORD INSPECTION/REPLACEMENT COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

29.050B

AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG.: M368MD 155UED 07-88 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS CYCLES **29-007** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

REPORT DATE 04/13/89

	<u>-</u>					
HORK ACCOMPLISHED: DATE:	HONTH 6 DAY 9	year 89	AIRCRAFT HOURS:	4272.1	LANDINGS:	800
TECHNICIAN SIGNATURE:	AERO AIR, IN	§G. Æ	CERTIFICATE NUMB	ER:		
INSPECTED BY:	HILLSBORO, OR. 97		KIND DF CERTIFICA	TE:		

				TECHNICIAN	INSPECTOR	MAN-HOURS
290131 INSPECT/REPLACE	E RESERVOIR AIR PRESSU	JRE FILTERHH (29-10-00	Ja	273	HRS.THS
****************	**************	***********	**********	************	*********	**********

290131

INSPECT/REPLACE RESERVOIR AIR PRESSURE FILTER (REFER TO FIGURE 1 ON CARD 29-3)

EQUIPMENT/CONSUMABLES: AIR FILTER ELEMENT P/N 37820, AIR PRESSURE SOURCE (80 TO 100 PSIG)

- 1. REMOVE HAIN BAGGAGE COMPARTMENT REAR PANEL.
- 2. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE AND MAIN HYDRAULIC SYSTEM PRESSURE.
- 3. DISCONNECT BLEED AIR LINE FROM FILTER AND CAP OPEN LINE.
- 4. DISCONNECT FILTER FROM AIR PRESSURE REGULATOR, CAP OPEN PORT.
- 5. REMOVE BAFETY WIRE AND REMOVE FILTER ELEMENT FROM FILTER AND DETERMINE CAUSE OF CONTAMINATION AND DISCARD ELEMENT.

NOTE: COMMERCIAL TYPE CLEANING SOLVENTS ARE USED TO CLEAN THIS ELEMENT, USE OF AN ULTRASONIC CLEANER WILL ALSO IMPROVE THE CLEANING ACTION. SHOP AIR MAY BE USED TO BLOW LOOSE CONTAMINATION FROM THE ELEMENT, BLOWING FROM THE INSIDE TO THE OUTSIDE. IF OVER 50 PERCENT OF THE ELEMENT IS BLOCKED AFTER CLEANING, DISCARD AND REPLACE.

- .6. THORDUGHLY CLEAN FILTER AND INSTALL FILTER ELEMENT P/N 37820. SAFETYWIRE THE FILTER.
- 7. REMOVE CAP AND CONNECT FILTER TO AIR PRESBURE REGULATOR.
- 8. REMOVE CAP AND CONNECT BLEED AIR LINE TO FILTER.
- 9. PERFORM OPERATIONAL CHECK OF HYDRAULIC RESERVOIR PRESSURIZATION SYSTEM AS FOLLOWS:
 - A. REMOVE PLUG ON REBERVOIR COVER. INSTALL A 0 TO 50 PSI AIR PRESBURE GAUGE IN THE PLUG PORT.
 - B. DISCONNECT AIR PRESSURE REGULATOR SUPPLY LINE UPSTREAM OF THE AIR FILTER P/N 3713077. CONNECT AN AIR PRESSURE SOURCE OF 20 TO 40 PSIG TO THE FILTER INLET.
 - C. CHECK THAT THE AIR PRESBURE IN THE RESERVOIR IS 10 + 1 -0 PSIG.
 - D. DISCONNECT AIR PRESSURE SOURCE FROM THE FILTER INLET. CAP FILTER INLET. CONNECT THE EXTERNAL AIR SOURCE TO THE DOWNSTREAM SIDE OF THE CHECK VALVE.
 - E. PRESBURIZE THE DUCTING SYSTEM TO 30 PSIG.
 - F. CHECK IF THE PRESSURE CAN BE MAINTAINED FOR 3 MINUTES.
- 10. INSTALL MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 11. RECORD INSPECTION/REPLACEMENT COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-HES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 29.050C MODEL: 1124A HESTHIND AIRCRAFT NO.: **DPERO3** AIRCRAFT REG.: ISSUED 07-88 150/300/600 HR INSPECTION M368MD 050600+ 89103 | WORK DUE AT * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS ANDINGS CYCLES 29-009 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 DAY 9 YEAR 89 AIRCRAFT HOURS: 4272, 1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH TECHNICIAN SIGNATURE: ____ CERTIFICATE NUMBER: 2050 N.E. 25th AVE. HILLSBORO, OR. 97124 __KIND OF CERTIFICATE: **TECHNICIAN** INSPECTOR MAN-HOURS HRS.THS 290171 REPLACE LEFT HIGH PRESSURE HYDRAULIC FILTER ELEMENT...MM 29-10-10.... 290206 REPLACE RIGHT HIGH PRESSURE HYDRAULIC FILTER ELEMENT...MM 29-10-10. 290171, 290206 REPLACE HYDRAULIC HIGH-PRESSURE FILTER ELEMENT (REFER TO FIGURE 3 DN CARD 29-3) CONSUMABLES: BACKUP RING P/N MS28783-1, O-RING P/N NAS1611-223, FILTER ELEMENT P/N 7509121 1. RELEASE MAIN HYDRAULIC PRESSURE. 2. REMOVE REAR BAGGAGE COMPARTMENT FRONT PANEL. 3. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE. 4. PROVIDE CATCH PAN TO AVOID UNNECESSARY FLUID SPILLAGE. REMOVE SAFETY WIRE AND REMOVE HOUSING CUP FROM FILTER BODY. 6. REMOVE FILTER ELEMENT FROM FILTER HOUSING CUP. DISCARD FILTER. 7. CLEAN FILTER HOUSING CUP. 8. INSTALL NEW ELEMENT P/N 7509121 USING NEW O-RING P/N NAS1611-223, BACKUP RING P/N MS28783-1 AND SAFETYWIRE. 9. REMOVE CATCH PAN. 10. PERFORM MAIN HYDRAULIC SYSTEM CHECK AS FOLLOWS: A. START LEFT-HAND ENGINE. HYDRAULIC PRESSURE SHOULD BE 2000 + OR -50 PSI. B. WITH ENGINE AT IDLE POWER, PLACE LIFT DUMPER CONTROL SWITCH TO ON AND OFF POBITIONS FOR 5 OPERATING CYCLES

- B. WITH ENGINE AT IDLE POWER, PLACE LIFT DUMPER CONTROL SWITCH TO ON AND OFF POSITIONS FOR 5 OPERATING CYCLES DURING 10 SECONDS. AFTER A RECOVERY PERIOD OF 10 SECONDS, CHECK THAT PUMP PRESSURE IS 1800 PSI MINIMUM. CHECK FOR LIFT DUMPER CYCLE TIME OF 2 SECONDS MAXIMUM. SHUT DOWN LEFT-HAND ENGINE.
- C. REPEAT STEPS A. AND B. FOR RIGHT ENGINE.
- D. CHECK HIGH PRESSURE FILTERS POP-OUT BUTTONS.
- E. RELEASE HYDRAULIC PRESSURE AND CHECK HYDRAULIC FLUID LEVEL IN THE RESERVOIR.
- 11. CHECK FOR HYDRAULIC LEAKS.
- 12. INSTALL REAR BAGGAGE COMPARTMENT FRONT PANEL.
- 13. RECORD FILTER REPLACEMENT COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. AIRCHAFT NO.: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

29.050D

MODEL: 1124A HESTHIND

OPERO3 DEDLANDA 150/300/AND HR INSPECTION

AIRCHAFI	REG.: NJOBAD		IPPOET	יטי פפריטי	V. 030800+ 130/300/800 HR INSPECTION				
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COP	Y			
29-009	DATE	HOURS LANDINGS CYCLES		CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.				
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1				

27 27		1280			CK CURRENT DUE LIS	I FUR DUE TIME	CHGS	PAGE 1
NORK ACCE	MPLISHED: DAT	E: MONTH	6 DAY 9		AIRCRAFT HOURS: 4	1272.1 L	ANDINGS: 2	800
TECHNICIA	N SIGNATURE:	/	0 N.E. 25th A	√2. ∀£	CERTIFICATE NUMBER:			· ** ** ** ** ** ** ** ** ** ** ** ** **
INSPECTED	PY:	HILLSBORO, OR. 97124		7124 	KIND OF CERTIFICATE:			
*****	*********		******	***********		TECHNICIAN		MAN-HOURS
290118	CLEAN/CHECK	HYDRAULIC R	ESERVOIR AIR	PRESBURE CHE	CK VALVEMM 5-20-00	Sh	573	HRE. THS
********	**********	*********	*********	**********		**********	**********	/ ********
290118								

NOTE: THE FOLLOWING ADDITIONAL NCF(8) ARE REQUIRED TO PERFORM THIS TASK 29.010.

CLEAN/CHECK HYDRAULIC RESERVOIR AIR PRESSURE CHECK VALVES

- 1. CLEAN HYDRAULIC RESERVOIR AIR PRESSURE CHECK VALVES, CHECK HYDRAULIC RESERVOIR FOR PRESSURIZATION. REFER TO WORK COMPLIANCE FORM 29.010.
- 2. RECORD CLEAN/CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. AIRCMAÉT NO 348

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

29.120

MODEL: 11244 BECTUING

OPERAT

RCRAFT REG.: N	1368ND		. 11270 WE 07~88 R	-	050600+ 15	0/300/A00 HR	INSPECTION
89103 WORK DUE A	NT	* = APU HRS.		BECORD TIME WORK	ACCOMPLISHED FO	OB EACH TASK	KEEP TOP CO
29-015 DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS	. RETURN CARBON	COPY TO CSI	FOR UPDATING
9 29	4280			CK CURRENT DUE	E LIST FOR DUE T	THE CHGS	PAGE 1
IORK ACCOMPLISH	IED: DATE: MONTH	6 DAY 9	year_2	AIRCRAFT HOURS	4272.1	LANDINGS:	2800
				CERTIFICATE NUM			
COMICIAN SIGN				CENTIFICATE NOT		·	
INSPECTED BY:	nı	Ll.580R0, OR. 9	7124	KIND OF CERTIFIC	CATE:		
***********	***********	**********	*******	***************	***********	**********	**********
ONLY THE FOLLOW	JING WORK IS DUE IN	OPEROS AT TH	E TIME(S)	NOTED ABOVE: としてデー24,1201 CONFLIANCS	VPer 03		
DUE > 950780	SL WW-2478	B L HYD PUMP	Siをき		SL WW-	2478	
DUE > 7397 8 3	31 W-29/i	B K NID PUNP		- CCFII ~ 1 B P C 12.	- SL WH	69/0 ***********	
290141 PAR	T NAME: LEFT HYDR/	AULIC PUMP		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	TECHNI	CIAN:	INSP:
REASON REMOVED:							
TIME A() FAIL	B() WORN C() LD(ANER D() SCHE	D CONV E) MOD G() SERVICE K	() ENG CHG L()	TIRE CHG M	() DAMAGED T
PART REMOVED:	PART NUMBER			SERIAL NUHI	BERI		
PART INSTALLED:	PART NUMBER			SERIAL NUMB	BER!		
TIME SINCE NEW:	HRS IDC	s MO	R	_ TIME SINCE OVERHAL	JE: HRR	LDGS	NOS
				-			
WARRANTY TIME R	EMAINING: HRS	LDGS	MOS	MAN-HOURS: HRS	TENTHS	PRICE: \$_	
•					TECHNIC	IAN INSPECTO	OR MAN-HOL
		. ===					HRS.TI
270143 INSPE 750780 SLWW-		LEFT HYDRAULI	C PUMP SPL	INESSM 72-00-00			
			******	*************			
	T NAME: RIGHT HYD						INSP:
REASON REMOVED:	(CHECK DNE)						
TIME A() FAIL	B() HORN C() LD	AMER D() SCHE	D CONV E) MOD G() SERVICE K	() ENG CHG L()	TIRE CHG N) DAMAGED 1
PART REMOVED:	PART NUMBER			SERIAL NUME	8EK:		
PART INSTALLED:	PART NUMBER			SERIAL NUM	BER:		
		, + 					
TIME SINCE NEW:	HRSLDG	SMO	8	_ TIME SINCE OVERHAL	JL: HRS	LDGS	MOS
WARRANTY TIME R	EMAINING: HRS	LDGS	HOS	_ MAN-HOURS: HRS			
					TECHNIC	IAN INSPECT	r han-hol Hrs.Ti
200178 INCDE	CTION/LURDICATION	PICHT HYBRAIN	IC PIME SP	LINESSM 72-00-00			
950785 SLWW-		namni nimmul	AN FUME OF	SAMSON ISSUED 15-VV"VVA			,,,,,
		*******	*******	••••••		*********	*********
290141, 29017							
ENGINE HYDRAU	ILIC PUMP - REMOVA	L AND INSTALLA	TION, INSP	ECT/LUBRICATE SPLINES	S (REFER TO FIGURE	RES 1, 2 AND	3 DN CARD
29 -5)							

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 100 INCH-POUNDS, SKYDROL 500B OR EQUIVALENT, GREASE AEROSHELL 17 (MIL-G-21164), GREASE AEROSHELL 22 (MIL-G-81322), MOBIL GREASE NO.28 (MIL-G-81322), MOBIL GREASE NO.29 HOLYBDENUM-DISULPHIDE (MIL-G-81827), GREASE MIL-G-21164 SOLVENT (FEDERAL SPECIFICATION PD-680 TYPE I), O-RING P/N 6270-012

A REMOVAL

- 1. ENGAGE ELECTRICAL POWER SUPPLY AND ENUSRE FIRE EXT LH AND RH AND HYD SHUTDFF LH AND RH CIRCUIT BREAKERS ARE ENGAGED.
- 2. PUBH THE LEFT-HAND OR RIGHT-HAND FIRE BUTTON SWITCH (RED AND GUARDED). THE BUTTON WILL STAY IN.
- 3. THE HYDRAULIC SHUTOFF VALVE WILL CLOSE.
- 4. DISENGAGE THE LH OR RH HYD SHUTDFF CIRCUIT BREAKER (2 AMP).

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WEB, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

29.120

AIRCRAFT REG · MAYGHD

AIRCRAFT NO .

MODEL: 1124A WESTWIND

OPERO3

ISSIED O7-RA

(CONTINUED)

050A00+ 150/300/A00 HR INSPECTION

AINCHAFI	HEG NOOND		IDOUED	או פטרוטי	COODOC TOO DOU BY THE ECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
29-015	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2

- 5. RELEASE THE LEFT-HAND DR RIGHT-HAND FIRE BUTTON SWITCH.
- 6. DISENGAGE THE LR DR RH FIRE EXT CIRCUIT BREAKER (7-1/2 AMP).
- 7. RELEASE MAIN AND EMERGENCY HYDRAULIC PRESSURE.
- 8. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE.
- 9. OPEN ENGINE SIDE CONL.

WARNING: DO NOT INHALE SKYDROL VAPORS OR ALLOW VAPOR TO CONTACT THE EYES.

CAUTION: USE CARE WHEN DISCONNECTING HYDRAULIC LINES TO PREVENT SPILLING SKYDROL FLUID ON PAINTED SURFACE OF AIRCRAFT. CLEAN SPILLED FLUID FROM PAINTED SURFACES IMMEDIATELY.

- 10. DISCONNECT AND CAP HYDRAULIC FLUID SUPPLY AND HYDRAULIC PRESSURE LINES AT PUMP ELBOW FITTINGS.
- 11. REHOVE PUMP RETAINING NUTS, WASHERS, BONDING STRIP AND PRESSURE FUEL SWITCH MOUNTING BRACKET.
- 12. REMOVE PUMP AND PUMP GASKET FROM MOUNTING PAD.
- 13. REMOVE ELBOW FITTINGS AND NOTE FITTINGS POSITION.

NOTE: IF A REPLACEMENT PUMP IS NOT BEING INSTALLED IMMEDIATELY, A TEMPORARY COVER SHOULD BE SECURED OVER THE PUMP MOUNTING PAD.

- 14. RECORD PART NUMBER, SERIAL NUMBER AND REASON REMOVED IN SPACE PROVIDED ON PAGE 1.
- B INSTALLATION
 - 1. OK TO INSTALL. RECORD PART NUMBER, SERIAL NUMBER AND UNIT TIME IN SPACE PROVIDED ON PAGE 1.
 - 2. INSTALL ELBOW FITTINGS ON NEW PUMP.
 - 3. LUBRICATE PUMP DRIVE SPLINE SHAFT WITH MOBIL GREASE 28.
 - 4. REMOVE TEMPORARY COVER FROM PUMP MOUNTING PAD.
 - 5. POSITION A NEW PUMP GASKET AND PUMP OVER PUMP MOUNTING STUDS AND ALIGN PUMP DRIVE SPLINE SHAFT WITH ENGINE ACCESSORY DRIVE SPLINE.
 - 6. SECURE PUMP TO MOUNTING PAD WITH WASHERS, BONDING STRIP AND NUTS. INSTALL FUEL PRESSURE SWITCH MOUNTING BRACKET. TORQUE NUTS TO 100 INCH-POUNDS.
 - 7. FILL PUMP HOUSING THROUGH CASE DRAIN PLUG, AND TUBES WITH HYDRAULIC FLUID SKYDROL 500B OR EQUIVALENT HYDRAULIC FLUID (REFER TO 12-10-20). TIGHTEN PLUG 40 TO 65 INCH-POUNDS TORQUE AND LOCKWIRE.
 - 8. REMOVE CAPS, CONNECT AND TIGHTEN HYDRAULIC FLUID SUPPLY AND HYDRAULIC PRESSURE LINE TO PUMP.
 - 9. ENGAGE HYD SHUTOFF AND FIRE EXT CIRCUIT BREAKER.
- 10. HYDRAULIC SHUTOFF VALVE WILL OPEN.
- 11. CHECK FLUID LEVEL IN HYDRAULIC RESERVOIR AND FILL RESERVOIR IF NECESSARY.
- 12. START ENGINE AND PERFORM HYDRAULIC PUMP OPERATIONAL CHECK AND MAIN HYDRAULIC POWER SYSTEM CHECK AS FOLLOWS:
 - NOTE: 1. A HYDRAULIC PUMP OPERATIONAL TEST SHALL BE PERFORMED UPON THE FOLLOWING CONDITIONS: AFTER INSTALLATION OF NEW PUMP.

MHENEVER THE PUMP RUMS DRY.

WHENEVER METAL PARTICLES ARE FOUND IN THE HYDRAULIC SYSTEM PRESSURE FILTER.

- 2. IF A NEW PUMP HAS BEEN INSTALLED ON AN ENGINE, START AND OPERATE THE OPPOBITE ENGINE AT IDLE RPM FOR A SHORT PERIOD OF TIME TO PRESSURIZE THE HYDRAULIC FLUID SUPPLY TO THE NEW PUMP.
- 3. IF BOTH ENGINES, OR BOTH HYDRAULIC PUMPS ARE BEING CHANGED, PRIME THE PUMP SUPPLY LINES BY APPLYING A MAXIMUM OF 10 PSI AIR PRESSURE THROUGH THE FITTING IN THE AFT FUSELAGE. GAIN ACCESS TO THE FITTING BY REMOVING THE AFT BAGGAGE COMPARTMENT FRONT PANEL.
- A. START LEFT-HAND ENGINE. HYDRAULIC PRESSURE SHOULD BE 2000 + DR -50 PSI.
- B. CHECK LEFT HYDRAULIC PUMP, AND PUMP CONNECTIONS FOR LEAKS.
- C. WITH ENGINE AT IDLE POWER, PLACE LIFT DUMPER CONTROL SHITCH TO ON AND OFF FOR FIVE OPERATING CYCLES DURING 10 SECONDS. AFTER A RECOVERY PERIOD OF 10 SECONDS, CHECK THAT PUMP PRESSURE 18 1800 PSI MINIMUM. CHECK FOR LIFT DUMPER CYCLE TIME OF 2 SECONDS MAXIMUM. SHUT DOWN LEFT-HAND ENGINE.
- D. REPEAT STEPS 1 THROUGH 3 FOR RIGHT ENGINE.
- E. CHECK HIGH-PRESSURE FILTERS POP-OUT BUTTONS.
- F. RELEASE HYDRAULIC PRESSURE AND CHECK HYDRAULIC FLUID LEVEL IN THE RESERVOIR.



OPERATOR: . ED-WES, INC. AIRCRAFT NO .: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

27.120

MODEL: 1124A WESTWIND (CONTINUED)

OPER03

AIRCRAFT	REG.: N368ND		ISSUEI	0 07-88 RI	EV.	050600+	150/300/600 H	RINSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME W	ORK ACCOMPLISHE	D FOR EACH TAS	K. KEEP TOP COPY
29-015	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECO	RDS. RETURN CAR	BON COPY TO CS	FOR UPDATING.
29 29		4280			CK CURRENT	DUE LIST FOR DE	E TIME CHGS	PAGE 3

- 13. CHECK FOR EXTERNAL LEAKS.
- 14. CLOSE ENGINE SIDE COML.

290143, 290178

- C SPLINE INSPECTION/LUBRICATION
 - 1. REMOVE HYDRAULIC PUMP. REFER TO STEP A.
 - 2. CLEAN DRIVE SPLINES ON HYDRAULIC PUMP AND MATING SPLINES ON ACCESSORY DRIVE GEARBOX WITH SOLVENT (FEDERAL SPECIFICATION PD-680, TYPE 1).
 - 3. DRY CLEAN DRIVE SPLINES USING A DIRECTED AIR BLAST OF CLEAN COMPRESSED AIR.
 - 4. INSPECT HYDRAULIC PUMP DRIVE SPLINES ON ACCESSORY DRIVE GEARBOX FOR WEAR. MAXIMUM ALLOWABLE DEPTH OF INTERNAL SPLINE WEAR, MEASURED AT PITCH LINE OF TOOTH, IS 0.010 INCH. DETERMINE WEAR DEPTH BY COMPARING MAXIMUM WEAR AREA ON SPLINE WITH END AREA WHERE THERE IS NO WEAR. THIS "NO WEAR" AREA IS NORMALLY AT EXTREME AFT END OF BPLINE WHERE THERE IS NO ENGAGEMENT WITH MATING SPLINE OF ACCESSORY. IF ALLOWABLE WEAR LIMIT IS EXCEEDED. REHOVE AND REPLACE GEARSHAFT IN ACCORDANCE WITH 72-60-02, MAINTENANCE PRACTICES.
 - 5. PACK CAVITY OF HYDRAULIC PUMP DRIVE SPLINE OF FORWARD FACE OF ACCESSORY DRIVE GEARBOX WITH DNE OF THE FOLLOWING LUBRICANTS.
 - A. GREASE (AEROSHELL 17 (MIL-G-21164))
 - B. GREASE (AEROSHELL 22 (MIL-G-81322))
 - C. GREASE (NIL-G-21164))
 - D. GREASE (MOBIL GREASE NO.28 (MIL-G-81322))
 - E. GREASE (HOBIL GREASE NO.29 (HOLYBDENUM-DISULPHIDE)) (HIL-G-81827)
 - 6. ON AIRCRAFT WITH HYDRAULIC PUMP P/N 713524 PERFORM THE FOLLOWING:
 - A. REMOVE DRIVE COUPLING P/N 7102-7 FROM BOTH PUMPS BY REMOVING SNAPRING. REFER TO FIGURE 2.
 - B. CLEAN ALL GREASE FROM DRIVE COUPLING, PUMP AND ENGINE FEMALE SPLINES.
 - C. INSPECT DRIVE COUPLING SPLINES FOR EXCESSIVE WEAR. REFER TO FIGURE 3 FOR WEAR LIMIT AND CHECK PROCEDURE.

NOTE: IF SPLINES ARE WORN BEYOND LIMITS ON PUMP END, BOTH COUPLING AND CAM IN PUMP WILL REQUIRE REPLACEMENT. PUMP SHOULD BE RETURNED TO ATLANTIC AVIATION FOR AN EXCHANGE UNIT.

- D. REHOVE O-RING SEAL FROM COUPLING AND INSTALL NEW O-RING SEAL P/N 6270-012.
- E. LUBRICATE ENGINE AND PUMP FEMALE SPLINES WITH GREASE MOBIL 28 OR EQUIVALENT.

NOTE: EXCESSIVE APPLICATION OF GREASE MAY MAKE IT VERY DIFFICULT TO INSERT COUPLING INTO PUMP AND ENGINE.

- F. INSTALL DRIVE COUPLING IN PUMP AND RETAIN WITH SNAPRING.
- 7. INSTALL HYDRAULIC PUMP. REFER TO STEP B.
- 8. RECORD INSPECTION/LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

AIRCRAFT NO .:

MODEL: 1124A WESTWIND

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

27.120A

OPERO3

AIRCRAF	REG.: N368HD		ISSUEI	07-88 RE	V. 050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLIS	HED FOR EACH TAS	K. KEEP TOP COPY
29-016	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CA	ARBON COPY TO CS	FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FOR	DUE TIME CHGS	PAGE 1

WORK ACCOR	MPLISHED: DATE: MONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURS: 4272.(LANDINGS: 2800
TECHNICIA	AERO AIR, INC. 2050 N.E. 25th AVE HILLSBORD, OR. 97124	_ CERTIFICATE NUMBER:	· · · · · · · · · · · · · · · · · · ·
INSPECTED	BY:	_KIND OF CERTIFICATE:	
*******	********************		
290143	INSPECTION/LUBRICATION LEFT HYDRAULIC PUMP SPLINES	TECHNIL	// ') UDC TUD
290178	INSPECTION/LUBRICATION RIGHT HYDRAULIC PUMP SPLINE	5SM 72-00-00) IN .
	SLNH-2478		
*******		**********************	

290143, 290178

INSPECT/LUBRICATE HYDRAULIC PUMP SPLINES (REFER TO FIGURES 1, 2 AND 3 DN CARD 29-5)

EQUIPMENT/CONSUMABLES: TORQUE WRENCH O TO 100 INCH-POUNDS, SKYDROL 500B OR EQUIVALENT, GREASE AEROSHELL 17 (MIL-G-21164), GREASE AEROSHELL 22 (MIL-G-81322), MOBIL GREASE ND.28 (MIL-G-81322), MOBIL GREASE NO.29 HOLYBDENUM-DISULPHIDE (MIL-G-81827), GREASE MIL-G-21164 SOLVENT (FEDERAL SPECIFICATION PD-680 TYPE I), D-RING P/N 6270-012

- 1. ENGAGE ELECTRICAL POWER SUPPLY AND ENUSRE FIRE EXT LH AND RH AND HYD SHUTDFF LH AND RH CIRCUIT BREAKERS ARE ENGAGED.
- 2. PUSH THE LEFT-HAND OR RIGHT-HAND FIRE BUTTON SWITCH (RED AND GUARDED). THE BUTTON WILL STAY IN.
- J. THE HYDRAULIC SHUTOFF VALVE WILL CLOSE.
- 4. DISENGAGE THE LH OR RH HYD SHUTDFF CIRCUIT BREAKER (2 AMP).
- 5. RELEASE THE LEFT-HAND DR RIGHT-HAND FIRE BUTTON SWITCH.
- 6. DIBENGAGE THE LR DR RH FIRE EXT CIRCUIT BREAKER (7-1/2 AMP).
- 7. RELEASE MAIN AND EMERGENCY HYDRAULIC PRESSURE.
- 8. RELEASE HYDRAULIC RESERVOIR AIR PRESSURE.
- 9. OPEN ENGINE SIDE CONL.

WARNING: DO NOT INHALE SKYDROL VAPORS OR ALLOW VAPOR TO CONTACT THE EYES.

CAUTION: USE CARE WHEN DISCONNECTING HYDRAULIC LINES TO PREVENT SPILLING SKYDROL FLUID ON PAINTED SURFACE OF AIRCRAFT. CLEAN SPILLED FLUID FROM PAINTED SURFACES IMMEDIATELY.

- 10. DISCONNECT AND CAP HYDRAULIC FLUID SUPPLY AND HYDRAULIC PRESSURE LINES AT PUMP ELBOW FITTINGS.
- 11. REMOVE PUMP RETAINING NUTS, WASHERS, BONDING STRIP AND PRESSURE FUEL SWITCH MOUNTING BRACKET.
- 12. REMOVE PUMP AND PUMP CASKET FROM HOUNTING PAD.
- 13. REMOVE ELBOW FITTINGS AND NOTE FITTINGS POSITION.

NOTE: IF A REPLACEMENT PUMP IS NOT BEING INSTALLED IMMEDIATELY, A TEMPORARY COVER SHOULD BE SECURED OVER THE PUMP MOUNTING PAD.

- 14. CLEAN DRIVE SPLINES ON HYDRAULIC PUMP AND MATING SPLINES ON ACCESSORY DRIVE GEARBOX WITH SOLVENT (FEDERAL SPECIFICATION PD-680, TYPE I).
- 15. DRY CLEAN DRIVE SPLINES USING A DIRECTED AIR BLAST OF CLEAN COMPRESSED AIR.
- 16. INSPECT HYDRAULIC PUMP DRIVE SPLINES ON ACCESSORY DRIVE GEARBOX FOR WEAR. MAXIMUM ALLOWABLE DEPTH OF INTERNAL SPLINE WEAR, MEASURED AT PITCH LINE OF TOOTH, IS 0.010 INCH. DETERMINE WEAR DEPTH BY COMPARING MAXIMUM WEAR AREA ON SPLINE WITH END AREA WHERE THERE IS NO WEAR. THIS "NO WEAR" AREA IS NORMALLY AT EXTREME AFT END OF SPLINE WHERE THERE IS NO ENGAGEMENT WITH MATING SPLINE OF ACCESSORY. IF ALLOWABLE WEAR LIMIT IS EXCEEDED, REMOVE AND REPLACE GEARSHAFT IN ACCORDANCE WITH 72-60-02, MAINTENANCE PRACTICES.
- 17. PACK CAVITY OF HYDRAULIC PUMP DRIVE SPLINE OF FORWARD FACE OF ACCESSORY DRIVE GEARBOX WITH ONE OF THE FOLLOWING LUBRICANTS.
 - A. GREASE (AEROSHELL 17 (MIL-G-21164))
 - B. GREASE (AEROSHELL 22 (MIL-G-81322))

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO. 29.120A

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND (CONTINUED)

OPERO3

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

O50600+ 150/300/600 HR INSPECTION

89103 WORK DUE AT APPLIABLE AND APP

29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2
29-016	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY

- C. GREASE (MIL-G-21164))
- D. GREASE (MOBIL GREASE NO.28 (MIL-G-81322))
- E. GREASE (MOBIL GREASE NO.29 (MOLYBDENUM-DISULPHIDE)) (MIL-G-81827)
- 18. ON AIRCRAFT WITH HYDRAULIC PUMP P/N 713524 PERFORM THE FOLLOWING:
 - A. REMOVE DRIVE COUPLING P/N 7102-7 FROM BOTH PUMPS BY REMOVING SNAPRING. REFER TO FIGURE 2.
 - B. CLEAN ALL GREASE FROM DRIVE COUPLING, PUMP AND ENGINE FEMALE SPLINES.
 - C. INSPECT DRIVE COUPLING SPLINES FOR EXCESSIVE WEAR. REFER TO FIGURE 3 FOR WEAR LIMIT AND CHECK PROCEDURE.

NOTE: IF SPLINES ARE WORN BEYOND LIMITS ON PUMP END, BOTH COUPLING AND CAM IN PUMP WILL REQUIRE REPLACEMENT.
PUMP SHOULD BE RETURNED TO ATLANTIC AVIATION FOR AN EXCHANGE UNIT.

- D. REMOVE D-RING SEAL FROM COUPLING AND INSTALL NEW D-RING SEAL P/N 6270-012.
- E. LUBRICATE ENGINE AND PUMP FEMALE SPLINES WITH GREASE MOBIL 28 OR EQUIVALENT.

NOTE: EXCESSIVE APPLICATION OF GREASE MAY MAKE IT VERY DIFFICULT TO INSERT COUPLING INTO PUMP AND ENGINE.

- F. INSTALL DRIVE COUPLING IN PUMP AND RETAIN WITH SNAPRING.
- 19. INSTALL ELBOW FITTINGS ON NEW PUMP.
- 20. LUBRICATE PUMP DRIVE SPLINE SHAFT WITH MOBIL GREASE 28.
- 21. REMOVE TEMPORARY COVER FROM PUMP MOUNTING PAD.
- 22. POSITION A NEW PUMP GASKET AND PUMP OVER PUMP MOUNTING STUDS AND ALIGN PUMP DRIVE SPLINE SHAFT WITH ENGINE ACCESSORY DRIVE SPLINE.
- 23. SECURE PUMP TO MOUNTING PAD WITH WASHERS, BONDING STRIP AND NUTS. INSTALL FUEL PRESSURE SWITCH HOUNTING BRACKET. TORQUE NUTS TO 100 INCH-POUNDS.
- 24. FILL PUMP HOUSING THROUGH CASE DRAIN PLUG, AND TUBES WITH HYDRAULIC FLUID SKYDROL 500B OR EQUIVALENT HYDRAULIC FLUID (REFER TO 12-10-20). TIGHTEN PLUG 40 TO 65 INCH-POUNDS TORQUE AND LOCKWIRE.
- 25. REMOVE CAPS, CONNECT AND TIGHTEN HYDRAULIC FLUID SUPPLY AND HYDRAULIC PRESSURE LINE TO PUMP.
- 26. ENGAGE HYD SHUTDFF AND FIRE EXT CIRCUIT BREAKER.
- 27. HYDRAULIC SHUTOFF VALVE WILL OPEN.
- 28. CHECK FLUID LEVEL IN HYDRAULIC RESERVOIR AND FILL RESERVOIR IF NECESSARY.
- 29. START ENGINE AND PERFORM HYDRAULIC PUMP OPERATIONAL CHECK AND MAIN HYDRAULIC POWER SYSTEM CHECK AS FOLLOWS:
 - NOTE: 1. A HYDRAULIC PUMP OPERATIONAL TEST SHALL BE PERFORMED UPON THE FOLLOWING CONDITIONS: AFTER INSTALLATION OF NEW PUMP.
 WHENEVER THE PUMP RUMS DRY.
 - WHENEVER METAL PARTICLES ARE FOUND IN THE HYDRAULIC SYSTEM PRESSURE FILTER.
 - 2. IF A NEW PUMP HAS BEEN INSTALLED ON AN ENGINE, START AND OPERATE THE OPPOSITE ENGINE AT IDLE RPM FOR A SHORT PERIOD OF TIME TO PRESSURIZE THE HYDRAULIC FLUID SUPPLY TO THE NEW PUMP.
 - 3. IF BOTH ENGINES, OR BOTH HYDRAULIC PUMPS ARE BEING CHANGED, PRIME THE PUMP SUPPLY LINES BY APPLYING A MAXIMUM OF 10 PSI AIR PRESSURE THROUGH THE FITTING IN THE AFT FUSELAGE. GAIN ACCESS TO THE FITTING BY REMOVING THE AFT BAGGAGE COMPARTMENT FRONT PANEL.
 - A. START LEFT-HAND ENGINE. HYDRAULIC PRESSURE SHOULD BE 2000 + OR -50 PSI.
 - B. CHECK LEFT HYDRAULIC PUMP, AND PUMP CONNECTIONS FOR LEAKS.
 - C. WITH ENGINE AT IDLE POWER, PLACE LIFT DUMPER CONTROL SWITCH TO ON AND OFF FOR FIVE OPERATING CYCLES DURING 10 SECONDS. AFTER A RECOVERY PERIOD OF 10 SECONDS, CHECK THAT PUMP PRESSURE IS 1800 PSI MINIMUM. CHECK FOR LIFT DUMPER CYCLE TIME OF 2 SECONDS MAXIMUM. SHUT DOWN LEFT-HAND ENGINE.
 - D. REPEAT STEPS 1 THROUGH 3 FOR RIGHT ENGINE.
 - E. CHECK HIGH-PRESSURE FILTERS POP-OUT BUTTONS.
 - F. RELEASE HYDRAULIC PRESSURE AND CHECK HYDRAULIC FLUID LEVEL IN THE RESERVOIR.
- 30. CHECK FOR EXTERNAL LEAKS.
- 31. CLOSE ENGINE SIDE COML.
- 32. RECORD INSPECTION/LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.
AIRCRAFT NO.: 368
AIRCRAFT REG.: NJARHD

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

30.010A

MODEL: 1124A WESTWIND OFFRO3
ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION

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89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
30-00	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29	7	4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
	1				The second of th

HORK ACCOMPLISHED: DATE: MONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURS: 4272.1 LANDINGS: 2800
TECHNICIAN SIGNATURE: HILLADORO, UK. 97124	CERTIFICATE NUMBER:
INSPECTED BY:	KIND OF CERTIFICATE:
***************************************	**************************************
300102 INSPECT LEFT DE-ICER CHECK VALVEMM 5-20-05 300104 INSPECT RIGHT DE-ICER CHECK VALVEMM 5-20-05	AL EZS HRS.THS
300104 INSPECT RIGHT DE-ICER CHECK VALVEHM 5-20-05	AF 573 .5
***************************************	**************************************

300102, 300104

INSPECT DE-ICER CHECK VALVE (REFER TO ILLUSTRATION ON CARD 30-1)

CONSUMABLES: O-RING P/N 8-0310-916HT(2)

- 1. RENOVE FORWARD END OF REAR BAGGAGE COMPARTMENT ACCESS COVER TO GAIN ACCESS TO CHECK VALVE ASSEMBLY.
- 2. DISCONNECT TWO ENGINE AIR LINES AND PRESBURE REGULATOR LINE FROM CHECK VALVE ASSEMBLY AND REMOVE CHECK VALVE ASSEMBLY.
- 3. CAP ALL LINES AND DISCARD O-RINGS.
- 4. INSPECT DE-ICER CHECK VALVES LOCATED AT TEE, UPSTREAM OF PRESSURE REGULATOR VALVE, IN AFT FUSELAGE.
- 5. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

TECHNICIAN INSPECTOR

MAN-HOURS

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 30.100 AIRCRAFT NO .: 368 MODEL: 1124A WESTHIND **OPERO3** AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 30-011 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS HORK ACCOMPLISHED: DATE: MONTH 6 DAY 9 YEAR 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 AERO ART, MG. TECHNICIAN SIGNATURE: 2000 N.E. 25th AVE. CERTIFICATE NUMBER: HILLSBORO, OR. 97124 __KIND OF CERTIFICATE:_

300133

FUNCTIONAL CHECK PNEUMATIC DE-ICER BOOTS

EQUIPMENT: EXTERNAL AIR PRESSURE SOURCE FILTERED AND REGULATED TO 30 + -1 PSIG

300133 FUNCTIONAL CHECK PNEUMATIC DE-ICER BOGTS...MM 30~10~00......

- 1. CONNECT AN EXTERNAL AIR PRESSURE SOURCE TO THE TEST CONNECTION LOCATED ON THE ENGINE BLEED AIR CHECK VALVE IN THE AFT FUBELAGE COMPARTMENT.
- 2. WITH THE TEST AIR SOURCE TURNED OFF, TURN ON AIRCRAFT DC POWER. THE SURFACE DE-ICING WARNING LIGHT SHOULD ILLUMINATE.
- 3. TURN ON THE TEST AIR SOURCE. THE SURFACE DE-ICING LIGHT SHOULD EXTINGUISH.
- 4. PRESS THE NORMAL SURFACE DE-ICE CONTROL SWITCH TO CONT AND LET THE SYSTEM CYCLE FOR 1.5 MINUTES.
- 5. THE WING BOOTS SHOULD INFLATE AS SOON AS THE AUTOMATIC CYCLE IS STARTED AND REMAIN INFLATED FOR 6 SECONDS WITH THE INFLATION OF THE EMPENHAGE BOOTS IMMEDIATELY FOLLOWING FOR A PERIOD OF 4 SECONDS.
- 6. THE SYSTEM SHOULD THEN DWELL FOR 50 SECONDS AND REPEAT THE INFLATION CYCLE ONE MORE TIME.
- 7. PRESS THE NORMAL SURFACE DE-ICE CONTROL SWITCH TO SINGLE FOR 0.5 SECONDS. THE WING AND EMPENMAGE BOOTS SHOULD INFLATE IN THE SAME INFLATION TIME AND SEQUENCE AS DESCRIBED IN STEP 5.
- 8. THE SYSTEM SHOULD CYCLE ONE TIME AND NOT REPEAT.
- 9. WAIT 1.5 MINUTES AND THEN OPERATE THE MANUAL OVERRIDE SWITCH BY DEPRESSING FIRST THE WING SIDE OF THE SWITCH FOR APPROXIMATELY 5 SECONDS. THE WING BOOTS SHOULD INFLATE. NEXT DEPRESS THE EMPENNAGE SIDE OF THE MANUAL OVERRIDE SWITCH FOR APPROXIMATELY 5 SECONDS. THE WING BOOTS SHOULD DEFLATE AND THE EMPENNAGE BOOTS SHOULD INFLATE.
- 10. INFLATION OF BOOTS INDICATE THAT THE SYSTEM CHECK VALVES ARE WORKING PROPERLY. INSPECT ALL SURFACE DE-ICE BOOTS AND THE STALL STRIPS FOR SIGNS OF DETACHMENT.
- 11. PRESS THE MANUAL SURFACE CONTROL SWITCH TO WING AND THEN TO TAIL!
 - A. THE DE-ICER BOOTS, CORRESPONDING TO THE DEPRESSED SWITCH POSITION, SHOULD INFLATE AND DEFLATE WHEN THE SWITCH IS RELEASED OR MOVED TO THE ALTERNATE OPERATING POSITION.
 - B. THE CHECK IN STEP A. DETERMINES THAT THE DISTRIBUTOR VALVE IS WORKING CORRECTLY AND THAT THE OVERRIDE ELECTRICAL CIRCUIT IS SATISFACTORY.
 - C. REMOVE TEST AIR SOURCE FROM TEST CONNECTION AND PLUG TEST CONNECTION.
- 12. RECORD FUNCTIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



4280

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

CK CURRENT DUE LIST FOR DUE TIME CHGS

PAGE 1

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 30.140 AIRCRAFT NO.: MODEL: 1124A WESTWIND 368 DPER03 AIRCRAFT REG.: N368MD ISSUED 07-88 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 30-015

TECHNICIAN SIGNATURE:	2000 ME. 2000 40 E.	CERTIFICATE NUMBER: _	*******		· +
INSPECTED BY:	HILL::0000, GR. 97124	KIND OF CERTIFICATE;			
	PILDT WINDSHIELD CYCLING CONTAC		TECHNICIAN	INSPECTOR	MAN-HOURS
HAS P/N 7264-4634 MCC (300150) () INSPECT 910361 88 1124-30-036 HAS P/N 7264-4654 MCC	(MFG LEACH) BEEN INSTALLED? YES COPILOT WINDSHIELD CYCLING CONT	NO			

300147, 300150

29 29

INSPECT WINDSHIELD CYCLING CONTACTOR (REFER TO ILLUSTRATION ON CARD 30-5)

EQUIPMENT: EXTERNAL POWER FOR AIRCRAFT, DIGITAL VOLTMETER WITH A 1 VOLT SCALE, LEACH P/N 7264-4654 OR CUTLER HAMMER P/N 6041H-243

- 1. GAIN ACCESS TO BOTH DC CONTACTOR BOXES AND REMOVE THEIR COVERS. REFER TO ILLUSTRATION.
- 2. VIBUALLY INSPECT CONTACTOR WIRING FOR EVIDENCE OF OVERHEATING. WIRING THAT HAS BEEN OVERHEATED SHOULD BE REPLACED.
- 3. APPLY EXTERNAL POWER TO THE AIRCRAFT AND SELECT BATTERY MASTER TO "OVERRIDE" TO OPERATE THE WINDSHIELD HEAT SYSTEM ON "HI" (TO CLOSE CONTACTOR).
- 4. CONNECT A DIGITAL VOLTHETER ACROSS WINDSHIELD CYCLING CONTACTOR TERHINALS A1 AND A2. SET HETER TO 1 VOLT SCALE.
- 5. VOLTAGE DROP SHOULD NOT EXCEED 0.2 V DC. IF VOLTAGE DROP EXCEEDS 0.2 VOLTS, ERATIC READINGS ARE OBSERVED, OR CONTACTORS SHOW EVIDENCE OF EXCESSIVE HEATING, REPLACE THE CONTACTORS.
- 6. REINSTALL DC CONTACTOR BOX COVERS AND RETURN AIRCRAFT TO SERVICE.
- 7, RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

32.0102

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368HD ISSUED 07-88 REV. 12-88 150/300/600 HR INSPECTION +004000 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE HOURS CYCLES LANDINGS **\32-002** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS DAY 9 YEAR 89 AIRCRAFT HOURS: 4272./ LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH Jaka Charleson Blacker CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: ---2060-N-E-25th AVE----HILLSBORO, OR. 97124 KIND OF CERTIFICATE TECHNICIAN INSPECTOR MAN-HOURS 320201 INSPECT NOSE GEAR (A) ************************* 320206 NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.150. MECH INSP INSPECT NOSE GEAR (B) TEXT FROM NM 5-20-01 1. INSPECT STRUT FOR CONDITION, CRACKS, AND SECURITY OF ATTACHMENT. 2. INSPECT SCISSORS AND BUSHINGS FOR WEAR (0.003 INCH MAXIMUM CLEARANCE BETWEEN BUSHING AT KNEE JOINT). R 3. INSPECT DRAG BRACE UPPER AND LOWER LUGS AND FITTINGS FOR CRACKS, CONDITIONS AND SECURITY. 4. INSPECT RETRACT CYLINDER AND ATTACH POINTS FOR SECURITY OF ATTACHMENT AND LEAKAGE. 5. INSPECT BUNGEE CABLES FOR GENERAL CONDITION AND SECURITY. 6. INSPECT TRUNNION FITTINGS FOR DAMAGE AND CONDITION. 7. INSPECT ELECTRICAL BUNDLES, MICROSMITCHES, MIRING AND CONNECTIONS FOR SECURITY, GENERAL CONDITION AND 8. INSPECT NOSE STEERING CYLINDERS FOR CONDITION, LEAKAGE AND SECURITY OF ATTACH POINTS. NOTE: WITH SCISSORS CONNECTED ROTATE STRUT LEFT AND RIGHT AND OBSERVE MOVEMENT AND NOISE. 9. INSPECT NOSE GEAR STEERING LINKAGE AND UNIVERSAL JOINT FOR FREEDOM OF MOVEMENT AND GENERAL CONDITION. 10. INSPECT NOSE GEAR STEERING CONTROL VALVE FOR LEAKAGE, SECURITY AND GENERAL CONDITION. 11. CHECK NOSE STEERING CABLE AND PULLEYS FOR WEAR AND CONDITION (INSPECT CABLES CLOSELY FOR FRAYING IN a 12 AREA OF STEERING CONTROL VALVE PULLEYS). 12. CHECK CONTROL SYSTEM CABLE TENSION. IF CABLE TENSION IS LESS THAN 19 POUNDS, REFER TO STEERING SYSTEM RIGGING, WORK COMPLIANCE FORM 32.150. 13. INSPECT GEAR UPLOCK ASSEMBLY FOR SECURITY AND CONDITION. 14. INSPECT GEAR SELECTOR VALVE FOR LEAKS AND GENERAL CONDITION (LOCATED AFT UPPER RIGHT-HAND CORNER). 15. CHECK ALL HYDRAULIC LINES FOR CHAFING, DAMAGE, ROUTING AND LEAKS. 16. INSPECT ELECTRICAL BUNDLES, MICROSWITCHES, WIRES AND CONNECTIONS FOR SECURITY, GENERAL CONDITION AND CLEANLINESS. 17. INSPECT STRUCTURE FOR DAMAGE AND GENERAL CONDITION. 18. INSPECT MOSE GEAR DOORS, ACTUATING RODS AND ROD-ENDS FOR CONDITION, CRACKS AND SECURITY. 19. INSPECT POWER BRAKE VALVE AND PARKING BRAKE LINKAGE FOR SECURITY, LEAKAGE AND GENERAL CONDITION (ACCESS TO THE POWER BRAKE VALVE MAY BE GAINED THROUGH THE INSPECTION COVER ON THE INSIDE LEFT OF NOSE GEAR WHEEL WELL). R2O. CHECK AXLE FOR CRACKS. USE DYE PENETRANT INSPECTION METHOD.

REPORT DATE 04/13/89

21. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. AIRCRAFT NO.:

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.020 OPERO3

MODEL: 1124A WESTWIND

AIRCRAF	T REG.:	N368MD		ISSU	ED 07-88	REV. 1	2-88	03	50600+	150/300/	/600 HR	INSPECT	ION
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INSPE	ECTED BY:		HIL	<u> 158070, 07. 9</u>	97.124 		KIND OF CERT	IFICATE:					-
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321	191 INSP	ECT RIGHT	MAIN GEA	R/WELL (A)					···· Add		120	24	5
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320	3211	71											
NOT	E: THE F	DLLOWING	ADDITIONA	L WCF(B) ARE	REQUIRED '	TO PERF	ORM THIS TAS	K 32.190.	32.T01,	32,180.			
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				, DANAGE, WH								JM /	$u \perp$
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R15.	INSPECT H	AIN BODY	TRUNNION	AND CYLINDRI	CAL LENGTH	FORGIN	G PARTING PL	ANE AND F	ROOTS OF	LUGS FOF	R GENERA	l _	11
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				NEBS, CRACKS		N AND G	ENERAL CONDI	ITION.				Jr.	11

31. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

29. CHECK FUEL VENT LINES AND CLAMPS FOR CONDITION AND SECURITY.

27. CHECK PAINT FOR CRACKING, PEELING AND GENERAL CONDITION.

AND GENERAL CONDITION.

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30. INSPECT UPLOCK AND DOWNLOCK MICROSWITCHES FOR SECURITY, CLEANLINESS AND CONDITION.

28. INSPECT MAIN GEAR DOORS AND LINKAGE FOR FREEDOM OF MOVEMENT, SECURITY OF ATTACHING POINTS, CLEANLINESS

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 32.030 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368ND ISSUED 07-88 REV. +004020 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 32-004 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS HORK ACCOMPLISHED: DATE: MONTH Le DAY 9 YEAR 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 TECHNICIAN SIGNATURE: _____ CERTIFICATE NUMBER: _____ HILLSEORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 320106 LUBE NOSE LANDING GEAR/DOORS...NM 12-12-00..... 320606 LUBE LEFT MAIN GEAR...MM 12-12-00...... 321106 LUBE RIGHT MAIN GEAR...MM 12-12-00.....

320106, 320606, 321106

LUBRICATE LANDING GEAR/DOORS (REFER TO FIGURES 1, 2 AND 3 ON CARD 32-1)

CONSUMABLES: LUBRICATING DIL MIL-L-7870A, GREASE MIL-G-81322

- NOTE: 1. PRIOR TO PERFORMING THE VARIOUS LUBRICATION TASKS IN EACH AREA, IT IS IMPORTANT THAT PROPER SAFETY PRECAUTIONS AND ACCESS TO THE SPECIFIC AREAS BE ACCOMPLISHED.
 - 2. USE DNLY CLEAN AND APPROVED LUBRICANTS. REMOVE ALL EXCESS DIL AND GREASE THAT TEND TO ACCUMULATE NEAR THE LUBRICATION FITTINGS AND AREAS.
 - 3. GREASE ALL FITTINGS BELOW THE CABIN FLOOR AND AT THE HORIZONTAL STABILIZER PIVOT POINT ANY TIME THE FITTINGS ARE ACCESSIBLE AS A RESULT OF OTHER MAINTENANCE.
 - 4. BEFORE APPLYING LUBRICANTS, REHOVE ALL FOREIGN MATTER FROM JOINTS, FITTINGS, OR BEARING SURFACES.
 - 5. WHEN APPLYING LUBRICANTS, THROUGH PRESSURE TYPE FITTINGS, MAKE CERTAIN LUBRICANT HAS EMERGED FROM AROUND BUSHINGS, THEN WIPE OFF EXCESS.
 - 6. INVESTIGATE CAUSE IF NO GREASE HAS EMERGED FROM AROUND BUSHINGS.
 - 7. STANDARD ZERK FITTING AND SPECIAL FLUSH FITTING ARE BOTH USED THROUGHOUT THE AIRCRAFT.

CAUTION: WEAR GOGGLES AND HEAVY DUTY RUBBER GLOVES WHEN USING HIGH-PRESSURE GREASE GUNS.

- 1. LUBRICATE LANDING GEAR AND GEAR DOORS WITH TYPE LUBRICANT AND METHOD OF APPLICATION INDICATED IN FIGURES 1, 2 AND 3.
- 2. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-HES, INC. AIRCRAFT NO .: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.040

PAGE 1

OPER03

AIRCRAFT REG.: N368MD MODEL: 1124A WESTWIND ISSUED 07-88

050600+

150/300/600 HR INSPECTION

89103 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. LANDINGS CYCLES DATE **~32-005** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

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TECHNICIAN	SIGNATU	/RE:		1050 M.C.	25th AV			CERTIFIC	ATE NUM	BER:		- 10 ml Ango go inc 10 10 A			
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* *** *** ***	204 004 84	14 24 4 84°	*******			*****				*****	TECHNICIAN			MAN-HOURS	•
320116	SERVICE	NOSE LA	ANDING G	EAR SHO	CK STRUT	MN 1	12-10-04				575 JM	-21	Ω	HRS.THS	
320636	SERVICE	LEFT M	AIN GEAF	SHOCK S	STRUT	MM 12-1	10-04				তাশ		Ιζ	. 8	
3211 36	SERVICE	RIGHT 1	MAIN GEA	NR SHOCK	STRUT	.HM 12-	-10-04					ZL	IJ	1	•
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320116, 320636, 321136

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.701, 32.702.

SERVICE LANDING GEAR SHOCK STRUTS (NOSE/MAIN) (REFER TO FIGURES 4, 5, 6, 7 AND 8 ON CARD 32-1) CONSUMABLES: HYDRAULIC FLUID MIL-H-5606, COMPRESSED NITROGEN

- 1. CHECK SHOCK STRUTS FOR LEAKAGE, CONDITION, PROPER SERVICE AND CORRECT INFLATION.
- 2. CLEAN SHOCK STRUT AND WIPE OFF DIRT AND DUST FROM STRUT PISTON USING CLEAN CLOTH DAMPENED WITH HYDRAULIC FLUID.
- 3. CHECK STRUT EXTENSION. REFER TO WORK COMPLIANCE FORM 32.TO2.

WARNING: DO NOT REMOVE FILL OR DRAIN PLUGS BEFORE DEFLATING STRUT.

NDTE: ONLY CLEAN MIL-H-5606 HYDRAULIC FLUID SHALL BE USED TO FILL LANDING GEAR SHOCK STRUTS.

- 4. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.
- 5. REMOVE VALVE CAP FROM NITROGEN VALVE BODY AT BOTTOM OF STRUT PISTON.
- 4. ROTATE OUTER NUT ON NITROGEN VALVE BODY COUNTERCLOCKWISE SLOWLY TO DEFLATE STRUT.
- 7. REMOVE HYDRAULIC FILL PLUG FROM UPPER END OF STRUT BODY.

CAUTION: NITROGEN MAY BE TRAPPED ON FLUID SIDE OF FLOATING PISTON. REMOVE PLUG SLOWLY.

- 8. APPLY LOW-PRESSURE AIR TO HYDRAULIC FILL PLUG PORT, FULLY EXTENDING THE STRUT PISTON AND FLOATING PISTON WITHIN THE STRUT.
- 9. CLOSE NITROGEN VALVE BODY NUT TO KEEP FLOATING PISTON FROM BEING DRAWN UP.
- 10. WITH STRUT PISTON (SHINY PORTION OF STRUT) FULLY EXTENDED, FILL STRUT TO OVERFLOWING WITH MIL-H-5606 HYDRAULIC FLUID.
- 11. INSTALL A DRAIN HOSE TO HYDRAULIC FILL PORT AND SLOWLY COMPRESS STRUT PISTON (SHINY PORTION OF STRUT). ALLOWING HYDRAULIC FLUID TO OVERFLOW INTO A CLEAN CONTAINER. THIS CAN BE DONE WITH A JACK, OR BY HAND IF THE WHEEL AND
- 12. SLOWLY EXTEND THE STRUT PISTON (SHINY PORTION OF STRUT), ALLOWING FLUID TO BE DRAWN FROM THE CLEAN CONTAINER OF HYDRAULIC FLUID BACK INTO THE UPPER BODY. REPEAT UNTIL THE UPPER BODY IS FREE OF TRAPPED AIR BUBBLES IN THE FULLY COMPRESSED POSITION.
- 13. EXTEND STRUT PISTON, AGAIN APPLY LOW-PRESSURE AIR TO HYDRAULIC FILL PLUG TO ENSURE THAT THE FLOATING PISTON IS STILL SEATED AT BOTTOM.
- 14. AFTER LAST FILLING, COMPRESS PISTON UNTIL 1T STOPS, FORCING DUT ALL EXCESS HYDRAULIC FLUID. TO PREVENT AIR FROM BEING DRAWN IN, REPLACE HYDRAULIC FILL PLUG BEFORE EXTENDING PISTON.
- 、15. OPEN NITROGEN VALVE BODY NUT AND ALLOW STRUT PISTON TO SLOWLY EXTEND. SOME AIR WILL BE DRAWN INTO THE STRUT
- 16. ATTACH HOSE FROM NITROGEN SOURCE AND INFLATE IN ACCORDANCE WITH FIGURES 6, 7 AND 8.
- 17. TIGHTEN MUT ON NITROGEN FILLER VALVE BODY.
- 18. DISCONNECT NITROGEN HOSE AND INSTALL VALVE CAP.
- 19. CHECK NITROGEN VALVE FOR LEAKS USING SDAP AND WATER SOLUTION.



OPERATOR: ED-WES, INC. AIRCRAFT NO... 368 AIRCRAFT REG.: N368MD

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.040 **OPERO3**

MODEL: 1124A WESTHIND (CONTINUED) ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2
32-00	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
87103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY

NOTE: OVERINFLATION OF THE NOSE GEAR STRUT WILL PREVENT THE GROUND CONTACT SWITCH FROM FUNCTIONING PROPERLY AND CAUSE THE NOSE GEAR STEERING SYSTEM TO MALFUNCTION.

- 20. REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.T01.
- 21. RECORD SERVICING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND AIRCRAFT REG.: N368ND ISSUED 07-88 050600+

OPERO3

32.110A

150/300/600 HR INSPECTION 89103 | WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS CYCLES LANDINGS **~32-014** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCO	MPLISHED: DATE:	HONTH 6 DAY	v 9 vear 89	_ AIRCRAFT HOURS:	4272,1 L	ANDINGS: 2	1800
TECHNICIA	N SIGNATURE:			_ CERTIFICATE NUM	BER:		
INSPECTED	BY:	HILLSBORD, OR	. 97124	_KIND OF CERTIFICA	ATE:		
			**********		TECHNICIAN	INSPECTOR	MAN-HOURS
320156	INSPECT/CLEAN/	LUBE LEFT NOSE W	HEEL/BEARINGSMM 3 WHEEL/BEARINGSMM	2-40-00	<u>27/5</u>	e so	HRS THS
320158	INSPECT/CLEAN/	LUBE RIGHT NOSE (WHEEL/BEARINGSMM	32-40-00	G1B-	Z-115-	15
*****	******	*********		***********	******	*****	

320156, 320158

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.701.

INSPECT/CLEAN/LUBE NOSE WHEEL/BEARINGS (REFER TO ILLUSTRATION ON CARD 32-2)

EQUIPMENT/CONSUMABLES: GREASE MIL-G-81322, CLEANING SOLVENT, TORQUE WRENCH 0 TO 250 INCH-POUNDS, DENATURED ALCOHOL, ANTI-SEIZE COMPOUND

- 1. REMOVE NOSE WHEELS AS FOLLOWS:
 - A. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.

WARNING: DO NOT ATTEMPT TO DISASSEMBLE WHEEL UNTIL TIRE HAS BEEN COMPLETELY DEFLATED, OTHERWISE SERIOUS INJURY TO PERSONNEL OR DAMAGE TO EQUIPMENT CAN RESULT.

- B. DRAW A CHALK LINE ACROSS BOTH TIRES, SO THAT TIRES AND WHEELS CAN BE REINSTALLED IN THEIR ORIGINAL POSITION.
- C. REMOVE VALVE CAP AND APPLY A TIRE DEFLATOR TO RELEASE TIRE PRESSURE COMPLETELY.

WARNING: DO NOT ATTEMPT TO REMOVE THE VALVE CORE UNTIL THE TIRE HAS BEEN COMPLETELY DEFLATED. VALVE CORES WILL BE EJECTED AT HIGH VELOCITY IF UNSCREWED BEFORE AIR PRESSURE HAS BEEN RELEASED.

- D. LOOSEN WHEEL DRIVE COMPRESSION BOLT, ON LEFT TORSION SHAFT DRIVE.
- E. REMOVE THREE DRIVE RETAINING BOLTS SECURING TORSION SHAFT DRIVE TO OUTBOARD WHEEL HALF AND REMOVE TORSION SHAFT DRIVE.

NOTE: THIS IS SUFFICIENT TO REMOVE LEFT WHEEL. TO REMOVE RIGHT WHEEL PROCEED AS FOLLOWS: A, CUT SAFETY WIRE ON RIGHT WHEEL HUB AND REMOVE THREE BOLTS THAT ATTACH SHAFT ASSEMBLY. PULL OUT SHAFT ASSEMBLY WITH DRIVE.

- F. REMOVE LOCKING BOLT AND NUT SECURING AXLE NUT.
- G. REMOVE AXLE NUT, WASHER, DUTER BEARING SPACER, BEARING SEAL AND BEARING CONE FROM WHEEL.
- H. REMOVE NOSE WHEEL ASSEMBLY FROM AIRCRAFT.
 - (1) REMOVE BEARING COME, BEARING SEAL AND BEARING SPACER FROM WHEEL ASSEMBLY.

CAUTION: HANDLE BEARING COMES WITH EXTREME CARE. MISHANDLING OF BEARINGS CAN CAUSE BEARING FAILURE.

- 2. CHECK TIRES FOR WEAR, WEATHER CHECKING, DIL SATURATION, CUTS AND FLAT SPOTS, PROPER INFLATION, ETC.
- 3. INSPECT WHEELS FOR CORROSION AND DAMAGE.
- 4. CHECK AXLE FOR CORROBION (INTERNAL AND EXTERNAL) DAMAGE AND EVIDENCE OF IRREGULAR WEAR.
- 5. AFTER THE TIRE IS REMOVED, THE WHEEL SHOULD BE CLEANED, INSPECTED (REFER TO ILLUSTRATION) AND REPAIRED. PARTS HAVING CRACKS MUST BE REPLACED. SMALL NICKS OR SCRATCHES SHOULD BE BLENDED OUT, POLISHED AND TREATED WITH TWO CDATS OF ZINC CHROMATE PRIMER AND TWO COATS OF ALUMINUM LACQUER IN ACCORDANCE WITH GOODYEAR COMPONENT MAINTENANCE NAMUAL AP-507.

NOTE: HANDLE AND MAINTAIN THE WHEEL HALVES PROPERLY TO PROTECT THE PAINT AND SURFACE FINISHES. EXPOSED MAGNESIUM IS SUBCEPTIBLE TO CORROSION. NICKS, SCRATCHES, AND OTHER DAMAGE CAUSED BY IMPROPER HANDLING OF << CONTINUED >> COPYRIGHT 1989 CAMP SYSTEMS, INC.



OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

32.110A

PAGE 2

AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND (CONTINUED) **OPERO3** AIRCRAFT REG .: NJ68HD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION WORK DUE AT 89103 RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY * = APU HBS DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. **~32-016** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

REPORT DATE 04/13/89

THE WHEEL HALVES INVITES CORROSION, WHICH IF UNATTENDED WILL LEAD EVENTUALLY TO FATIGUE CRACKS AND WHEEL FAILURE.

WARNING: WHEN USING CLEANING SOLVENTS, OBSERVE NORMAL FIRE AND HEALTH PRECAUTIONS FOR THE PARTICULAR SOLVENT BEING USED. DRY CLEANING SOLVENTS ARE TOXIC AND VOLATILE. USE ONLY IN WELL VENTILATED AREAS. AVOID PHYSICAL CONTACT WITH SOLVENT AND DO NOT INHALE VAPOR.

CAUTION: CLEAN BEARING CONES IN A SEPARATE CONTAINER OF CLEAN SOLVENT.

- 6. STRIP PAINT AS NECESSARY TO INSPECT WHEEL HALVES.
- 7. CLEAN ALL METAL PARTS IN DRY CLEANING SOLUTION, FEDERAL SPECIFICATION PD-480, OR THE EQUIVALENT. USE A SOFT BRISTLE BRUSH TO REMOVE HARDENED GREASE OR DIRT.

CAUTION: DO NOT SPIN BEARING COMES WITH COMPRESSED AIR WHILE DRYING.

- 8. DRY ALL METAL PARTS THOROUGHLY, USING DRY FILTERED COMPRESSED AIR.
- 9. VAPOR DEGREASE BEARING COMES AND VISUALLY CHECK ROLLER SURFACES FOR NICKS, SCRATCHES, RUBT, CORROSION, SPALLING, GALLING, FLAT SPOTS, PITTING, HEAT DISCOLORATION, AND WEAR. CHECK BEARING RETAINER FOR DENTS OR DISTORTION, AND FOR WEAR OF SIDES, CORNERS AND END OF ROLLER POCKETS. REPLACE BEARING CONES HAVING ANY DEFECTS.
- 10. CHECK BEARING CUPS FOR LODSENESS, GALLING, EXCESSIVE WEAR, SCRATCHES, PITTING, CORROSION, AND EVIDENCE OF OVERHEATING. IF ANY DEFECTS EXIST, REPLACE BEARING CUP. CHECK BEARING SPACER FOR GALLING AND GENERAL CONDITION.
- 11. IHMEDIATELY AFTER DRYING, PACK BEARING COMES AND COAT BEARING CUPS IN WHEEL HALVES WITH CLEAN BEARING GREASE, SPECIFICATION MIL-G-81322.
- 12. CLEAN ALL RUBBER PARTS IN ISOPROPYL ALCOHOL AND DRY WITH A CLEAN, SOFT CLOTH.

CAUTION: DO NOT USE DRY CLEANING SOLVENTS RECOMMENDED FOR METAL PARTS TO CLEAN RUBBER PARTS.

- 13. CHECK BEARING SEALS FOR CUTB, NICKS, DISTORTION, AND OTHER DANAGE, CHECK FOR SECURITY OF RUBBER-TO-METAL BOND AND FOR DAMAGE OR DISTORTION TO METAL BASE. REPLACE SEALS HAVING ANY OF THESE DEFECTS. CHECK BEARING SEAL FOR WEAR BY MEASURING THE TIP-TO-FACE DISTANCE AS SHOWN IN ILLUSTRATION, REPLACE SEALS WORN BELOW THE MINIMUM DIMENSION.
- 14. CHECK WHEEL HALVES FOR CRACKS, NICKS, SCRATCHES, TOOL MARKS AND OTHER DAMAGE, PAYING PARTICULAR ATTENTION TO BEAD SEAT, BOLT BOSS AND VALVE STEM HOLE AREAS. REPLACE CRACKED, SEVERLY CORRODED, OR BADLY DAMAGED PARTS.
 - NOTE: MAGNESIUM ALLOY IS SUBJECT TO CORROSION. CORROSION ORIGINATES AT POINTS WHERE THE PROTECTIVE COATING HAS BEEN RUPTURED AND THE MAGNESIUM EXPOSED TO AIR AND CHEMICALS, PARTICULARLY RUNWAY DEICING CHEMICAL. CORROSION PROCEEDS AT AN INCREASING RATE, AS THE CORROSION RESIDUE ACCELERATES THE PROCESS. THE BEAD SEAT AREA IS ESPECIALLY VULNERABLE. ALL TRACES OF CORROGION AND RESIDUE MUST BE REMOVED BEFORE WHEEL HALVES ARE TREATED AND REPAINTED.
 - CAUTION: REHOVAL OF CORROSION AND SURFACE DAMAGE WILL PREVENT STRESS CONCENTRATIONS AND PREMATURE WHEEL FAILURE. HOWEVER, ANY REMOVAL OF MATERIAL WILL SHORTEN THE ROLL LIFE OF THE WHEEL; THEREFORE, IT IS RECOMMENDED THAT REMOVAL OF MATERIAL BY BLENDING BE LIMITED TO THE MINIMUM REQUIRED FOR REMOVING CORROBION OR SURFACE DAMAGAE DEFINED IN GOODYEAR COMPONENT MAINTENANCE MANUAL AP-507. NO ATTEMPT SHOULD BE MADE TO REPAIR CRACKED, SEVERLY CORRODED, OR BADLY DAMAGED PARTS. COMPONENTS THAT CANNOT BE REPAIRED WITHIN THE LIMITS DEFINED IN AP-507 MANUAL SHOULD BE REPLACED.
- 15. CHECK WHEEL HALVES FOR CORROSION, PARTICULARLY ON SURFACES THAT CONTACT TIRE BEADS. REMOVE ANY CORROSION AND SURFACE DAMAGE TO THE LIMITS GIVEN IN GOODYEAR COMPONENT MAINTENANCE MANUAL AP-507.
 - 16. CHECK VALVE HOLE BEAL AREA IN THE OUTBOARD WHEEL HALF FOR DAMAGE. IF SEAL AREA IS DAMAGED CAUSING AIR LEAKAGE, REPLACE SUB-ASSEMBLY.
 - 17. CHECK VALVE STEM, CORE, AND CAP FOR STRIPPED THREADS, CORROSION, OR OTHER DAMAGE. REPLACE DEFECTIVE PARTS.
 - 18. CHECK WHEEL O-RING PACKING FOR CUTS, PERMANENT SET, STRETCHING, AND OTHER DAMAGE. DISCARD PACKING IF ANY OF THESE DEFECTS EXIST. REMOVE BURRS OR OTHER DAMAGE ON WHEEL HALVES THAT COULD CAUSE RECURRENT PACKING DAMAGE.

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OPERATOR: ED-WES, INC. AIRCRAFT NO.: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

MODEL: 1124A WESTWIND (CONTINUED)

32.110A OPER03

AIRCRAFT REG.: N368MD ISSUED 07-BB REV.

050600+ 150/300/600 HR INSPECTION

89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY				
32-016	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.				
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 3				

- 19. CHECK WHEEL BOLTS FOR CRACKS AT THE RADIUS UNDER THE BOLTHEAD AND IN THE THREADS ADJACENT TO THE BOLT SHANK BY MAGNETIC PARTICLE INSPECTION METHOD. DISCARD IF CRACKED OR IF THREADS ARE STRIPPED OR DAMAGED. NO REWORK OF BOLTS IS PERMISSIBLE.
- 20. CHECK NUTS FOR WEAR, DAMAGED THREADS, AND SELF-LOCKING CAPABILITY. REPLACE WORN OR DAMAGED NUTS OR NUTS HAVING FIFTEEN APPLICATIONS. IF NUMBER OF APPLICATIONS CANNOT BE DETERMINED, DEGREASE NUT AND BOLTS AND CHECK TORQUE REQUIRED TO TURN IT ON A NONLUBRICATED WHEEL BOLT. REPLACE ANY NUT REQUIRING LESS THAN THE MINIMUM TORQUE VALUE OF & INCH-POUNDS.
- 21. INSTALL NOSE GEAR TIRE AS FOLLOWS:
 - NOTE: 1. IT IS RECOMMENDED THAT A NEW WHEEL SEAL AND VALVE GROMMET BE INSTALLED AT EACH OVERHAUL. IF IT IS NECESSARY TO REUSE OLD SEAL AND GROMMET, CHECK FOR CUTS, PERMANENT SET, AND OTHER DAMAGE. DO NOT USE DAMAGED SEALS OR GROWNETS WITH PERMANENT SET.
 - 2. CUTS ON SEALS OFTEN INDICATE THE PRESENCE OF BURRS OR OTHER DAMAGE THAT MAY CAUSE RECURRENT PACKING DAMAGE.
 - A. INSTALL VALVE STEM AS FOLLOWS:
 - (1) PLACE GROWNET ON VALVE STEM.
 - (2) POSITION VALVE STEN AND GROWNET IN WHEEL.
 - (3) INSTALL SPACER ON VALVE STEM.
 - (4) SCREW HEX NUT ON VALVE STEM AND TIGHTEN NUT.
 - B. CHECK TIRE FOR WORD 'TUBELESS AND 210 M.P.H.' ON SIDEWALL.
 - C. INSPECT TIRE TO ENSURE IT IS FREE OF FOREIGN MATERIAL AND THAT BEAD AREAS ARE CLEAN.
 - D. VISUALLY INSPECT TIRE BEADS FOR DAMAGE.
 - E, WIPE WHEEL FLANGE BEAD SEAT AND WHEEL MATING SURFACE AREA WITH A CLEAN CLOTH DAMPENED WITH ISOPROPYL ALCOHOL.
 - F. INSPECT WHEEL FOR PROPER SEALING AND SECURITY OF VALVE STEM LOCKING NUT.
 - G. CLEAN WHEEL O-RING SEAL P/N 80310-336R WITH ISOPROPYL ALCOHOL AND LUBRICATE LIGHTLY WITH MIL-G-81322 GREASE.
 - H. INSTALL WHEEL O-RING SEAL ON WHEEL HALF.

CAUTION: SEAL SHOULD BE EQUALIZED ON WHEEL AND NOT THISTED. USED BEALS SHOULD BE REINSTALLED AS NEAR AS POSSIBLE TO THE ORIGINAL POSITION.

- I. PLACE TIRE ON OUTBOARD WHEEL HALF WITH RED BALANCE DOT AT VALVE STEM.
- J. POSITION INBOARD WHEEL HALF IN TIRE AND INSTALL WHEEL HALF RETAINING BOLTS AS FOLLOWS:
 - (1) LUBRICATE THREADS OF WHEEL HALF RETAINING BOLTS AND BEARING SURFACES OF NUTS, BOLTHEADS AND WASHERS WITH ANTI-BEIZE COMPOUND, SPECIFICATION MIL-T-5544.
 - (2) COMPRESS WHEEL SECTION TO ALLOW INSTALLATION OF TWO BOLTS AND NUTS 180 DEGREES APART. TIGHTEN BOLTS EVENLY UNTIL WHEEL HALVES SEAT THEN INSTALL REMAINING WHEEL HALF RETAINING BOLTS, WASHERS AND MUTS.

CAUTION: DO NOT USE IMPACT OR POWER WRENCHES TO TIGHTEN OR TORQUE WHEEL BOLTS OR MUTS.

(3) TIGHTEN WHEEL-HALF RETAINING BOLTS IN EQUAL INCREMENTS OF APPROXIMATELY 20 INCH-POUNDS TO A FINAL TORQUE VALUE OF 120 INCH-POUNDS, USING A CRISSCROSS PATTERN TO ENSURE EVEN TORQUE.

HARNING: PLACE WHEEL IN AN INFLATION CAGE FOR INITIAL INFLATION. DO NOT INFLATE TIRE IN EXCESS OF FULL OPERATION PRESSURE TO SEAT THE BEADS. REDUCE TIRE PRESSURE TO RECOMMENDED STORAGE PRESSURE OF 20 PSI UNTIL WHEEL/TIRE ASSEMBLY IS READY FOR TESTING. WHEEL FAILURE MAY OCCUR, CAUSING INJURY TO PERSONNEL OR DAMAGE TO EQUIPMENT IF TIRE IS INFLATED FROM ANY HIGH PRESSURE SOURCE. TIRE AND WHEEL ASSEMBLIES MUST BE SERVICED WITH INFLATION EQUIPMENT THAT HAS BEEN SPECIFICALLY DESIGNED FOR THIS OPERATION.

- K. INSTALL VALVE CORE INTO VALVE STEM, INFLATE TIRE WITH JUST ENOUGH AIR TO SEAT BEADS. DO NOT OVER INFLATE.
- L. AFTER BEADS ARE PROPERLY SEATED, INFLATE TIRE TO 55 PSI. LEAVE FOR 5 TO 10 MINUTES. REDUCE TO STORAGE PRESSURE OF 20 PSI. REMOVE WHEEL ASSEMBLY FROM CAGE. INSTALL VALVE CAP ON VALVE STEM.
- M. INSTALL WHEEL AS FOLLOWS:
 - (1) ENSURE ALL PARTS AND THREADS ARE CLEAN, PACK THREADS AND BEARINGS WITH AEROSHELL 22, GREASE MIL-G-81322. << CONTINUED >> COPYRIGHT 1989 CAMP SYSTEMS, INC.



32.110A

OPERO3

OPERATOR ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. MODEL: 1124A WESTWIND (CONTINUED) AIRCRAFT NO.: 368 ISSUED 07-88 050600+ 150/300/600 HR INSPECTION AIRCRAFT REG.: N368MD REV. 89103 | WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY * = APLIHRS

29	1		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 4
~32	-014	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING

(2) INSTALL INNER BEARING CONE AND INNER BEARING SEAL ON WHEEL. INSTALL INNER BEARING SPACER ON AXLE.

CAUTION: HANDLE BEARING CONES WITH EXTREME CARE. MANY AIRCRAFT BEARING FAILURES RESULT FROM MISHANDLING OF BEARINGS DURING OVERHAUL.

- (3) SLIDE WHEEL ABSEMBLY INTO POSITION ON AXLE EMBURING THAT INNER BEARING CONE AND INNER BEARING SEAL REMAIN IN POSITION.
- (4) INSTALL DUTER BEARING CONE, DUTER BEARING SEAL, DUTER BEARING SPACER, WASHER AND AXLE NUT.

CAUTION: ENSURE THAT WHEEL GREASE SEAL DOES NOT SPIN IN WHEEL AND THAT THE RUBBER OF THE SEAL IS NOT STUCK TO THE AXLE SPACER.

- (5) TIGHTEN WHEEL RETAINING NUT TO 120 INCH-POUNDS WHILE ROTATING WHEEL. CHECK THAT WHEEL FITS SNUGLY AND DOES NOT WOBBLE. BACK OFF THE RETAINING NUT UNTIL IT ROTATES BY HAND. RETORQUE NUT TO 20 INCH-POUNDS WHILE ROTATING WHEEL; IF NOT AT LOCKING POSITION CONTINUE TIGHTENING NUT TO NEXT LOCKING HOLE. CHECK THAT THE WHEEL ROTATES FREELY.
- (6) INSTALL AXLE NUT LOCK BOLT AND BELF-LOCKING NUT.
- (7) INSTALL WHEELS BD THAT MARKS MATCH PREVIOUSLY DRAWN ON TIRES ALIGN. REFER TO ITEM 1, STEP A.
- (8) INSERT TORBIDN SHAFT TO WHEEL AXLE FROM THE RIGHT SIDE. INSTALL TORSION SHAFT DRIVE ON LEFT WHEEL AND SECURE WITH SIX RETAINING BOLTB AND WASHERS. SAFETYWIRE. INSTALL WHEEL DRIVE COMPRESSION BOLT, SPACER, WASHER AND NUT. TORQUE NUT TO 120 INCH-POUND MINIMUM, CONTINUE TO NEXT LOCKING HOLE, SECURE WITH NEXT COTTER PIN.
- (9) INFLATE NOSE WHEEL TIRE TO 55 PSI.

CAUTION: BEFORE REMOVING AIRCRAFT FROM JACKS, MAKE SURE THAT THE LANDING GEAR CONTROL LEVER IS IN THE DOWN POSITION, LANDING GEAR IS LOCKED DOWN AND LEFT, NOSE, AND RIGHT GREEN INDICATING LIGHTS COME ON.

- (10) REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.TO1.
- 22. RECORD INSPECTION COMPLIED WITH IN BPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WEST, INC.

WORK COMPLIANCE FORM NO.

32.120

AIRCRAFT NO.: 368
AIRCRAFT REG.: N368HD

D-MEGIT ING.

MODEL: 1124A WESTWIND

RCRAFT REG.: N368HD	ISSUED 07-88	REV.	PAGE 1	
88349 WORK DUE AT DATE HOURS	* = APU HRS LANDINGS CYCLES		OMPLISHED FOR EACH TASK. KEEP TOP CO TURN CARBON COPY TO CSI FOR UPDATING	
32-015 29 29			UNSCHEDULED	
	8 3	00	1/-12 2000	=
WORK ACCOMPLISHED: DATE: MONTH	YEAR.	<u> 70</u> AIRCRAFT HOURS: <u> </u>	15/2 LANDINGS: 3090	
TECHNICIAN SIGNATURE:	Charles Man	CERTIFICATE NUMBER	560767740	
			_	
INSPECTED BY:	fl flower	KIND OF CERTIFICATE	·	
320151 PART NAME: NOSE GE	AR RIGHT WHEEL		MM 32-40-00 INSP:	1961
REASON REHOVED: (CHECK ONE) TIME A() FAIL B() WORN C()	LDANER D() SCHED CONV F	E() MOD G() SERVICE K() (ENG CHG L() TIRE CHG HUY DAMAGED 1	1 (
PART REMOVED: PART NUMBER	9191819	SERIAL NUMBER:	AP OCT 75-641	
PART INSTALLED: PART NUMBER	9550016	SERIAL NUMBER:	MAR 8/-1/79	
TIME SINCE NEW: HRSL	.DCSMOS	TIME SINCE OVERHAUL:	irsLDGSMOS	
WARRANTY TIME REMAINING: HRS_	LDGS MOS	MAN-HOURS: HRS	TENTHS PRICE: \$	_
SIGNOFF ANY WORK ACCOMPLISHED			TECHNICIAN INSPECTOR HAN-HOU	
TORIES INSPECTION FAMILIES S	TOUT MORE HUREL BEADING	. NM 704000	ARS.TH	8
320158 INSPECT/CLEAN/LUBE R	::::::::::::::::::::::::::::::::::::::	:nn 36-90-00	····	+
320166 PART NAME: NOSE GE	AR RIGHT TIRE		MM 32-40-00	
REABON REMOVED: (CHECK ONE)	LOAMED TO A COURT COMU (re , man ce , pepuice ke j'i	TECHNICIAN: INBP: ENG CHG L() TIRE CHG M() DAMAGED 1	
•				•
PART REMOVED: PART NUMBER	1641-93-1	SERIAL NUMBER:	OLD	
PART INSTALLED: PART NUMBER	184F-43-2	SERIAL NUMBER:	91/80783	
			HRSLDGSMOS	
THE STACE MEN: HMBF	.veacuncun	ILIC SINCE DAEKUNOC.	ukgLbegnos	
WARRANTY TIME REMAINING: HRB_	LDGSNOS	MAN-HOURS: HRS	TENTHS PRICE: 4	
700444 700454	: 	********************	*************	i a f
320146, 320151				
NOTE: THE FOLLOWING ADDITION	HAL NCF(S) ARE REQUIRED	TO PERFORM THIS TASK 32.TO	1.	
ITEM 1 - NOSE GEAR WHEEL - F	REMOVAL AND INSTALLATION	INSPECT/CLEAN/LUBE (REFER	TO ILLUSTRATION ON CARD 32-2)	
EQUIPMENT: TORQUE WRENCH 0		ASE MIL-G-81322		
A REMOVAL (REFER TO ILLUSTRA		79 TA1		
1. JACK AIRCRAFT. REFER 1	A MANU COULTINACE LOUIS	AP . IAT .		
HARNING: DO NOT ATTEMP	T TO DISASSEMBLE WHEEL	UNTIL TIRE HAS BEEN COMPLET	ELY DEFLATED, OTHERWISE SERIOUS INJUF	łΥ
TO PERSONNEL	OR DAMAGE TO EQUIPMENT	CAN RESULT.		
2. DRAW A CHALK LINE ACROS	SS BOTH TIRES. SO THAT T	IRES AND WHEELS CAN BE REIN	STALLED IN THEIR ORIGINAL POSITION.	
		RELEASE TIRE PRESSURE COMPLI		

- 4. LOOSEN WHEEL DRIVE COMPRESSION BOLT, ON LEFT TORSION SHAFT DRIVE.
- 5. REMOVE THREE DRIVE RETAINING BOLTS SECURING TORSION SHAFT DRIVE TO OUTBOARD WHEEL HALF AND REMOVE TORSION SHAFT DRIVE.

WARNING: DO NOT ATTEMPT TO REMOVE THE VALVE CORE UNTIL THE TIRE HAS BEEN COMPLETELY DEFLATED. VALVE CORES WILL BE EJECTED AT HIGH VELOCITY IF UNBCREWED BEFORE AIR PRESSURE HAS BEEN RELEASED.

OPERATOR: ED-WEST, INC.

WORK COMPLIANCE FORM NO.

32.110

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

PAGE 1

88349 WORK I	DUE AT DATE	HOURS	* = APU HRS. LANDINGS	CYCLES	RECORD TIME WORK ACCO			
29 29						UNSCHEDULED		
WORK ACCOMPL	_ISHED: DAT	E: MONTH			70 AIRCRAFT HOURS: 4			90
TECHNICIAN E	SIGNATURE:		Hum	S	CERTIFICATE NUMBER:	560767	7240	
INSPECTED BY	/:	Â	MIT	mu	KIND OF CERTIFICATE:	\mathcal{A}	حربح	ya ay an we ee ay ay a
320146 REASON RENOV	PART NAME	NOSE GEAR		*********	******************		*****	\mathcal{D}
TIME A() FA	AIL B() WO	RN C() LD/	NER D() SCH	ED CONV E) MOD G() SERVICE K() EN	IG CHG L() TIR	E CHG H X) DAN	AGED TO
					SERIAL NUMBER:			
PART INSTALL	LED: PART N	KIMBER	9550	016	SERIAL NUMBER:	DOVEZ	-1440	_~~~~
TIME SINCE	NEW: HRS	LDG	3M	D8	_ TIME SINCE OVERHAUL: HE	RSLDGS	10M	3
WARRANTY TIME				NOS	MAN-HOURS: HRST		INSPECTOR I	MAN-HOUR!
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		NOSE GEAR				MM 32-40-00 TECHNICIAN	KI THED	
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PART REMOVE	D: PART N	NUMBER	64F-4	3-/	SERIAL NUMBER:	UKN	****	
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TIME SINCE	NEW: HRS	LDG	3M	08	_ TIME SINCE OVERHAUL: H	RSLDGE	,ND:	B
WARRANTY TI	ME REMAINI	IG: HRB	LDGS	MOS	MAN-HOURS: HRS	renthsPF	ICE: \$	
320146, 3	*********** 20151	*******	P############	*********				
NOTE: TH	E FOLLOWING	ADDITIONAL	L WCF(8) ARE	REQUIRED TO	PERFORM THIS TASK 32.TO1	•		
EQUIPMENT	: TORQUE I		250 INCH-POU		N8PECT/CLEAN/LUBE (REFER) HIL-G-81322	TO ILLUSTRATION	ON CARD 32-2)	
			HORK COMPLIAN	CE FORM 32.	T01.			
WARN	-		TO DISASSEMBL DAMAGE TO EQ		IL TIRE HAS BEEN COMPLETED	LY DEFLATED, OTH	ERWISE SERIOU	S INJURY
					S AND WHEELS CAN BE REINS EASE TIRE PRESSURE COMPLE		ORIGINAL POSI	TION.

- 4. LODSEN WHEEL DRIVE COMPRESSION BOLT, ON LEFT TORSION SHAFT DRIVE.
- 5. REMOVE THREE DRIVE RETAINING BOLTS SECURING TORSION SHAFT DRIVE TO OUTBOARD WHEEL HALF AND REMOVE TORSION SHAFT DRIVE.

WARNING: DO NOT ATTEMPT TO REMOVE THE VALVE CORE UNTIL THE TIRE HAS BEEN COMPLETELY DEFLATED. VALVE CORES WILL BE EJECTED AT HIGH VELOCITY IF UNSCREWED BEFORE AIR PRESSURE HAS BEEN RELEASED.

OPERATOR: ED-WES, INC. AIRCRAFT NO.: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.180A

OPERO3

AIRCRAFT REG : NISARND

MODEL: 1124A WESTWIND TODIER ATLES DEU

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150/700/400 UP INSPECTION

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89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
32-023	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURS:	427211	ANDINGS:	800
TECHNICIAN SIGNATURE:	AERO AIR, INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER	{{		
INSPECTED BY:	HILLSBORO, OR. 97124	KIND OF CERTIFICATE			
			TECHNICIAN	INSPECTOR	MAN-HOURS
320676 INSPECT/LUBE L	EFT MAIN GEAR WHEEL BEARINGSMM 32- IGHT MAIN GEAR WHEEL BEARINGSMM 32	40-00	Jm	27/2	HRS.THS
321176 INSPECT/LUBE R	IGHT MAIN GEAR WHEEL BEARINGSMM 32	-40-00	S	573	1.8
***************	******************	************	***********	******	**********

320676, 321176

NOTE: THE FOLLOWING ADDITIONAL NCF(8) ARE REQUIRED TO PERFORM THIS TASK 32.TO1, 32.410, 32.180.

INSPECT/LUBE MAIN WHEEL BEARINGS (REFER TO FIGURES 1 AND 2 DN CARD 32-5)

EQUIPMENT/CONSUMABLES: GREASE MIL-G-81322, DRY CLEANING SOLUTION, TORQUE HRENCH O TO 400 INCH-POUNDS, LOCKWIRE, NITROGEN SOURCE

1. REMOVE MAIN GEAR WHEELS AS FOLLOWS:

NOTE: BE EXTREMELY CAREFUL WHEN REMOVING THE MAIN WHEEL FROM ITS AXLE. DO NOT ALLOW THE WHEEL TO HIT THE BPEED DETECTOR SHAFT. THIS COULD CAUSE MISALIGNMENT OF THE SHAFT AND EVENTUAL FAILURE OF THE SPEED DETECTOR. REMOVAL OF THE SPEED DETECTOR IS RECOMMENDED EACH TIME THE MAIN WHEEL ASSEMBLY IS REMOVED FOR ROUTINE OR NON-ROUTINE MAINTENANCE. INSPECT AXLE INTERIOR AND DETECTOR FOR MOISTURE AND/OR CORROSION AND CORRECT AS REQUIRED. REFER TO WORK COMPLIANCE FORM 32.410.

A. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.

CAUTION: DISASSEMBLE WHEEL ON A TIRE CHANGER OR A CLEAN FLAT SURFACE, BEING CAREFUL NOT TO NICK, SCRATCH, DR OTHERWISE DAMAGE WHEEL HALVES.

B. REMOVE VALVE CAP AND APPLY A TIRE DEFLATOR TO RELEASE TIRE PRESSURE COMPLETELY.

MARNING: DO NOT ATTEMPT TO REMOVE THE VALVE CORE UNTIL THE TIRE HAS BEEN COMPLETELY DEFLATED. VALVE CORES WILL BE EJECTED AT HIGH VELOCITY IF UNSCRENED BEFORE AIR PRESSURE HAS BEEN RELEASED.

- C. REMOVE VALVE CORE TO VENT TIRE.
- D. REMOVE SCREWS SECURING FAIRING TO OUTBOARD SIDE OF WHEEL ASSEMBLY.
- E. REMOVE SCREWS SECURING ANTI-SKID SPEED DETECTOR DRIVING CAP TO WHEEL.
- F. REMOVE SAFETY WIRE AND REMOVE SAFETY SCREWS SECURING WHEEL NUT TO WHEEL AXLE.

CAUTION: DUTBOARD BEARING CONE WILL BE RELEASED WHEN WHEEL ASSEMBLY IS REMOVED FROM AIRCRAFT AXLE. CARE SHOULD BE TAKEN TO PREVENT DROPPING AND DAMAGING THIS PART.

- G. REMOVE AXLE NUT AND WASHER. REMOVE MAIN WHEEL ASSEMBLY FROM AIRCRAFT. REMOVE BEARING COMES AND BEARING SEALS.
- 2. WASH BEARING COMES IN FRESH CLEANING SOLUTION, ROTATE THE BEARING CAGE WHILE SUBMERGED IN SOLUTION. AIR DRY AND VISUALLY CHECK BEARING CUPB AND COMES FOR PITTING, CORROSION, CRACKS, UNEVEN WEAR AND OTHER SURFACE DEFECTS.
- 3. REPACK BEARINGS WITH GREASE MIL-G-81322, IMMEDIATELY AFTER INSPECTION TO PREVENT CORROSION. STORE IN CLEAN CLOSED CONTAINER.
- 4. CHECK BEARING CUPS FOR LOOSENESS, EXCESSIVE WEAR, SCRATCHES, PITTING, CORROSION, AND EVIDENCE OF OVERHEATING. IF ANY DEFECTS EXIST, WORN CUPS MUST BE REPLACED.

NOTE: BEARING CUPS ARE SHRUNK FIT INTO WHEEL HALVES AND SHOULD NOT BE REMOVED UNLESS REPLACEMENT IS NECESSARY. IF A BEARING CUP IS TO BE REPLACED. HEAT THE WHEEL HALF TO 149 DEGREES C (300 DEGREES F) MAXIMUM FOR NOT MORE THAN 20 MINUTES BEFORE REMOVING CUP. SUPPORT THE WHEEL HUB WHILE REMOVING CUP.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OFLITAIC	JIT. ED WEST INC.		NEFU:	VI DWIE C	77/13/97	VV	JOHN COMP	LIANCE FORM NO). 32.180A
AIRGRAF	T ÑO.: 368		MODE	L: 1124A	WESTWIND	(CONTINUED)			OPERO3
AIRCRAF	T REG.: N368HD		ISSUE	D 07-88	REV.		050600+	150/300/600 HF	INSPECTION
89103	WORK DUE AT		* = APU HRS.		REC	ORD TIME WORK	ACCOMPLISH	ED FOR EACH TAS	K. KEEP TOP COPY
32-02	DATE:	HOURS	LANDINGS	CYCLE	s FOR	YOUR RECORDS.	RETURN CA	RBON COPY TO CS	I FOR UPDATING.
29 29		4280				CK CURRENT DUE	LIST FOR I	UE TIME CHGS	PAGE 2

DEDOOT DATE DATE 100

- 5. CHECK BEARING SURFACES OF BEARING CONES FOR EXCESSIVE HEAR, SCRATCHES, CORROSION, PITTING, AND HEAT DISCOLORATION. BEARING CAGES MUST BE FREE FROM DAMAGE, DISTORTION, AND EXCESSIVE HEAR IN ROLLER POCKETS. IF ANY OF THESE DEFECTS EXIST, REPLACE BEARING. REFER TO WORK COMPLIANCE FORM 32.180.
- 6. INSTALL MAIN GEAR WHEELS AS FOLLOWS:
 - A. PACK BEARING COMES AND COAT BEARING CUPS AND LIPS OF BEARING SEAL WITH CLEAN BEARING GREASE, SPECIFICATION MIL-G-81322. APPLY GREASE SPARINGLY BUT THOROUGHLY. DO NOT OVERLUBRICATE.

NOTE: LUBRICATION OF BEARINGS BY MECHANICAL OR OTHER PRESSURE METHODS IS RECOMMENDED BECAUSE IT IS MORE EFFICIENT, REDUCES THE POSSIBILITY OF CONTAMINATION, AND ASSURES A MORE EVEN DISTRIBUTION OF GREASE WITHIN THE BEARING.

- B. INSTALL BEARING COMES, INSOARD BEARING SEAL AND RETAINING RING INTO WHEEL ASSEMBLY.
- C. ALIGN THE DRIVE TANGE ON THE OUTSIDE DIAMETER OF THE BRAKE'S ROTATING DISKS.

NOTE: ENSURE THAT OUTBOARD, (LARGE) SPACER IS INSTALLED ON AXLE WITH BEVELED EDGE TOWARD BEARING.

D. CAREFULLY ALIGN THE WHEEL WITH THE AXLE AND ALIGN THE KEY SLOTS WITH THE BRAKE DISK DRIVE TANGS.

CAUTION: MAKE CERTAIN THAT THE DRIVE TANGS ARE IN THE WHEEL KEY BLOTS.

- E. EASE THE WHEEL ASSEMBLY WITH BEARING COMES AND INBOARD BEARING SEAL INSTALLED ONTO THE AIRCRAFT AXLE WITH THE DISK DRIVE TANGS IN THE WHEEL KEY SLOTS.
- F. INSTALL AXLE NUT AS FOLLOWS:
 - (1) MAKE SURE THAT AXLE MUT THREADS ARE CLEAN AND FREE FROM BURRS.
 - (2) APPLY BEARING GREASE MIL-G-81322 TO AXLE THREADS, NUT THREADS AND TO ALL LOAD-BEARING SURFACES OF AXLE NUT AND MASHER.
 - (3) PLACE THE MASHER AND THREAD THE AXLE NUT UNTIL IT IS SNUG.
 - (4) TIGHTEN THE NUT TO A TORQUE VALUE OF 150 INCH-POUNDS WHILE MANUALLY ROTATING THE WHEEL. BACK OFF THE NUT TO ZERO TORQUE BUT DO NOT FREE THE NUT COMPLETELY.
 - (5) RETIGHTEN THE NUT TO A TORQUE VALUE OF 80 INCH-POUNDS WHILE MANUALLY ROTATING THE WHEEL AND THEN ADVANCE THE NUT TO THE NEXT LOCKING HOLE. WATCH THAT TORQUE VALUE DOES NOT EXCEED MAXIMUM TORQUE VALUE OF 220 INCH-POUNDS.

NOTE: ON AIRCRAFT 187 THROUGH 239, ON WHICH AN ADDITIONAL HOLE IN THE AXLE HAS NOT BEEN DRILLED, ADVANCE THE NUT TO THE NEXT LOCKING HOLE BUT DO NOT EXCEED MAXIMUM TORQUE VALUE OF 400 INCH-POUNDS.

- G. INSTALL SAFETY BOLTB SECURING NUT TO AXLE, AND LOCKWIRE.
- H. INSTALL ANTI-SKID SPEED DETECTOR DRIVING CAP ON WHEEL ASSEMBLY. AND SAFETY.

WARNING: TIRE AND/OR WHEEL FAILURE MAY OCCUR, CAUBING INJURY TO PERSONNEL OR DAMAGE TO EQUIPMENT, IF OVERINFLATED FROM ANY HIGH PRESBURE SOURCE. TIRE AND WHEEL ASSEMBLIES MUST BE SERVICED WITH INFLATION EQUIPMENT WHICH HAS BEEN SPECIFICALLY DESIGNED FOR THIS OPERATION.

- I. INFLATE TIRE TO RECOMMENDED OPERATING PRESSURE. REFER TO CHART BELOW.
 - NOTE: 1. INFLATION GAS IS NITROGEN.
 - 2. TIRE PRESSURE WILL CHANGE APPROXIMATELY 1.5 PSI FOR EACH 5 DEGREES F OF TEMPERATURE FOR COLD WEATHER TIRE PRECAUTIONS, REFER TO 8.1.L. NO.11.

A/C MAX. T/D	A/C WEIGHT	A/C WEIGHT
WEIGHT	ON WHEELS	OFF WHEELS
22.850 POUNDS	150 PSI	143 PSI
23,500 POUNDS	154 PSI	147 PSI
24,150 POUNDS	157 PSI	152 PSI
COPYRIGHT 198	9 CAMP SYSTEMS.	INC.



OPERATOR: ED-WES, INC. AIRCBAFT NO.: 368 AIRCRAFT REG .: N368ND

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.180A OPER03

MODEL: 1124A WESTWIND (CONTINUED)

ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

32-023 DATE HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR	IN OFDAILING	٠.
		3
89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KE		

J. INSTALL VALVE CAP ON VALVE ASSEMBLY.

CAUTION: BEFORE REHOVING AIRCRAFT FROM JACKS MAKE SURE THAT THE LANDING GEAR CONTROL LEVER IS IN THE DOWN POSITION, LANDING GEAR IS LOCKED DOWN AND LEFT, NOSE AND RIGHT GREEN INDICATING LIGHTS COME ON.

- K. LOWER THE AIRCRAFT AND REMOVE JACK.
- L. INSTALL FAIRING ON INBOARD WHEEL HALF AND SECURE WITH EIGHT SCREWS.
- 7. RECORD INSPECTION/LUBE COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 32.390A AIRCPAFT NO.: 368 MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION **89103** WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. **\32-050** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS WORK ACCOMPLISHED: DATE: MONTH Lo DAY 9 YEAR 89 AIRCRAFT HOURS: 4272, J LANDINGS: 2800 <u> Aero air, inc.</u> TECHNICIAN SIGNATURE: ____ CERTIFICATE NUMBER: 2050 N.E. 25th AVE. HILLSBORO, OR. 97124 INSPECTED BY: KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 322116 INSPECT/CHECK LEFT BRAKE LININGS...MM 12-10-04...... 322131 INSPECT/CHECK RIGHT BRAKE LININGS...NM 12-10-04...... ********************************* 322116, 322131

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TABK 32.390.

INSPECT/CHECK BRAKE LININGS (REFER TO ILLUSTRATION ON CARD 32-11)

- 1. SET PARKING BRAKE.
- 2. IF MEASUREMENT BETWEEN THE CENTER OF THE AFT HOUSING AND PRESSURE PLATE IS MORE THAN 0.410 INCHES, BRAKES ARE WORN TO LIMITS. REFER TO WORK COMPLIANCE FORM 32.390 FOR REPLACEMENT.
- 3. RECORD INSPECTION/CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.410A

OPERO3

AIRCRAFT NO.: 368
AIRCRAFT REG.: N368MD

MODEL: 1124A WESTWIND ISSUED 07-A8 REV.

050600+ 150/300/600 HR INSPECTION

					40044. 104/245/044 III. 140/241101
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
32-053	DATE.	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	HONTH C DAY 9 YEAR	89 AIRCRAFT HOURS: 4/2	72,1	ANDINGS: Z	800
TECHNICIAN SIGNATURE:	AERO AIR, INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER:		****	
INSPECTED BY:	HILLSBORO, OR. 97124	KIND OF CERTIFICATE:	****	ت بين چې چې د خه خه چې چې چې د خه د	
***************		******************	TECHNICIAN		MAN-HOURS
322156 INSPECT/CLEAN	LEFT ANTI-SKID DETECTORMM 5-	-20-04	. TM	573	HRS.THS
322171 INSPECT/CLEAN	RIGHT ANTI-SKID DETECTOR	5-20-04	1	934	3.8
() 322176 FUNCTION	L CHECK ANTI-SKID DETECTOR SYS	TENREFER TO WORK COMPLIANCE	FORM 32.420		**********
322156, 322171					

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.TO1, 32.400.

INSPECT/CLEAN ANTI-SKID DETECTOR (REFER TO ILLUSTRATION ON CARD 32-14)

EQUIPMENT/CONSUMABLES: TORQUE WRENCH 0 TO 25 INCH-POUNDS, LOCKWIRE, EXTERNAL HYDRAULIC POWER SOURCE, 28 V DC
EXTERNAL ELECTRICAL POWER SOURCE, HYDRAULIC PRESSURE GAUGES (0 TO 3000 PSI), DOW CORNING 4
COMPOUND (HIL-8-8600B, AMEND. 3)

- 1. REMOVE ANTI-SKID DETECTOR AS FOLLOWS:
 - A. DISENGAGE ANTI-SKID CONTR AND TEST CIRCUIT BREAKERS.
 - B. REMOVE SCREWS SECURING WHEEL FAIRING TO WHEEL HUB. REMOVE FAIRING.
 - C. REMOVE BOLTS AND WASHERS SECURING HUB CAP TO WHEEL HUB. REMOVE CAP.
 - D. REMOVE LOCKWIRE AND SCREWS SECURING DETECTOR TO AXLE.
 - E. WITH ALLEN WRENCH LOOSEN THO HOLD-DOWN SCREWS AND DETECTOR CAN BE WITHDRAWN.
 - F. WITHDRAW DETECTOR AND DISCONNECT ELECTRICAL CONNECTOR AT INNER SIDE OF DETECTOR. REMOVE DETECTOR.
- 2. CHECK FOR CORROSION, CONTAMINATION AND CLEAN AS REQUIRED.
- 3. COAT AXLE INTERIOR SURFACE INTH DOW CORNING 4 COMPOUND (MIL-S-8660B, AMDENDMENT 3).
- 4. INSTALL ANTI-SKID DETECTOR AS FOLLOWS:
 - A. CONNECT ELECTRICAL CONNECTOR TO DETECTOR.
 - B. INSERT DETECTOR INTO WHEEL AXLE.
 - C. INSTALL SCREWS, SECURING DETECTOR TO AXLE AND LOCKWIRE.
 - D, WITH ALLEN WRENCH TIGHTEN HOLD-DOWN SCREWS. TORQUE SCREWS 20 TO 25 INCH-POUNDS.
 - E. PERFORM ANTI-SKID OPERATIONAL CHECK AS FOLLOWS:
 - NOTE: 1. PERFORM THIS CHECK AFTER ANTI-SKID SYSTEM EQUIPMENT REPLACEMENT OR FOR TROUBLESHOOTING.
 - 2. ON AIRCRAFT 221, TWO INOP LIGHTS ON ANNUNCIATOR PANEL OPERATE SIMULTANEOUSLY WITH INOP LIGHTS ABOVE CONTROL SWITCH.
 - (1) JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.
 - (2) CONNECT EXTERNAL HYDRAULIC POWER SOURCE TO AIRCRAFT. CHECK THAT PARKING BRAKE IS RELEASED.
 - (3) CONNECT A 28 V DC EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
 - (4) ENGAGE ANTI-BKID CONTROL AND TEST CIRCUIT BREAKERS.
 - (5) RETRACT LANDING GEAR.
 - (6) PLACE ANTI-SKID CONTROL SWITCH TO OFF POSITION.
 - (7) PLACE INDICATOR TEST SWITCH TO IND LTS POSITION. ANTI-SKID LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD COME ON.
 - (8) PLACE INDICATOR TEST SWITCH TO OFF. LEFT INOPERATIVE AND RIGHT INOPERATIVE LIGHTS SHOULD GO DUT.
 - (9) EXTEND LANDING GEAR. LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD COME ON.
 - (10) PLACE ANTI-SKID CONTROL SWITCH TO DN. LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD GO
 - (11) REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.TO1.
 - (12) REMOVE ANTI-SKID WHEEL SPEED DETECTOR. REFER TO STEP A AND DISCONNECT ELECTRICAL CONNECTOR (P-205) FROM COPYRIGHT 1989 CAMP SYSTEMS, INC. << CONTINUED >>



OPERATOR: ED-WES, INC. AIRCRAFT NO.: 3AA

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.410A

MODEL: 1124A WESTHIND

(CONTINUED)

OPERO3

AIRCRAFT REG.: N368HD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 | WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY DATE HOURS CYCLES LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING **\32-053** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2

DETECTOR. THE LEFT INDPERATIVE LIGHT SHOULD COME ON.

- (13) INSTALL A JUMPER BETWEEN THE TERMINALS OF THE WHEEL SPEED DETECTOR (P-205). LEFT INOPERATIVE LIGHT SHOULD GO OUT. REMOVE THE JUMPER FROM THE CONNECTOR.
- (14) RECONNECT ELECTRICAL CONNECTOR (P-205) TO LEFT WHEEL SPEED DETECTOR. LEFT INOPERATIVE LIGHT SHOULD GO OUT.
- (15) INSTALL LEFT ANTI-SKID WHEEL SPEED DETECTOR. DO NOT INSTALL HUB CAP AND WHEEL FAIRING.
- (16) REMOVE HAIN BAGGAGE COMPARTMENT FRONT PANEL. REMOVE LEFT HAND ANTI-SKID CONTROL VALVE ELECTRICAL CONNECTOR (P-207). LEFT INOPERATIVE LIGHT SHOULD COME ON.
- (17) INSTALL A JUMPER BETWEEN THE TERMINALS OF THE CONTROL VALVE ELECTRICAL CONNECTOR (P-207). LEFT INDPERATIVE LIGHT SHOULD GO DUT. REMOVE THE JUMPER FROM THE CONNECTOR.
- (18) REINSTALL ELECTRICAL CONNECTOR (P-207) TO LEFT-HAND CONTROL VALVE.
- (19) REPEAT STEPS K. TO &. FOR RIGHT-HAND ANTI-SKID WHEEL SPEED DETECTOR, ELECTRICAL CONNECTOR, AND RIGHT-HAND ANTI-SKID CONTROL VALVE CONNECTOR, OBSERVING THE RIGHT INOPERATIVE INDICATING LIGHT. RESULTS SHOULD BE THE SAME AS WITH THE LEFT-HAND COMPONENTS.
- (20) LOCKWIRE ELECTRICAL CONNECTORS.
- (21) REMOVE HAIN BAGGAGE COMPARTMENT REAR PANEL.
- (22) PLACE ANTI-SKID CONTROL SWITCH TO OFF POSITION AND CHECK THAT PARKING VALVE WORKS TO FULLY CLOSED POSITION. PLACE ANTI-SKID CONTROL SWITCH TO ON POSITION AND CHECK THAT VALVE WORKS TO FULLY OPEN POSITION.
- (23) INSTALL 0 TO 3000 PSI HYDRAULIC PRESSURE GAUGES TO LEFT AND RIGHT-HAND WHEEL BRAKE ASSEMBLIES.
- (24) DISENGAGE EMERGENCY HYDRAULIC PUMP CIRCUIT BREAKER AND DEPLETE EMERGENCY BRAKE PRESSURE.
- (25) WITH MAIN HYDRAULIC SYSTEM PRESSURIZED TO 2000 + OR -50 PSI AND ANTI-SKID CONTROL SWITCH AT ON POSITION, FULLY DEPRESS BRAKE PEDALS. NOTE PRESSURE AT BRAKE ASSEMBLIES. PRESSURE SHOULD BE ZERO. HOLD PEDALS.
- (26) OPERATE ANTI-SKID CONTROL SWITCH TO OFF AND ON POSITIONS SEVERAL TIMES AND CHECK THAT THE PRESSURE AT THE LEFT AND RIGHT BRAKES AND ZERO PRESSURE RESPECTIVELY. PLACE ANTI-SKID CONTROL SWITCH TO ON POSITION. RELEASE PEDALS.
- (27) DEPRESS BOTH BRAKE PEDALS.
- (28) USING A POWER DRILL WITH A SUITABLE ADAPTER, SPIN THE LEFT-HAND WHEEL SPEED DETECTOR TO 1800 2500 RPM FOR 5 SECONDS MINIMUM. THE RIGHT BRAKE ASSEMBLY PRESSURE SHOULD IMMEDIATELY FALL TO 0-100 PSI. THE RIGHT INOPERATIVE INDICATING LIGHT SHOULD COME ON IMMEDIATELY. LEFT-HAND BRAKE PRESSURE SHOULD BE THE NOTED PRESSURE IN STEP W.
- (29) ABRUPTLY BIOP LEFT-HAND WHEEL SPEED DETECTOR. RIGHT INOPERATIVE LIGHT SHOULD GO OUT AND RIGHT-HAND BRAKE PRESSURE SHOULD INCREASE TO THE NOTED PRESSURE. THE LEFT-HAND BRAKE PRESSURE SHOULD DROP TO 0-100 PSI, AND THE LEFT INDPERATIVE LIGHT SHOULD COME ON IMMEDIATELY, AND THEN EXTINGUISH, AND THE LEFT-HAND BRAKE PRESSURE SHOULD INCREASE TO THE NOTED PRESSURE.
- (30) REPEAT STEPS Y. AND Z. ON THE RIGHT-HAND WHEEL SPEED DETECTOR, CHANGE NOMENCLATURE FOR RIGHT AND LEFT RESPECTIVELY. RELEASE PEDALS.
- (31) INSTALL HUB CAPS AND SECURE WITH BOLTS AND WASHERS. INSTALL WHEEL FAIRINGS AND SECURE WITH SCREWS.
- (32) REMOVE PRESSURE GAUGES FROM WHEEL BRAKE ASSEMBLIES. BLEED BRAKES IF NECESSARY. REFER TO WORK COMPLIANCE FORM 32.400.
- (33) INSTALL MAIN BAGGAGE COMPARTMENT FRONT AND REAR PANELS.
- (34) REMOVE HYDRAULIC EXTERNAL POWER SOURCE FROM AIRCRAFT.
- (35) SERVICE HYDRAULIC RESERVOIR.
- F. CHECK DETECTOR DRIVE YOKE FOR PROPER CONDITION.
- G. INSTALL HUB CAP AND SECURE WITH BOLTS AND WASHERS.

NOTE: MAKE SURE THAT CAP ENGAGES PROPERLY WITH DETECTOR DRIVE YOKE.

- H. INSTALL WHEEL HUB FAIRING.
- 5. RECORD INSPECTION/CLEANING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

4280

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.420

150/300/600 HR INSPECTION

AIRCRAFT NO.: 368
AIRCRAFT REG.: N368HD

MODEL: 1124A WESTWIND

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OPERO3

29 29

322176

* = APU HRS.

HOURS LANDINGS CYCLES

ISSUED 07-88

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS, RETURN CARBON COPY TO CSI FOR UPDATING.

FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

050600+

NORK ACCOMPLISHED: DATE	: MONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURS: 4/2	721	ANDINGS: 2	800
	AERO AIR, N.J. 2000 N.E. 25th AVE.				
INSPECTED BY:	HILLSBORO, OR. 97124	_KIND OF CERTIFICATE:_		. + +== = -= = = = + + + + + + + + + + +	
**********		*********	TECHNICIAN		HAN-HOURS
322176 FUNCTIONAL CH	ECK ANTI-SKID DETECTOR SYSTEMHH 38	-41-00	JM	87B	HRS. THS
**************	***********************	************	*********	**********	**********

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.TO1, 32.400.

FUNCTIONAL CHECK ANTI-SKID DETECTOR SYSTEM

EQUIPMENT: EXTERNAL HYDRAULIC POWER SOURCE, 28 V DC EXTERNAL ELECTRICAL POWER SOURCE, HYDRAULIC PRESSURE GAUGES (0 TO 3000 PSI)

- 1. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1.
- 2. CONNECT EXTERNAL HYDRAULIC POWER SOURCE TO AIRCRAFT. CHECK THAT PARKING BRAKE IS RELEASED.
- 3. CONNECT 28 V DC EXTERNAL ELECTRICAL POWER SOURCE TO AIRCRAFT.
- 4. ENGAGE ANTI-SKID CONTROL AND TEST CIRCUIT BREAKERS.
- 5. RETRACT LANDING GEAR.
- 6. PLACE ANTI-SKID CONTROL SWITCH TO OFF POSITION.
- 7. PLACE INDICATOR TEST SWITCH TO IND LTS POSITION. ANTI-SKID LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD COME ON.
- 8. PLACE INDICATOR TEST SWITCH TO OFF. LEFT INOPERATIVE AND RIGHT INOPERATIVE LIGHTS SHOULD GO DUT.
- 9. EXTEND LANDING GEAR. LEFT INOPERATIVE AND RIGHT INOPERATIVE INDICATING LIGHTS SHOULD COME DN.
- 10. PLACE ANTI-SKID CONTROL SWITCH TO ON. LEFT INDPERATIVE AND RIGHT INDPERATIVE INDICATING LIGHTS SHOULD GO OUT.
- 11. REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.TO1.

NOTE: ENSURE ALL OTHER SERVICES AND INSPECTION CHECKS REQUIRED WITH AIRCRAFT ON JACKS ARE COMPLETED BEFORE AIRCRAFT JACKS ARE LOWERED.

- 12. REMOVE MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 13. PLACE ANTI-SKID CONTROL SWITCH TO OFF POSITION AND CHECK THAT PARKING VALVE WORKS TO FULLY CLOSED POSITION. PLACE ANTI-SKID CONTROL SWITCH TO ON POSITION AND CHECK THAT VALVE WORKS TO FULLY OPEN POSITION.
- 14. INSTALL 0 TO 3000 PSI HYDRAULIC PRESSURE GAUGES TO LEFT AND RIGHT-HAND WHEEL BRAKE ASSEMBLIES.
- 15. DISENGAGE EMER. HYD. PUMP, CIRCUIT BREAKER AND DEPLETE EMER. BRAKE PRESSURE.
- 16. WITH MAIN HYDRAULIC SYSTEM PRESSURIZED TO 2000 + _ 50 PSI AND ANTI-SKID CONTROL SWITCH AT ON POSITION, FULLY DEPRES BRAKE PEDALS. NOTE PRESSURE AT BRAKE ASSEMBLIES. PRESSURE SHOULD BE ZERO. HOLD PEDALS.
- 17. OPERATE ANTI-SKID CONTROL SWITCH TO OFF AND ON POSITIONS SEVERAL TIMES AND CHECK THAT PRESSURE AT LEFT AND RIGHT BRAKES AND ZERO PRESSURE RESPECTIVELY. PLACE ANTI-SKID CONTROL SWITCH TO ON POSITION. RELEASE PEDALS.
- 18. REMOVE PRESSURE GAUGES FROM WHEEL BRAKE ASSEMBLIES. BLEED BRAKES IF NECESSARY. REFER TO WORK COMPLIANCE FORM 32.400.
- 19. INSTALL MAIN BAGGAGE COMPARTMENT REAR PANEL.
- 20. REMOVE HYDRAULIC EXTERNAL POWER SOURCE AND EXTERNAL 28 V DC POWER SOURCE FROM AIRCRAFT.
- 21. SERVICE HYDRAULIC RESERVOIR.
- 22. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. AIRCRAFT NO : 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.425

MODEL: 1124A WESTWIND

ISSUED 07-88

OPER03

150/300/600 HR INSPECTION N368MD 050600+ AIRCRAFT REG : 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. CYCLES HOURS LANDINGS 32-055 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH 6 DAY 9 YE	ar 89 aircraft hours: 4	1272.1	ANDINGS: 2	800
TECHNICIAN BIGNATURE:	AERO AIR, INC.	CERTIFICATE NUMBER			p
INSPECTED BY:	HILLSBORD, OR. 37 124	KIND OF CERTIFICATE			
***********	******************	**********	TECHNICIAN	INSPECTOR	MAN-HOURS
322174 OPERATIONAL CH	ECK ANTI-SKID LIGHTSMM 5	-20-04	JM.	5715	HRS.THS
**************		*****************	***********	****	******

322174

OPERATIONAL CHECK ANTI-SKID LIGHTS

- 1. CHECK ANTI-SKID SYSTEM AS FOLLOWS:
 - A. ANTI-SKID CONTROL SWITCH OFF (BOTH ANTI-SKID INOP LIGHTS ON).
 - B. ANTI-SKID CONTROL SWITCH ON (BOTH ANTI-SKID INOP LIGHTS BUT).
- 2. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. AIRCRAFT NO .: 368

AIRCRAFT REG.:

REPORT DATE 04/13/89 MODEL: 1124A WESTWIND WORK COMPLIANCE FORM NO

32.430

OPERO3

ISSUED 07-88 REV. 050400+ 150/300/600 HR INSPECTION

N368MD 89103 WORK DUE AT * = APU HRS BECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES **~32-056** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGB PAGE 1

WORK ACCOMPLISHED: 1	DATE: MONTH & DAY 9 YEAR 89	AIRCRAFT HOURS:	4272,1 L	ANDINGS: 2	800
TECHNICIAN SIGNATURE		CERTIFICATE NUMBE	R:		
INSPECTED BY:	2050 N.E. 25th AVE. HILL 580RO, OR. 97124	KIND OF CERTIFICAT	E:		# 100 apr pp 104 at 100 apr 100 apr 100 apr
************	****************************	*******	**************************************		MAN-HOURS
322191 OPERATION	AL CHECK LANDING GEAR (NORMAL)HM 32-00)-00	Jn.	270	HRS.THS
**************	*********************	**************	************	*****	}******** **
322191					

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.TO1.

OPERATIONAL CHECK LANDING GEAR (NORMAL)

EQUIPMENT: EXTERNAL HYDRAULIC POWER SUPPLY SOURCE, EXTERNAL ELECTRICAL SUPPLY SOURCE

- 1. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1. RELEASE NORMAL HYDRAULIC SYSTEM PRESSURE.
- 2. REMOVE NUTS AND WASHERS SECURING MAIN GEAR STRUT DOORS LINKAGES TO STRUT BODIES. DISCONNECT LINKAGES. DO NOT DISTURB RODS LENGTH ADJUSTMENT. STRUT DOORS MAY BE ALLOWED TO HANG FROM WING WHILE PERFORMING LANDING GEAR OPERATIONAL CHECK.
- 3. PARTIALLY RETRACT NOSE GEAR AND REHOVE NUTS, WASHERS AND BOLTS SECURING NOSE GEAR DOORS TO OPERATING RODS. DISCONNECT RODS, OPEN DOORS.
- 4. CONNECT EXTERNAL HYDRAULIC POWER SUPPLY AND PRESSURIZE THE HYDRAULIC SYSTEM.
- 5. CONNECT EXTERNAL ELECTRICAL POWER SUPPLY TO AIRCRAFT. CHECK THAT THE THREE GREEN GEAR INDICATING LIGHTS ARE ON.
- 6. FOR AIRCRAFT 1124 ALL S/N AND 1124A PRE S/N 385 EQUIPPED WITH GEAR WARNING HORN DISENGAGE SYSTEM, PERFORM CHECK AS FOLLOWS:
 - NOTE: 1. THIS CHECK IS ONLY FOR AIRCRAFT EQUIPPED WITH GEAR HORN DISENGAGE SYSTEMS, WITHOUT ADDITIONAL AIRCRAFT SPEED AFFECTED RELAY.
 - 2. CHECK SHOULD BE PERFORMED AFTER FLAPS CONTROL LEVER REPLACEMENT, POWER LEVER SWITCHES ADJUSTMENT OR ANY WORK ON GEAR HORN ELECTRICAL SYSTEM.
 - A. CONNECT EXTERNAL ELECTRICAL POWER SUPPLY TO AIRCRAFT.
 - B. ENGAGE GEAR POS AND FLAPS CONTR. CIRCUIT BREAKERS.
 - C. CHECK THAT LEFT, NOSE AND RIGHT GREEN LIGHTS COME ON WHEN TEST IS PRESSED.
 - D. CHECK THAT FLAPS CONTROL LEVER IS SET AT O DEGREES.
 - E. SET BOTH POWER LEVERS TO 18 DEGREES + OR -2 DEGREES OF THROTTLE ANGLE ABOVE IDLE OR BELOW APPROXIMATELY 75 PERCENT N2.
 - F. PRESS AND HOLD LIGHT AND HORN TEST PUSH BUTTON ON GEAR CONTROL PANEL. VERIFY THAT RED UNSAFE LIGHT IN GEAR HANDLE COMES ON AND HARNING HORN SOUNDS.
 - G. PRESS GEAR HORN OFF PUSH BUTTON ON CONTROL PEDESTAL. GEAR HORN OFF LIGHT WILL COME ON AND HORN SOUND WILL STOP.
 - H. SET BOTH POWER LEVERS AT LEAST 25 DEGREES ABOVE IDLE ANGLE. THE GEAR HORN OFF LIGHT SHOULD GO OUT.
 - I. MAINTAIN POWER LEVER SETTING AND MOVE FLAPS CONTROL TO 40 DEGREES. WARNING HORN SHOULD SOUND.
 - J. RELEASE LIGHT AND HORN TEST PUSH BUTTON. WARNING HORN SOUND SHOULD STOP AND RED UNBAFE LIGHT SHOULD GO DUT.
 - K. SET FLAPS CONTROL LEVER TO 0 DEGREES.
 - L. DISCONNECT EXTERNAL ELECTRICAL POWER SUPPLY.
- 7. FOR AIRCRAFT 1124A 385 AND SUBSEQUENT EQUIPPED WITH GEAR WARNING HORN DISENGAGE SYSTEM, PERFORM CHECK AS FOLLOWS:
 - NOTE: 1. THIS CHECK IS APPLICABLE FOR AIRCRAFT EQUIPPED WITH GEAR HORN DISENGAGE SYSTEM AND ADDITIONAL, AIRCRAFT SPEED AFFECTED, RELAY.
 - 2. CHECK SHOULD BE PERFORMED AFTER FLAP CONTROL LEVER REPLACEMENT, POWER LEVER SWITCHES ADJUSTMENT OR ANY WORK ON GEAR HORN ELECTRICAL SYSTEM.
 - A. PERFORM CHECKS DETAILED IN PARAGRAPHS 4-A. THROUGH 4-J. OF THIS SECTION. COPYRIGHT 1989 CAMP SYSTEMS, INC.

OPERATOR: ED-NES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO

32.430

AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND (CONTINUED) **DPERO3** ISSUED 07-88 AIRCRAFT REG.: N368ND REV. 050600+ 150/300/600 HR INSPECTION

REPORT DATE 04/13/89

	29	4280			CK CURRENT DUE LIST FOR DUE TIME CHGS	PAGE 2
32-	DATE DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI I	FOR UPDATING.
671	NORK DUE AT		* = APU HRS.		I RECORD TIME WORK ACCOMPLISHED FOR EACH TASK.	. KEEP TOP COPY

- B. SET FLAP CONTROL LEVER TO 0 DEGREES, AND BOTH POWER LEVERS TO IDLE.
- C. ENGAGE AIR SPEED, ADC (DC) AND ALTIMETER (LEFT) CIRCUIT BREAKERS.
- D. USING PITOT/STATIC TESTER, ADJUST IAS TO 160 + OR -2 KNOTS.
- E. PRESS LIGHT AND HORN TEST PUSHBUTTON ON GEAR CONTROL PANEL. VERIFY THAT RED UNSAFE LIGHT IN GEAR HANDLE COMES ON AND WARNING HORN DOES NOT SOUND.
- F. KEEP PRESSING LIGHT AND HORN TEST PUSHBUTTON AND AT THE SAME TIME DECREASE SIMULATED SPEED AT 150 + OR -2 KNOTS THE HORN MUST SOUND.
- G. DISCONNECT EXTERNAL ELECTRICAL POWER SUPPLY.

CAUTION: CLEAR AREA AROUND LANDING GEAR FROM OBJECTS AND PERSONNEL BEFORE OPERATING LANDING GEAR.

- 8. PLACE LANDING GEAR CONTROL LEVER IN THE UP POSITION AND CHECK!
 - A. THE THREE LEFT, NOBE, RIGHT GREEN INDICATING LIGHTS EXTINGUIBH.
 - B. THE RED LIGHT IN THE CONTROL LEVER ILLUMINATES WHILE GEAR IS IN TRANSIT.
 - C. LANDING GEAR LOCKS UP AND THE RED LIGHT IN THE CONTROL LEVER EXTINGUISHES.
 - D. DURING GEAR RETRACTION, CHECK FOR AIR FLOW THROUGH THE VENT PORT OF EMERGENCY GEAR DOWN VALVE.
- 9. PLACE THE THROTTLES IN IDLE POSITION. LANDING GEAR WARNING HORN SHOULD SOUND. PUSH ONE THROTTLE FORWARD, HORN SHOULD STOP.
- 10. INSPECT LANDING GEAR IN RETRACTED POSITION FOR ADEQUATE CLEARANCE BETWEEN LANDING GEAR AND SURROUNDING STRUCTURE. CHECK ALL HOSES FOR CLEARANCE AND FREEDOM FROM BINDING OR KINKING.
- 11. RELEASE AIRCRAFT MAIN HYDRAULIC SYSTEM PRESSURE BY OPERATING THE RELEASE VALVE.
- 12. CHECK THAT LANDING GEAR REMAINS IN THE UPLOCKS FOR AT LEAST 1.5 HOUR HINIMUN.

NOTE: IF LANDING GEAR DOES NOT REMAIN IN THE UPLOCKS, REFER TO TROUBLESHOOTING CHART, 32-00-00, FIGURE 106.

- 13. PLACE THE LANDING GEAR CONTROL LEVER IN THE DOWN POSITION. CHECK FOR:
 - A. REACTION OF HYDRAULIC LOCK CYLINDERS TO UNLOCK EACH LANDING GEAR IS IMMEDIATE.
 - B. RED LIGHT IN THE CONTROL LEVER, WHILE LANDING GEAR IS IN TRANSIT, COMES ON.
 - C. FREE FALL OF EACH GEAR TO DOWN POSITION IS SMOOTH.
 - D. LOCKING OF EACH GEAR IN THE DOWN POSITION IS POSITIVE.
 - E. LEFT, NOSE, RIGHT GREEN INDICATING LIGHTS, COME ON.
- 14. REMOVE NUT, MASHER AND BOLT SECURING LEFT MAIN GEAR GROUND CONTACT SHITCH ACTUATING ARM TO UPPER SCISSORS. DISCONNECT ARM AND PLACE IT IN THE FULL UP POSITION. RELEASE MAIN HYDRAULIC BYSTEM PRESSURE TO ZERO.
- 15. CHECK THAT LANDING GEAR CONTROL LEVER CANNOT BE PLACED IN THE UP POSITION. PRESS OVERRIDE PUSH BUTTON AND CHECK THAT GEAR CONTROL LEVER CAN BE PLACED IN THE UP POSITION.
- 16. RECONNECT LEFT GROUND CONTACT SWITCH ACTUATING ARM TO UPPER SCISSORS. INSTALL BOLT, WASHER AND NUT SECURING ARM TO SCISSORS. TIGHTEN NUT TO SPECIFIED TORQUE AND SAFETY WITH COTTER PIN.
- 17. PRESSURIZE MAIN HYDRAULIC SYSTEM, REQULATE EXTERNAL HYDRAULIC SDURCE TO 1.6 TO 2.0 GPM AT 2000 PSI, AND CYCLE LANDING GEAR THREE TIMES TO ENSURE PROPER OPERATION. CHECK GEAR OPERATING TIME:

UP - ELEVEN SECONDS MAXIMUM

DOWN - SEVEN SECONDS MAXIMUM

- 18. CHECK ALL LANDING GEAR HYDRAULIC COMPONENTS AND TUBING FOR EVIDENCE OF EXTERNAL LEAKS.
- 19. DISCONNECT HYDRAULIC EXTERNAL POWER SUPPLY FROM AIRCRAFT AND RECONNECT LEFT SIDE ENGINE DRIVEN PUMP HOSES.

CAUTION: BEFORE REMOVING AIRCRAFT FROM JACKS, MAKE SURE THAT THE LANDING GEAR CONTROL LEVER IS LOCKED DOWN AND LEFT NOSE RIGHT GREEN INDICATING LIGHTS COME ON.

- 20. REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.TO1.
- 21. SERVICE HYDRAULIC SYSTEM.
- 22. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

	, ".c.				WHATEIAMIA	CE PROGRAM	
PERATOR: ED-HES, INC. RCRAFT NO.: 368 RCRAFT REG.: NJ68ND		MODE	L: 1124A WES	TWIND	ORK COMPL	LIANCE FORM NO	32.440 OPERO3
89103 WORK DUE AT			07-88 RE		050600+		INSPECTION
32-057 DATE	HOURS	* = APU HRS. LANDINGS	CYCLES	FOR YOUR RECORDS.	ACCOMPLISHE RETURN CAE	ED EOD EACH TACK	/ KEED TOO SO
29 29	4280					UE TIME CHGS	PAGE 1
WORK ACCOMPLIBHED: DAT	E: MONTH C	DAY 9	YEAR 8				
TECHNICIAN SIGNATURE:			VE:			_	
INSPECTED BY:				KIND OF CERTIFICA	ATE:	****	
322206 OPERATIONAL	CHECK EMERGE	INCY GEAR EXT	ENSION CABLE	ENH 32-00-00	_	nician inspecto	R MAN-HOUR HRS.THS
322206 OPERTIONAL CHECK EMEI 1. REMOVE CLEVIS PINI SEVERAL TIMES. CI	RGENCY GEAR LDCATED IN A HECK FOR FRE	EXTENSION CAE RM OF ACTUATI EDOM OF MOVEM	ING VALVE AN	ID OPERATE EMERGENCY	GEAR DOWN H	ANDLE ON PILOT'S	PEDESTAL

- 2. REINSTALL CLEVIS PIN REMOVED IN STEP 1.
- 2. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

AIRCRAFT NO.:

368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.450 **OPERO3**

MODEL: 1124A WESTWIND

050600+

150/300/600 HR INSPECTION

ISSUED 07-88 AIRCRAFT REG.: N368MD RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY = APU HRS. 89103 | WORK DUE AT FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. CYCLES HOURS LANDINGS 32-058 PAGE 1 CK CURRENT DUE LIST FOR DUE TIME CHGS 29 29 4280

REV.

WORK ACCOMPLISHED: DATE:	MONTH & DAY 9 YEAR 89	AIRCRAFT HOURS: 4272.1 LANDINGS: 2800
TECHNICIAN SIGNATURE:	Aero Air, 1810.	CERTIFICATE NUMBER:
INSPECTED BY:	2050 N.E. 2501 AVE. HILLSBORD, OR. 97124	CERTIFICATE NUMBER:KIND OF CERTIFICATE:
****************	*********	TECHNICIAN INSPECTOR MAN-HOURS
322211 OPERATIONAL CH	ECK EMERGENCY GEAR EXTENSIONMM 3	2-00-00
322211	*************	*******************************

NOTE: THE FOLLOWING ADDITIONAL MCF(S) ARE REQUIRED TO PERFORM THIS TASK 32.T01, 32.350A.

OPERATIONAL CHECK EMERGENCY GEAR EXTENSION

EQUIPMENT/CONSUMABLES: EXTERNAL HYDRAULIC SUPPLY SOURCE, EXTERNAL ELECTRICAL SUPPLY SOURCE, TORQUE WRENCH, COTTER PINS

- 1. JACK AIRCRAFT. REFER TO WORK COMPLIANCE FORM 32.TO1. RELEASE NORMAL HYDRAULIC SYSTEM PRESSURE.
- 2. CONNECT EXTERNAL HYDRAULIC POWER SUPPLY AND PRESSURIZE HYDRAULIC SYSTEM.
- 3. CONNECT EXTERNAL ELECTRICAL POWER SUPPLY TO AIRCRAFT.

CAUTION: CLEAR AREA AROUND LANDING GEAR FROM OBJECTS AND PERSONNEL BEFORE OPERATING LANDING GEAR.

- 4. RETRACT LANDING GEAR TO UP AND LOCKED POSITION.
- 5. RELEASE MAIN HYDRAULIC SYSTEM PRESSURE.
- 6. CHECK NITROGEN BOTTLE PRESSURE TO BE 1800 PSI. CHARGE BOTTLE IF NECESSARY. REFER TO WORK COMPLIANCE FORM 32.350A.
- 7. PLACE LANDING GEAR CONTROL LEVER IN THE DOWN POSITION. AT THE SAME TIME STOP SLIGHTLY BY HAND THE NOSE AND HAIN LANDING CEARS A FEW INCHES BEFORE THE LOCKED DOWN POSITION.

CAUTION: BEFORE PERFORMING NEXT STEP, CLEAR LANDING GEAR AREA.

- 8. RELEASE AND PULL EMERGENCY GEAR EXTENSION HANDLE. GEARS SHOULD LOCK DOWN VIOLENTLY.
- 9. CHECK NITROGEN PRESSURE TO BE APPROXIMATELY 600 PSI WITH GEARS LOCKED DOWN AFTER THE EMERGENCY SYSTEM WAS **OPERATED.**
- 10. REMOVE MAIN BAGGAGE COMPARTMENT FRONT PANEL. INSERT A SCREWORTVER THROUGH LANDING GEAR EMERGENCY EXTENSION VALVE RELEASE ACCESS HOLE. LIFT THE VALVE RELEASE LEVER AND RESET THE EMERGENCY EXTENSION CONTROL HANDLE IN THE FLIGHT COMPARTMENT.

NOTE: LANDING GEAR EMERGENCY HANDLE MUST BE FULLY RESET, OTHERWISE A BLOCKAGE OF EMERGENCY EXTENSION CONTROL VALVE VENT LINE MAY OCCUR. WHEN RESETTING HANDLE, NITROGEN TRAPPED IN LANDING GEAR EMERGENCY SYSTEM WILL VENT TO ATMOSPHERE.

- 11. RECHARGE EMERGENCY GEAR EXTENSION SYSTEM NITROGEN STORAGE BUTTLE.
- 12. PRESSURIZE MAIN HYDRAULIC SYSTEM AND CYCLE LANDING GEAR THREE TIMES TO ENSURE NOSE GEAR SYSTEM BLEEDING AND PROPER OPERATION OF LANDING GEAR.
- 13. RECONNECT MAIN GEAR STRUT DOORS LINKAGES TO MAIN STRUT BODIES. INSTALL WASHERS AND NUTS SECURING LINKAGES TO STRUT BODIES. TORQUE NUTS TO SPECIFIED TORQUE. SECURE WITH COTTER PINS.
- 14. RECONNECT NOSE GEAR DOORS TO ACTUATING RODS. SECURE WITH BOLTS, WASHERS AND NUTS.
 - 15. DISCONNECT HYDRAULIC EXTERNAL POWER SUPPLY FROM AIRCRAFT AND RECONNECT LEFT SIDE ENGINE DRIVEN PUMP HOSES.

CAUTION: BEFORE REMOVING AIRCRAFT FROM JACKS, MAKE SURE THAT LANDING GEAR CONTROL LEVER IS IN DOWN POSITION AND LANDING GEAR IS LOCKED DOWN AND LEFT, NOSE, AND RIGHT GREEN INDICATING LIGHTS COME ON.

16. REMOVE AIRCRAFT FROM JACKS. REFER TO WORK COMPLIANCE FORM 32.TO1. COPYRIGHT 1989 CAMP SYSTEMS, INC.



OPERATO	R: ED-WES, INC.		REPOI	RT DATE 04/1	3/89		WORK	COMPL	JANCE F	FORM NO.	32.450)
AIRCRAFT	NO.: 368		MODE	L: 1124A WES	THIND	(CONTINUE	(ם:				OPER03	l.
AIRCRAFT	REG.: N368MD		ISSUE	0 07-88 RE	v.		05	0600+	150/30	00/600 HR	INSPECTIO	N
87103	WORK DUE AT		* = APU HRS.		RECORD	TIME WOF	RK ACCO	MPLISH	ED FOR E	EACH TASK	KEEP TOP	COPY
32-058	DATE	HOURS	LANDINGS	CYCLES	FOR YOU	IR RECOR	DS. RETU	RN CAF	RBON CO	PY TO CSI	FOR UPDAT	ING.
29 29		4280			CK (CURRENT I	UE LIST	FOR D	UE TIME	CHGS	PAGE	2

- 17. INSTALL FORWARD BAGGAGE COMPARTMENT FRONT PANEL.
- 18. SERVICE HYDRAULIC SYSTEM.
- 19. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. AIRCRAFT NO.: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

32.460 OPER03

AIRCRAFT REG .: N368ND

MODEL: 1124A WESTWIND ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

03 WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COP
OOO DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
29	4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
K ACCOMPLISHED: DA	TE: MONTH	L DAY 9	YEAR 8	9 AIRCRAFT HOURS: 4272,1 LANDINGS: 2800
HNICIAN SIGNATURE:	AE	o air, in	C.	CERTIFICATE NUMBER:
PECTED BY	200 HILL:	550RO, OR. 97	124 	KIND OF CERTIFICATE:
***********	******	*******	********	++++++++++++++++++++++++++++++++++++++
22201 CHECK LANDI				TM 8773 HRS.THS
	OOO DATE 29 EK ACCOMPLISHED: DA CHNICIAN SIGNATURE: SPECTED BY:	DATE HOURS 29 4280 K ACCOMPLISHED: DATE: HONTH_C CHNICIAN SIGNATURE: 2000 PECTED BY: HILL	DATE HOURS LANDINGS 4280 RK ACCOMPLISHED: DATE: HONTH & DAY 9 CHNICIAN SIGNATURE: ACMO ALPA, 100 PECTED BY: HILLSBORD, OR. 97	OOO DATE HOURS LANDINGS CYCLES 4280 EK ACCOMPLISHED: DATE: HONTH & DAY 9 YEAR 8 CHNICIAN SIGNATURE: ACMO ALPA, NEEC. 2050 N.E. 25th AVE. PECTED BY: HILLSBORD, OR. 97124

NO TEXT AVAILABLE AT THIS TIME.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 32.550 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG .: N368MD ISSUED 12-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS CYCLES 32-067 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHOS

	CH CONNENT DUE LIST FUN DUE TIME CHGS	FMGE 1		
MONTH Le DAY 9 YE	EAR 89 AIRCRAFT HOURS: 4272,1 LANDINGS:	2800		
ALLEO ALS, 1810.	CERTIFICATE NUMBER:	~~~~~~		
ALLEGGRO, GR. 97124	KIND OF CERTIFICATE:			
	TECHNICIAN INSPECTO	R MAN-HOURS		
LEFT WHEEL AXLEHM 5-20-0	04. <u>in</u> 57R	HRS.THS		
	LEFT WHEEL AXLEMM 5-20-	HONTH L DAY 9 YEAR 89 AIRCRAFT HOURS: 4272,1 LANDINGS: ALLES OF SEC. CERTIFICATE NUMBER: 2000 115. 2510 AVE. BILLES OF OF OF STIZE KIND OF CERTIFICATE: TECHNICIAN INSPECTO LEFT WHEEL AXLE. HM 5-20-04.		

320678, 321178

DYE PENETRANT WHEEL AXLE

- 1. CHECK AXLE FOR CRACKS USING DYE PENETRANT INSPECTION METHOD.
- 2. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 32.560 AIRCRAFT NO.: MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368ND ISSUED 12-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 32-068 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS DAY 9 WORK ACCOMPLISHED: DATE: MONTH 6 YEAR 89 AIRCRAFT HOURS: 4272, 1 LANDINGS: 2800 AERO A.R. M.C. TECHNICIAN BIGNATURE: CERTIFICATE NUMBER: HILLSBORD, OR 97124 INSPECTED BY: __KIND OF CERTIFICATE:_ TECHNICIAN INSPECTOR MAN-HOURS 320800 CHECK LEFT HAND MAIN LANDING GEAR...MM 5-20-04..... 321200 CHECK RIGHT HAND MAIN LANDING GEAR...MM 5-20-04.....

320800, 321200

CHECK LEFT AND RIGHT MAIN LANDING GEAR

- 1. CHECK MAIN LANDING GEAR FOR GENERAL CONDITION, CRACKS, SECURITY OF ATTACHMENT AND LEAKAGE.
- 2. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATO	R: ED-	WES, INC.	•		REPO	ORT DATE	04/13	3/89	WORK	COMPL	IANCE F	ORM NO.	32.570
AIRCRAFT	NO.:	368			MODE	EL: 1124	A WEST	WIND)				OPERO3
AIRCRAFT	REG.:	N368MD			ISSUE	D 12-88	REV	١.	05	+00400	150/30	0/600 HR	INSPECTION
89103			Liquina		APU HRS.				CORD TIME WORK ACCO				
32-069		DATE	HOURS		ANDINGS	CYC	LES	FOF	YOUR RECORDS. RETU	JRN CAR	BOM COL	Y TO CSI	FOR UPDATING.
29 29			4280			<u> </u>			CK CURRENT DUE LIST	FOR DU	E TIME	CHGS	PAGE 1
WDRK A	CCOMPL	.ISHED: DA	TE: MONTH_	6	DAY	7 YEA	R 80	7	AIRCRAFT HOURS: 42	72,	<u>/</u> .	ANDINGS:	2800
TECHNI	CIAN S	IGNATURE:		AER 2050	O AIR	, INC.) 		CERTIFICATE NUMBER:			~ ~~ ~ ~ ~ ~ ~ ~	
1N5FEC	TED BY	*******	********	*****	******	******	*****		HAR OF CERTIFICATES	******	******* NICIAN	INSPECTO	**********
3206 9509 3211	41 (S	BRICATE R) PICHT HAND							<u>J,</u>		574	HRS.THS 1.5 1.5
9509	/42 (5 ###### ^7. 79	L WW-2494 *******	;) : 142774 77	*****	*****	******	*****	***	*************	******	****	******	**********

INSPECT/LUBRICATE MAIN LANDING GEAR ACTUATING BOLTS (SERVICE LETTER NO.WW-2494) (REFER TO FIGURE 1 ON CARD 32-16) CONSUMABLES: GREASE MIL-G-81322, MOLYKOTE 106 OR EVERLUBE 620

- 1. REMOVE BOLTS P/N NAS464P-6L20 THAT SECURE THE ACTUATING CYLINDERS TO UPPER SIDE BRACE ASSEMBLIES.
- 2. CHECK UPPER SIDE BRACE ASSEMBLY HOLES FOR CORROSION.
 - A. CORRODED HOLES MAY BE CLEANED AND HAVE CADMIUM PLATING RENEWED BY BRUSH CADMIUM PROCESS.
 - B. NEW BUSHINGS P/N ED13185-1 MUST BE INSTALLED IF HOLES ARE BADLY CORRODED OR IF INSIDE DIAMETER IS INCREASED BY CLEANING DUT CORROSION.
- 3. CHECK ACTUATING CYLINDER HOLES FOR CORROSION WHERE THEY ATTACH TO UPPER SIDE BRACE ASSEMBLY.
 - A. CORRODED HOLES MAY BE CLEANED AND HAVE FILM LUBRICATION RENEWED BY APPLYING MOLYKOTE 106 OR EVERLUBE 620.
 - B. NEW BUSHINGS P/N 4A105C11 MUST BE INSTALLED IF HOLES ARE BADLY CORRODED OR INSIDE DIAMETER IS INCREASED BY CLEANING BUT CORROSION.
- 4. CORRODED BOLTS MUST BE REPLACED WITH NEW BOLTS P/N NA96206-20D.
 - A. LUBRICATE BOLTS WITH GREASE HIL-G-81322 BEFORE INSTALLATION.
 - B. REATTACH ACTUATING CYLINDERS TO UPPER SIDE BRACE ASSEMBLIES. TIGHTEN ATTACH BOLT NUTS FINGER-TIGHT, THEN TURN TO NEXT CASTELLATION AND SAFETY WITH COTTER PIN.
- 5. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WEB, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 34.060 MODEL: 1124A WESTHIND AIRCRAFT NO .: 368 OPERO3 AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 87103 WORK DUE AT * = APLIHRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY HOURS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING LANDINGS CYCLES 34-005 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS 89 AIRCRAFT HOURS: 42721 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH aero air, inc. TECHNICIAN SIGNATURE: 2050 N.E. 25th AVE CERTIFICATE NUMBER: HILLSBORO, OR. 37124 INSPECTED BY: ____KIND OF CERTIFICATE: ********************************* TECHNICIAN INSPECTOR MAN-HOURS

DRAIN PITOT/STATIC SYSTEM (REFER TO ILLUSTRATION ON CARD 34-3)

NOTE: 1. FOR 1124 HODELS, USE STEP 1.

- 2. FOR 1124A MODELS, USE STEP 2.
- 1. DRAIN PITOT/STATIC SYSTEM (1124 MODELS) AS FOLLOWS:
 - A. FOUR STATIC-LINE DRAIN VALVES ARE LOCATED AT FUSELAGE STATION 80.50 AND ARE ACCESSIBLE FROM DUTSIDE THE FUSELAGE. THREE OF THE DRAIN VALVES ARE ON THE RIGHT-HAND SIDE OF THE FUSELAGE AND ONE VALVE IS ON THE LEFT SIDE. DRAIN THE STATIC SYSTEM BY PUSHING UP ON THE SPRING RETAINER AND THE VALVE AGAINST THE SPRING UNTIL THE VALVE IS CLEAR OF ITS SEAT. ANY WATER COLLECTED WILL ESCAPE VIA THE PORTS AND CENTRAL DRILLING OF THE VALVE. BE SURE THAT THE VALVES SNAP BACK INTO PLACE AND ARE PROPERLY SEATED WHEN RELEASED.

NOTE: AIRCRAFT S/N 240 AND SUBSEQUENT HAVE STATIC DRAIN AT ADC 80 AND/OR TAS COMPUTER.

- B. TWO PITOT LINE DRAIN TRAPS ARE LOCATED FORWARD OF THE PRESSURE BULKHEAD AND INBOARD OF THE PITOT HEADS INSIDE THE NOSE COMPARTMENT AT FUSELAGE STATION 10.14. THEY ARE SITUATED ONE ON EACH SIDE OF THE AIRCRAFT. OTHER DRAIN TRAPS ARE LOCATED INSIDE THE COCKPIT, BEHIND AND JUST BELOW THE RUDDER PEDALS ON BOTH SIDES OF THE AIRCRAFT. ALL PITOT LINE WATER COLLECTORS SHOULD BE PERIODICALLY REMOVED AND DRAINED.
- 2. DRAIN PITOT/STATIC SYSTEM (1124A MODELS) AS FOLLOWS:
 - A. FOUR STATIC-LINE DRAIN VALVES ARE LOCATED AT FUSELAGE STATION 83.75 AND ARE ACCESSIBLE FROM OUTSIDE THE FUSELAGE. THREE OF THEM ARE ON THE RIGHT SIDE AND ONE IS ON THE LEFT SIDE OF THE FUSELAGE. DRAIN THE STATIC SYSTEMS BY PUSHING UP THE SPRING RETAINER AND THE VALVE UNTIL THE VALVE IS CLEAR OF ITS SEAT. ANY HATER COLLECTED WILL BE DRAINED THROUGH THE VALVE PORT. BE SURE THE VALVES SNAP BACK INTO THEIR PLACES AND ARE PROPERLY SEATED, WHEN RELEASED. THE LEFT SIDE STATIC SYSTEM IS DRAINED AT STATION 250 NEAR THE ADC-80.
 - B. TWO PITOT PROBE LINE DRAIN TRAPS ARE LOCATED INSIDE THE NOSE COMPARTMENT AT FUSELAGE STATION 10.14, ONE ON EACH SIDE OF THE AIRCRAFT. A THIRD DRAIN TRAP IS LOCATED AT STATION 83.78 AND IS ACCESSIBLE BY REMOVING THE INSPECTION PANEL FOR THE OUTFLOW VALVES. THE FLEXIBLE TUBE FOR PILOTS CONDITIONED AIR SHALL BE REMOVED BEFORE REMOVING THE DRAIN TRAP FOR CLEANING. A DRAIN TRAP FOR THE LEFT SIDE STATIC LINE DRAIN IS LOCATED AT STATION 174 IN LINE WITH THE PASSENGER ESCAPE HATCHES AND IS ACCESSIBLE BY REMOVING THE CENTER FLOOR INSPECTION PANEL. TWO PITOT AND STATIC DRAIN TRAPS ARE LOCATED AT STATION 259 BEHIND THE REAR WALL OF, THE TOILET DROP FLOOR AREA AND ARE ACCESSIBLE BY REMOVING THE DROP FLOOR PANEL. ALL DRAIN TRAPS SHOULD BE PERIODICALLY REMOVED AND DRAINED TO PRECLUDE WATER DAMAGE IN THE PITOT/STATIC SYSTEM.
 - C. AFTER DRAINING, IF ANY OF THE PITOT/STATIC INSTRUMENTS ARE ERRATIC, CLEAR THE PITOT AND STATIC VENT LINES OF ANY REMAINING RESTRICTIONS WITH LOW-PRESSURE COMPRESSED AIR.
 - D. CHECK THAT THE LEFT STATIC HEATER AND PITOT HEATERS ARE OPERATIVE.

CAUTION: BEFORE PLACING PITOT/STATIC ANTI-ICE SWITCH IN THE 'ON' POSITION MAKE SURE THAT THE PITOT TUBE COVERS ARE REMOVED. PLACE THE PITOT/STATIC ANTI-ICE SWITCH TO 'ON' POSITION ONLY MOMENTARILY UNTIL PITOT AND STATIC HEAT CAN BE PHYSICALLY DETECTED BY TOUCH. DO NOT OPERATE HEATERS FOR MORE THAN TWO MINUTES. DAMAGE TO HEATERS MAY RESULT.

3. RECORD DRAINING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 35.070A AIRCRAFT NO.: MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG. NIJAAND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING **\35-007** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS AIRCRAFT HOURS: 42721 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH DAY AERO AIR, INC. TECHNICIAN SIGNATURE: 2050 N.F. 25th AVE CERTIFICATE NUMBER: HILLSBORO, OR. 97124 INSPECTED BY: _KIND OF CERTIFICATE:_ TECHNICIAN INSPECTOR MAN-HOURS 350166, 350169

INSPECT/TEST DXYGEN MASK

- 1. UNFOLD MASK.
- 2. CHECK FACE-PIECE FOR HOLES, CUTS, OR TEARS.
- 3. EXAMINE FRONT AND BACK VALVE HOUSINGS FOR CRACKS, BREAKS, AND DAMAGE TO VALVE SEATS.
- 4. CHECK ECONOMIZER BAG FOR TORN OR IMPERFECT SEAMS, HOLES, AND MILDEW (PASSENGER MASKS ONLY).
- 5. CHECK TUBING CLAMP FOR SECURITY OF INSTALLATION, CRACKS, AND DISTORTION.
- 6. CHECK TUBING FOR CRACKS AND KINKS.
- 7. CHECK HEAD STRAP FOR CORRODED OR DISTORTED CLIPS, ELASTICITY, CLEANLINESS, AND SECURITY OF INSTALLATION.
- 8. TESTING OF THE MASK REQUIRES SPECIAL EQUIPMENT. IT IS RECOMMENDED THAT ALL MASKS BE RETURNED TO AN APPROVED REPAIR AGENCY FOR TEST.
- 9. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

368

OPERATOR: ED-WES, INC.

AIRCE AFT NO.:

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

35.130

DPERO3

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

89103 WORK DUE AT

* = APU HRS.

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY
FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.

CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

REPORT DATE 04/13/89

MODEL: 1124A WESTWIND

HORK ACCOMPLISHED: DATE: MONTH 6 DAY 9 YEAR 89 AIRCRAFT HOURS: 4272. | LANDINGS: 2800

TECHNICIAN BIGNATURE: 2050 N.E. 25th AVE, CERTIFICATE NUMBER: HILLSBORD, OR. 97124

INSPECTED BY: KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR MAN-HOURS

350243 CHECK PABBENGER DXYGEN MASK DROP-DUT. MM 35-00-00. 214 273

NOTE: THE FOLLOWING ADDITIONAL NCF(S) ARE REQUIRED TO PERFORM THIS TASK 25.010.

CHECK PASSENGER DXYGEN MASK DRDP-DUT

EQUIPMENT/CONSUMABLES: SHERLOCK LEAK DETECTOR CG, SOURCE OF CLEAN DRY COMPRESSED AIR, TORQUE WRENCH 0 TO 100 INCH-POUNDS

- 1. DISCONNECT COPILOT OXYGEN MASK FROM THE OXYGEN MASK DUTLET ON THE RIGHT-HAND CONSOLE BIDE PANEL.
- 2. REMOVE COPILOT SEAT. REFER TO WORK COMPLIANCE FORM 25.010.
- 3. REMOVE RIGHT CONSOLE SIDE PANEL.
- 4. CONNECT EXTERNAL POWER.
- 5. DXYGEN MASKS DROP-OUT TEST:
 - A. FOR AIRCRAFT NOT EQUIPPED WITH BURGE VALVE, PRE SL WW-24104:
 - (1) CLOSE DXYGEN SYSTEM SHUTOFF VALVE.
 - (2) SET COPILOT DXYGEN SUPPLY VALVE TO ON AND REDUCE DXYGEN PRESSURE TO ZERO BY SETTING COPILOT DXYGEN FLOW VALVE TO TEST MARK (AIRCRAFT EQUIPPED WITH EROS MASKS, PRESS EMERGENCY KNOB LOCATED IN THE MASK REGULATOR).
 - (3) SET COPILOT DXYGEN SUPPLY SYSTEM VALVE TO OFF.
 - (4) DISCONNECT THE PASSENGER DXYGEN SUPPLY LINE FROM THE PRESSURE REDUCER REGULATOR DUTLET.
 - (5) CONNECT A REGULATED DXYGEN SUPPLY SOURCE (0 TO 50 PSIG) TO THE PASSENGER DXYGEN SUPPLY LINE.
 - (6) APPLY DXYGEN PRESSURE AND ENSURE THAT ALL PASSENGER MASKS FALL FROM THE STOWAGE COMPARTMENTS BETWEEN 15 AND 30 PSIG.
 - (7) REDUCE DXYGEN PRESSURE AND DISCONNECT THE DXYGEN SUPPLY SOURCE.
 - B. FOR AIRCRAFT EQUIPPED WITH SURGE VALVE, POST SL NW-24104:
 - (1) SLOWLY OPEN DXYGEN SYSTEM SHUTOFF VALVE.
 - (2) SET PASSENGER DXYGEN SUPPLY SWITCH TO ON. ALL MASKS MUST FALL FROM THE STORAGE COMPARTMENTS WITHIN 20 SECONDS AND PASS DXYGEN ON LIGHT COMES ON.

NOTE: THIS ACTION ACTUATES THE SURGE VALVE FOR 17 SECONDS AND FOR THIS OCCASION A 20 PSIG PRESSURE IS PRESENT IN THE PASSENGER SUPPLY LINE.

- (3) CLOSE DXYGEN SYSTEM SHUTOFF VALVE.
- (4) DISCONNECT THE PASSENGER DXYGEN SUPPLY LINE FROM THE PRESSURE REDUCER OUTLET TEE FITTING.
- 6. SLOWLY OPEN DXYGEN BYSTEM SHUTDFF VALVE. SYSTEM PRESSURE INDICATOR SHOULD READ 1800 TO 2000 PSIG.
- 7. SET PASSENGER DXYCEN SUPPLY SWITCH TO OFF.
- 8. ENSURE THAT BY-PASS VALVE IS IN OFF POSITION.
- 9. APPLY CG SHERLOCK LEAK DETECTOR ON PRESSURE REDUCER REGULATOR PASSENGER DXYGEN DUTLET AND ENSURE THAT THERE IS NO LEAKAGE.
- 10. SET PASSENGER DXYGEN SUPPLY SWITCH TO ON. ENSURE DXYGEN FLOW FROM THE PRESSURE REDUCER REGULATOR PASSENGER DXYGEN OUTLET AND PASS DXYGEN ON INDICATOR LIGHT IS ON.
- 11. SET PASSENGER OXYGEN SUPPLY SWITCH TO AUTO. ENSURE THERE IS NO OXYGEN FLOW FROM THE PRESSURE REDUCER REGULATOR PASSENGER OXYGEN OUTLET AND PASS DXYGEN ON INDICATOR LIGHT IS NOT ILLUMINATED.
- 12. PRESS PASS DXYGEN ON INDICATOR LIGHT AND ENSURE IT ILLUMINATES.
- 13. CONNECT A STATIC SYSTEM TESTER WITH CERTIFIED ALTIMETER TO ALTITUDE PRESSURE SWITCH ORIFICE.
- 14. SLOWLY APPLY THE VACUUM AND ENSURE THAT PASS DXYGEN ON INDICATOR LIGHT ILLUMINATES AT 13,500 (+ OR -500) FEET AND DXYGEN FLOWS FROM THE PRESSURE REDUCER REGULATOR PASSENGER DUTLET.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC.

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND (CONTINUED)

OPERO3

AIRCRAFT REG.: N368ND

ISSUED 07-88 REV.

O50600+ 150/300/600 HR INSPECTION

89103 WORK DUE AT

* = APU HRS

RECORD TIME WORK ACCOMPLISHED FOR EACH TASK KEEP TOP CO

29 27		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 2	
35-010	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATIN	1G.
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP C	

- 15. SLOWLY RELEASE THE VACUUM AND DISCONNECT THE TEST EQUIPMENT.
- 16. BET COPILOT DXYGEN SUPPLY VALVE TO ON AND ENSURE COPILOT SUPPLY PRESSURE INDICATOR GAUGE INDICATES 65 TO 95 PSIG. (NOT APPLICABLE TO AIRCRAFT EQUIPPED WITH CREW (EROS) DXYGEN REGULATOR MASKS).
- 17. SET COPILOT DXYGEN SUPPLY SWITCH TO OFF.
- 18. SET PASSENGER DXYGEN SUPPLY SHITCH TO OFF.
- 19. DISCONNECT EXTERNAL POWER.
- 20. ENSURE THERE IS NO DXYGEN FLOW FROM THE PRESSURE REDUCER REGULATOR PASSENGER DXYGEN DUTLET.
- 21. SET BY-PASS VALVE TO ON.
- 22. ENSURE DXYGEN FLOWS FROM THE PRESSURE REDUCER REGULATOR PASSENGER DXYGEN DUTLET.
- 23. SET BY-PASS VALVE TO OFF.

CAUTION: FAILURE TO HOLD REGULATOR FITTINGS FROM ROTATION WILL CAUSE INTERNAL LEAKS.

24. CONNECT THE PASSENGER DXYGEN SUPPLY LINE TO THE PRESSURE REDUCER REGULATOR OUTLET.

NOTE: PRESSURE REDUCER REGULATOR FITTINGS ARE TORQUED 40 TO 80 INCH-POUNDS ON ALUMINUM, AND 80 TO 100 INCH-POUNDS ON BRASS FITTINGS.

- 25. SET BY-PASS AND THERAPEUTIC DXYGEN VALVES TO ON.
- 26. APPLY CG SHERLOCK LEAK DETECTOR TO TUBING AND FITTINGS AND ENSURE THERE IS NO LEAKAGE.
- 27. CLOSE DXYGEN BYSTEM SHUTOFF VALVE.
- 28. RECORD POSITION OF POINTER ON THE OXYGEN CYLINDER PRESSURE INDICATOR GAUGE.
- 29. AFTER DNE HOUR CHECK THAT THE POSITION OF POINTER ON THE OXYGEN PRESSURE INDICATOR GAUGE HAS NOT CHANGED. PRESSURE DROP SHALL NOT EXCEED THE VALUES SPECIFIED IN TABLE 1.
- 30. SET BY-PASS AND THERAPEUTIC DXYGEN VALVES TO OFF.
- 31. INSTALL RH CONSOLE SIDE PANEL.
- 32. INSTALL COPILOT SEAT. REFER TO WORK COMPLIANCE FORM 25.010.
- 33. CONNECT COPILOT DXYGEN MASK TO DXYGEN MASK DUTLET ON THE RH CONSOLE SIDE PANEL.
- 34. STOW ALL PASSENGER DXYGEN MASKS.
- 35. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

TABLE 1

	ALLOWED PRESS	SURE DROP (PSIG)	
INITIAL PRESSURE	WITHIN 24	WITHIN 8+	WITHIN 1#
(PSIG)	HOURS	HOURS	HOUR
1800	300	100	20
1700	284	75	18.7
1600	267	89	17.8
1500	250	83	16.7
1400	234	78	15.6
1300	217	72	14.5
1200	200	67	13.3
1100	184	61	12.3
1000	167	56	11.1

*NOTE: ACTUAL LEAKAGE SHOULD BE HEASURED AFTER 24 HOURS. PRESBURE READINGS GIVEN AS *HITHIN 8 HOURS* AND *HITHIN 1 HOUR* ARE INTERIN FIGURES TO ALLOW AN ESTIMATE OF WHETHER OR NOT THE SYSTEM IS HOLDING PRESSURE AS REQUIRED PRIOR TO ACTUAL MEASUREMENT AFTER 24 HOURS.



OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

52.010B

AIRCRÁFT NO.: MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG.: N348ND ISSUED 07-88 REV. 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS LANDINGS CYCLES 52-003 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS _ AIRCRAFT HOURS: 42721 WORK ACCOMPLISHED: DATE: MONTH ABRO AIR. INC. TECHNICIAN SIGNATURE: 2050 N.E. 25th AVE. CERTIFICATE NUMBER: HILLSBORO, OR. 97124 _KIND OF CERTIFICATE:_ TECHNICIAN INSPECTOR MAN-HOURS

REPORT DATE 04/13/89

520116

OPERATIONAL CHECK CABIN ENTRANCE DOOR

1. PULL DUTSIDE HANDLE DUT OF RECEBB AND ROTATE COUNTERCLOCKWISE TO DISENGAGE LATCHES.

520116 OPERATIONAL CHECK CABIN ENTRANCE DOOR...MM 52-10-00..............

- 2. ENSURE THAT BUFFICIENT FORCE IS REQUIRED TO RELEASE LATCHES.
- 3. DPEN DOOR AND CHECK FOR SMOOTH OPERATION.
- 4. CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE FULLY RETRACTED WHEN DOOR IS IN OPEN POSITION.
- 5. CLUSE DOOR AND CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE EXTENDED WHENDOOR IS CLUSED.
- 6. CHECK INSIDE DOOR HANDLE FOR SMOOTH OPERATION.
- 7. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 52.030A AIRCRAFT NO.: MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG.: N368HD ISSUED 07-88 REV. 150/300/600 HR INSPECTION 050600+ 89103 | WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 52-007 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS AIRCRAFT HOURS: 42721 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH AERO AIR, INC. 2050 N.E. 25th AVE TECHNICIAN SIGNATURE: __ CERTIFICATE NUMBER: HILLSBORO, OR. 97124 INSPECTED BY: _KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 520141 INSPECT/LUBRICATE LEFT EMERGENCY EXIT HATCH/BEAL...NO REF., 520151 INSPECT/LUBRICATE RIGHT EMERGENCY EXIT HATCH/SEAL...NO REF.

520141, 520151

INSPECT/LUBRICATE EMERGENCY EXIT HATCH/SEALS (REFER TO ILLUSTRATION ON CARD 52-2)

- 1. OPEN AND INSPECT EMERGENCY EXIT HATCH FOR GENERAL CONDITION AND SECURITY.
- 2. CLEAN AND LUBRICATE SEAL.
- 3. RECORD INSPECTION/LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 53.010 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND **DPERO3** AIRCRAFT REG .: N368ND ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY HOURS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. LANDINGS **\53-001** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS AIRCRAFT HOURS: 4272/ LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH aero ai 2050 N.E. TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: HILLSBORG, OR. 97124 INSPECTED BY: ____KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 530101 INSPECT FUSELAGE (A)..... 530101 INSPECT FUSELAGE (A) MECH INSP TEXT FROM NM 5-20-02 1. INSPECT PITOT TUBES AND STATIC PORTS FOR OBVIOUS DAMAGE AND OBSTRUCTIONS. 2. INSPECT DXYGEN THERMAL DISCHARGE DISC. 3. INSPECT ALL DRAIN HOLES AND FITTINGS FOR OBVIOUS DAMAGE AND OBSTRUCTIONS. 4. INSPECT FUSELAGE SKIN FOR LOOSE RIVETS, CRACKS, LEAKAGE AND CONDITION OF FINISH. 5. INSPECT STATIC SDURCES, DRAIN VALVES, AND TRAPS. 6. INSPECT ANTENNA FOR GENERAL CONDITION AND SECURITY. 7. INSPECT LOWER ANTI-COLLISION LIGHT FOR CRACKED OR BROKEN LENS, GENERAL CONDITION AND SECURITY. 6 V3 8. INSPECT WINDSHIELD WIPERS FOR GENERAL CONDITION AND SECURITY. 9. INSPECT WINDSHIELDS AND WINDOWS FOR DELAMINATIONS, SCRATCHES, CRACKS AND LEAKAGE. 10. CHECK ELECTRICAL CONNECTIONS AND COMPONENTS FOR DAMAGE, TIGHTNESS, CHAFING, FRAYING AND CUTS.

11. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

PERATO	R: ED-WES	INC.			RE	PORT I	DATE	04/13/	89		V	VORK	COMPL	IANCE	FORM NO	. 52.010A
IRCRAFT	NO.: 36	58			MO	DEL: 1	11244	NESTH	INI)						OPERO3
IRCRAFT	REG.: N:	368MD			ISS	UED 07	7-88	REV.	,			05	0600+	150/3	00/600 HR	INSPECTION
89103 - 52-002	WORK DUE ATE		HOURS	*	= APU HRS LANDINGS		CYCL									K. KEEP TOP COPY FOR UPDATING.
29 29			4280							CK CURR	ENT DUE	LIST	FOR D	UE TIME	CHGS	PAGE 1
WORK A	CCOMPL I SHE	ED: DATE	: MONTH	6	DAY	9	YEAR	89		AIRCRAFT	HOURS	42	72	.1	LANDINGS:	Z800
				A.E21	ro a	.135, 25th A	UJ. WE.									
I NSPEC	TED BY:									KIND OF C	ERTIFIC	ATE:_				
****	******	******	******	** > * 4	*** 	***		*****	 # #	*******	******	*****			INSPECT	######################################
5201	06 INSPEC	CT/LUBR I	CATE CAB	IN E	ITRANCE	DOOR.	MM	52-10-	-00	• • • • • • • • •	•••••		<i>_</i>	15	27/	0.5
52019 1NSPI	H######## D6 ECT/LUBRI(CATE CAB	******** In Entra	NCE I)*******)OOR (RE	FER TO	*****) FIG	:***** :URE 2	ON.	CARD 52-	1)	****	*****	*****	********	**************************************

CONSUMABLES: SILICONE LUBRICANT, LUBRICATING DIL MIL-L-7820A

- 1. INSPECT DOOR, STEP, TRACKS, UPPER AND LOWER FLAPPERS, SEAL AND ALL ATTACHMENTS FOR SECURITY, CLEANLINESS AND GENERAL CONDITION.
- 2. CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE FULLY EXTENDED WHEN DOOR IS IN CLOSED POSITION.
- 3. CHECK THAT SPRING-LOADED LATCH AND LATCH BAYONETS ARE FULLY RETRACTED WHEN DOOR IS IN OPEN POSITION.
- 4. WITH DOOR CLOSED AND LATCHES ENGAGED, PULL DUTSIDE HANDLE DUT OF RECESS AND ROTATE COUNTERCLOCKWISE TO DISENGAGE LATCHES. ENSURE THAT SUFFICIENT FORCE IS REQUIRED TO RELEASE LATCHES.
- 5. ROTATE DUTSIDE HANDLE CLOCKWISE TO ENGAGE LATCHES. ENSURE THAT SUFFICIENT FORCE IS REQUIRED TO ENGAGE LATCHES.
- 6. REPEAT STEPS 4 AND 5 TO CHECK INSIDE HANDLES.
- 7. CLEAN AND LUBRICATE DOOR SEAL USING SILICONE LUBRICANT AS PER FIGURE 2.

NOTE: A VERY LIGHT COAT SHOULD BE APPLIED; TOO MUCH LUBRICANTION WILL COLLECT DIRT AND CAUSE LEAKAGE AT DOOR SEAL.

- 8. LUBRICATE DOOR WITH LUBRICATING DIL MIL-L-7870A AS PER FIGURE 2.
- 7. RECORD INSPECTION/LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 53.0202 AIRCRAFT NO :: 368 MODEL: 1124A WESTWIND **DPERO3** AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 12-88 +004000 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 53-003 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH AIRCRAFT HOURS! 2050 N.E. 25th AVE TECHNICIAN SIGNATURE: __ CERTIFICATE NUMBER: ____ HILESBORO, UR. 97124 INSPECTED BY: ____KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 530121 INSPECT NOSE COMPARTMENT (B)..... 530116 INSPECT NOSE COMPARTMENT (A) ******************* 530121 INSPECT NOSE COMPARTMENT (B) MECH INSP TEXT FROM MM 5-20-01, 5-20-05 1. INSPECT PITOT LINES FOR CHAFING, DAMAGE, LEAKAGE AND GENERAL CONDITION. 2. INSPECT ELECTRICAL COMPONENTS, WIRE HANDLES, AND TERMINAL STRIPS FOR DAMAGE, SECURITY AND LODGE CONNECTIONS. 3. INSPECT STRUCTURE FOR CONDITION AND SECURITY. W 4. INSPECT AC INVERTERS, COOLING, ELECTRICAL CONNECTIONS AND FAN FOR SECURITY, CLEANLINESS AND GENERAL M 5. CHECK BATTERIES FOR ANY EVIDENCE OF CORROBION OR PHYSICAL DAMAGE. CHECK VENT LINES FOR OBSTRUCTION AND SECURITY OF INSTALLATION. R 6. CHECK BATTERY QUICK DISCONNECTS FOR CORROSION AND GENERAL CONDITION. 7. INSPECT DAYGEN BOTTLE FOR SECURITY IN MOUNTS AND GENERAL CONDITION. 8. INSPECT DXYGEN LINES FOR CHAFING, ROUTING AND GENERAL CONDITION. 9. INSPECT AVIONIC COMPONENTS AND ELECTRICAL CONNECTIONS FOR SECURITY. 10. INSPECT CONDITION OF WINDSHIELD RESISTORS. R11. FOR AIRCRAFT EQUIPPED WITH COLLINS WXR 300 WEATHER RADAR, CHECK THE CRYSTAL DESICCANT BOTTLE INSTALLED IN THE NOSE COMPARTMENT AS FOLLOWS: A. CHECK DESICCANT BOTTLE CRYSTAL COLOR AGAINST COLOR COMPARISON CHART AFFIXED TO BOTTLE. B. SHOULD CRYSTAL COLOR INDICATE NEED FOR REPLACEMENT REPLACE WITH A DESICCANT REFILL. C. STEPS A. AND B. COMPLIED WITH. 12. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS, Inc. COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM WORK COMPLIANCE FORM NO. OPERATOR: ED-WES, INC. 53.0303 REPORT DATE 04/13/89 OPER03 AIRCRAFT NO.: MODEL: 1124A WESTWIND 150/300/600 HR INSPECTION AIRCRAFT REG.: ISSUED 07-88 050600+ N368MD 89103 WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY = APU HRS. FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING HOURS CYCLES LANDINGS **\53-004** CK CURRENT DUE LIST FOR DUE TIME CHGS 29 29 4280 AIRCRAFT HOURS: 4272:1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH mero atr. inc. 2050 N.E. 25th AVE. _____ CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: ___ HILLSBORO, OH. 97124 INSPECTED BY: ___ __KIND OF CERTIFICATE: TECHNICIAN INSPECTOR 530141 INSPECT COCKPIT (C)..... 530131 INSPECT COCKPIT (A) 530136 INSPECT COCKPIT (B) 530141 NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 27.440. INSPECT COCKPIT (C) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 53-2. FOR SCAMP OPERATORS, MECH INSP REFER TO MAINTENANCE MANUAL). TEXT FROM NN 5-20-02 1. INSPECT COCKPIT FOR CLEANLINESS. 2. INSPECT INTERIOR SIDE OF WINDSHIELDS AND WINDOWS FOR DELAMINATION, SCRATCHES, CRACKS AND GENERAL 3. INSPECT PILOT'S OPENABLE WINDOW SEAL AND LATCH FOR CONDITION. 4. INSPECT DESSICANT CRYSTALS FOR HOISTURE CONTENT. IF HOISTURE NOTED, PERFORM VENT AND STATIC LINE PRESSURE CHECK (DO NOT EXCEED 2.0 PSI). 5. INSPECT INSTRUMENT PANEL FOR GENERAL CONDITION. 6. INSPECT INSTRUMENT HOSES, LINES, ELECTRICAL WIRE BUNDLES AND CONNECTIONS FOR ROUTING, SECURITY AND GENERAL CONDITION. 7. INSPECT CONTROL PEDESTAL INDICATORS, CONTROLS, SWITCHES AND ELECTRICAL CONNECTIONS FOR CONDITION. 8. INSPECT THROTTLE AND REVERSER CONTROLS FOR EASE OF OPERATION. 9. CHECK ALL INTERNAL, EXTERNAL, PRESS-TO-TEST (IN COCKPIT) LIGHTS. 10. CHECK CONTROL COLUMN INTERCONNECT CABLES AND FLIGHT CONTROL TRANSITION CABLES FOR CONDITION AND SECURITY. 11. CHECK GENERAL CONDITION OF PRESSURIZATION/OXYGEN SYSTEM. 12. VISUALLY CHECK THAT HOSES, LINES AND FITTINGS ARE IN GOOD CONDITION. 13. VISUALLY CHECK THAT ISOBARIC VALVE IS SAFETIED IN OPEN POSITION. 14. CHECK ALL INTERNAL AND EXTERNAL LIGHTS FOR OPERATION. 15. INSPECT CREW SEATS FOR CONDITION. REFER TO 8.B. WW-24-22. 16. INSPECT CREW SEATBELTS FOR CONDITION. 17. INSPECT ALL ACCESSIBLE CABLES FOR WEAR, FRAYING, CHAFING, CORROSION AND HAVING PROPER LUBRICATION AND 18. INSPECT RUDDER PEDALS, LINKAGE AND BELLCRANK FOR SECURITY, FREEDOM OF OPERATION AND GENERAL CONDITION. 19. INSPECT BRAKE VALVE LINKAGES AND BELLCRANK FOR SECURITY, FREEDOM OF OPERATION AND GENERAL CONDITION. 20. REMOVE THE COVERS FROM THE FORWARD RELAY BOX (BELOW COPILOT SEAT) AND THE FIVE CONTROL BOX (BELOW PILOT SEAT) AND CHECK INSIDE FOR CLEANLINESS, SAFETY AND CONDITION OF ELECTRICAL PARTS. 21. INSPECT OVERHEAD ELECTRICAL PANELS, ELECTRICAL BUNDLES, CONNECTIONS FOR DAMAGE, TIGHTNESS AND GENERAL

CAUTION: ENSURE ADEQUATE CLEARANCE BETWEEN ELECTRICAL CONNECTIONS AND FRAME WHEN REINSTALLING PANEL.

- 22. THOROUGHLY INSPECT UNDER FLOOR FOR CORROSION, DAMAGE, WEAR, SECURITY AND CLEANLINESS.
- 23. INSPECT COMPONENTS UNDER FLIGHT COMPARTMENT FLOOR FOR SECURITY AND GENERAL CONDITION.
- 24. INSPECT PLUMBING FOR PROPER ROUTING, CONDITION AND LEAKS.

CONDITION.

25. CHECK FLIGHT CONTROL, CABLES, PULLEYS, BRACKETS, GUARDS, BELLCRANKS AND PUSH-PULL RODS FOR CONDITION, OPERATION AND SECURITY OF ATTACHMENT.

<< CONTINUED >>

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OPERATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

AIRCRAFT NO. 368 MODEL: 1124A WESTWIND (CONTINUED) OPERO3 AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING CYCLES **√53-006** 29 29 4280 PAGE 2 CK CURRENT DUE LIST FOR DUE TIME CHGS

- 26. INSPECT CONTROL COLUMN INTERCONNECT CABLE AND FLIGHT CONTROL TRANSITION CABLES BETWEEN FUSELAGE STATION 153 AND STATION 269 FOR CONDITION, SECURITY AND CORRECT TENSION. REFER TO WORK COMPLIANCE FORM 27.440.
- 27. CHECK TERMINAL CONTACT ASSEMBLIES FOR ARCING (WINDSHIELD).
- 28. CHECK ENGINE CONTROL LINKAGE AND TELEFLEX CABLE FOR CONDITION, PROPER ROUTING AND SECURITY OF CLAMPS.

REPORT DATE 04/13/89

29. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

53.0303

AIR	CRAF	OR: ED-WES, IN IT NO.: 368 IT REG.: N3688		MODEL		WESTW	IND	WORK COM			OPERO	3
	89103	1	U	* = APU HRS.	07-88	REV.	RECORD TIME W			DO/600 HR EACH TASK		
	53-00	DATE	HOURS	LANDINGS	CYCLES		FOR YOUR RECO					
	29 29		4280				CK CURRENT	DUE LIST FOR	DUE TIME	CHGS	PAGE	1
		ACCOMPLISHED:		ABRUAIN,			AIRCRAFT HO					
	INSPE	CTED BY:					_KIND OF CERT					
	530 ****	0156 INSPECT C	ABIN (600 HOU ABIN (150 HOU	R)	*****	•••••		TI	MC_	INSPECTOR	HR!	***** -HOURS S.THS -'
	NOT	E: THE FOLLOW							OR SCAMP D	DPERATORS,	MECH	INSP
	REF TEX 1. 2. 3.	ER TO MAINTENAI IT FROM MM 5-20- THOROUGHLY INSI CHECK ENGINE CI INSPECT PREBBUI CONDITION. INSPECT PASSEN INSPECT EMERGE (REFER TO MM 1: NOTE: WHENEVE	NCE MANUAL). -02 PECT UNDER FLE ONTROL LINKAGE RIZATION AND A GER COMPARTHEE NCY LIGHT FOR 2-10-06). R THE EMERGENO	DOR FOR CORROSSE AND TELEFLEX AIR CONDITION (HT FOR CLEANLIS OPERATION SECOND	CON, DAI CABLE F COMPONEI NESS, SE JRITY, (MAGE, FOR CO NTB UN ECURIT CLEANL	SECURITY AND C NDITION, PROPE DER CABIN FLOO Y AND GENERAL INESS AND CONN	CLEANLINESS. R ROUTING AND R FOR SECURITY CONDITION. ECTIONS. CHEC	SECURITY / AND GENE	DF CLAMPS ERAL Y CHARGE.	MC MC MC	52/
		HOUR, C	HECK BATTERY (COAT C	OPET	CADINETE TABI	ED ETC END E	ACE DE DDE	EDATION AN	D 044 4	
		LOCKING.	INTERI BAK IVE	CHEBI: GALLET	CUM1 CI	LUGEI	CADIREIS, INDL	es elc. For e	ise or ore	SUNTAINE	IIIC	- 1
		INSPECT SEATS	AND SEAT BELTS	FOR SECURITY	AND GEN	NERAL	CONDITION.					1
	8.	CHECK CABIN DX	YGEN SYSTEM FO	OR GENERAL CON	DITION.						IMC 3057	-1
	9.	CHECK READING	LIGHT FOR OPE	RATION AND GEN	ERAL CO	DITION	N.				<i>(7)</i> X	
		CHECK VENTILAT									777.C	
		INSPECT WINDOW									7///	
	13.	CHECK INTERIOR CHECK EMERGENC BUT NOT NECESS TABLES FOR CLE	Y EXIT FOR SEC ARY TO REMOVE	CURITY AND GEN	ERAL CD	NDITIO	N. CHECK RELE	ASE MECHANISM			LE.	
	- • -	CHECK CERTIFIC									MY	
		INSPECT AVIONI									W.L	+
		INSPECT LAVATO					AND GENERAL CO	INDITION.			11/1C 70187	
		INSPECT LAVATO									IIIC M	
	-	CHECK PLUMBING							1170 1 5444	4.CF	1116	
		INSPECT STRUCT				AVATOR	T IUILEI INSTA	ILLAIIUN FÜK F	TAIN FEWE	102	ME	į
	20.	CORROSION, GEN INSPECT CONTRO 153 AND STATIO COMPLIANCE FOR	L COLUMN INTE N 269 FOR CON M 27.440. FD	RCONNECT CABLE DITION, SECURI R SCAMP OPERATI	AND FL: TY AND (DRS, REF	CORREC FER TO	T TENSION. FO	OR CAMP OPERATO TABLE 2.	ORS, REFEF	R TO WORK	ION	
		CHECK FLIGHT COPERATION AND RECORD INSPECT	SECURITY OF A	TTACHMENT.				AND PUSH-PULI	. RODS FOF	₹ CONDITIO	M. MC	91

OPERATOR: ED-WES, I	NC.	REPOR	T DATE 04/1	3/89	WORK COMPL	IANCE FORM NO.	53.05	02
AIRCRAFT No.: 368		=	: 1124A WEST				OPERO:	_
AIRCRAFT REG.: N368		ISSUED	07-88 RE	V. 12-88		150/300/600 HR II		
89103 WORK DUE AT DATE	HOURS	* = APU HRS. LANDINGS	CYCLES		E WORK ACCOMPLISHE ECORDS: RETURN CAF			
53-011 DATE	4280				ENT DUE LIST FOR DU			
57 57	7200					1		
WORK ACCOMPLISHED:	DATE: MONTH_6		YEAR_80	AIRCRAFT	HOURS: 42721	LANDINGS:_<	2800	!
TECHNICIAN SIGNATU	AE: 203	25th A	VE. 77-04	CERTIFIC	ATE NUMBER:			
INSPECTED BY:					ERTIFICATE:			
						NICIAN INSPECTOR		-HOUR!
						_		S.THS
530166 INSPECT	REAR COMPARTMENT	(B)		• • • • • • • • • • •		JM 27/5	22	, - C) *
530161 INSPECT	REAR COMPARTMENT	(A)						
530166	WING ADDITIONAL N	NCF(S) ARE RI	EQUIRED THIS	S TASK 29.0500	c.			
INSPECT REAR CON					•		MECH	INS
TEXT FROM MM 5-2	0-05 Age fuel tank ari	EA FOR GENER/	AL CONDITION	N AND LEAKAGE.	_		EB	
	UTOFF VALVES FOR				•		617	
	SUPPLY LINES FOR						EV3 EV3 EV3	
4. INSPECT FUEL	BOOST PUMP FOR LE	EAKS AND GENE	ERAL CONDITI	ION.			ENS	
5. INSPECT PRESS	URE REFUELING PO	INT AREA FOR	GENERAL COM	NDITION.			£15	-
6. INSPECT FLAP	PRIME MOTOR AND F	FLEX SHAFTS F	FOR SECURITY	AND GENERAL	CONDITION.	•	92	
- · · · · · ·					D GENERAL CONDITION		57	
		ICE OF CORROS	BION OR PHYS	BICAL DAMAGE.	CHECK VENT LINES	FOR OBSTRUCTION AN	_	
SECURITY OF I			- 410 050101				31	
	RICAL WIRE BUNDLE WERS FROM THE LEE				CONTACTOR BOX, AF	T RELAY PANEL.	412	
					CONTROL BOX AND CH			
	SAFETY, CONDITION						27	
					OR CONDITION AND SE	CURITY. CHECK		
REFRIGERATION	UNIT MOUNTING FO	OR CONDITION	AND BECURIT	ΓΥ.			IM	
12. CHECK HYDRAUL	IC SYSTEM COMPONE	ENTS, FLUID (CARRYING LI	NES AND FITTI	NGS FOR DAMAGE, LEA	KAGE AND GENERAL	-2	
CONDITION.							975	
	FOR CLEARANCE BET AND AILERONS ARE				CABLES AND AILERON	TORQUE TUBES WHILE	E	
		RAKE SELECTOR	R VALVES FOR	R LEAKAGE AND	CONDITION AND ELEC	TRICAL CONNECTIONS		
FOR SECURITY.		EUD I EVRACE	AND CONDITE	I ON			5-12-	
14. INSPECT HYDRA 15. CHECK HYDRAUL					HARGE.		KA	
19, CHECK MIDNAUL	A GIDIEN NAFFEE	Pus ING MACE	MINEMIANS DI	HAIRWEN C	er vi (Wile 4		6777	
NOTE: CHECK	IS NOT APPLICABLE	: IF ATTENUAT	TORS ARE INS	STALLED.				
TEXT FROM MM 5-2								
					IF BUTTON IS OUT			
					PUMP CHECKED. FOR		P	7
17. CHECK HYDRAUL	IC EMERGENCY SYST				R TO MAINTENANCE HA REFER TO TABLE.	mvnt.	JM	
TABLE FROM NM 12	-10 -0 0							
-	20 DEGREES TO + :	30 DEGREES F	170	+ OR -5 PSI				

180 + DR -5 PSI

190 + OR -5 PSI

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<< CONTINUED >>

+30 DEGREES TO + 80 DEGREES F +80 DEGREES TO + 130 DEGREES F

	PR: ED-WES, INC.	·		RT DATE 04/1 L: 1124A WES			LIANCE FORM NO.	53.05	
	REG.: N368ND				V. 12-88		150/300/600 HR IN		_
 39103	T		* = APU HRS.	VV BO NE			ED FOR EACH TASK. K		
 53-011	DATE	HOURS	LANDINGS	CYCLES			RBON COPY TO CSI FO		
 29 29		4280			CK CURRENT DUE	LIST FOR D	UE TIME CHGS	PAGE	2
TEXT	FROM MM 5-20-0)5							
			ULATER AND CY	LINDER DRY N	ITROGEN CHARGE REFER	R TO TABLE B	ELOH.	JM	
TABL	E FROM MM 12-10	-00							
	-20	DEGREES TO	+ 30 DEGREES I	750	+ OR -40 PSI				
	+30	DEGREES TO	+ 80 DEGREES I	825	+ OR -40 PSI				
	+80	DEGREES TO	+ 130 DEGREES	F 900	+ OR -40 PSI				
	FROM MM 5-20-0		_					Jm	
			Y EXTENSION S	YSTEM PRESSU	RE. REFER TO TABLE	BELOW.		341	
TABL	.E FROM NM 12-10	-00							
	-20	DECREES IN	+30 DEGREES F	1750	+ OR -50 PSI				
			+80 DEGREES F		+ OR -50 PSI				
			130 DEGREES		+ OR -50 PSI				
TEXT	FROM NM 5-20-0		,						
20. 1	NSPECT ANTI-SKI	D CONTROL V	ALVES FOR LEAD	AGE AND ELE	CTRICAL CONNECTIONS	FOR CONDITI	ON AND SECURITY OF		
A	TTACHMENT.							JM	
21. 1	NSPECT HOSES, L	INES AND EL	ECTRICAL BUNDI	ES ENTERING	FUSELAGE FROM ENGIN	E NACELLE F	OR DAMAGE, CHAFING		
	ND SECURITY.							<u>J</u> ~	
22. 0	HECK FIRE EXTIN	IGUIBHER CON	TAINERS FOR SI	CURITY, ELE	CTRICAL CONNECTIONS	AND NITROGE	N PRESSURE.	JV-	
23. 1	INSPECT PNEUMATI	C DE-ICING	EQUIPMENT AND	ELECTRICAL	CONNECTIONS FOR SECU	FRITY AND CO	NDITION.	ZW.	
24. I	INSPECT ELECTRIC	AL BUNDLES	AND TERMINAL	STRIPS FOR D	AMAGE, SECURITY AND	LOOSE CONNE	CTIONS.	In	
	INSPECT AIR EJEC							JM	
					BELLCRANKS FOR SECUP	RITY AND GEN	ERAL CONDITION.	IM	
	INSPECT FLIGHT C							IM	
	CHECK CABLE SHED		-		EDEENERD DE BEADING	DATETY AN	n revenal rounttion	1. IV IV	
	INSPECT TURBUE T INSPECT AUTOPILO				FREENESS OF BEARINGS	o, ompett Am	D REWEKWE COUNTIION	JM	
			,		ICAL BUNDLES AND STR	MICTIBE END	CENEDAL COMBITION		
				_	AND GENERAL CONDITI		MENTER CONTRACTOR	<u>₹</u> V	
					TUBING AND CLAMPS F		AND CONDITION.	TM	
	ISUALLY INSPECT				,,,			JM	

35. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

JPERATO	H: ED-WES, INC.		REPORT	T DATE O	4/13/8	WORK COMPLIANCE FORM NO.	53.060
AIRCRAFT	NO.: 368		MODEL	: 1124A	WESTWI	IND	OPERO3
NRCRAFT	REG.: N368MD		ISSUED	07-88	REV.	050600+ 150/300/600 HR I	NSPECT 1 DN
	WORK DUE AT	1101100	* = APU HRS.	0,401.50		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. FOR YOUR RECORDS, RETURN CARBON COPY TO CSI F	
53-012	DATE	HOURS	LANDINGS	CYCLES		ON 100h RECORDS. RETURN CARBON COFT TO CSTF	OR OFDATING.
29 29		4280				CK CURRENT DUE LIST FOR DUE TIME CHGS	PAGE 1
HUDK V	COMPLICHER: NAT	TE: MONTH	6 nav 9	VEAD	89	AIRCRAFT HOURS: 42721 LANDINGS:	2800
		<i>21</i>	.≹So i luar S	is in light to		- Managar , Managar	
TECHNI	CIAN SIGNATURE:		2060 N.E. 25th	476. 0712 /		CERTIFICATE NUMBER:	
INSPEC		,				_KIND OF CERTIFICATE:	

						TECHNICIAN INSPECTOR	MAN-HOURS
							HRS. THS
5301	76 INSPECT AUXI	LIARY FUEL	TANK STRUCTURE	EMH 5	-20-09	, , , , , , , , , , , , , , , , , , ,	
		********	*********	******	*****	***************************************	**********
5301	76						

INSPECT AUXILIARY FUEL TANK STRUCTURE

- 1. GAIN ACCESS TO AUXILIARY FUEL TANK STRUCTURE BY REMOVING THE INBOARD SIDEWALL.
- 2. VISUALLY INSPECT THE FOLLOWING FOR CRACKS, CORROSION, SECURITY OF ATTACHMENT, AND GENERAL CONDITION:
 - A. HALL ATTACHMENT PDINTS.
 - B. WALL TWO-PART ATTACHMENT PINS AND HINGE.
 - C. INBOARD SIDEWALL SUPPORTING STRUCTURE.
 - D. ATTACHMENT POINTS ON SUPPORTING STRUCTURE.
- 3. INSTALL INBOARD SIDEWALL REMOVED IN STEP 1.
- 4. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 54.0103 AIRCRAFT NO.: MODEL: 1124A WESTWIND OPER03 AIRCRAFT REG .: N368HD ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. **\54-003** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH Tair, inc. 2050 N.E. 25th AVE. TECHNICIAN BIGNATURE: CERTIFICATE NUMBER: Files 500 (000) 197 124 KIND DF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 540101 INSPECT LEFT ENGINE NACELLE/PYLON (A) 540106 INSPECT LEFT ENGINE NACELLE/PYLON (B) 540121 INSPECT RIGHT ENGINE NACELLE/PYLON (A) 540126 INSPECT RIGHT ENGINE NACELLE/PYLON (B) ************************************ 540111, 540131 INSPECT ENGINE NACELLE/PYLON (C) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 54-1. FOR SCAMP MECH INSP OPERATORS, REFER TO MAINTENANCE MANUAL) TEXT FROM MM 5-20-08, SM 72-00-00 1. INSPECT EXTERIOR FOR CONDITION, LODGE RIVETS AND CLEANLINESS. 2. INSPECT ELECTRICAL WIRING AND CONNECTIONS FOR SECURITY AND DAMAGE. J. INSPECT PLUMBING LINES AND CONNECTIONS FOR SECURITY, LEAKS, CRACKS, CUTS AND RUBBING 4. INSPECT DRAINS AND VENTS FOR RESTRICTIONS. 5. INSPECT PYLON ENGINE MOUNT BEAMS AND ATTACH POINTS FOR CRACKS, SECURITY AND GENERAL CONDITION. 6. VISUALLY INSPECT JET PIPE NOZZLES FOR CRACKS AND GENERAL CONDITION. NDTE: 1. DEPLOY THRUST REVERSER AND INSTALL GROUND DEPLOY LOCKS. REMOVE STANG COVERS AND ACCESS COVER (THROTTLE RETARDER FEEDBACK CONTROL). 7. INSPECT THRUST REVERBER MECHANICAL BYSTEM INCLUDING THROTTLE RETARDER FEEDBACK CONTROL AND ACTUATOR DL LINKAGE FOR CHAFING, DISTORTION, SECURITY AND EVIDENCE OF WORN BUSHINGS. 8. INSPECT THRUST REVERSER FOR GENERAL CONDITION, CLEANLINESS, FOREIGN OBJECT DAMAGE, FLUID ACCUMULATION AND LOOSE OR WORKING FASTENERS. Dι DL 9. INSPECT THRUST REVERSER ACTUATOR MOUNTING AND STOP BOLTS FOR SECURITY AND SAFETYWIRE. 10. INSPECT THRUST REVERSER DOOR HINGES, BOLTS, LATCH HODKS, HOLES, FAIRINGS FOR DENTS, DISTORTION, CRACKS, DU CORROSION, LOGSE OR MISSING RIVETS, EXCESSIVE WEAR, CONDITION, SECURITY AND CLEANLINESS. 11. INSPECT THRUST REVERSER HYDRAULIC SYSTEM INCLUDING ACTUATORS AND HYDRAULIC LINES FOR EVIDENCE OF LEAKS, 'nυ CRACKS, DENTS, CLEARANCE, CONDITION AND SECURITY. 122 SAMPECT THRUST REVERSER ELECTRICAL SYSTEM FOR CRACKED OR BURNED INSULATION, LOOSE CONNECTIONS AND FRAYED WIRES. 13. INSPECT THRUST REVERSER ELECTRICAL COMPONENTS FOR DETERIORATION AND BROKEN OR BENT PINS, SECURITY, AND CLEARANCE. 14. INSPECT THRUST REVERSER DUTER COML PANELS FOR DENTS, DISTORTION, CRACKS, CORROSION, LODSE OR MISSING 3C RIVETS, AND CLEANLINESS. 15. IMBRECT THRUST REVERSER INNER DUCT STRUCTURE FOR CRACKS, STRUCTURAL DAMAGE, LODSE OR MISSING RIVETS, CORROSION, DISTORTION OR HOT SPOTS. 14. INSPECT THRUST REVERSER STANG SUPPORT FOR STRUCTURAL DAMAGE, CORROSION AND LOGSE OR HISSING RIVETS. 17. REINSTALL ACCESS COVER AND STANG COVERS. REMOVE GROUND DEPLOY LOCKS AND RESTORE TO NORMAL POSITION. 18. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 55.0102 AIRCRAFT NO.: MODEL: 1124A WESTWIND 368 OPERO3 AIRCRAFT REG .: N368HD ISSUED 07-88 REV. 12-88 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY DATE HOURS LANDINGS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING **\55-002** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS _ AIRCRAFT HOURS: 42721/ LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH AERO AM, INC. 2050 N.E. 25th AVE TECHNICIAN SIGNATURE: __ CERTIFICATE NUMBER: HILLSBORU. OR 97124 _KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS 550106 INSPECT EMPENNAGE (B)...... 550101 INSPECT EMPENNAGE (A) ********* INSPECT EMPENNAGE (B) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 35-1. FOR SCAMP OPERATORS, MECH INSP

REFER TO MAINTENANCE MANUAL)

TEXT FROM NN 5-20-06

- 1. INSPECT RUDDER HINGE POINTS, CHECK ALL BEARINGS FOR LOOSENESS, ROUGHNESS, SAFETY AND GENERAL CONDITION.
- 2. INSPECT RUDDER ATTACH POINTS FOR SECURITY, CRACKS AND GENERAL CONDITION.
- 3. CHECK STOP PADE AND BTOP BOLTE FOR CONDITION AND SECURITY.
- 4. INSPECT RUDDER TRIM TAB ACTUATOR(S) ATTACH POINTS FOR SECURITY AND GENERAL CONDITION.
- 5. INSPECT TAIL SKID FOR SECURITY AND GENERAL CONDITION.
- 6. INSPECT FRAME STATION 540.00 AND BALLAST AND JACK ADAPTER MOUNTING (IF INSTALLED) FOR CONDITION, DAMAGE AND CORRECT INSTALLATION.
- 7. INSPECT TAIL COME AND LIGHT FOR CONDITION AND SECURITY.
- 8. INSPECT ELEVATOR HINGE POINTS FWD AND AFT, CHECK ALL BEARINGS FOR LOOSENESS, ROUGHNESS, SAFETY AND
- 9. INSPECT ELEVATOR TORQUE TUBE FOR CONDITION AND SECURITY OF ATTACH POINTS.
- 10. INSPECT UNIVERSAL JOINTS AND TAPER PINB FOR LOOSENESS AND GENERAL CONDITION.
- 11. CHECK ELEVATOR TRAVEL STOP BOLTS AND STOP PADS FOR SECURITY AND CONDITION.
- 12. INSPECT HORIZONTAL TRIM RELAYS FOR SECURITY, ELECTRICAL CONNECTIONS AND CONDITION.
- 13. INSPECT HORIZONTAL STABILIZER TRIM ACTUATOR ATTACH POINTS AND ELECTRICAL CONNECTIONS.
- 14. ENSURE DRAIN HOLES IN BOTTOM OF HORIZONTAL STABILIZER TRIM ACTUATOR ARE CLEAR OF GREASE OR FOREIGN MATTER. (IF WATER PRESENT, UNIT MUST BE RESEALED.)
- 15. INSPECT HORIZONTAL STABILIZER FOR STRUCTURE, CONDITION AND SECURITY.
- R16. INSPECT HORIZONTAL STABILIZER ATTACH POINTS FWD. AND AFT, UPPER AND LOWER SCISSOR FITTING ATTACH POINTS
- FOR LOOSENESS, CONDITION AND SECURITY.
- 17. INSPECT VERTICAL STABILIZER FOR STRUCTURE CONDITION, ATTACH POINTS AND SECURITY.
- 18. INSPECT ELEVATOR AND RUDDER TORQUE TRANSFER TUBES ATTACH POINTS FOR FREENESS OF BEARING AND SAFETY.
- 19. INSPECT AUTOPILOT SERVOS FOR SECURITY, PNEUMATIC PLUMBING, STRUCTURE, CONDITION.
- 20. INSPECT FUSELAGE ABOVE BAGGAGE COMPARTMENTS FOR ELECTRICAL BUNDLES, PNEUMATIC PLUMBING, STRUCTURE, CONDITION.
- 21. INSPECT LONG RANGE NAVIGATION SYSTEM FOR SECURITY OF MOUNTINGS, WIRE BUNDLES FOR DAMAGE AND SECURITY.
- 22. INSPECT ELECTRONIC FUEL COMPUTERS FOR SECURITY IN HOUNTING, WIRE BUNDLES FOR DAMAGE AND SECURITY. AIR FILTER FOR CLEANLINESS OR OBSTRUCTIONS.
- 23. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 57.010 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368HD ISSUED 07-88 REV. 12-88 050600+ 150/300/600 HR INSPECTION 87103 WORK DUE AT = APU HRS BECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS, RETURN CARBON COPY TO CSI FOR UPDATING **∖57-001** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS WORK ACCOMPLISHED: DATE: MONTH 6 DAY, INC. YEAR 89 AIRCRAFT HOURS: 4272.1 LANDINGS: 2800 2050 N.E. 25th AVE. CERTIFICATE NUMBER: TECHNICIAN BIGNATURE: _KIND OF CERTIFICATE: INSPECTED BY: TECHNICIAN INSPECTOR MAN-HOURS 570101 INSPECT LEFT WING (A)..... 950569 INSPECT LEFT WING FLAP HINGE AND BEARING (SL NO.WH-2457) MINOR...SL WH-2457 570116 INSPECT RIGHT WING (A)..... 950570 INSPECT RIGHT WING FLAP HINGE AND BEARING (SL NO.WW-2457) HINDR...SL WW-2457 570101, 570116 NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 23.120, 27.230A, 27.280, 27.200B. ITEM 1 - INSPECT WINGS (A) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 57-1. FOR SCAMP OPERATORS, MECH INSP REFER TO MAINTENANCE MANUAL) CONSUMABLES: LP-3 OR EQUIVALENT TEXT FROM MM 5-20-03 NOTE: WHEN PERFORMING THIS INSPECTION, PERFORM INSPECTIONS INDICATED IN ITEM 2. 1. INSPECT WING FLAPS FOR SECURITY, CRACKS, LOOSE RIVETS AND CONDITION OF SKIN. 脞 2. INSPECT ATTACH POINTB, HINGES AND BEARINGS FOR GENERAL CONDITION, SECURITY AND CRACKS. 3. INSPECT FLEXIBLE DRIVE SHAFTS FOR COUPLING NUTB SECURITY, ROUTING AND STRUCTURE CLEARANCE. FOR CAMP PH OPERATORS REFER TO WORK COMPLIANCE FORM 27.230A. FOR SCAMP OPERATORS, REFER TO MM 27-50-00. 4. INSPECT FLAP ACTUATING JACKS, ATTACH POINTS, ELECTRICAL CONNECTIONS, RIGGING AND MICROSHITCH SLIDERS LH FOR SECURITY AND GENERAL CONDITION. 5. INSPECT FLAP POSITION TRANSMITTER POTENTIOMETER, ATTACH POINTS AND ELECTRICAL CONNECTIONS FOR SECURITY 44 AND CONDITION. 6. CHECK FLAP VANE SEGMENTS CONDITION FOR FAILED OR LODGE FASTENERS AND SECURITY OF ATTACH PLATE. FOR RAS CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 27.2008. FOR SCAMP OPERATORS, REFER TO MM 27-50-00. 7. INSPECT AILERON FOR SECURITY AND CONDITION. 8. INSPECT AILERON SKIN FOR CONDITION AND LOOSE RIVETS. 9. INSPECT TORQUE TRANSFER TUBES FOR SECURITY OF ATTACHMENT AND SAFETY. 10. CHECK AILERON TRIM TABS TO ACTUATOR ATTACH POINTS AND ELECTRICAL CONNECTIONS FOR SECURITY AND CONDITION. 20 11. INSPECT AILERON HINGE POINTS, CHECK ALL BEARINGS FOR LOOSENESS, ROUGHNESS, SAFETY AND GENERAL CONDITION 12. LUBRICATE PUSH-PULL TUBE ROLLER GUIDES (ROLLER AND TUBE) WITH LPS-3 OR EQUIVALENT. 114 13. LUBRICATE TRIM TAB AND SERVO TAB HINGES FROM INGIDE WITH LPS-3 OR EQUIVALENT. 14 14. CHECK NON-ICING FUEL VENT FOR OBSTRUCTIONS AND FUEL LEAKAGE. UÌ 15. INSPECT TIP TANK AND WING FILLET FOR CONDITION, SECURITY AND FUEL LEAKS. 16. INSPECT TIP TANK NAVIGATION LIGHT LENS FOR CRACKS, SECURITY AND CONDITION. (POSITION AND STROBE.) LOF WY 17. INSPECT LANDING LIGHT LENS AND LIGHT FOR SECURITY AND CONDITION. RES 18. CHECK DRAIN HOLES FOR OBSTRUCTIONS. 19. INSPECT STATIC DISCHARGE WICKS FOR CONDITION AND SECURITY. PERFORM RESISTANCE CHECK. FOR CAMP LH OPERATORS, REFER TO WORK COMPLIANCE FORM 23.120. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL. 20. INSPECT LOWER SURFACE OF WING SKIN FOR CRACKS, SCRATCHES, LODSE RIVETS, AND VORTEX GENERATORS FOR 184 SECURITY AND CONDITION. 21. CHECK CONDITION OF LEADING EDGE PNEUMATIC DE-ICER BOOT. 22. CHECK FUEL TANK DRAINS FOR CONDITION AND LEAKAGE. 23. INSPECT WING SKIN FOR CRACKS, SCRATCHES, LOOSE RIVETS, FUEL LEAKAGE AND GENERAL CONDITION.

24. CHECK ALL PLUMBING ATTACHED ALONG WING REAR SPAR FOR PROPER ROUTING SECURITY, CONDITION AND LEAKS.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. AIRCRAFT NO.: 368 AIDODAET DEC.

REPORT DATE 04/13/89 MODEL: 1124A WESTWIND WORK COMPLIANCE FORM NO.

57.010

(CONTINUED) OPERO3

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57-001	DATE	HOURS	LANDINGS	CYCLE					BON COPY TO			
29 29	-	4280				CK CURF	RENT DUE LI	ST FOR DU	Æ TIME CHGS		PAGE	2

R NOTE: CHECK FOR CLEARANCE BETWEEN FLUID LINES AND FLAP FLEX DRIVE CABLES AND AILERON TORQUE TUBES R WHILE FLAPS AND AILERDNS ARE MOVED THROUGH FULL TRAVEL.

- 25. CHECK WIRE BUNDLES ENTERING THE WING FROM THE AFT FUSELAGE FOR DAMAGE, CHAFING AND SECURITY.
- 26. INSPECT WING FAIRINGS FOR SECURITY, CRACKS AND GENERAL CONDITION.
- 27. CHECK SPEED BRAKES AND LIFT DUMPERS FOR CONDITION, SECURITY AND HYDRAULIC FLUID LEAKAGE AND INSPECT RIGHT-HAND DUTBOARD MICROSWITCH FOR SECURITY. FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 27.280. FOR SCAMP OPERATORS, REFER TO MM 27-60-00.
- 28. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

950549, 950570

ITEM 2 - INSPECT WING FLAP HINGE AND BEARING (SL NO.44-2457) MINOR EQUIPMENT/CONSUMABLES: ND-40, 0 TO 190 INCH-POUNDS TORQUE WRENCH

- 1. REMOVE WING FLAP HINGE FAIRINGS, SO THAT BEARING(S) ACTION MAY BE OBSERVED.
- 2. PERFORM THE FOLLOWING INSPECTIONS:
 - A. CLOSELY OBSERVE BEARING(S) WHILE FLAPS ARE OPERATED AND NOTE WHETHER BEARING INNER RACE ROTATES WITH FLAP HINGE. THIS CHECKS FOR 'FROZEN' BEARING.
 - B. USING A FLASHLIGHT, INSPECT OUTER RIM OF HINGE FOR CRACKS, AS VISIBLE FROM BOTTOM PART OF HINGE THROUGHOUT TOTAL FLAP TRAVEL RANGE.
 - C. FULLY EXTEND FLAPS AND CHECK FOR ANY UNUSUAL LOOSENESS IN FLAP HINGE BEARINGS BY GRASPING TRAILING EDGE OF FLAPS AND SHAKING UP AND DOWN, THEN GRASP FLAP HINGE (NOT WING HINGE) AND SHAKE SIDEWAYS TO ESTABLISH IF THERE IS LOOSENESS BETWEEN BEARING(S) DUTER RIM AND HINGE.
- 3. IF EACH OF THESE CHECKS ARE BATISFACTORY, RETURN AIRCRAFT TO SERVICE. IF A DISCREPANCY IS FOUND PROCEED AS FOLLOWS:
 - A. IF BEARING(S) APPEAR TO BE 'FROZEN' REMOVE WING FLAP AND INSTALL A BOLT AND NUT IN BEARING INNER RACE AND CHECK TORQUE REQUIRED TO ROTATE INNER RACE. AN INSTALLED BEARING IS CONSIDERED SATISFACTORY IF THE INNER RACE WILL ROTATE AT 15 INCH-POUNDS OR LESS TORQUE. IF INITIAL TORQUE IS HIGH, LUBRICATE BEARING WITH NO-40, ROTATE BEARING AND OSCILLATE AT THE SAME TIME AS THIS IS SELF ALIGNING SPHERICAL BEARING. IF THIS FREES BEARING TO OPERATE SMOOTHLY WITHIN THE TORQUE LIMIT. BEARING MAY BE CONTINUED IN SERVICE.
 - B. IF BEARING IS LOOSE IN HINGE OR OTHERWISE FAULTY (BINDING OR ROUGH), CONTACT YOUR IAI INTERNATIONAL TECHNICAL REPRESENTATIVE FOR BEARING REPLACEMENT PROCEDURES.
 - C. IF HINGE IS CRACKED (CONFIRMED BY DYE-CHECK), REPLACE HINGE ASSEMBLY.
 - D. REINSTALL WING FLAP(S) AND TORQUE FLAP HINGE BOLT NUT 160 TO 190 INCH-POUNDS AND SAFETY.
- 4. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 57.020 AIRCRAFT NO .: 368 MODEL: 1124A WESTWIND **DPERO3** AIRCRAFT REG .: N368HD ISSUED 07-88 +004000 150/300/600 HR INSPECTION 89103 WORK DUE AT. * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS **₹57-002** 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 AIRCRAFT HOURS: WORK ACCOMPLISHED: DATE: MONTH _DAY aero air, inc. 2050 N.E. 25th AVE. TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: HILLSBORD, OR. 97124 __KIND BF CERTIFICATE:_ TECHNICIAN INSPECTOR HAN-HOURS 570106 INSPECT LEFT AILERON BELLCRANK...MM 5-20-03....... 570120 INSPECT RIGHT AILERON BELLCRANK...MM 5-20-03...... 570106, 570120 INSPECT AILERON BELLCRANK

- 1. INSPECT AILERON BELLCRANK TRAVEL STOPS AND ATTACH POINTS FOR SAFETY, GENERAL CONDITION AND SECURITY.
- 2. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM OPERATOR: ED-HES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 71.0202 AIRCRAFT NO.: 368 MODEL: 1124A WESTWIND OPERO3 AIRCRAFT REG .: N368MD 150/300/600 HR INSPECTION ISSUED 07-88 REV. 02-89 050600+ 89103 WORK DUE AT = APU HRS. RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING 71-002 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS YEAR 89 AIRCRAFT HOURS: 4272. LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH_ CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: KIND OF CERTIFICATE: TECHNICIAN INSPECTOR MAN-HOURS HRE.THS 710108 INSPECT LEFT ENGINE (B)...... 710106 INSPECT LEFT ENGINE (A) 713608 INSPECT RIGHT ENGINE (B)..... 713606 INSPECT RIGHT ENGINE (A) 71010B, 713608 NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 73.140, 79.120, 79.100, 79.110 INSPECT ENGINE (B) (FOR CAMP OPERATORS, REFER TO ILLUSTRATION ON CARD 71-2. FOR SCAMP OPERATORS, REFER MECH INSP TO MAINTENANCE MANUAL) TEXT FROM ENGINE SM 72-00-00 AND NM 5-20-07 NOTE: THE FOLLOWING GENERAL INSPECTIONS SHALL BE PERFORMED DURING ANY ENGINE MAINTENANCE, AS APPLICABLE, FOR THE LEVEL OF MAINTENANCE BEING PERFORMED. 1. VISUALLY INSPECT ALL ACCESSIBLE WELDED, BRAZED OR SOLDERED ASSEMBLIES FOR SECURITY OF JOINTS. 2. INSPECT ALL ACCESSIBLE TUBES AS FOLLOWS: A. VISUALLY INSPECT TUBES FOR KINKS, CRACKS, EXCESSIVE WEAR, SIGNS OF CORROSION OR OTHER DAMAGE. INSPECT ALL FITTINGS FOR BROKEN THREADS, DETERIORATION AND CLEANLINESS. B. INSPECT FOR CRACKED OR GALLED TUBE FLARES AND SLEEVES. DENTS OR KINKS SHALL NOT REDUCE INSIDE DIAMETER AREA OF TUBE MORE THAN 20 PERCENT ON LOW-PRESSURE TUBES (FUNCTIONALLY TESTED AT LESS THAN 1000 PSI), SUCH AS DIL SCAVENGE LINES AND NOT MORE THAN 15 PERCENT ON HIGH-PRESSURE TUBES (FUNCTIONALLY TESTED AT 1000 PSI DR GREATER), SUCH AS FUEL LINES. ANY SHARP EDGES AT A CHAFED AREA SHALL BE BLENDED TO A SMOOTH CONTOUR. SHARP DENTS ARE UNACCEPTABLE. CHAFING IS ACCEPTABLE PROVIDED

- TUBE HALL THICKNESS IS NOT REDUCED BY 20 PERCENT FOR LOW-PRESSURE TUBES OR 15 PERCENT FOR
- INSTALLATION. C. REFER TO LIGHT MAINTENANCE MANUAL INSTRUCTIONS FOR PERFORMING A VIBRATION CHECK ANY TIME EVIDENCE INDICATES POSSIBLE EXCESSIVE ENGINE VIBRATION (CRACKED BRACKETS, CRACKED OR LEAKING PLUMBING LINES,

HIGH-PRESSURE TUBES. SLEEVING MAY BE INSTALLED ON TUBES AT AREAS OF NOTED CHAFING DURING TUBE

- D. ALL STEPS A. THROUGH C. COMPLETED.
- 3. CHECK FOR FUEL AND DIL LEAKS. FUEL PUMP DRAIN LEAKAGE ACCEPTABLE IF LEAKAGE RATE DOES NOT EXCEED DROPS PER HOUR (ONE DROP EVERY TWO MINUTES).
- 4. CHECK DRAINS AND VENTS FOR RESTRICTIONS.
- 5. CHECK FAN INLET FOR FOREIGN MATERIAL, OBSTRUCTIONS, OR DAMAGE.
- 6. CHECK INLET PRESSURE AND TEMPERATURE SENSOR FOR SECURITY AND EVIDENCE OF DAMAGE OR CLOGGING.

NOTE: IF OIL LEVEL HAS INCREASED SINCE LAST CHECK, OR IF THE ODOR OF FUEL IS DETECTED IN THE OIL, TEST FOR PRESENCE OF FUEL IN OIL.

- 7. CHECK DIL LEVEL.
- 8. CHECK SECURITY OF IGNITION WIRING AND CONNECTIONS.
- 9. CHECK FOR DIL SEAL LEAKAGE AROUND STARTER/GENERATOR MOUNT, AIRCRAFT ACCESSORY MOUNT AND FUEL PUMP MOUNT
- 10. CHECK EXHAUST DUTLET FOR DAMAGED TURBINE BLADES AND TAIL PIPE FOR CONTAMINATION OR DAMAGE.
- 11. CHECK INDICATOR PIN ON FUEL FILTER BY-PASS INDICATOR VALVE OF FUEL PUMP. IF INDICATOR PIN IS ACTUATED (EXTENDED), REMOVE AND INSPECT FUEL FILTER ELEMENT. (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE COPYRIGHT 1989 CAMP SYSTEMS, INC.

<< CONTINUED >>



OPERATOR: ED-NES. INC. AIRCRAFT NO.:

R

R

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

71.0202 OPER03

368

MODEL: 1124A WESTWIND

(CONTINUED)

150/300/600 HR INSPECTION

AIRCRAFT REG.: N368MD ISSUED 07-88 REV. 02-89 050600+ 89103 WORK DUE AT = APU HRS BECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS 71-002 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS

FORM 73.140. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL).

- A. IF FUEL FILTER ELEMENT IS CONTAMINATED (PLUGGED UP), CLEAN FILTER CAVITY, INSTALL CLEAN FILTER ELEMENT (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE 73.140. FOR SCAMP OPERATORS, REFER TO MAINTENANCE MANUAL) AND PERFORM FUEL MANIFOLD ASSEMBLY PRESSURE CHECK.
- B. IF FUEL FILTER ELEMENT IS NOT CONTAMINATED (PLUGGED UP), INSTALL CLEAN ELEMENT.
- C. BOTH STEPS A. AND B. COMPLETED.
- 12. CHECK INDICATOR PIN ON OIL FILTER BY-PASS INDICATOR VALVE AS FOLLOWS: (REFER TO ILLUSTRATION) (CAMP
 - A. IF PIN IS EXTENDED, RESET PIN, AND PERFORM THE FOLLOWING PROCEDURES.
 - (1) CHECK MAGNETIC PLUG OF CHIP DETECTOR. (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE 79.120. FOR SCAMP OPERATORS, REFER TO SM 72-00-00), CHIP DETECTOR INSPECTION.
 - (2) REMOVE, INSPECT AND REPLACE DIL FILTER. (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 79.110. FOR SCAMP OPERATORS, REFER TO SM 72-00-00), DIL FILTER INSPECTION.
 - (3) PERFORM SOAP CHECK, AND FORWARD DIL SAMPLE AND REMOVED DIL FILTER TO APPROVED SOAP LABORATORY. (FOR CAMP OPERATORS, REFER TO WORK COMPLIANCE FORM 79.100. FOR SCAMP OPERATORS, REFER TO SH 72-00-00), SPECTROMETRIC DIL ANALYSIS PROGRAM (SDAP) CHECK.
 - (4) INSPECT INTERIOR OF TRANSFER GEARBOX FOR METAL PARTICLES.
 - B. STEP A. COMPLETED.
- 13. VISUALLY CHECK BRACKETS AND SUPPORTS FOR DAMAGE THAT WOULD IMPAIR FUNCTION OR ASSEMBLY. REFER TO LIGHT MAINTENANCE MANUAL INSTRUCTIONS FOR PERFORMING A VIBRATION CHECK ANY TIME EVIDENCE INDICATES POSSIBLE EXCESSIVE ENGINE VIBRATION (CRACKED BRACKET OR SUPPORTS).
- 14. INSPECT P2 T2 SENSOR FOR SECURITY AND CONDITION.
- 15. INSPECT COWL STRUCTURE AND SKIN FOR DENTS, CRACKS, FIT AND GENERAL CONDITION.
- 16. INSPECT DOORS AND LATCHES FOR DENTS, CRACKS, FIT, GENERAL CONDITION AND OPERATION.
- 17. INSPECT FIRE DETECTOR ELEMENT FOR CHAFING, KINKS, SECURITY AND GENERAL CONDITION.
- 18. INSPECT LOW-PRESSURE BLEED DUCT FOR LEAKS, CRACKS, FIT AND GENERAL CONDITION.
- 19. INSPECT HIGH-PRESSURE BLEED DUCT FOR LEAKS, CRACKS, FIT AND GENERAL CONDITION.

NOTE: INSPECT MANIFOLD ASSEMBLY DURING ENGINE PERIODIC INSPECTION OR WHENEVER THE AFTER BODY IS REHOVED.

- 20. INSPECT THE STARTER-GENERATOR, ELECTRICAL LEADS AND CODLING DUCT FOR INSTALLATION, CLAMPING, SECURITY AND SAFETY.
- 21. INSPECT FUEL LINES FOR CLAMPING AND SECURITY, FUEL FLOW TRANSMITTER FOR INSTALLATION, SECURITY AND SAFETY, AND PRESSURE SWITCH FOR INSTALLATION, SECURITY AND SAFETY.
- 22. INSPECT HYDRAULIC LINES FOR CLAMPING AND SECURITY, ATTENUATOR FOR INSTALLATION, SECURITY AND SAFETY, HYDRAULIC PUMP FOR INSTALLATION, SECURITY AND SAFETY, AND QUICK-DISCONNECTS FOR INSTALLATION, SECURI AND SAFETY.
- 23. INSPECT HYDRAULIC PUMP. REMOVE DRIVE SPLINE, INSPECT AND LUBRICATE. REFER TO MM 29-10-00, INSPECTION/CHECK.
- 24. INSPECT DIL PRESSURE LINES FOR CLAMPING AND SECURITY, PRESSURE TRANSMITTER FOR SECURITY, INSTALLATIO AND SAFETY. AND LOW-PRESSURE SWITCH FOR SECURITY, INSTALLATION AND SECURITY.
- 25. INSPECT ELECTRICAL WIRING AND CONNECTIONS, FOR SECURITY, ATTACHMENT AND SAFETY.
- 26. INSPECT ENGINE MOUNT AND ATTACHMENT FOR SECURITY AND GENERAL CONDITION.
- 27. VIBUALLY INSPECT JET TAIL PIPE NOZZLES FOR DENTS, CRACKS, BULGES AND GENERAL CONDITION.
- 28. CHECK ENGINE THROTTLE SYSTEM FOR FREEDOM OF MOVEMENT, CONTROL CABLE ROUTING, SECURITY OF CLAMPS, CLEARANCE AND GENERAL CONDITION.
- 29. CHECK PYLONS AND FIREWALLS FOR CRACKS, CONDITION OF FIREWALL SEALANT, SECURITY OF HYDRAULIC, FUEL, ELECTRICAL CONNECTIONS AND MECHANICAL FEED THROUGHS.
- 30. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

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OPERATOR: ED-WES, INC.
AIRCRAFT NO.: 368
AIRCRAFT REG: NJASHD

REPORT DATE 04/13/89
MODEL: 1124A WESTWIND

WORK COMPLIANCE FORM NO.

71.030 OPER03

ISSUED 07-88 REV.

050600+ 150/300/600 HR INSPECTION

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29 29		4280			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1
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710606, 714106

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 71.040.

INSPECT FAN ROTOR ASSEMBLY

EQUIPMENT/CONSUMABLES: BORESCOPE MODEL NPF-S (WITH COLD LIGHT SUPPLY) OR (MODEL ILK TYPE H150E) (IF REQUIRED),
PACKING P/N 88990-006, PLUG P/N 3071769-1 OR P/N 3072336-1, TORQUE WRENCH CAPABLE OF 50
INCH-POUNDS

- 1. CHECK FAN BLADES FOR FOREIGN OBJECT DAMAGE, EROSION, NICKS, CRACKS OR DISTORTION WHICH MAY AFFECT BALANCE OR BLADE SECURITY. ROTATE FAN ROTOR ASSEMBLY AND CHECK ALL FAN ROTOR ASSEMBLY BLADES.
- NOTE: 1. PRESENCE OF DIL, DIRT, SALT, OR OTHER CONTAMINATION ON FAN BLADES INDICATES NEED TO PERFORM COMPRESSOR LIQUID CLEANING PROCEDURE. REFER TO WORK COMPLIANCE FORM 71.040.
 - 2. IF INSPECTION REQUIREMENTS OF STEP 1 ARE NOT MET, REPAIR OR REPLACE BLADES OF FAN ROTOR ASSEMBLY IN ACCORDANCE WITH LMM 72-70-03. IF FOREIGN OBJECT DAMAGE IS EVIDENT ON ANY FAN BLADES, PROCEED TO STEPS 2 THROUGH 8. IF NO DAMAGE IS PRESENT, PROCEED TO STEPS 7 AND 8.
- 2. REMOVE BORESCOPE INSPECTION PLUG AND PACKING AT 12 O'CLOCK POSITION ON ENGINE SUPPORT HOUSING.
- 3. INSERT BORESCOPE INTO BORE TO OBSERVE FORWARD SIDE OF BLADES ON FIRST-STAGE COMPRESSOR ROTOR ASSEMBLY. DIAMETER OF BORESCOPE OPTIC TUBE TO BE USED IS 3/16 INCH MAXIHUM. OPTIC TUBE LENGTH SHALL BE 12 INCH MINIHUM.
- 4. ROTATE FAN ROTOR ASSEMBLY TO ENABLE BORESCOPE INSPECTION OF ALL BLADES ON LOW-PRESSURE FIRST-STAGE COMPRESSOR ROTOR ASSEMBLY. EVIDENCE OF CRACKS, NICKS OR DISTORTION NOT ACCEPTABLE.
- 5. BLADES NOT MEETING THE INSPECTION REQUIREMENTS OF STEP 4 SHALL BE REPAIRED IN ACCORDANCE WITH LMM 72-30-04, APPROVED REPAIRS.
- 6. REMOVE BORESCOPE.
- 7. INSTALL PACKING P/N 98990-006 ON END OF PLUG AND INSTALL PLUG. TIGHTEN PLUG TO A TORQUE OF 20 INCH-POUNDS.
- 8. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 AIRCRAFT NO .: MODEL: 1124A WESTWIND 368 AIRCRAFT REG.: N368MD 185UED 07-88 REV. 050600+ 89103 WORK DUE AT = APU HRS HOURS LANDINGS 73-013

DPER03

73.140

150/300/600 HR INSPECTION RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 29 29 4280 CK CURRENT DUE LIBT FOR DUE TIME CHGS

WORK ACCOMPLISHED: DATE:	HONTH 6 DAY 9 YEAR 89	AIRCRAFT HOURS: 4272.	LANDINGS: 2800
TECHNICIAN SIGNATURE:	AFR O AIR , INC. 2050 N.E. 25th AVE.	CERTIFICATE NUMBER:	
PAULITABLIA REGALLIANT.	HILLSBORO, OR. 97124		
***************************************		ТБСНЫ, ОДА	
			HRS.THS
730116 INSPECT/REPLACE 732616 INSPECT/REPLACE	E LEFT ENGINE FUEL FILTERSM 72-00- E RIGHT ENGINE FUEL FILTERSM 72-00	-00	

730116, 732616

INSPECT/REPLACE ENGINE FUEL FILTER (REFER TO ILLUSTRATION ON CARD 73-8)

NOTE: COMPLY WITH SERVICE BULLETIN NO.73-3019, IF APPLICABLE.

EQUIPMENT/CONSUMABLES: PACKING P/N 89413-212, PACKING P/N 89412-032, COMPOUND LIQUI-MOLY NV DR EQUIVALENT, FILTER P/N 897513-1 OR P/N AC6091F8417 (POST SERVICE BULLETIN NO.73-3053), FILTER P/N 865791-4 (PRE-SB 73-3053), TORQUE WRENCH O TO 40 INCH-POUNDS

NOTE: THE FOLLOWING MAINTENANCE PRACTICES DO NOT REQUIRE THE REMOVAL OF THE FUEL PUMP.

- 1. USING WRENCH ON SQUARE FITTING OF FILTER BOWL COVER (5), UNSCREW AND REMOVE FILTER BOWL COVER. REMOVE AND DISCARD PACKING (10).
- 2. REMOVE FUEL FILTER ELEMENT (15) FROM FILTER CAVITY OF FUEL PUMP. DISCARD FUEL FILTER ELEMENT (15) AND PACKING
- 3. INSPECT FILTER BOWL COVER (5) FOR STRIPPED OR DAMAGED THREADS, AND ANY OBVIOUS DAMAGE. REPLACE FILTER BOWL COVER WITH STRIPPED OR DAMAGED THREADS OR ANY OBVIOUS DAMAGE.
- 4. INSTALL NEW PACKINGS (10, 20) ON FUEL FILTER ELEMENT (15) AND FILTER BOWL COVER (5).

NOTE: ENSURE PACKINGS (20) IS PROPERLY POSITIONED IN FUEL FILTER ELEMENT (15).

- 5. INSTALL FUEL FILTER ELEMENT (15) IN FILTER CAVITY OF FUEL PUMP.
- 6. CDAT THREADS OF FILTER BONL COVER (5) WITH LIGHT COAT OF LUBRICATING COMPOUND (LIQUI-MOLY, GRADE NY). INSTALL FILTER BONL COVER (5), TIGHTEN TO TORQUE VALUE OF 40 INCH-POUNDS AND LOCKWIRE.
- 7. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-HES, INC.

AIRCRAFT NO.:

368

REPORT DATE 04/13/89 MODEL: 1124A WESTWIND WORK COMPLIANCE FORM NO.

Κv

74.010A

OPERO3

HRS.THS

AIRCRAFT REG.: MB6EM ISSUED 07-88 REV. 050600+ 150/300/600 HR INSPECTION 89103 WORK DUE AT * = APU HBS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING LANDINGS 74-002

29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS YEAR 89 AIRCRAFT HOURS: 4272, LANDINGS: 2800 9 WORK ACCOMPLISHED: DATE: MONTH 6

AERO AIR, INC. TECHNICIAN SIGNATURE: 2000 18.5. HILLSEORO, OR. 9/124 CERTIFICATE NUMBER:

INSPECTED BY: KIND OF CERTIFICATE:

TECHNICIAN INSPECTOR MAN-HOURS

740116 INSPECT LEFT ENGINE 6 D'CLOCK IGNITER PLUG...ENG SM 72-00-00........ 740126 INSPECT LEFT ENGINE 7 O'CLDCK IGNITER PLUG...ENG SM 72-00-00.......

740616 INSPECT RIGHT ENGINE 6 O'CLOCK IGNITER PLUG...ENG SM 72-00-00......

740A2A INSPECT RIGHT ENGINE 7 0'CLOCK IGNITER PLUG...ENG SM 72-00-00......

740116, 740126, 740616, 740626

INSPECT ENGINE IGNITER PLUG (REFER TO FIGURES 1, 2, 3, 4 AND 4 ON CARD 74-1)

EQUIPMENT/CONSUMABLES: COMPOUND FEL-PRO C-5A, GASKET P/N 362-509-9002, TORQUE WRENCH CAPABLE DF 150 INCH-POUNDS

1. REMOVE IGNITER PLUG AS FOLLOWS:

WARNING: ELECTRICAL DISCHARGE AT IGNITER PLUGS IS DANGEROUS. DO NOT COME IN CONTACT WITH IGNITER PLUG SPARK GAP WHEN IGNITER PLUGB ARE CONNECTED TO IGNITION UNIT. AT CONCLUSION OF CHECK, REMOVE STATIC CHARGE FROM IGNITER PLUGS BY SHORTING ACROSS SPARK GAP. USE SHIELDED JUMPER WIRE OR WELL INSULATED TOOL WHEN SHORTING SPARK GAP. CONDUCT TEST IN AN AREA FREE OF FLAMMABLE FLUIDS OR VAPORS.

- A. SHUT OFF ELECTRICAL SUPPLY TO ENGINE.
- B. REMOVE DOOR (115) FROM BOTTOM PANEL. REFER TO FIGURE 4.
- C. REMOVE BOLTS (65, 110, 120) AND REMOVE IGNITER PLUGS (70, 125) AND GASKETS (75, 130).
- D. DISCONNECT IGNITER LEAD TERMINALS FROM IGNITER PLUGS (70, 125).
- 2. VISUALLY INSPECT IGNITER LEADS FOR FRAYED SHIELDING, BURNED WIRE INSULATION OR BRAIDED COVERING AND CONDITION OF TERMINALS AND SILICONE GROMMETS. NO DAMAGE IS ALLOWED.

NOTE: OVERHEATING OF IGNITER LEAD TERMINALS MAY BE CAUSED BY HOT GAS LEAKAGE, EITHER AROUND IGNITER PLUG GASKET OR THROUGH IGNITER PLUG INSULATOR. IF EVIDENCE OF OVERHEATING OR ARCING EXISTS REPLACE IGNITER PLUG AND GASKET ASSOCIATED WITH DAMAGED IGNITER LEAD AND REPAIR OR REPLACE DAMAGED IGNITER LEAD.

- 3. INSPECT IGNITER LEAD TERMINALS FOR DEFORMATION CRACKS, CHIPPING, OR EVIDENCE OF ARCING. NO DAMAGE IS ALLOWED. REFER TO FIGURE 1.
- 4. REPLACE OR REPAIR IGNITER LEAD OR LEAD TERMINALS IF INSPECTION REQUIREMENTS ARE NOT NET. REFER TO LMM 74-00-01, FOR APPROVED REPAIRS.
- 5. VISUALLY INSPECT IGNITER PLUG FOR BROKEN OR HISSING PARTS. IF IGNITER PLUG IS BROKEN OR PARTS MISSING, REPLACE PLUG.

NOTE: AN INTERNAL RATTLE MAY BE EVIDENT WHEN IGNITER PLUG IS SHAKEN. THIS IS NORMAL AND IS NOT CAUSE FOR REJECTING IGNITER PLUG.

- 6. VISUALLY INSPECT CENTER ELECTRODE AND OUTER SHELL FOR EROSION. IF ELECTRODE IS ERODED 0.030 OR MORE BELOW END OF CERAMIC INSULATOR AS SHOWN IN FIGURE 2, REPLACE PLUG. UNIFORM EROSION ON ELECTRODE AND OUTER SHELL IS ACCEPTABLE. EROSION OF DUTER SHELL IN SPARK GAP AREA SHALL NOT EXCEED 0.330 INCH DIAMETER AT INSULATOR SURFACE.
- 7. VISUALLY INSPECT CERAMIC INSULATOR FOR CRACKS OR CHIPPED AREA AS SHOWN IN FIGURE 2. ENSURE NORMAL CERAMIC INSULATOR EROSION IS NOT MISINTERPRETED AS CRACKING. REPLACE IGNITER PLUG IF CERAMIC INSULATOR IS DAMAGED.
- 8. VISUALLY INPECT OUTER SHELL FOR BURNED OR FLOWED METAL AS SHOWN IN FIGURE 2. REPLACE PLUG IF METAL IS BURNED OR
- 9. VIBUALLY INSPECT GROWNET MATING FLANGE OF IGNITER PLUG FOR GROOVING. IF GROOVED ON ONE SIDE 0.030 INCH DEEP OR MORE, REPLACE PLUG.
- 10. VISUALLY INSPECT FOR CLOGGED ANNULAR PASSAGE BETHEEN INSULATOR AND DUTER SHELL. IF CLOGGED, CLEAN BY ABRASIVE BLASTING IN ACCORDANCE WITH LMM 72-00-00, OR REPLACE PLUG.



OPÊRATOR: ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

74.010A

AIRCRAFT			MODE	L: 1124A WEST	WIND (CONTINUED)			OPERO3
AIRCRAFT	REG.: N368HD		ISSUE	D 07-88 REV	•	050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK A	CCOMPLISHE	D FOR EACH TASE	K. KEEP TOP COPY
74-002	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. I	RETURN CAR	BON COPY TO CSI	FOR UPDATING.
29 29		4280			CK CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 2

REPORT DATE 04/13/89

- 11. VISUALLY INSPECT FOR CRACKED OR BROKEN CERAMIC AND BENT, BURNED OR BROKEN OR LODGE PIN IN THE IGNITER PLUG CONNECTOR. REPLACE DAMAGED PLUG.
- 12. VISUALLY INSPECT FOR CRACKED FLANGES. IF CRACKED, REPLACE PLUG.
- 13. INSTALL A SERVICEABLE IGNITER PLUG AS FOLLOWS:

- CAUTION: BOLTS SECURING IGNITER PLUGS SHALL BE TIGHTENED ALTERNATELY IN 10 POUNDS INCREMENTS UNTIL FINAL TORQUE OF 50 INCH-POUNDS IS OBTAINED TO PULL IGNITER PLUG IN PLACE EVENLY WITHOUT COCKING. A GAP MAY EXIST UNDER IGNITER PLUG FLANGE AFTER TIGHTENING BOLTS. DO NOT TIGHTEN BOLTS TO A TORQUE OF MORE THAN 50 INCH-POUNDS AS THE IGNITER PLUG MOUNTING FLANGES MAY BE CRACKED.
- A. INSTALL DNE NEW GASKET P/N 362-509-9002 (75, 130) DN EACH IGNITER PLUG (70, 125). INSTALL CLAMP (115) DN LONGER IGNITER LEAD AT POSITION FOR BOLT (110). COAT THREADS OF BOLTS (65, 110, 120) WITH HIGH TEMPERATURE COMPOUND FEL-PRO C-5A. SECURE IGNITER PLUGS (70, 125) TO ENGINE WITH ATTACHING BOLTS (65, 110, 120). ALTERNATELY TIGHTEN BOLTS (65, 110, 120) IN TEN INCH-POUND INCREMENTS TO TORQUE OF 50 INCH-POUNDS, THEN LOCKWIRE BOLTS.
- B. INSTALL IGNITER LEADS (20, 25 OR 22, 27 AS APPLICABLE) ON IGNITER PLUGS (70, 125). TIGHTEN CONNECTORS OF IGNITER LEADS (20, 25 OR 22, 27, AS APPLICABLE) AT IGNITER PLUGS (70, 125) TO TORQUE OF 70 INCH-POUNDS.
- C. INSTALL DOOR (115) TO BOTTOM PANEL. REFER TO FIGURE 4.
- 14. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 74.030A AIRCRAFT NO .: OPER03 368 MODEL: 1124A WESTWIND AIRCRAFT REG .: N368ND ISSUED 01-89 REV. 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY HOURS LANDINGS CYCLES FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. DATE 74-004 29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS 4280 PAGE 1 YEAR 89 AIRCRAFT HOURS: 4272, 1 LANDINGS: 2800 AERO AIR, INC. WORK ACCOMPLISHED: DATE: MONTH 2050 N.E. 25th AVE. TECHNICIAN SIGNATURE: CERTIFICATE NUMBER: HILLSBORD, OR. 97124 ____KIND OF CERTIFICATE: TECHNICIAN INSPECTOR In 740106 SERVICEABILITY CHECK LEFT ENGINE IGNITION...ENG SM 72-00-00...... /m 740606 SERVICEABILITY CHECK RIGHT ENGINE IGNITION...ENG SN 72-00-00.....

740106, 740606

R SERVICEABILITY CHECK ENGINE IGNITER PRE 5B 74-3003

R NOTE: PRE SB 74-3003 REFER TO STEP A. POST SB 74-300 REFER TO STEP B.

- R A SERVICEABILITY CHECK ENGINE IGNITION (PRE SB 74-3003) (REFER TO ILLUSTRATION ON CARD 74-2)
 - 1. SHUT OFF ELECTRICAL SUPPLY TO ENGINE.
 - CAUTION: BENDING IGNITER LEADS WHEN DISCONNECTING FROM IGNITION UNIT WILL CAUSE DAMAGE TO INTERNAL INSULATION OF IGNITER LEADS. TO AVOID BENDING IGNITER LEADS, REMOVE IGNITION UNIT MOUNTING BOLTS BEFORE DISCONNECTING IGNITER LEADS FROM IGNITION UNIT.
 - 2. REMOVE BOLTS (5) AND WASHERS (10, 15). DISCONNECT IGNITER LEAD (25, OR 27, AS APPLICABLE) FROM CONNECTOR ON IGNITION UNIT (30). WHEN IGNITER LEADS WITH RESTRAINING CABLES ARE USED, REMOVE NUTS (35) AND BOLTS (40) SECURING IGNITER LEAD RESTRAINING CABLES.
 - HARNING: ENSURE GOOD ELECTRICAL CONNECTIONS ARE MADE WHEN PERFORMING THE FOLLOWING STEPS. IF IGNITION UNIT IS NOT BOLTED TO ENGINE, OR IF FABRICATED GROUND LEAD IS NOT SECURELY CONNECTED, ELECTRICAL ARCING WILL CAUSE A FIRE HAZARD. POOR CONNECTIONS WITH FABRICATED GROUND MAY DAMAGE CONNECTOR ON IGNITION UNIT.
 - 3. REINSTALL AND TIGHTEN ONE MOUNTING BOLT (5) TO PROVIDE GOOD ELECTRICAL GROUND FOR IGNITION UNIT (30).
 - 4. SHORT INTERNAL HIGH VOLTAGE SOCKET OF CONNECTOR (FOR IGNITER LEAD) 25 OR 27 AS APPLICABLE ON IGNITION UNIT TO GROUND. GROUND CONNECTION MAY BE ACCOMPLISHED BY FABRICATING A GROUND LEAD TERMINATED WITH A TERMINAL P/N 10~40560 (THE BENDIX CORP., ELECTRICAL COMPONENTS DIVISION, SHERMAN AVENUE, SIDNEY, N.Y. 13838) FOR CONNECTION TO IGNITION UNIT. TERMINAL CONTAINED IN IGNITER LEAD PARTS KIT P/N 3070873-1 MAY BE USED IN LIEU OF TERMINAL P/N 10-40560.
 - 5, PERFORM NORMAL ENGINE START IN ACCORDANCE WITH AIRCRAFT FLIGHT MANUAL AND/OR APPROPRIATE AIRCRAFT DOCUMENT. IF UNABLE TO START ENGINE, IGNITER PLUG AT 6 D CLOCK POSITION ON PLENUM CASE IS NOT FIRING PROPERLY. TEST AND TROUBLESHOOT IGNITION SYSTEM, AND REPLACE DEFECTIVE PARTS AS REQUIRED IN ACCORDANCE WITH LMM 74-00-01.
 - 6. PERFORM NORMAL ENGINE SHUT DOWN IN ACCORDANCE WITH AIRCRAFT FLIGHT MANUAL AND/OR APPROPRIATE AIRCRAFT DOCUMENT, AND SHUTDFF ELECTRICAL SUPPLY TO ENGINE.
 - 7. REMOVE BOLT (5) AND DISCONNECT GROUND LEAD CONNECTED IN STEP 3, FROM IGNITION UNIT (30).
 - B. RECONNECT IGNITER LEAD (25 OR 27. AS APPLICABLE) TO IGNITION UNIT, AND TIGHTEN CONNECTOR OF IGNITER LEAD (25 OR 27 AS APPLICABLE) FINGER-TIGHT.
 - 9. DISCONNECT IGNITER LEAD (20 OR 22, AS APPLICABLE) FROM IGNITION UNIT. SHORT INTERNAL HIGH VOLTAGE SOCKET OF CONNECTOR (FOR IGNITER LEAD 20 OR 22, AS APPLICABLE) ON IGNITION UNIT TO GROUND WITH GROUND LEAD FABRICATED IN STEP 4.
 - 10. REINSTALL AND TIGHTEN ONE BOLT (5) FOR IGNITION UNIT TO PROVIDE GOOD ELECTRICAL GROUND FOR IGNITION UNIT.
 - 11. TIGHTEN IGNITER LEAD (25 OR 27, AS APPLICABLE) TO TORQUE OF 150 INCH-POUNDS.
 - 12. PERFORM NORMAL ENGINE START IN ACCORDANCE WITH AIRCRAFT FLIGHT MANUAL AND/OR APPROPRIATE AIRCRAFT DOCUMENT. IF UNABLE TO START ENGINE, IGNITER PLUG AT 7 O'CLOCK POSITION ON PLENUM CASE IS NOT FIRING PROPERLY. TEST AND TROUBLESHOOT IGNITION SYSTEM, AND REPLACE DEFECTIVE PARTS AS REQUIRED IN ACCORDANCE WITH LMM 74-00-01.
 - 13. PERFORM NORMAL ENGINE SHUT DOWN IN ACCORDANCE WITH AIRCRAFT FLIGHT MANUAL AND/OR APPROPRIATE AIRCRAFT DOCUMENT,



OPERATOR: ED-NES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

74.030A

AIRCRAFT	NO.: 368		MODE	L: 1124A WE	STHIND (CONTINUED)			OPERO3
AIRCRAFT	REG.: N368MD		ISSUE	0 01-89 R	EV.	050600+	150/300/600 HF	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK	ACCOMPLISHE	D FOR EACH TASI	KEEP TOP COPY
74-004	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CAR	BON COPY TO CS	FOR UPDATING.
29 29		4280			CK CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 2

AND SHUT OFF ELECTRICAL SUPPLY TO ENGINE.

14. REMOVE BOLT (5) AND DISCONNECT GROUND LEAD CONNECTED IN STEP 10 FROM IGNITION UNIT (30).

REPORT DATE 04/13/89

CAUTION: BENDING IGNITER LEADS WHEN CONNECTING TO IGNITION UNIT WILL CAUSE DAMAGE TO INTERNAL INSULATION OF IGNITER LEADS. DO NOT HOUNT IGNITION UNIT ON ENGINE BEFORE CONNECTING IGNITER LEADS TO IGNITION UNIT.

- 15. RECONNECT IGNITER LEAD (20 OR 22, AS APPLICABLE) TO CONNECTOR ON IGNITION UNIT (30). TIGHTEN CONNECTOR OF IGNITER LEAD (20) FINGER-TIGHT.
- 16. LODSEN CONNECTOR OF IGNITER LEAD (25 OR 27, AS APPLICABLE) AT CONNECTOR ON IGNITION UNIT UNTIL JUST FINGER-TIGHT.
- 17. POBITION IGNITION UNIT (30) ON ENGINE. IF NECESSARY FOR IGNITION UNIT TO CLEAR FAN DUCT SET, INSTALL WASHERS (15) (MAXIMUM OF ONE AT EACH MOUNTING BOSS) BETWEEN MOUNTING BOSSES AND IGNITION UNIT.
- 18. INSTALL WASHERS (10) AND BOLTS (5), AND TIGHTEN TO TORQUE OF 50 INCH-POUNDS AND LOCKWIRE.
- 19. TIGHTEN IGNITER LEADS (20 DR 22, 25 DR 27, AS APPLICABLE) AT IGNITION UNIT TO TORQUE OF 150 INCH-POUNDS AND LOCKWIRE.
- 20. WHEN IGNITER LEADS WITH RESTRAINING CABLES ARE USED, SECURE TERMINALS ON RESTRAINING CABLES TO FAN DUCT SET WITH NUT (35) AND BOLT (40).
- 21. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

R 740106, 740606

- R B SERVICEABILITY CHECK ENGINE IGNITER (POST SS 74-3003)
- R 1. TURN ON IGNITION SHITCH AND LISTEN FOR TWO DISTINCT AND DUT OF SEQUENCE AUDIBLE INDICATIONS (SNAPS) OF SPARKING.
 R SYSTEM MAY BE SYNCHRONOUS FOR UP TO 30 SECONDS.
 - 2. IF ONLY ONE AUDIBLE INDICATION (SNAP) IS HEARD AFTER 30 SECONDS. REFER TO TROUBLE SHOOTING. PROCEDURE 3 FOR CORRECTIVE ACTION. LMM TFE 731-3-1E.
- 3. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-WES, INC. AIRCRAFT NO.: 368

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

78.100 OPER03

AIRCRAFT REG . MIARRID

MODEL: 1124A WESTWIND 1981EN A7_88 DEU

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ISA/JAA/LAA ND INCPECTION

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89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK AC	COMPLISHE	D FOR EACH TAS	SK. KEEP TO	P COPY
78-011	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. R	ETURN CARE	SON COPY TO CS	SI FOR UPDA	TING.
29 29		4280			CK CURRENT DUE L	IST FOR DUE	TIME CHGS	PAGE	1
		<u> </u>					,		

WORK ACCOMPLISHED: DATE:	HONTH 6 DAY	9 YEAR 89	AIRCRAFT HOURS:_	4272,1 .	ANDINGS: 2	800
TECHNICIAN BIGNATURE:	AERO AIR, 1 2050 N.E. 25th /	AVE.	CERTIFICATE NUMB	ER:		P
INSPECTED BY:	****		KIND OF CERTIFICA	TE:		
****************	*****	****	**********	TECHNICIAN	INSPECTOR	MAN-HOURS
780643 LUBRICATE RIGH	THRUST REVERSER ASS T THRUST REVERSER AS	SEMBLYMM 12-20	-00	······	(S)	HRS.THS
*****	*****	***********	************	*********	**********	********

780143, 780643

LUBRICATE THRUST REVERSER ASSEMBLY (REFER TO FIGURES 1 AND 2 ON CARD 78-4)

CONSUMABLES: GREASE HIL-G-23827, LIGHT CONSISTENCY GREASE DOW CORNING DC33, HIGH-TEMPERATURE LUBRICANT/ANTI-SEIZE COMPOUND FEL-PRO C-5A (MIL-A-907) OR EASE OFF 990 (MIL-T-3544)

- 1. FOR LUBRICATION OF THE THRUST REVERBER RETARDER CABLE, APPLY MEDIUM COAT OF GREASE MIL-G-23827 TO A FORWARD 8.1 INCHES OF COMBINATION CABLE THAT INTERMESHES WITH CONTROL BOX. APPLY LIGHT COAT OF LIGHT CONSISTENCY GREABE DOW CORNING DC33 TO REMAINING PORTION OF COMBINATION CABLE. REFER TO FIGURE 1.
- 2. FOR LUBRICATION OF THE THRUST REVERSER, APPLY HIGH-TEMPERATURE LUBRICANT/ANTI-SEIZE COMPOUND FEL-PRO C-5A (NIL-A-907) OR EASE-OFF 990 (MIL-T-5544) IN THE AREAS NOTED IN FIGURE 2.
- 3. RECORD LUBRICATION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. REPORT DATE 04/13/89 WORK COMPLIANCE FORM NO. 78.110 AIRCHAFT NO .: MODEL: 1124A WESTWIND 368 OPERO3 AIRCRAFT REG.: ISSUED 07-88 REV. N368HD 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT * = APU HRS RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS **18-012** 29 29 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1 4280 THE B DAY 9 YEAR 89 AIRCRAFT HOURS: 42721/ LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH 2050 N.E. 25th AVE. CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: ____KIND OF CERTIFICATE: TECHNICIAN INSPECTOR 780116 OPERATIONAL CHECK LEFT THRUST REVERSER...HM 78-30-00..... 780616 OPERATIONAL CHECK RIGHT THRUST REVERSER...MM 78-30-00.....

780116, 780616

OPERATIONAL CHECK THRUST REVERSER (REFER TO ILLUSTRATION ON CARD 78-5)

EQUIPMENT: HYDRAULIC POWER UNIT 0 TO 3000 PSI 7 GPM, SKYDROL 500A OR 500B HYDRAULIC FLUID, CONNECTORS AEROGUIP P/N 340046-6 AND P/N 340046-8, ELECTRICAL POWER SDURCE - 28 V DC 10A MINIMUM

NOTE: THIS OPERATIONAL CHECK FOLLOWS REPLACEMENT OF A MAJOR COMPONENT OF THE THRUST REVERSER OR DURING A MAJOR MAINTENANCE CHECK ("C" CHECK).

CAUTION: PERSONNEL MUST REMAIN CLEAR OF BOTH THRUST REVERSERS DURING ALL TESTS.

- 1. IF NECESSARY, SERVICE HYDRAULIC SYSTEM IN ACCORDANCE WITH CHAPTER 12.
- 2. CONNECT EXTERNAL ELECTRICAL POWER SUPPLY TO AIRCRAFT IN ACCORDANCE WITH CHAPTER 12.
- 3. CONNECT EXTERNAL HYDRAULIC PRESSURE SOURCE IN ACCORDANCE WITH CHAPTER 12 AND PRESSURIZE HYDRAULIC SYSTEM.
- 4. DEPLOY AND STOW THE LEFT-HAND THRUST REVERSER AND CHECK THAT THE DURATION IS LESS THAN 1-1/2 SECONDS FOR STOWING AND 1.7 + OR -0.3 SECONDS FOR DEPLOYMENT.
- √ 5. REPEAT STEP 4 FOR RIGHT-HAND THRUST REVERSER.
 - 6. SHUT OFF THE EXTERNAL HYDRAULIC PRESSURE SOURCE.
 - 7. REDUCE MAIN HYDRAULIC PRESSURE TO ZERO USING BRAKES WHILE THE PRESSURE IN THE THRUST REVERSER REMAINS 2000 PSI.
- √ 9. OPEN EXTERNAL HYDRAULIC PRESSURE SOURCE, SLOWLY RAISE HYDRAULIC PRESSURE SYSTEM AND CHECK THAT THE THRUST REVERSER
 HYDRAULIC PRESSURE LOW WARNING LIGHT EXTINGUISHES AT 1575 + DR -75 PSI.
- 10. REDUCE THRUST REVERSER PRESSURE SLOWLY USING THE RELEASE VALVE. CHECK THAT THE HYDRAULIC PRESSURE LOW WARNING LIGHT ILLUMINATES AT 1400 + DR -75 PSI.
- √ 11. PRESSURIZE HYDRAULIC SYSTEM TO 2000 PSI.
- 12. PLACE LEFT-HAND THRUST REVERSER SWITCH IN THE ON POSITION. CHECK THAT THE LEFT-HAND ARM LIGHT ILLUMINATES.
- ji3. Raise the Left-Hand Piggy-Back throttle Lever to the Deploy Detent. Observe that the Left-Hand unsafe Light First Illuminates, then extinguishes and reverse thrust Light Illuminates.
- 14. VISUALLY CONFIRM DEPLOYMENT OF LEFT-HAND THRUST REVERSER. SHAKE THROTTLE AND PIGGY-BACK TO ENSURE THAT THERE IS NO MICROSWITCH CHATTERING.

CAUTION: DO NOT HOLD CONTROL SWITCH IN DEPLOY POSITION MORE THAN 1 MINUTE. DO NOT REPEAT CYCLE MORE THAN THREE TIMES IN A 15 MINUTE PERIOD TO AVOID OVERHEATING OF LATCH SOLENOID.

- 15. STOW THE LEFT-HAND PIGGY-BACK THROTTLE. OBSERVE THE REVERSER THRUST LIGHT EXTINGUISHES, UNSAFE LIGHT ILLUMINATES, THEN EXTINGUISHES. VISUALLY CONFIRM STOWING OF THE LEFT-HAND THRUST REVERSER.
- 16. REPEAT STEP 13.
- 17. PLACE THE LEFT-HAND THRUST REVERSER SWITCH TO THE OFF POSITION. OBSERVE THE ARM LIGHT EXTINGUISHES, REVERSE
 THRUST LIGHT EXTINGUISHES. UNSAFE LIGHT ILLUMINATES. VISUALLY CONFIRM STOWING OF THE LEFT-HAND THRUST REVERSER.
- 18. PLACE THE LEFT-HAND PIGGY-BACK THROTTLE IN THE STOW POSITION. OBSERVE THE UNBAFE LIGHT EXTINGUISHES.
- 19. REPEAT STEPS 12 THROUGH 18 FOR THE RIGHT-HAND THRUST REVERSER.
- 20. PLACE THE LEFT-HAND THRUST REVERSER SWITCH TO THE ON POSITION. OBSERVE THE LEFT-HAND ARM LIGHT ILLUMINATES.
-) 21. RAISE LEFT-HAND PIGGY-BACK THROTTLE TO DEPLOY DETENT. OBSERVE THE UNSAFE LIGHT ILLUMINATES FIRST AND THEN EXTINGUISHES. REVERSE THRUST LIGHT ILLUMINATES. CONFIRM THAT PIGGY-BACK IS FREE TO BE ADVANCED BEYOND THE DETENT COPYRIGHT 1989 CAMP SYSTEMS, INC.

OPERATOR, ED-WES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

WORK COMPLIANCE FORM NO.

78.110

AIRCRAFT	NO.: 368		MODE	EL: 1124A WEST	IND (CONTINUED)			OPERO3
AIRCRAFT	REG.: NJ68HD		ISSUE	D 07-88 REV.	,	050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK A	CCOMPLISHE	D FOR EACH TAS	K. KEEP TOP COPY
78-012	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CAR	BON COPY TO CS	FOR UPDATING.
29 29		4280			CK CURRENT DUE	LIST FOR DU	E TIME CHGS	PAGE 2

REPORT DATE 04/13/89

ONLY AFTER REVERSE THRUST LIGHT ILLUMINATES.

22. RETURN PIGGY-BACK TO STOW. VISUALLY CONFIRM STOWING OF THE LEFT-HAND THRUST REVERSER.

NOTE: THE FOLLOWING STEP APPLIES TO AIRCRAFT 154, 181, 187 TO 201, 203, 204, 205, 207 PRE S.L. WW-2419.

- 23. DISCONNECT NOSE LANDING GEAR GROUND CONTACT SWITCH ACTUATING ARM AND POSITION SWITCH IN AIR POSITION.
- 24. CHECK LEFT-HAND ARM LIGHT EXTINGUISHES.
- 25. RAISE THE LEFT-HAND PIGGY-BACK THROTTLE TO THE DEPLOY DETENT. OBSERVE LEFT-HAND UNSAFE LIGHT ILLUMINATES. MOVE LEFT-HAND PIGGY-BACK THROTTLE TO STOW, UNSAFE LIGHT SHALL EXTINGUISH.
- 26. POSITION NOSE LANDING GEAR GROUND CONTACT SWITCH TO GROUND POSITION. MOVE LEFT-HAND REVERSE THRUST SWITCH TO OFF POSITION.
- 27. REPEAT STEPS 20 THROUGH 26 FOR RIGHT-HAND THRUST REVERSER.
- 28. CONNECT NOSE LANDING GEAR GROUND CONTACT SWITCH ACTUATING ARM.
- 29. DIBENGAGE LEFT-HAND THRUST REVERSER POWER CIRCUIT BREAKER.
- 30. RAISE THE LEFT-HAND PIGGY-BACK THROTTLE TO DEPLOY DETENT. OBSERVE LEFT-HAND UNSAFE LIGHT ILLUMINATES. VISUALLY CONFIRM THAT LEFT-HAND THRUST REVERSER LATCH IS LOCKED AND THAT THERE IS NO MOVEMENT OF THRUST REVERSER DODRS.
- 31. CONFIRM THAT PIGGY-BACK CANNOT BE HOVED BEYOND THE DETENT.
- 32. PLACE LEFT-HAND PIGGY-BACK IN STOW POSITION AND ENGAGE LEFT-HAND THRUST REVERSER POWER CIRCUIT BREAKER.
- 33. REPEAT STEPS 29 THROUGH 32 FOR RIGHT-HAND THRUST REVERSER.
- 34. PLACE LEFT-HAND THRUST REVERSER SWITCH TO ON POSITION AND RAISE LEFT-HAND PIGGY-BACK TO DEPLOY POSITION. VISUALLY CONFIRM DEPLOYMENT AND THEN RAISE PIGGY-BACK THROTTLE TO MAXIMUM REVERSE POWER POSITION.

NOTE: MAXIMUM REVERSE THRUST MAY BE USED AT FIELD ELEVATION TO 5000 FEET MAXIMUM. NORMAL REVERSE NI SETTING IS 75 PERCENT RPM AT SEA LEVEL STANDARD DAY, IT IS MODULATED BY ELECTRONIC FUEL CONTROL COMPUTER ACCORDING TO OUTSIDE AIR TEMPERATURE AND ALTITUDE TO MAXIMUM 80 PERCENT N1 RPM. AT FIELD ELEVATION ABOVE 5000 FEET REVERSE THRUST IS LIMITED TO 73 PERCENT N1 RPM MAXINUM.

- 35. PLACE LEFT-HAND THRUST REVERSER SWITCH TO OFF POSITION. THE THRUST REVERSER SHOULD STOW AND AT THE SAME TIME THE PIGGY-BACK THROTTLE WILL BE AUTOMATICALLY PULLED DOWN TO DEPLOY POSITION.
- 36. RETURN PIGGY-BACK THROTTLE TO STOW POSITION.
- 37. REPEAT STEPS 34 THROUGH 36 FOR RIGHT-HAND THRUST REVERSER.
- 38. REMOVE ONE OF THE SIDE COVERS IN THE PEDESTAL AND DISCONNECT PLUG P244. CONNECT A TEST HARNESS BETWEEN PLUG P244 AND RECEPTACLE J244. REFER TO ILLUSTRATION.
- 39. PUSH LEFT-HAND MAIN POWER LEVER FORWARD TO MAXIMUM POWER POSITION.
- 40. PLACE THRUST REVERSER SWITCH TO ON AND OBSERVE THAT THE THRUST REVERSER DOORS DEPLOY AND THAT THE MAIN THROTTLE JUMPS BACK. CHECK THAT THE POWER LEVER ANGLE READS 40 DEGREES + OR -2 DEGREES ON THE ENGINE FUEL CONTROL UNIT.
- 41. PLACE THRUST REVERSER SWITCH TO OFF POSITION.
- 42. REPEAT STEPS 38 THROUGH 41 FOR RIGHT-HAND THRUST REVERSER.
- 43. REMOVE TEST HARNESS AND CONNECT PLUG P244 TO RECEPTACLE J244. INSTALL SIDE COVER OF THE PEDESTAL.
- 44. CYCLE LEFT-HAND AND RIGHT-HAND THRUST REVERSERS IN THE NORMAL MANNER. OBSERVE PROPER INDICATION AND OPERATION OF THE LIGHTS AND DOORS. PLACE THRUST REVERSER SWITCHES TO OFF POSITION.
- 45. RECORD OPERATIONAL CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

WORK COMPLIANCE FORM NO. 79.100 REPORT DATE 04/13/89 OPERATOB: ED-WES, INC. OPER03 MODEL: 1124A WESTWIND AIRCRAFT NO .: 150/300/600 HR INSPECTION 050600+ ISSUED 07-88 REV. 01-89 N368HD AIRCRAFT REG.: RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY 89103 WORK DUE AT * = APU HRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. CYCLES HOURS LANDINGS DATE 79-008 PAGE 1 CK CURRENT DUE LIST FOR DUE TIME CHGS 4280 29 29

AIRCRAFT HOURS: 4272: | LANDINGS: 2800 YEAR WORK ACCOMPLISHED: DATE: MONTH AERO AIR. INC. CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: 2050 N.E. 25th AVE HILLSBORO, OR. 97124 KIND OF CERTIFICATE: INSPECTED BY: _ ************************ TECHNICIAN INSPECTOR HRS.THS (790116) () SDAP CHECK LEFT ENGINE...ENG SM 72-00-00..... RECORD FREQUENCY OF NEXT SDAP CHECK HOURS____ (791616) () BDAP CHECK RIGHT ENGINE...ENG SM 72-00-00...... DO NOT C/W - DUB IN 25 4R RECORD FREQUENCY OF NEXT SOAP CHECK HOURS____

790116, 791616 SBAP CHECK ENGINE

R

CONSUMABLES: SAMPLING KIT P/N 294199-1

1. POSITION DRIP PAN UNDER ENGINE TO CATCH ANY SPILLED GIL.

CAUTION: WHEN TAKING DIL SAMPLE FROM ENGINE FOR SDAP CHECK, EMBURE ALL EQUIPMENT USED IS CLEAN AND NOT CONTAMINATED TO PREVENT OBTAINING FALSE INDICATION OF DIL CONTAMINATION.

- NOTE: 1. WHENEVER LEAKAGE OF FUEL INTO THE OIL SYSTEM IS SUSPECTED (ODDR OF FUEL DETECTED IN OIL OR OIL LEVEL INCREASING), PERFORM FUEL-IN-OIL INSPECTION.
 - 2. HEAR OF INTERNAL ENGINE PARTS IS NOT ALWAYS DETECTED BY SPECTROMETRIC ANALYSIS OF THE DIL SAMPLE ALONE. THEREFORE, IT IS ALSO VERY IMPORTANT TO INSPECT THE DIL FILTER FOR TRAPPED METALLIC PARTICLES THAT CAN PROVIDE IMPORTANT INFORMATION AS TO THE SOURCE OF SUCH MATERIAL.
- 2. SIPHON AN OIL SAMPLE FROM THE ENGINE OIL TANK AT THE FILLER CAP USING PLASTIC TUBE PROVIDED IN SAMPLING KIT. ROUTE THE PLASTIC TUBE INTO THE SMALL CONTAINER PROVIDED IN THE SAMPLING KIT TO CONTAIN THE OIL SAMPLE.
- 3. REMOVE DIL FILTER FROM ENGINE.
- 4. VIBUALLY INSPECT DIL FILTER. IF AN ABNORMAL NUMBER OF TRAPPED PARTICLES IS EVIDENT, CONTACT A GARRETT FIELD SERVICE ENGINEER FOR GUIDANCE AND FURTHER INSTRUCTIONS.
- 5. PLACE OIL FILTER IN CONTAINER SUPPLIED IN SAMPLING KIT.
- 6. INSTALL REPLACEMENT DIL FILTER ON ENGINE.

CAUTION: ENSURE THAT CONTAINERS (SMALL CONTAINER FOR SOAP SAMPLE AND LARGE CONTAINER FOR GIL FILTER) ARE PROPERLY SEALED TO PREVENT LEAKAGE DURING SHIPMENT.

NOTE: A LIST OF GARRETT AUTHORIZED LABORATORIES FOR OIL ANALYSIS IS GIVEN IN SIL (SERVICE INFORMATION LETTER)
F731-34.

- 7. PREPARE AND ROUTE SAMPLING KIT IN ACCORDANCE WITH SAMPLING KIT INSTRUCTIONS.
- 8. RECORD CHECK COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

OPERATOR: ED-WES, INC.

REPORT DATE 04/13/89

WORK COMPLIANCE FORM NO.

79.120 OPERO3

AIRCRAFT NO.: 368

MODEL: 1124A WESTWIND

TEATTOATTAA UD THEDECTION

AIRCRAFT	REG.: N368MD		ISGUEI	07~88	REV.			
89103	WORK DUE AT		* = APU HRS.			RECORD TIME WORK ACCOMPLISHED FOR EACH TASK	(, KEEP TOP CO	PΥ
79-010	DATE	HOURS	LANDINGS	CYCLE	S	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI	FOR UPDATING	1.
29 29		4280				CK CURRENT DUE LIST FOR DUE TIME CHGS	PAGE 1	
,				<u> </u>			- 000	_

WORK ACCOMPLISHED: DATE:	MONTH 6 DAY 9 YEAR 8	2 AIRCRAFT HOURS: 427	72, / L	ANDINGS: 2	3 <i>00</i>
	AERO AIR, INC. 2050 NE 25th AVE				
INSPECTED BY:	HICL SC 000, 08, 97124	KIND OF CERTIFICATE:	******		
			TECHNICIAN		MAN-HOURS HRS.THS
790126 INSPECT LEFT EN	IGINE CHIP DETECTORENG SM 72-0 ENGINE CHIP DETECTORENG SM 72-	0~00 00~00	: 1	$\frac{120}{100}$	
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790126, 791626

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NOTE: THE FOLLOWING ADDITIONAL WCF(9) ARE REQUIRED TO PERFORM THIS TASK 79.100, 79.110.

INSPECT ENGINE CHIP DETECTOR

EQUIPMENT/CONSUMABLES: PACKING P/N 89413-557, PACKING P/N 89413-012, TORQUE WRENCH 0 TO 40 INCH-POUNDS, PACKING P/N 59413-236, TRICHLOROTRIFLUORGETHANE SOLVENT (MS 180 FREDN)

- 1. REMDYE MAGNETIC PLUG.
- 2. HOLD CHECK VALVE HOUSING WITH WRENCH, USE SECOND WRENCH TO REMOVE MAGNETIC PLUG. DISCARD PACKING.
- 3. CHECK MAGNETIC PLUG FOR METAL PARTICLES.
- 4. IF METAL PARTICLES ARE EVIDENT, PERFORM THE FOLLOWING PROCEDURES.
 - A. RESET PIN ON OIL FILTER BY-PASS VALVE IF EXTENDED.
 - B. REMOVE, INSPECT AND REPLACE DIL FILTER. REFER TO WORK COMPLIANCE FORM 79,100
 - C. PERFORM SDAP CHECK. REFER TO WORK COMPLIANCE FORM 79.110.
 - D. INSPECT TRANSFER GEARBOX FOR METAL PARTICLES IN ACCORDANCE WITH THE FOLLOWING PROCEDURES.
 - (1) REMOVE NUTS, WASHER AND COVER.
 - (2) REMOVE AND DISCARD PACKING.
 - (3) CHECK BEVEL GEAR TEETH. THERE SHALL BE NO ABNORMAL WEAR PATTERN, EXCESSIVE WEAR, OR CHIPPED OR BROKEN TEETH. REPLACE TRANSFER GEARBOX IF REQUIREMENTS ARE NOT MET.
 - (4) CHECK INTERIOR OF TRANSFER GEARBOX FOR METAL PARTICLES. IF METAL PARTICLES ARE PRESENT, CHECK FOR SOURCE AND REPAIR.
 - (5) INSTALL NEW PACKING P/N 89413-236 DN COVER.
 - (6) INSTALL COVER AND SECURE WITH WASHERS AND NUTS.
 - (7) TORQUE NUTS TO 30 INCH-POUNDS.
- 5. IF METAL PARTICLES ARE EVIDENT ON MAGNETIC PLUG ONLY, NONE IN OIL FILTER OR TRANSFER GEARBOX, PERFORM THE FOLLOWING PROCEDURES.
 - A. CLEAN MAGNETIC PLUG, AND REINSTALL MAGNETIC PLUG. (REFER TO STEPS 6 AND 7.)
 - B. RUN ENGINE THROUGHOUT FULL POWER RANGE IN ACCORDANCE WITH AIRCRAFT FLIGHT MANUAL AND/OR APPROPRIATE AIRCRAFT DOCUMENT FOR 15 MINUTES. (IN COLD MEATHER OPERATION, RUN ENGINE MORE THAN 15 MINUTES IF REQUIRED TO OBTAIN MINIMUM DIL TEMPERATURE DF 4 DEGREES C (40 DEGREES F). DETERMINE IF ENGINE IS ACCEPTABLE FOR CONTINUED OPERATION (RUN DID NOT PRODUCE RECURRANCE OF INITIAL INDICATION) BY REPEATING MAGNETIC PLUG, DIL FILTER BY-PASS INDICATOR VALVE, SOAP AND TRANSFER GEARBOX INSPECTIONS.
 - C. UPON REACHING THREE TO FIVE HOURS OF ENGINE OPERATION FOLLOWING ENGINE RUN AND CHECKS IN PREVIOUS STEP, REPEAT MAGNETIC PLUG, DIL FILTER BY-PASS INDICATOR VALVE, SDAP, AND TRANSFER GEARBOX INSPECTIONS.
- 6. INSTALL MEN PACKING P/N 59413-012 DN MAGNETIC PLUG.
- 7. INSTALL MAGNETIC PLUG IN CHECK VALVE HOUSING. HOLD CHECK VALVE HOUSING WITH WRENCH, AND USING A SECOND WRENCH. TORQUE MAGNETIC PLUG TO 20 INCH-POUNDS AND LOCKWIRE.
- 8. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.



OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. REPORT DATE 04/13/89 95.040 AIRCRAFT NO.: MODEL: 1124A WESTWIND **OPERO3** AIRCRAFT REG.: N368MD ISSUED 150/300/600 HR INSPECTION 050600+ 89103 WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY * = APLLHRS FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. HOURS LANDINGS 95-005 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS YEAR 89 AIRCRAFT HOURS: 42721 LANDINGS: 2800 WORK ACCOMPLISHED: DATE: MONTH arbo air, in**c**. TECHNICIAN SIGNATURE: _ ONE 25th AVE CERTIFICATE NUMBER: 1811.000RO, OR. 97124 KIND OF CERTIFICATE: INSPECTED BY: TECHNICIAN INSPECTOR MAN-HOURS 950571 INSPECT LEFT WING FLAP HINGE AND BEARING/MAJOR...SL WW-2457....... 950569 INSPECT LEFT WING FLAP HINGE AND BEARING (SL NO. WW-2457) MINOR 750572 INSPECT RIGHT WING FLAP HINGE AND BEARING/MAJOR...SL WW-2457..... 950570 INSPECT RIGHT WING FLAP HINGE AND BEARING (SL NO. WW-2457) MINOR

950571, 950572

NOTE: THE FOLLOWING ADDITIONAL WCF(S) ARE REQUIRED TO PERFORM THIS TASK 57.010.

INSPECT WING FLAP HINGE AND BEARING/MAJOR

EQUIPMENT: 0 TO 190 INCH-POUNDS TORQUE WRENCH

- 1. REMOVE WING FLAPS AND INSPECT FLAP HINGES FOR CRACKS, CORROSION OR LOOSENESS.
- 2. INSPECT HINGE BEARINGS FOR FREE AND PROPER HOVEMENT AND FOR EXCESSIVE PLAY BETWEEN INNER RACE (SPHERICAL BALL) AND OUTER RACE AND BETWEEN OUTER RACE AND HINGE RECEPTACLE.

NOTE: WHEN DOING THIS INSPECTION, REFER TO WORK COMPLIANCE FORM 57.010.

- 3. REPLACE ANY DEFECTIVE OR DAMAGED PART(S) AS REQUIRED AND REINSTALL WING FLAPS. TORQUE FLAP HINGE BOLT NUT 160 TO 190 INCH-POUNDS AND SAFETY.
- 4. RETURN AIRCRAFT TO SERVICE.
- 5. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

© CAMP SYSTEMS, Inc. COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM OPERATOR: ED-WES, INC. WORK COMPLIANCE FORM NO. 95.050 **REPORT DATE 04/13/89 OPERO3** AIRCRAFT NO .: MODEL: 1124A WESTWIND 368 150/300/600 HR INSPECTION AIRCRAFT REG.: ISSUED 050600+ N368MD RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY WORK DUE AT = APU HRS. 89103 FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. CYCLES HOURS LANDINGS **₹95-006** CK CURRENT DUE LIST FOR DUE TIME CHGS 29 29 4280 4272, 1 LANDINGS: 2800 YEAR 89 AIRCRAFT HOURS:__ WORK ACCOMPLISHED: DATE: MONTH AERO AIR. INC. CERTIFICATE NUMBER: TECHNICIAN SIGNATURE: ___ 2050-NE-26th-AVE--1080, OR 97124 KIND OF CERTIFICATES INSPECTED BY: LOOSE ONLY FOR Met PEON TECHNICIAN WERECIDA (950500) () INSPECT NACELLE CONLS...SL NO. NW-2450B. INSPECT NACELLE CONLS (REFER TO ILLUSTRATION ON CARD 95-2) FOR NOTE: THE FOLLOWING PROCEDURES SHALL BE ACCOMPLISHED ON BOTH NACELLES. 1. TURN OFF ELECTRICAL POWER, DISCONNECT AIRCRAFT BATTERIES. 2. WITH INLET IN PLACE, INSPECT ANTI-ICING AIR PASSAGE RIVETS IN AREA DEFINED IN ILLUSTRATION.

NOTE: A DARK MARK OR STAIN ORIGINATING FROM THE RIVET HEAD WILL INDICATE EITHER A LOOSE RIVET, OR A RIVET WHOSE HEAD PROTRUDES ABOVE OR BELOW THE SURFACE. DO NOT CLEAR STREAKS UNTIL ALL BUSPECT RIVETS HAVE BEEN CHECKED AS OUTLINED BELOW.

- 3. PERFORM THE FOLLOWING CHECKS IN SEQUENCE: IF A RIVET IS DETERMINED TO BE LOOSE, USING TECHNIQUES OF A. AND/OR B. BELOW, MARK FOR REFERENCE WITH GREASE PENCIL AND PROCEED TO NEXT STEP.
 - A. PRESS RIVET WITH THUMBNAIL OR TOOL SUCH AS AWL TO DETERMINE IF THERE IS ANY RELATIVE MOTION OR ROTATION BETWEEN RIVET AND SKIN. IF LOOSENESS IS IN DOUBT PROCEED TO NEXT STEP.
 - B. DIRECT FLASHLIGHT ON RIVET HEAD AND APPLY DOWNWARD FORCE WITH A DULL AWL, FIRST AT CENTER OF RIVET HEAD AND THEN AT A MINIMUM OF THREE POINTS NEAR PERIPHERY. OBSERVE FOR ANY RIVET MOTION.
- 4. IF NO LODGE OR MISSING RIVETS ARE FOUND, RETURN THE AIRCRAFT TO NORMAL STATUS.
- 5. IF LOOSE AND/OR MISSING RIVETS ARE FOUND ON NACELLE INLET P/N F10A5B20201-X, REFER TO SERVICE LETTER NO.WH-2450AB.

NOTE: DO NOT ATTEMPT TO REPLACE LOOSE OR MISSING RIVETS.

6. IF LODSE AND/OR MISSING RIVETS ARE FOUND IN THE LEADING EDGE ON NACELLE INLETS P/N F10A5B50201-X OR
P/N F10A5RDB50201-X, REFER TO GRUMMAN AEROSPACE MAINTENANCE BULLETIN (GAC-002-084, DATED 5-7-84) FOR LIMITATIONS
AND REPAIR PROCEDURES. IF LODSE AND/OR MISSING RIVETS ARE FOUND ON THE ABOVE ASSEMBLIES IN AREAS OTHER THAN THE
LEADING EDGE, CONTACT AN IAII TECHNICAL REPRESENTATIVE.

NOTE: GRUMMAN AEROSPACE MAINTENANCE BULLETIN IS ATTACHED TO S.L.WW-2450B.

7. CHECK THE MID-FRAME FOR CRACKS, UTILIZING THE BORESCOPE SPECIFIED OR AN EQUIVALENT BY INSERTING THE BORESCOPE THROUGH THE VENTS. THE PATH OF EACH INSERTION IS SHOWN BY THE HEAVY DASHED, LINES AS NOTED ON ILLUSTRATION.

RECORD ANY CRACKS OBSERVED.

NOTE: TO INSPECT FLANGE FOR CRACKS, INSERT BORESCOPE THROUGH LIGHTENING HOLE. CHECK FLANGE FOR CRACKS BETWEEN RIVETS AND FROM RIVETS AFT TO FLANGE BEND RADIUS. REFER TO TABLE FOR NACELLE INLET COWL DISPOSITION.

TABLE

LOOSE FRAME CRACKED DISPOSITION RIVETS CONDITION NO FURTHER ACTION REQUIRED. RETURN AIRCRAFT TO 1 SERVICE. REINSPECT AT 150 HOURS. A. IF THELVE (12) OR MORE DEFECTIVE RIVETS ARE NO YES 5 FOUND IN ONE FRAME OR IF SIX (6) OR MORE ADJACENT RIVETS ARE DEFECTIVE PROCEED TO STEP 8. B. IF THERE ARE DEFECTIVE RIVETS, BUT NOT EXCEEDING



OPERATOR: ED-MES, INC.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

AIRCRAFT	NO.: 368		MODEL:	1124A WEST	JIND (CONTINUED)			OPERO3
AIRCRAFT	REG.: N368HD		ISSUED	REV.	•	050600+	150/300/600 HR	INSPECTION
89103	WORK DUE AT		* = APU HRS.		RECORD TIME WORK A			
95-006	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS.	RETURN CARE	ION COPY TO CSI	FOR UPDATING.
20 20		4280			CK CURRENT DUE	LIST FOR DU	TIME CHGS	PAGE 2

REPORT DATE 04/13/89

	LODSE	FRANE
CONDITION	RIVETS	CRACKED
7	VES	VEC

THE CRITERIA OF A ABOVE, THE INLET SHALL BE CONSIDERED ACCEPTABLE FOR FLIGHT WITH A REQUIREMENT TO RECHECK FOR DEFECTIVE RIVETS EVERY 150 HOURS. PROCEED TO STEP 9.

WORK COMPLIANCE FORM NO.

95.050

DISPOSITION

- A. IF THE MID-FRAME SHOWS FLANGE CRACKING ALONG 50% OR MORE OF THE CIRCUMFERENCE, OR IF THE MID-FRAME IS CRACKED IN THO (2) PARTS IN ANY AREA, (A FLANGE CRACK THROUGH A LIGHTENING HOLE IS AN EXAMPLE) PROCEED TO STEP 8.
- B. IF THERE ARE DEFECTIVE RIVETS AND CRACKED FRAMES BUT NOT EXCEEDING THE CRITERIA OF 2-A. AND 3-A., THE INLET IS CONSIDERED ACCEPTABLE WITH A REQUIREMENT TO CHECK FOR DEFECTIVE RIVETS AND CRACKED FRAMES EVERY 50 HOURS. PROCEED TO STEP 9.
- 8. DISPOSITION OF DAMAGED INLETS THE FOLLOWING COURSE OF ACTION IS RECOMMENDED:
 - A. REMOVE DAMAGED NACELLE INLET P/N F10A5B20201-X AND REPLACE WITH SERVICEABLE EXCHANGE UNIT.
 - B. IF A. ABOVE IS NOT POSSIBLE AT THIS TIME, THE AIRCRAFT MAY CONTINUE IN SERVICE. HOWEVER, THE OPERATOR MUST PERFORM A PREFLIGHT INSPECTION AND RECORD CHANGE OBSERVED.

NOTE: THE DAMAGED INLET SHOULD BE REPLACED AS SOON AS POSSIBLE.

9. RETURN AIRCRAFT TO SERVICE.

NOTE: GRUMMAN AEROSPACE MAINTENANCE BULLETIN IS ATTACHED TO S.L.HW-2450B.

10. RECORD INSPECTION COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.

COMPUTERIZED AIRCRAFT MAINTENANCE PROGRAM

OPERATOR: ED-NES, INC. WORK COMPLIANCE FORM NO. 95.090 REPORT DATE 04/13/89 OPER03 AIRCRAFT NO.: MODEL: 1124A WESTWIND AIRCRAFT REG .: N368MD 050600+ 150/300/600 HR INSPECTION ISSUED REV. 89103 WORK DUE AT RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. * = APU HRS. HOURS LANDINGS 95-001 29 29 4280 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE:	MONTH 6 DAY 9 YEAR 8	1 AIRCRAFT HOURS: 4272. LANDI	NGS: 2800
TECHNICIAN SIGNATURE:	Aero Air, Inc.	CERTIFICATE NUMBER:	
		KIND OF CERTIFICATE:	
950920 SL WH-2492	OMY Prospos	TECHNICIAN INS	PECTOR HAN-HOURS
*********		·***********************************	****

REFER TO APPLICABLE SERVICE LETTER FOR PROCEDURE.

OPERATOR: ED-WES, INC.

AIRCRAFT NO .:

N368MD

REPORT DATE 09/14/89

MODEL: 1124A WESTWIND

WORK COMPLIANCE FORM NO.

150 HR INSPECTION 050150+

OFER01

AIRCRAFT REG.: RECORD TIME WORK ACCOMPLISHED FOR EACH TASK, KEEP TOP COPY FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING. 89257 WORK DUE AT * = APU HRS. HOURS LANDINGS CYCLES DATE 29 29 4423 CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

050150+ 150 HR IN	S٢	INSPE	CTION
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			050150+ 1	50 HR INSPECTION					
	CODE NO.	NCF ND.	WORK DESCRIPTION REFERENCE	C/W DATE MO/ DAY/YR	C/W HOURS	C/H LANDINGS	ACTUAL MAN HOURS	TECHNICIAN INSPECTOR	EST MH
	100310+	10.010	CK AIRWORTHY DIRECTIVES MM 5-20-10	11.30.89	4430.2	2987		<u>ttt</u>	
	100320+	10.020	CK SERVICE BULLETINS MM 5-20-10	'			men som mår tille ^{di} dare der dari stor		
	100330+	10.030	CK SERVICE LETTERS MM 5-20-10	/					
	120150+	12.010	CK PREFLIGHT COMPLETE NM 5-20-10	/					
	210191+	21.040A 21-2	INS/CLN DUTFLOW NORM VLV NM 21-30-00	//	-({			
	210201+	21.040A 21-2	INS/CLN DUTFLOW SAFE VLV MM 21-30-00	'		}			
	210671+		INS/CLN/TST WATER SEP CON MM 21-70-00		}-				.1
	210681	21.290A 21-7	CHG COOLING TURBINE DIL	/			**************************************		
	240121+	24.010A 24-1	CK L START/GEN BR WEAR/TN MM 80-10-10	/}			and the state of t		
	240131+	24.010A 24-1	CK R START/GEN BR WEAR/TN MM 80-10-10	''-					
	240161+	24.020A 24-2	CK ELECTROLYTE LEFT BATT MM 12-10-06	''-	-		din 000 min view ³⁵ ma 00 Mil par		.1
	240176+	24.020A 24-2	CK ELECTROLYTE RIGHT BATT MM 12-10-06	//					.1
	240166	24.020B	DEEP CYCLE LEFT BATTERY MM 12-10-06	'('		}			.2
	240181	24.020B	DEEP CYCLE RIGHT BATTERY MM 12-10-06	/					.2
	240203+	24.070	F/CK BATT TEMP/WARN BYS. MM 24-30-01	''	, <i>)</i>				
	260174+	26.030 26-2	INSPECT COCKPIT FIRE EXT MM 26-20-00	'					
	260184+	26.030 26-2	INSPECT CABIN FIRE EXT MM 26-20-00	//			*		
	270158+	27.130	INSP ROD TRIM TAB FREE PL MM 27-20-00	'{'	}				
	270193+	27.150A 27-3	INSP L ELEV SKIN SEPARATE MM 27-30-00	/			·		
	270203+	27.150A 27-3	INSP R ELEV SKIN SEPARATE MM 27-30-00	//-}		}-			
	270213+	27.190 27 -5	LUB ELEVATOR ATTACH PTS MM 12-20-00	''/		(** *** *** *** *** *** *** ***		
_	270237+	27.200B 27-6	INSP L FLAP VANE MM 27-50-00	'		/			
	270247+	27.200B 27-6	INSP R FLAP VANE MM 27-50-00	4 43 40	11.20	0001	****		
	270335+	27.280	OP CK SP BRK/LIFT DUMP MM 27-60-00	11.30.89					
					CONT	INDER			



OPERATOR: ED-WES, INC.

REPORT DATE 09/14/89

WORK COMPLIANCE FORM NO.

150 HR INSPECTION

050150+

AIRCRAFT NO.: AIRCRAFT REG.:

368 N368MD MODEL: 1124A WESTWIND

(CONTINUED)

OFER01

- 8	9257	WORK DUE AT	HOURS	* = APU HRS. LANDINGS	CYCLES	RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATI	
		DATE	######################################	LANDINGS	CTOLES	CK CHOPENT THE LIST FOR THE TIME CHCC PACE	2

	27 29		1463		Ch CURR	ENI DUE LI	DI FUR DUE	THE CHGS FAGE	L
	CODE NO.	WCF ND. CARD ND.	WORK DESCRIPTION REFERENCE	C/W DATE MD/ DAY/YR	C/W HDURS	C/W LANDINGS	ACTUAL MAN HOURS	TECHNICIAN INSPECTOR	EST MH
	281150+	28.0900	CK OPERATION BOOST PUMP	11.130.189	4430.2	2987			
	950780		MM 28-00-00 SL WW-2478 L HYD PUMP	1	/				
	930785		SL WW-2478 SL WW-2478 R HYD PUMP				°		
	290143+		SL WW-2478 INS/LUB L HYD PUMP SPLINE				and there can did. ** Januaritan Mills refer		.1
	290178+	29-5 29.120A 29-5	MM 05-20-07 INS/LUB R HYD PUMP SPLINE MM 05-20-07						.1
	300150+		CK VLTG DROP CPLTS WNDSLD SB1124-30-036 II	/		-{			
	910361		SB 1124-30-036 PART II SB 1124-30-036	//'			*		
	320201+		INSPECT NOSE GEAR (A) MM 5-20-01	'		}			.1
	320691+	32.020	INSP L MAIN GEAR/WELL (A) MM 5-20-04	/	}		THE PERSON NAME OF THE OWN PART OF THE OWN		.1
_	321191+	32.020	INSP R MAIN GEAR/WELL (A) MM 5-20-04	{''					.1
	320106	32.030 32-1	LUBE NOSE GEAR/DOORS MM 12-20-00	\			,		
	320606	32.030 32-1	LUBE LEFT MAIN GEAR MM 12-20-00	//			que-dise ten d'en . S ade dié and ené		
	321106	32.030 32-1	LUBE RIGHT MAIN GEAR MM 12-20-00	\\\\\\\\					
	320156+	32.110A 32-2	INS/CL/LUB L NS WHL/BRGS MM 32-40-00	//-		}			.1
	320158+	32-2	INS/CL/LUB R NS WHL/BRGS MM 32~40~00	''-	·		ing- was size the ²⁰ age day with 100		.1
		32 - 5	INSP/LUBE LMG WHEEL BRGS MM 32-40-00	//			jak han am dir. A says rab rad arb		.1
		32-5	INSP/LUBE RMG WHEEL BRGS MM 32-40-00	//'			gan hay ann am ^M ang anh an-mà		.1
		32-11	INSP/CK L BRAKE LININGS MM 12-10-04	'					.1
	322131+	32-11	INSP/CK R BRAKE LININGS MM 12-10-04	'			an are use in ⁸ are too use use		.1
	322156+	32-14	INSP/CL L ANTI-SKID DET HM 5-20-04						.1
	322171+	32-14	INSP/CL R ANTI-SKID DET MM 5-20-00 OP CK ANTI-SKID LIGHTS	',',-	/				
			MM 5-20-04 OP CK EMER GEAR EXT CABLE	, , ,					. 1
	340121		MM 5-20-00 DRAIN PITOT/STATIC SYSTEM	,					.1
		34-3	MM 34-10-00 INS/LUB CABIN ENTR DOOR	11,30,89	4430.2	2981		th.	
	250100		USE TO 0404	<u>-</u>					

CONTINUED

WCF 52.010A

52-1



OPERATOR: ED-WES, INC.

AIRCRAFT NO.:

REPORT DATE 09/14/89

WORK COMPLIANCE FORM NO.

SL WW-2450B INSP NACL CWL

SL WH-2492 HYD HOSE INSP.

SL WW-2492

950500

950920

95,050 95-2

MODEL: 1124A WESTWIND (CONTINUED)

OPERO1

AIRCRAFT REG.:	N368MD	050150+	150 HR INSPECTION

	89257	WORK DUE AT	HOURS	* = APU HRS.	CYCLES F	RECORD TIME	WORK ACC	COMPLISHED F	FOR EACH TASK N COPY TO CSI	K. KEEP TOP	COPY
	29 29	DATE	4423	LAINDINGS	CTCLES		,	ST FOR DUE		PAGE	
	CODE N	D. WCF NO. CARD NO	WDRK DESCR		C/W DATE MD/ DAY/YR	C/W HDURS	C/W LANDINGS	ACTUAL MAN HOURS	TECHNICIAN	INSPECTOR	EST MH
	520116	+ 52.0108	OPER CK ENTRY D		11.30.89	4430.2	2987			-tf	
	530101	+ 53.010	INSP FUSELAGE ('					/	
	530116	+ 53.0201	INSP NOSE COMPT		('	{	(An in the set of the s			
	530131	+ 53.0301	INSP COCKPIT (A		/		}	**************************************			
	530146	+ 53.0401	INSP CABIN (150 MM 5-20-	02	/	}					
		+ 53.0501	INSP REAR COMPT	-05	//			and their page high [®] and the three new	any ago ann ann dùr diù any nai den mit. 💆		
		+ 54.0101 54-1 + 54.0101	INSP L ENG NAC/ WCF 54.0 INSP R ENG NAC/	101	'	(an ear age an th pap age was an	100- तक पान तक रेक्ट पिन पान पाक देश पान वर्षा		
		54-1 + 55.0101	HCF 54.0	101	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			040 FELT NAS TON E 1044 MET TON FOR	age and one one offer one one can plan one. An		
		55-1 + 57.010	MM 5-20-	-06	/ /						. 1
_	570116	57-1 o+ 57.010	MM 5-20- INSPECT RIGHT N		/						. 1
	950569	57-1 57.010	MM 5-20- SL WW-2457 PAR1		//				pape speer state and the state gape state after 1889. The		
	950570		SL WW-24 SL WW-2457 PAR1	A.R/H	''}			~~~~			
	570106	57-1 5+ 57.020	SL WH-24 INSP L AILERON MM 5-20-	BELLCRANK	//	}	}		and the second s		
	570120	+ 57.020	INSP R AILERON MM 5-20-	BELLCRANK	'-f'				mage skips skips skips blade year skips skips vales vales		
	710106	5+ 71.0201 71-2	INSPECT LEFT EN	GINE A	'{'						. 1
	713606	5+ 71.0201 71-2	INSPECT RIGHT S		/				and the first time the first and the first time of		. 1
		s+ 79.100	SDAP CHECK L EN	0-00	[/]			up who and the ^{di} up typ the un	*********	}	. 1
		5+ 79.100	SDAP CHECK R EN	00-00	//						• 1
		79.120	INSP L ENG CHIE	0-00	'f'			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	user use man over 400 year talls view 1000 . A		
	/71626	5÷ 79.120	INSP R ENG CHIE SM 72-00		''	<u>></u>		<u> </u>)	

CONTINUED



OPERATOR: ED-WES, INC.

REPORT DATE 07/14/89

WORK COMPLIANCE FORM NO.

AIRCRAFT NO .:

OPERO1

AIRCRAFT REG.:

CHRACK

MODEL: 1124A WESTWIND (CONTINUED)

050150+ 150 HR INSPECTION

/ 111 1	O1 1/ (1)	TIEG HOUGHD				200100 . 100 III 1101 20 1011			
	89257	WORK DUE AT		* = APU HRS.	,	RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY			
		DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.			
'									
	29 29		4423			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 4			
							_		

TOTAL ESTIMATED MAN-HOURS

THE ABOVE LISTED INSPECTIONS, TESTS, CHECKS AND/OR LIFE-LIMITED PARTS REPLACEMENTS WERE PERFORMED IN ACCORDANCE WITH THE INSTRUCTIONS AND PROCEDURES FOR THE CONDUCT OF INSPECTIONS DESCRIBED IN THE APPROVED INSPECTION PROGRAM FOR:

ED-WES, INC.

1124A WESTWIND

OWNER/OPERATOR

AIRCRAFT MAKE

AIRCRAFT MDDEL

A/C SERIAL NO

AIRCRAFT REG. ND.

AND A SIGNED AND DATED LIST OF DEFECTS, IF ANY, FOUND DURING THE INSPECTION WAS GIVEN TO THE OWNER OR OPERATOR OF THE

AIRCRAFT, REF WORK ORDER NO. 5674

050150+ 150 HR INSPECTION COMPLETED.

HRS.THS



OPERATOR: ED-WES, INC.

REPORT DATE 09/14/89

WORK COMPLIANCE FORM NO.

34.060 BPER01

AIRCRAFT NO.:

368

MODEL: 1124A WESTWIND

AIDCDAET DEG .

ISSUED 07-88

0501504

150 HR INSEPTION

AIRCHAF	REG.: Noonu		15305	n almon we	030130 130 NR 183FEC: 13N
87257	WORK DUE AT		* = APU HRS.		RECORD TIME WORK ACCOMPLISHED FOR EACH TASK. KEEP TOP COPY
34-00	DATE	HOURS	LANDINGS	CYCLES	FOR YOUR RECORDS. RETURN CARBON COPY TO CSI FOR UPDATING.
/ 34-00	1				
29 29		4423			CK CURRENT DUE LIST FOR DUE TIME CHGS PAGE 1

WORK ACCOMPLISHED: DATE: MONTH DAY 30YEAR 8	79 AIRCRAFT HOURS: 4430.2 LANDINGS: 2	18 /
	CERTIFICATE NUMBER: GFER 232E	
INSPECTED BY:	KIND OF CERTIFICATE:	· · · · · · · · · · · · · · · · · · ·
*************************************	并未并在在我们的证明的,我们就是这个人的,我们就是这个人的,我们就是这个人的,我们就是这个人的,我们就是这个人的,我们就是一个人的,我们就是我们就是我们就是我们就是我们就是我们就是我们就是我们就是我们就是我们就是	N-HOURS
340121 DRAIN PITOT/STATIC SYSTEMMM 34-10-01	15Co At	IRS.THS
	秦德拉希腊尔斯斯拉斯特斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯斯	******

340121

DRAIN PITOT/STATIC SYSTEM (REFER TO ILLUSTRATION ON CARD 34-3)

- NOTE: 1. FOR 1124 MODELS, USE STEP 1.
 - 2. FOR 1124A MODELS, USE STEP 2.
- 1. DRAIN PITOT/STATIC SYSTEM (1124 MODELS) AS FOLLOWS:
 - A, FOUR STATIC-LINE DRAIN VALVES ARE LOCATED AT FUSELAGE STATION 80.50 AND ARE ACCESSIBLE FROM OUTSIDE THE FUSELAGE. THREE OF THE DRAIN VALVES ARE ON THE RIGHT-HAND SIDE OF THE FUSELAGE AND ONE VALVE IS ON THE LEFT SIDE. DRAIN THE STATIC SYSTEM BY PUSHING UP ON THE SPRING RETAINER AND THE VALVE AGAINST THE SPRING UNTIL THE VALVE IS CLEAR OF ITS SEAT. ANY WATER COLLECTED WILL ESCAPE VIA THE PORTS AND CENTRAL DRILLING OF THE VALVE. BE SURE THAT THE VALVES SNAP BACK INTO PLACE AND ARE PROPERLY SEATED WHEN RELEASED.

NOTE: AIRCRAFT S/N 240 AND SUBSEQUENT HAVE STATIC DRAIN AT ADC 80 AND/DR TAS COMPUTER.

- B. TWO PITOT LINE DRAIN TRAPS ARE LOCATED FORWARD OF THE PRESSURE BULKHEAD AND INBOARD OF THE PITOT HEADS INSIDE THE NOSE COMPARTMENT AT FUSELAGE STATION 10.14. THEY ARE SITUATED DNE ON EACH SIDE OF THE AIRCRAFT. OTHER DRAIN TRAPS ARE LOCATED INSIDE THE COCKPIT, BEHIND AND JUST BELOW THE RUDDER PEDALS ON BOTH SIDES OF THE AIRCRAFT. ALL PITOT LINE WATER COLLECTORS SHOULD BE PERIODICALLY REMOVED AND DRAINED.
- 2. DRAIN PITOT/STATIC SYSTEM (1124A MODELS) AS FOLLOWS:
 - A. FOUR STATIC-LINE DRAIN VALVES ARE LOCATED AT FUSELAGE STATION 83.75 AND ARE ACCESSIBLE FROM OUTSIDE THE FUSELAGE. THREE OF THEM ARE ON THE RIGHT SIDE AND ONE IS ON THE LEFT SIDE OF THE FUSELAGE. DRAIN THE STATIC SYSTEMS BY PUSHING UP THE SPRING RETAINER AND THE VALVE UNTIL THE VALVE IS CLEAR OF ITS SEAT. ANY WATER COLLECTED WILL BE DRAINED THROUGH THE VALVE PORT. BE SURE THE VALVES SNAP BACK INTO THEIR PLACES AND ARE PROPERLY SEATED, WHEN RELEASED. THE LEFT SIDE STATIC SYSTEM IS DRAINED AT STATION 250 NEAR THE ADC-80.
 - B. TWO PITOT PROBE LINE DRAIN TRAPS ARE LOCATED INSIDE THE MOSE COMPARTMENT AT FUSELAGE STATION 10.14. ONE ON EACH SIDE OF THE AIRCRAFT. A THIRD DRAIN TRAP IS LOCATED AT STATION 83.78 AND IS ACCESSIBLE BY REMOVING THE INSPECTION PANEL FOR THE OUTFLOW VALVES. THE FLEXIBLE TUBE FOR PILOTS CONDITIONED AIR SHALL BE REMOVED BEFORE REMOVING THE DRAIN TRAP FOR CLEANING. A DRAIN TRAP FOR THE LEFT SIDE STATIC LINE DRAIN IS LOCATED AT STATION 174 IN LINE WITH THE PASSENGER ESCAPE HATCHES AND IS ACCESSIBLE BY REMOVING THE CENTER FLOOR INSPECTION PANEL. TWO PITOT AND STATIC DRAIN TRAPS ARE LOCATED AT STATION 259 BEHIND THE REAR WALL OF THE TOILET DROP FLOOR AREA AND ARE ACCESSIBLE BY REMOVING THE DROP FLOOR PANEL. ALL DRAIN TRAPS SHOULD BE PERIODICALLY REMOVED AND DRAINED TO PRECLUDE WATER DAMAGE IN THE PITOT/STATIC SYSTEM.
 - C. AFTER DRAINING, IF ANY OF THE PITOT/STATIC INSTRUMENTS ARE ERRATIC, CLEAR THE PITOT AND STATIC VENT LINES OF ANY REMAINING RESTRICTIONS WITH LOW-PRESSURE COMPRESSED AIR.
 - D. CHECK THAT THE LEFT STATIC HEATER AND PITOT HEATERS ARE OPERATIVE.

CAUTION: BEFORE PLACING PITOT/STATIC ANTI-ICE SWITCH IN THE 'ON' POSITION MAKE SURE THAT THE PITOT TUBE COVERS ARE REMOVED. PLACE THE PITOT/STATIC ANTI-ICE SWITCH TO 'ON' POSITION ONLY MOMENTARILY UNTIL PITOT AND STATIC HEAT CAN BE PHYSICALLY DETECTED BY TOUCH. DO NOT OPERATE HEATERS FOR MORE THAN TWO MINUTES. DAMAGE TO HEATERS MAY RESULT.

3. RECORD DRAINING COMPLIED WITH IN SPACE PROVIDED ON PAGE 1.